

**STI INTERNATIONAL**  
FIREARMS AT THE HIGHEST LEVEL



STI INTERNATIONAL  
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**CATALOG**

Greetings All,

Wow what a year!! Unbelievable how time flies when you are having fun and love what you do. All of us Employee Owners here at STI have worked diligently to bring all of you- our loyal customers- an even better product than ever before. An STI firearm that you can depend on and are proud to own.

My big three goals of 'Quality, Efficiency, and Productivity' are a constant reminder of where our focus should be at all times: to be *the* premier manufacturer of handguns in America. This past year we have analyzed, improved and expanded on all of our processes from manufacturing and assembly to sales and how we ship packages out the door and we are keeping ourselves focused on constantly improving ourselves, our products and most importantly the service to our customers.

We constantly strive to produce an STI firearm with the upmost in quality and dependability each and every day. The importance of standing behind our product with pride knowing that we produce a firearm that could be used to protect one's life or win a world class pistol match keeps all of us here very focused.

We have an exciting group of new models to offer this year as well as improvements to some of our existing ones. We listened to what our customers were wanting and are acting on those requests. We all here value your input and will continue to listen and strive to produce firearms at the highest level with a continuing evolution of the 1911 design.

Thank you,



**Tim Dillon,**  
President/CEO  
STI International, Inc.



**Georgetown, Texas**



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**STI'S TOP SELLER FOR OVER 13 YEARS**

Caliber: .45 ACP, .40 S&W, 9x19, .38 Super  
 Frame: STI Patented Modular Steel (Long Wide)  
 Grip: Black Glass Filled Nylon Polymer with STI Aluminum Magwell  
 Slide: Unique, Round Top with STI Front and Rear Cocking Serrations  
 Trigger: STI Long Curved  
 Barrel: 5.01" STI Bull Barrel, Ramped, Fully Supported  
 Safeties: STI High-Ride Beavertail Grip Safety  
 Ambidextrous Thumb Safeties (Stainless)  
 Guide Rod: STI Recoil Master  
 Sights: STI Competition Front  
 STI Adjustable Rear  
 O.A. Length: 8.5"  
 Weight: 38.1 oz  
 Finish: Blued with Sides of Slide Polished

Caliber	126mm	140mm	170mm
9x19, .38Super	17+1	20+1	26+1
.40S&W	14+1	17+1	22+1
.45ACP	11+1	14+1	N/A

**Options Available:**

- Hard Chrome
- Color Inlay
- Custom Serial Number
- Dawson Fiber Optic Front Sight
- 3 Dot Tritium Adjustable Sights
- Colored Grip With Matching Trigger
- Drilled & Tapped Mag Release
- D & T Mag Release With Oversized Button
- Stainless Magwell
- 'Tactical' Magwell







the  
**EXECUTIVE**

Caliber: .40 S&W  
 Frame: STI Patented Modular Steel (Long Wide)  
 Grip: Gray Glass Filled Nylon Polymer with STI Stainless Magwell  
 Slide: Unique, Round Top with STI Front and Rear Cocking Serrations  
 Trigger: STI Long Curved Trigger (Gray)  
 Barrel: 5.01" STI Bull Barrel, Ramped, Fully Supported  
 Safeties: STI High-Ride Beavertail Grip Safety  
 Ambidextrous Thumb Safeties  
 Guide Rod: STI Recoil Master  
 Sights: Dawson Fiber Optic (.100) Front  
 STI Adjustable Rear  
 Length: 8.6"  
 Weight: 39.5 oz  
 Finish: Hard Chrome with Sides of Slide Polished And Color Inlay (Black)

**Options Available:**

- Drilled & Tapped Mag Release
- D & T Mag Release w/ Oversized Button
- 'Tactical' Magwell

Magazine Capacity

Caliber	126mm	140mm	170mm
9x19, .38Super	N/A	N/A	N/A
.40S&W	14+1	17+1	22+1
.45ACP	N/A	N/A	N/A





## the TACTICAL 5.0

Caliber:	9x19, .40 S&W, .45 ACP
Frame:	STI Patented Modular Steel with Integral Tactical rail
Grip:	Black Glass Filled Nylon Polymer
Slide:	Classic, Flat Top with STI Front and Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	5.01" STI Bull Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Ambidextrous Thumb Safeties (Blued)
Guide Rod:	STI Recoil Master
Sights:	STI Ramped Front STI Fixed Rear
Length:	8.5"
Weight:	37.5 oz
Finish:	Blued Matte Finish

### Options Available:

- Hard Chrome
- Dawson Fiber Optic Front Sight
- T.A.S. (Tactical Adjustable Sight)
- Tritium Bar T.A.S. (Tactical Adjustable Sights)
- Fixed Tritium Sights (2 Dot)
- Drilled & Tapped Mag Release
- D & T Mag Release w/ Oversized Button
- Single Sided Thumb Safety
- Aluminum Magwell
- 'Tactical' Magwell
- Full Length Dust Cover

### Magazine Capacity

Caliber	126mm	140mm	170mm
9x19	17+1	20+1	26+1
.40s&w	14+1	17+1	22+1
.45ACP	11+1	14+1	N/A





**NEW FOR 2012**



## the **TACTICAL 3.0 & 4.0**

Caliber:	9x19, .40 S&W, .45 ACP
Frame:	STI Patented Modular Steel (3.0 is Aluminum) with Integral Tactical rail
Grip:	Black Glass Filled Nylon Polymer
Slide:	Unique, Flat Top, with STI Front & Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	3.96" / 4.26" STI Bull Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Ambidextrous Thumb Safeties (Blued)
Guide Rod:	STI Recoil Master
Sights:	STI Ramped Front STI Fixed Rear
Length:	6.75" / 7.65"
Weight:	30 oz / 33.9 oz
Finish:	Blued Matte Finish

### OPTIONS AVAILABLE:

- Hard Chrome
- T.A.S. (Tactical Adjustable Sight)
- Tritium Bar T.A.S. (Tactical Adjustable Sights)
- Fixed Tritium Sights (2 Dot)
- Drilled & Tapped Mag Release
- D & T Mag Release With Oversized Button
- Single Sided Thumb Safety
- Aluminum Magwell
- 'Tactical' Magwell

### Magazine Capacity

Caliber	126mm	140mm	170mm
9x19	17+1	20+1	26+1
.40S&W	14+1	17+1	22+1
.45ACP	11+1	14+1	N/A



the  
**APEIRO**

Caliber: .45 ACP, .40 S&W, 9x19  
 Frame: STI Patented Modular Steel (Long Wide)  
 Grip: Black Glass Filled Nylon Polymer with STI  
 Stainless Magwell  
 Slide: Unique, Stainless Steel with STI Sabertooth  
 Cocking Serrations  
 Trigger: STI Long Curved Trigger  
 Barrel: 5.01" Schuemann 'Island' Style Barrel,  
 Ramped, Fully Supported  
 Safeties: STI High-Ride Grip Safety  
 Ambidextrous Thumb Safeties  
 (Stainless)  
 Guide Rod: STI Recoil Master  
 Sights: Dawson Fiber Optic Front (.100)  
 STI Adjustable Rear  
 Length: 8.6"  
 Weight: 38 oz  
 Finish: Stainless Slide with Sides Polished,  
 Frame Blue

Magazine Capacity

Caliber	126mm	140mm	170mm
9x19	17+1	20+1	26+1
.40s&w	14+1	17+1	22+1
.45ACP	11+1	14+1	N/A

**Options Available:**

· 'Tactical' Magwell

**Special Features:**

· Blended Magwell







the  
**LEGEND**

Caliber: .45 ACP, .40 S&W, 9x19  
 Frame: STI Patented Modular Steel (Long Wide)  
 Grip: Black Glass Filled Nylon Polymer with STI Stainless Magwell  
 Slide: Unique, Tri-Top with 30 LPI and STI Sabertooth Cocking Serrations  
 Trigger: STI Long Curved Trigger  
 Barrel: 5.01" STI Bull Barrel, Ramped, Fully Supported  
 Safeties: STI High-Ride Grip Safety Ambidextrous Thumb Safeties (Hard Chromed)  
 Guide Rod: STI Recoil Master  
 Sights: Dawson Fiber Optic Front (.100) STI Adjustable Rear  
 Length: 8.6"  
 Weight: 38 oz  
 Finish: Slide Hard Chromed w/ Black Inlay, Frame Blued

**Options Available:**

- Single Sided Thumb Safety
- 'Tactical' Magwell

**Special Features:**

- Blended Magwell

Magazine Capacity

Caliber	126mm	140mm	170mm
9x19	17+1	20+1	26+1
.40S&W	14+1	17+1	22+1
.45ACP	11+1	14+1	N/A





the  
**USPSA**  
(DOUBLE STACK)

**Caliber:** .45 ACP, .40 S&W, 9x19, .38 Super  
**Frame:** STI Patented Modular Steel (Long Wide)  
**Grip:** Black Glass Filled Nylon Polymer with STI Stainless Magwell  
**Slide:** Unique, Tri-Top, Stainless Steel with STI Sabertooth Cocking Serrations  
**Trigger:** STI Long Curved Trigger  
**Barrel:** 5.01" STI Bull Barrel, Ramped, Fully Supported  
**Safeties:** STI High-Ride Beavertail Grip Safety  
 Ambidextrous Thumb Safeties (Stainless)  
**Guide Rod:** STI Recoil Master  
**Sights:** Dawson Fiber Optic Front (.100)  
 STI Adjustable Rear  
**Length:** 8.6"  
**Weight:** 38.7 oz  
**Finish:** 2 Toned Stainless Steel Slide, Blued with Sides of Slide Polished, Frame Blued

**Options Available:**

- Single Sided Thumb Safety
- 'Tactical' Magwell

**Special Features:**

- Blended Magwell

Magazine Capacity

Caliber	126mm	140mm	170mm
9x19, .38Super	17+1	20+1	26+1
.40s&w	14+1	17+1	22+1
.45ACP	11+1	14+1	N/A







the  
**IPSC**

Caliber: .45 ACP, .40 S&W, 9x19, .38 Super  
 Frame: STI Patented Modular Steel (Long Wide)  
 Grip: Black Glass Filled Nylon Polymer with  
 Stainless Magwell  
 Slide: Unique, Tri-Top with 30 LPI and STI  
 Sabertooth Cocking Serrations  
 Trigger: STI Long Curved Trigger  
 Barrel: 5.01" STI Bull Barrel, Ramped, Fully  
 Supported  
 Safeties: STI High-Ride Grip Safety  
 Ambidextrous Thumb Safeties  
 (Hard Chromed)  
 Guide Rod: STI Recoil Master  
 Sights: Dawson Fiber Optic Front (.100)  
 STI Adjustable Rear  
 Length: 8.6"  
 Weight: 38 oz  
 Finish: Slide Hard Chromed w/ Black Inlay,  
 Frame Blue

Magazine Capacity

Caliber	126mm	140mm	170mm
9x19, .38Super	17+1	20+1	26+1
.40S&W	14+1	17+1	22+1
.45ACP	11+1	14+1	N/A

**Options Available:**

- Single Sided Thumb Safety
- 'Tactical' Magwell

**Special Features:**

- Blended Magwell





the  
**EAGLE**

**Caliber:** .45 ACP, .357Sig, .40 S&W, 9x19  
**Frame:** STI Patented Modular Steel  
**Grip:** Black Glass Filled Nylon Polymer  
**Slide:** Classic, Round Top, with STI Front and Rear Cocking Serrations  
**Trigger:** STI Long Curved  
**Barrel:** 5.11" STI Bushing Barrel/5.01" STI Bull Barrel, Ramped, Fully Supported  
**Safeties:** STI High-Ride Beavertail Grip Safety  
 Ambidextrous Thumb Safeties (Stainless)  
**Guide Rod:** STI One Piece Steel  
**Sights:** STI Competition Front  
 STI Adjustable Rear  
**Length:** 8.6"  
**Weight:** 33.5 oz  
**Finish:** Blued with Sides of Slide Polished

**Options Available:**

- Available In 6" (limited options on 6")
- Hard Chrome
- Color Inlay
- Custom Serial Number
- Long Frame to Match 5" or 6" Slide
- Short or Gunsmith Trigger
- Colored Grip w/ Matching Trigger
- Unique, Tri-top or Flat Top
- Dawson Fiber Optic Front Sight
- STI Fixed Rear Sight
- Adjustable Tritium 3 Dot (Bomar cut)
- Fixed Tritium Sights (2Dot)
- Drilled and Tapped Mag Release
- D&T MAG Release & Over sized Button
- Stainless Steel, Aluminum, or Tactical Magwell
- Bushing Barrel
- Recoilmaster
- Single Sided Thumb Safety

**Magazine Capacity**

Caliber	126mm	140mm	170mm
9x19, .38Super	17+1	20+1	26+1
.40S&W	14+1	17+1	22+1
.45ACP, .357sig	11+1	14+1	N/A





the  
**PERFECT 10**

Caliber: 10mm  
 Frame: STI Patented Modular Steel with Integral Tactical rail  
 Grip: Black Glass Filled Nylon Polymer with Aluminum Magwell  
 Slide: Classic, Round Top, with STI Front & Rear Cocking Serrations  
 Trigger: STI Long Curved Trigger  
 Barrel: 6.0" STI Bull Barrel, Ramped, Fully Supported  
 Safeties: STI High-Ride Beavertail Grip Safety  
 Ambidextrous Thumb Safeties (Blued)  
 Guide Rod: STI Two Piece Steel  
 Sights: STI Competition Front  
 STI Adjustable Rear  
 Length: 9.5"  
 Weight: 41.5 oz  
 Finish: Blued with Sides of Slide Polished

**Options Available:**

- Single Sided Thumb Safety
- 'Tactical' Magwell

**Special Features:**

- Blended Magwell

**Magazine Capacity**

Caliber	126mm	140mm	170mm
9x19, .38Super	N/A	N/A	N/A
10mm	14+1	17+1	N/A
.45ACP, .357sig	N/A	N/A	N/A







the  
**VIP**

Caliber: .45 ACP, .40 S&W, 9x19  
 Frame: STI Patented Modular Steel or Aluminum  
 Grip: Black Glass Filled Nylon Polymer  
 Slide: Classic with STI Rear Cocking Serrations  
 Trigger: STI Long Curved Trigger  
 Barrel: 3.96" Bull Barrel, Ramped, Fully Supported  
 Safeties: STI High-Ride Beavertail Grip Safety  
 Single Sided Thumb Safety (Blued or Stainless)  
 Guide Rod: STI Recoil Master  
 Sights: STI Ramped Front, STI Fixed Rear  
 Length: 6.75"  
 Weight: Steel: 29.7 oz / Aluminum: 26 oz  
 Finish: Blued Matte Finish (Steel)  
 Polished Sides of Slide (Stainless)

**Options Available:**

- Hard Chrome (Steel Version only)
- Ambi Thumb Safeties
- Aluminum Frame (Includes Stainless Steel Slide)
- Fixed Tritium Sights (2 Dot)
- T.A.S. (Tactical Adjustable Sights)
- Tritium Bar T.A.S. (Tactical Adjustable Sights)

**Magazine Capacity**

Caliber	120mm	126mm	140mm
9x19	15+1	17+1	20+1
.40s&w	12+1	14+1	17+1
.45ACP	10+1	11+1	14+1





the  
**TOTAL ECLIPSE**

**Caliber:** .45 ACP, .40 S&W, 9x19  
**Frame:** STI Patented Modular Aluminum  
**Grip:** Black Glass Filled Nylon Polymer  
**Slide:** Classic with STI Rear Cocking Serrations & Integral Sight Channel  
**Trigger:** STI Long Curved Trigger  
**Barrel:** 3.24" STI Bull Barrel, Ramped, Fully Supported  
**Safeties:** STI High-Ride Beavertail Grip Safety  
 Single Thumb Safety (KG Coated)  
**Guide Rod:** STI 3.0 Recoil Master  
**Sights:** Fixed Tritium (2 dot) Sights, Lowered and Inset Into Slide  
**Length:** 7.0"  
**Weight:** 23.1 oz  
**Finish:** Black KG Coated

**Options Available:**

·Ambi Thumb Safeties

Magazine Capacity

Caliber	105mm	120mm	126mm
9x19	12+1	15+1	17+1
.40S&W	10+1	12+1	11+1
.45ACP	9+1	10+1	11+1





the  
**TRUBOR**

Caliber: 9x19, .38 Super  
 Frame: STI Patented Modular Steel  
 Grip: Black Glass Filled Nylon Polymer  
 With Aluminum Magwell  
 Slide: Classic, Slide Lightening with STI Front  
 and Rear Cocking Serrations  
 Trigger: STI Long Curved Trigger  
 Barrel: 5.01" STI Trubor Barrel, Ramped, Fully  
 Supported w/ 2" Integral Comp. (T1 is  
 1.6")  
 Safeties: STI High-Ride Beavertail Grip Safety  
 Ambidextrous Thumb Safeties (Stainless)  
 Guide Rod: STI One Piece Steel  
 Sights: C-More Scope (Black)  
 Length: 10.5"  
 Weight: 41.3 oz  
 Finish: Blued with Sides of Slide Polished

**Options Available:**

- Hard Chrome
- Color Inlay
- Colored Grip with Matching Trigger
- C-More Click Scope
- Color C-More Scope
- Drilled & Tapped Mag Release
- D&T Mag Release with Oversized Button
- Stainless Magwell
- Recoilmaster
- Single Sided Thumb Safety
- 'Tactical' Magwell

**NOTE:**

*Unless otherwise requested:  
 9x19 has the T1 Comp.  
 .38S has the T2 Comp.*

Magazine Capacity

Caliber	126mm	140mm	170mm
9x19, .38Super	17+1	20+1	26+1
.40s&w, 10mm	N/A	N/A	N/A
.45ACP, .357sig	N/A	N/A	N/A







the  
**GM**

Caliber: .9x19, .38 Super  
 Frame: STI Patented Modular Steel  
 Grip: Blue Glass Filled Nylon Polymer with Stainless Magwell and Drilled and Tapped Mag Release  
 Slide: Classic, Flat Top, Slide Lightening with STI Sabertooth Cocking Serrations  
 Trigger: STI Gunsmith Blank Trigger  
 Barrel: 5.01" STI Trubor Bull Barrel, Ramped, Fully Supported w/ 2" Integral Comp. (T1 is 1.6")  
 Safeties: STI High-Ride Beavertail Grip Safety Ambidextrous Thumb Safeties  
 Guide Rod: STI Recoil Master  
 Sights: C-More Scope (gray)  
 Length: 10.5"  
 Weight: 44.6 oz  
 Finish: Hard Chrome w/ Color Inlay (blue)

**Magazine Capacity**

Caliber	126mm	140mm	170mm
9x19, .38Super	17+1	20+1	26+1
.40S&W, 10mm	N/A	N/A	N/A
.45ACP, .357sig	N/A	N/A	N/A

**Options Available:**

- Short or Long Trigger
- Colored Grip w/ Matching Trigger, Inlay, & Mag Base Pad
- Colored C-more scope
- Oversized Mag Button
- "Click Adjustable" C-More Red Dot Scope

**Pistol Includes:**

- One STI Team Shirt
- One STI Cap
- Test Target

**Special Features:**

- Blended Magwell

**NOTE:**

*Unless otherwise requested:*

*9x19 has the T1 Comp.*

*.38S has the T2 Comp.*





the  
**STEEL MASTER**

**Caliber:** 9x19  
**Frame:** STI Patented Modular Steel  
**Grip:** Black Glass Filled Nylon Polymer, with Aluminum Magwell, Drilled & Tapped Magazine Release  
**Slide:** Classic, Lightened Front & Rear with STI Sabertooth Cocking Serrations  
**Trigger:** STI Long Curved Trigger  
**Barrel:** 4.26" STI Trubore Barrel, Ramped, Fully Supported, w/ 1.6" Integral Comp.  
**Safeties:** STI High-Ride Beavertail Grip Safety  
 Ambidextrous Thumb Safeties (Stainless)  
**Guide Rod:** STI Recoil Master (Light)  
**Sights:** C-More Red Dot Scope with Blast Shield and Thumb Rest  
**Length:** 9.5"  
**Weight:** 38.9 oz  
**Finish:** Blued with Sides of Slide Polished

**Options Available:**

- Hard Chrome
- "Click Adjustable"
- C-More Red Dot Scope
- Single Sided Thumb Safety
- 'Tactical' Magwell

**Special Features:**

- Slide Lightening Holes
- Thumb Rest
- Blended Magwell

Magazine Capacity

Caliber	126mm	140mm	170mm
9x19	17+1	20+1	26+1
.40S&W, 10mm	N/A	N/A	N/A
.45ACP, .357sig	N/A	N/A	N/A





the  
**MATCH MASTER**

**Caliber:** 9x19, .38 Super  
**Frame:** STI Patented Modular Steel  
**Grip:** Black Glass Filled Nylon Polymer, with Aluminum Magwell, Drilled & Tapped Magazine Release  
**Slide:** Classic, Lightened Front & Rear with STI Sabertooth Cocking Serrations  
**Trigger:** STI Long Curved Trigger  
**Barrel:** 4.26" STI Trubore Barrel, Ramped, Fully Supported, with 1.6" Integral Comp.  
**Safeties:** STI High-Ride Beavertail Grip Safety  
 Ambidextrous Thumb Safeties (Stainless)  
**Guide Rod:** STI Recoil Master (Light)  
**Sights:** C-More Red Dot Scope with Blast Shield and Thumb Rest  
**Length:** 9.5"  
**Weight:** 38.9 oz  
**Finish:** Blued with Sides of Slide Polished

**Options Available:**

- Hard Chrome
- "Click Adjustable" Red Dot C-More Scope
- Single Sided Thumb Safety
- 'Tactical' Magwell

**Special Features:**

- Slide Lightening Holes
- Blended Magwell

Magazine Capacity

Caliber	126mm	140mm	170mm
9x19, .38Super	17+1	20+1	26+1
.40s&w, 10mm	N/A	N/A	N/A
.45ACP, .357sig	N/A	N/A	N/A





the  
**TROJAN**

**STI's TOP SELLING 1911 FOR OVER 10 YEARS**

Caliber:	.45 ACP, .40 S&W, 9x19, .38 Super
Frame:	STI 1911 Government Frame, STI Stippled Front Strap, Undercut Trigger Guard
Grip:	Checkered Cocobola Grip Panels
Slide:	Classic with STI Front and Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	5.11" STI Bushing Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (Blued)
Guide Rod:	STI One Piece Steel
Sights:	STI Competition Front, STI Adjustable Rear
Length:	8.5"
Weight:	36 oz
Finish:	Blued Matte Finish

**Options Available:**

- 6" Slide & Barrel
- Hard Chrome
- Thick Grips
- Dawson Front Sight
- STI Fixed Rear Sight
- Adjustable Tritium 3 Dot Set (Bomar cut)
- Ambi Thumb Safeties
- Magwell With Steel Mainspring Housing
- Fixed Tritium Sight Set (2 Dot) (5" Only)
- Recoilmaster (5" Only)

**Note:**

·6" is only available in 9x19 & .45 ACP







## the DUTY ONE

Caliber:	.45 ACP, .40 S&W, 9x19
Frame:	STI 1911 Frame with Integral Tactical Rail, 30 LPI Front Strap Checkering, Undercut Trigger Guard
Grip:	STI G10 Grip Panels
Slide:	Classic, Flat Top with STI Front and Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	5.01" STI Bull Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Ambidextrous Thumb Safeties (Blued)
Guide Rod:	STI Recoil Master
Sights:	STI Ramped Front STI Fixed Rear
Length:	8.5"
Weight:	37.2 oz
Finish:	Blued Matte Finish

### Options Available:

- Fixed Tritium Sights (2 Dot)
- Single Sided Thumb Safety
- Bushing Barrel
- Long Dust Cover





the  
**LAWMAN 5.0**

Caliber:	.45 ACP, 9x19
Frame:	STI 1911 Forged Frame with 30 LPI Front Strap Checkering (Steel), Undercut Trigger Guard
Grip:	STI G10 Grip Panels
Slide:	Classic, Round Top with Front And Rear Cocking Serrations
Trigger:	STI Long Curved Aluminum Trigger
Barrel:	5.11" STI Bushing Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (Blued)
Guide Rod:	STI One Piece Steel
Sights:	STI Ramped Front T.A.S. Rear (Tactical Adjustable Sight)
Length:	8.5"
Weight:	37 oz
Finish:	Blued- Polished Sides Of Slide KG Coated 2 Tone- Brown/Tan KG Coated 2 Tone Black/O.D. Green

**Options Available:**

- Finish
- Ambi Thumb Safeties
- Tritium Bar T.A.S.  
(Tactical Adjustable Sights)



NEW FOR 2012



## the LAWMAN 3.0 & 4.0

Caliber: .45 ACP, 9x19  
Frame: STI 1911 Forged Frame with 30 LPI Front Strap Checkering (Steel), Undercut Trigger Guard  
Grip: STI G10 Grip Panels  
Slide: Classic with Front And Rear Cocking Serrations  
Trigger: STI Long Curved Aluminum Trigger  
Barrel: 3.24" / 4.26" STI Bushing Barrel, Ramped, Fully Supported  
Safeties: STI High-Ride Beavertail Grip Safety  
Single Sided Thumb Safety (Blued)  
Guide Rod: STI Recoil Master  
Sights: STI Ramped Front  
T.A.S. Rear (Tactical Adjustable Sight)  
Length: 6.5" / 7.75"  
Weight: 24.8 oz / 37.28 oz  
Finish: Blued- Polished Sides Of Slide

### Options Available:

- Ambi Thumb Safeties
- Tritium Bar T.A.S. (Tactical Adjustable Sights)



the  
**SENTINEL PREMIER**

\*SHOWN WITH OPTIONAL HARD CHROME FINISH

Caliber:	.45 ACP
Frame:	STI 1911 Government Forged Steel Frame with Front Strap 30 LPI Checkering and Steel Magwell, Undercut Trigger Guard
Grip:	STI Checkered G10 Grip Panels
Slide:	Classic, Flat Top with Front and Rear Cocking Serrations
Trigger:	STI Long Curved Aluminum
Barrel:	5.11" STI Bushing Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (Blued)
Guide Rod:	STI Recoil Master
Sights:	STI Ramped Tritium Front, Dawson Precision/ STI "Perfect Impact" Tritium Rear
Length:	8.5"
Weight:	36.7 oz
Finish:	Blued With Sides of Slide Polished

**Options Available:**

- Hard Chrome (Shown above)
- Color Inlay (Shown above)
- Ambi Thumb Safeties
- Full Length Guide Rod

**Special Features:**

- Slide is flat topped with diamond LPI
- Barrel Crowned Flush w/ Bushing
- Blended Magwell







Caliber: .45 ACP, .40 S&W, 9x19  
 Frame: 1911 Government Forged Steel Frame,  
 Checkered Front Strap with Steel MSH &  
 Magwell, Undercut Trigger Guard  
 Grip: Checkered Cocobola Grip Panels  
 Slide: Classic, Flat Top with STI Front and Rear  
 Cocking Serrations  
 Trigger: STI Long Curved Trigger  
 Barrel: 5.11" STI Bushing Barrel, Ramped, Fully  
 Supported  
 Safeties: STI High-Ride Beavertail Grip Safety  
 Ambidextrous Thumb Safeties (Stainless)  
 Guide Rod: STI Recoil Master  
 Sights: STI Competition Front  
 STI Adjustable Rear  
 Length: 8.5"  
 Weight: 35.3 oz  
 Finish: Blued with Sides of Slide Polished

#### Options Available:

- Hard Chrome
- Dawson Fiber Optic  
Front Sight
- Single Sided Thumb  
Safety





the  
**RANGE MASTER**

Caliber:	.45 ACP, 9x19
Frame:	STI 1911 Government Frame w/ Extended Dust Cover, 30 LPI Front Strap Checkering, Undercut Trigger Guard
Grip:	Checkered Cocobola Grip Panels
Slide:	Unique, Flat Top with STI Front and Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	5.01" STI Bull Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Ambidextrous Thumb Safeties (Stainless)
Guide Rod:	STI Recoil Master
Sights:	STI Competition Front STI Adjustable Rear
Length:	8.5"
Weight:	43.2 oz
Finish:	Blued Matte Finish

**Options Available:**

- Hard Chrome
- Dawson Fiber Optic Front Sight
- Single Sided Thumb Safety





the  
**TARGET MASTER**

Caliber:	.45 ACP, 9x19
Frame:	STI 1911 "Master" Frame with Front Strap 30 LPI Checkering, Steel Magwell, Square Undercut Trigger Guard
Grip:	Checked Cocobola Grip Panels
Slide:	Classic, Flat Top with STI Front and Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	6.0" STI Bull Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Ambidextrous Thumb Safeties (Stainless)
Guide Rod:	STI Two Piece Steel
Sights:	Aristocrat Front & Rear Sights
Length:	9.5"
Weight:	44 oz
Finish:	Blued Matte Finish

**Options Available:**

- Hard Chrome
- Single Sided Thumb Safety





## the RANGER II

Caliber:	.45 ACP, .40 S&W, 9x19
Frame:	STI 1911 Government Frame STI Stippled Front Strap, Undercut Trigger Guard
Grip:	Checked Cocobola Grip Panels
Slide:	Classic, Flat Top with STI Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	4.26" STI Bull Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (Blued)
Guide Rod:	STI Recoil Master
Sights:	STI Ramped Front STI Fixed Rear
Length:	7.75"
Weight:	33 oz
Finish:	Blued Matte Finish

### Options Available:

- Hard Chrome
- Thick Grips
- Fixed Tritium Sight (2 Dot)
- Magwell With Steel Mainspring Housing
- Ambi Thumb Safeties







the  
**RANGER III**

Caliber:	.45 ACP, .40 S&W, 9x19
Frame:	STI 1911 Government Frame STI Stippled Front Strap, Undercut Trigger Guard
Grip:	Checkered Cocobola Grip Panels
Slide:	Classic, Flat Top with STI Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	4.26" STI Bull Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (Blued)
Guide Rod:	STI Recoil Master
Sights:	STI Ramped Front STI Fixed Rear
Length:	7.75"
Weight:	33 oz
Finish:	Blued Matte Finish

**Options Available:**

- Hard Chrome
- Thick Grips
- Fixed Tritium Sight (2 Dot)
- Magwell With Steel Mainspring Housing
- Ambi Thumb Safeties

**Special Features:**

- Innovative *SCS* system which allows you to carry with hammer down but ready to fire by simply dropping the thumb safety.



the  
**USPSA** (SINGLE STACK)

Caliber:	.45 ACP, .40 S&W, 9x19, .38 Super
Frame:	STI 1911 Forged Frame, Front Strap 30 LPI Checkering, with Checkered Steel D&T Mainspring Housing and Magwell, Undercut Trigger Guard
Grip:	STI G10 Grip Panels
Slide:	Classic, Tri-Top, Stainless Steel with STI Sabertooth Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	5.11" STI Bushing Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Ambidexterous Thumb Safeties (Stainless)
Guide Rod:	STI Recoil Master
Sights:	STI Competition Front STI Adjustable Rear
Length:	8.5"
Weight:	38.3 oz
Finish:	2 Toned Stainless Slide, Blued with Sides Polished, Frame Blued

**Options Available:**

- Dawson Fiber Optic Front Sight
- Single Sided Thumb Safety





the  
**GUARDIAN**

Caliber: .45 ACP, 9x19  
 Frame: STI 1911 Officer Frame, STI Stippled Front Strap, Undercut Trigger Guard  
 Grip: Checkered Cocobola Grip Panels  
 Slide: Classic, Flat Top, Stainless Steel with STI Rear Cocking Serrations  
 Trigger: STI Long Curve Trigger  
 Barrel: 3.96" STI Bull Barrel, Ramped, Fully Supported  
 Safeties: STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (Blued)  
 Guide Rod: STI Recoil Master  
 Sights: 3 Dot (White) T.A.S. (Tactical Adjustable Sight)  
 Length: 7.5"  
 Weight: 32.4 oz  
 Finish: Stainless Slide With Polished Sides and Blued Frame

**Options Available:**

- Tritium Bar T.A.S. (Tactical Adjustable Sights)
- Ambi Thumb Safeties





the  
**ESCORT**

Caliber: .45 ACP, .40 S&W, 9x19  
 Frame: 1911 Forged Aluminum Officer Length Frame,  
 Stippled Front Strap, Undercut Trigger Guard  
 Grip: Checkered Cocobola Grip Panels  
 Slide: Classic, Round Top with Rear Cocking  
 Serrations  
 Trigger: STI Long Curved Trigger  
 Barrel: 3.24" STI Bull Barrel, Ramped, Fully Supported  
 Safeties: STI High-Ride Beavertail Grip Safety,  
 Single Sided Thumb Safety (Blued)  
 Guide Rod: STI Recoil Master  
 Sights: STI Competition Front  
 3 Dot (White) Tactical Adjustable Sight (T.A.S.)  
 Length: 7"  
 Weight: 22.8 oz  
 Finish: KG Coated Frame, Blued Slide

**Options Available:**

- Tritium Bar T.A.S. (Tactical Adjustable Sights)
- Ambi Thumb Safeties







the  
**SHADOW**

**Options Available:**

·Ambi Thumb Safeties

Caliber:	.45 ACP, .40 S&W, 9x19
Frame:	1911 Forged Aluminum Officer Length Frame, Stippled Front Strap, Undercut Trigger Guard
Grip:	Ultra Thin G-10
Slide:	Round Top with Rear Cocking Serrations & Integral Sight Channel
Trigger:	STI Long Curved Trigger
Barrel:	3.24" STI Bull Barrel, Ramped, Fully Supported
Safeties:	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (KG Coated)
Guide Rod:	STI Recoil Master
Sights:	Fixed Tritium (2 dot) Sights, Lowered and Inset Into Slide
Length:	7.0"
Weight:	23.4 oz
Finish:	Matte Black KG Coated





the  
**ELEKTRA**

**Options Available:**

- Black or Pink Version
- Ambi Thumb Safeties
- Long Curve Trigger

Caliber: .45 ACP, 9x19  
 Frame: 1911 Forged Aluminum Officer Length Frame, Stippled Front Strap, Undercut Trigger Guard  
 Grip: "Pearl" style, Standard Thickness  
 Slide: Classic, Round Top, Stainless Steel with STI Sabertooth Cocking Serrations & Integral Sight Channel  
 Trigger: STI Short Curved Trigger  
 Barrel: 3.24" STI Bull Barrel, Ramped, Fully Supported  
 Safeties: STI High-Ride Beavertail GripSafety  
 Single Sided Thumb Safety (KG Coated)  
 Guide Rod: STI Recoil Master  
 Sights: Fixed Tritium (2 dot) Sights, Lowered and Inset Into Slide  
 Length: 7"  
 Weight: 22.8 oz  
 Finish: KG Coated, w/ Sides of Slide Polished





the  
**OFF DUTY**

**Options Available:**

Caliber: .45 ACP, 9x19  
 Frame: STI 1911 Officer Length Frame, Integral Light Rail, STI Stippled Front Strap, Undercut Trigger Guard  
 Grip: Checkered Cocobola Grip Panels  
 Slide: Classic, Round Top with Rear Cocking Serrations  
 Trigger: STI Long Curved Trigger  
 Barrel: 3.24" STI Bull Barrel, Ramped, Fully Supported  
 Safeties: STI High-Ride Beavertail Grip Safety  
 Single Sided Thumb Safety (Blued)  
 Guide Rod: STI Recoil Master  
 Sights: STI Competition Front  
 3 Dot (White) Tactical Adjustable Sight (T.A.S.)  
 Length: 7.0"  
 Weight: 31.3 oz  
 Finish: Blued Matte Finish

- Tritium Bar T.A.S. (Tactical Adjustable Sights)
- Fixed Tritium Sight (2 Dot)
- Ambi Thumb Safeties





the  
**LS**

**Options Available:**

-Hard Chrome

Caliber:	9x19
Frame:	STI 1911 Compact Frame, Stippled Front Strap, , Undercut Trigger Guard
Grip:	Checkered Cocobola Grip Panels
Slide:	Steel with STI "Bullet" Style Front & Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	3.4" Fully Supported, Ramped w/ Linkless Lock Up
Safeties:	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (Blued)
Guide Rod:	STI Recoil Master
Sights:	Slide Integral Front Heine Low Mount Rear
Length:	7.0"
Weight:	26.6 oz
Finish:	Blued Matte Finish





NEW FOR 2012



the  
**STI .22**

**Options Available:**

· None

Caliber:	.22
Frame:	STI 1911 Government Frame, STI Stippled Front Strap, Undercut Trigger Guard (1911) / STI Patented Modular Steel (Long Wide)
Grip:	Checked Cocobola Grip Panels (1911) / Black Glass Filled Nylon Polymer (2011)
Slide:	Hardened carbon steel, with Front & Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	5.01" Bull Barrel
Safeties:	Single Sided Thumb Safety (Stainless)
Guide Rod:	One Piece Steel
Sights:	Fixed Front, Adjustable Rear
O.A. Length:	8.0"
Weight:	35.04 oz / 32 oz
Finish:	Blued Matte Finish



the  
**G**

Caliber:	.45 ACP
Frame:	1911 Government Steel Frame, Bald Front Strap
Grip:	Smooth Wood Grip Panels
Slide:	Classic with Rear Cocking Serrations
Trigger:	Traditional Steel Trigger
Barrel:	5.11" Non-Ramped Bushing Barrel
Safeties:	Traditional Beavertail Grip Safety Traditional Single Sided Thumb Safety (Blued)
Guide Rod:	One Piece Original Length GI Style Guide Rod
Sights:	Traditional GI Steel Sights
Length:	8.5"
Weight:	35.3 oz
Finish:	Blued Matte Finish

**Options Available:**

None



the  
**EL COMANDANTE**

Caliber:	9x19
Frame:	1911 Government Steel Frame, Bald Front Strap
Grip:	Smooth Wood Grip Panels
Slide:	Classic with Rear Cocking Serrations
Trigger:	Traditional Steel Trigger
Barrel:	4.26" Non-Ramped Bushing Barrel
Safeties:	Traditional Beavertail Grip Safety Traditional Single Sided Thumb Safety
Guide Rod:	One Piece Original GI Style Guide Rod
Sights:	Traditional GI Steel Sights
Length:	7.5"
Weight:	34.5 oz
Finish:	Blued Matte Finish

**Options Available:**

None



the  
**SPARTAN V**

**Options Available:**

Caliber:	.45 ACP, 9x19	
Frame:	1911 Government Steel Frame, Bald Front Strap	None
Grips:	Hand Checkered Double Diamond Mahogany Grip Panels	
Slide:	Classic with STI Front and Rear Cocking Serrations	
Trigger:	STI Long Curved Trigger	
Barrel:	5.11" Chromed Non-Ramped Bushing Barrel	
Safeties:	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (Parkerized)	
Guide Rod:	One Piece Full Length Steel	
Sights:	Fiber Optic Front Adjustable Rear	
Length:	8.5"	
Weight:	35.3 oz	
Finish:	Parkerized	





NEW FOR 2012



the  
**SPARTAN III & IV**

Caliber:	.45 ACP, 9x19
Frame:	1911 Officer/Commander Steel Frame, Bald Front Strap
Grip:	Hand Checkered Double Diamond Mahogany Grip Panels
Slide:	Classic with STI Rear Cocking Serrations
Trigger:	STI Long Curved Trigger
Barrel:	3.24"/4.26" Chromed Non-Ramped Bushing Barrel
Safeties:	STI High-Ride Beavertail Grip Safety Single Sided Thumb Safety (Parkerized)
Guide Rod:	One Piece Full Length Steel
Sights:	Competition Front Adjustable Rear
Length:	8.01" / 7.34"
Weight:	32.7 oz / 34.3 oz
Finish:	Parkerized

**Options Available:**

·None



Caliber:	9x19
Frame:	30RC, Chrome Moly Steel
Grip:	Textured Polymer with Integral Tactical Rail
Slide:	3.7" (GP5) / 4.25" (GP6) Tri-Top with Front and Rear Cocking Serrations
Trigger:	DA/SA
Barrel:	3.66" (GP5) / 4.25" (GP6)
Safeties:	Ambidextrous Thumb Safeties (Polymer)
Guide Rod:	One Piece
Sights:	Fiber Optic Front (GP5). Standard Steel (GP6), Windage adjustable Rear w/ key
O.A. Length:	7.25" (GP5) / 7.97" (GP6)
Weight:	24.2 oz (GP5) / 26.1 oz (GP6)
Finish:	Blued
Features:	Ambidextrous mag release, Ambidextrous slide stop, Internal extractor

**Options Available:**

- DA/SA or DAO

**Pistol Includes:**

- Two Magazines
- Three interchangeable back straps

**Competition**

**Approvals:**

- IPSC
- USPSA
- IDPA
- NRA Action Pistol



# the Sporting Rifle



Caliber:	5.56mm NATO, .223 Remington <i>(NOTE: the .223 meets US Export Regulations)</i>
Trigger:	JP Trigger Group
Barrel:	16" 410 stainless steel, 1:8 twist, 1/2" x 28 thread (compensator)
Compensator:	Nordic Components Tactical Compensator
Gas Block:	Custom STI Valkyrie Gas Block
Handguard:	Custom STI Valkyrie Hand Guard
Sights:	N/A
Overall Length:	36"
Weight:	Competition: 6 lbs 10 oz Tactical: 6 lbs 7.8 oz
Finish:	Black Teflon Coating over hard anodize
Competition Approvals:	USPSA



## Options Available:

### Buttstock

- A2 (Fixed)
- Carbine (Collapsible)

### Forearm

- STI Valkyrie (Short)
- STI Valkyrie (Long)
- STI Quadrail (Short)
- STI Quadrail (Long)

### Gas block

- Competition (Bald)
- Tactical (Rail)

### Comp

- Tactical
- Corvette
- Shark

# 1911 FRAME KITS

## 1911 Investment Cast Frame

### Material:

4140 steel, investment cast, heat treated to 28-32 rockwell.

### Features:

- \*Oversize rails for precise slide fits.
- \*Tang is cut .250" radius for beavertail grip safety.
- \*Undercut trigger guard
- \*Bare front strap
- \*Ramp cut (only) (STI, Wilson-Nowlin)



part number: [190-35012011-00](#)

## 1911 Master Series Frame

### Material:

4140 steel, investment cast, heat treated to 28-32 rockwell.

### Features:

- \*Oversize rails for precise slide fits.
- \*Tang is cut .250" radius for beavertail grip safety.
- \*Undercut trigger guard
- \*Square trigger guard
- \*30 LPI checkered front strap
- \*Ramp cut (only) (STI, Wilson-Nowlin)



part number: [190-50010211-00](#)

## 1911 Forged Frame

### Material:

4140 steel, forged, heat treated to 28-32 rockwell.

### Features:

- \*Oversize rails for precise slide fits.
- \*Tang is cut .250" radius for beavertail grip safety.
- \*Undercut trigger guard
- \*Bare front strap (only)
- \*Ramp cut (only) (STI, Wilson-Nowlin)



part number: [190-35010224-00](#)

# 2011 FRAME KITS

The patented STI 2011 Frame is manufactured from 4140 Maxxell Alloy steel, pre-cut for high ride beavertail grip safety and ambidextrous thumb safety configuration. The frame is CNC milled billet, creating a very accurate frame to build the highest quality pistols. The innovative frame design preserves the 17 degree angle of grip in relation to the slide, original to the 1911. The essential design element for high capacity, the 2011 grip, is made from glass filled nylon polymer and is checkered with 30 lpi in the complete front strap and 25 lpi on the trigger guard. Available in black, gray, blue, and red. To increase strength and durability, metal inserts are molded into the grip to allow metal to metal contact with the frame.

All frame kits include: frame, grip, magazine release, mainspring housing and trigger.



2011 Standard Frame

### 2011 Standard Frame Kit

part number:  
[190-35020211-00](#) (N/R)    [190-35020221-00](#) (N/U)  
[190-35020111-00](#) (W/R)    [190-35020121-00](#) (W/U)



2011 Tactical Frame

### 2011 Tactical Frame Kit

part number:  
[190-41530211-00](#)



2011 5.0" Frame

### 2011 5" Frame Kit

part number:  
[190-50020111-00](#) (W/R)    [190-50020121-00](#) (W/U)



2011 6.0" Frame

### 2011 6" Frame Kit

part number:  
[190-60020111-00](#) (W/R)    [190-60020121-00](#) (W/U)

### 2011 Frame Option List

Frame	Ramp Cut	4140 Steel	Custom Serial #	D&T For Scope	Wide Frame	Short/GS Trigger	Colored Grip
Standard	X	Std	X	X	X	X	X
5.0"	X	Std	X	X	Std	X	X
Tactical	Std	Std	N/A	N/A	N/A	X	N/A
6.0"	X	Std	X	X	Std	X	X



# SLIDES

STI International slides are CNC milled from pre-hardened barstock 4140 carbon steel to ensure slide rail exactness. The breech face is wire EDM cut for maximum precision angle. STI offers three slide lengths: 4.15" (Commander), 5" (Government), and 6" (Long Slide). The slides have lowered and flared ejection ports (largest in the industry) for reliable case ejection. STI offers a wide variety of options on our slides that can save time for the final assembly of a high quality pistol.



## 4.15" Classic Slide

\* Shown with Round top, No sight cuts, No cocking serrations, STI logo



## 5.0" Classic Slide

\* Shown with Flat top, Bomar rear sight cut, Dovetail front sight cut, Front and rear cocking serrations, No STI logo



## 5.0" Unique Slide

\* Shown with Tri-Top, Novak rear sight cut, Dovetail front sight cut, Front & Rear cocking serrations, No STI logo



## 6.0" Classic Slide

\* Shown w/ Round top, No sight cuts, No cocking serrations, No STI logo



## 6.0" Unique Slide

\* Shown w/ Flat top, Bomar rear sight cut, Dovetail front sight cut, Rear cocking serrations, STI logo

### SLIDE OPTION LIST

\*For Frame Options, See Page 43

Slide	Rear Serrations	F&R Serrations	STI Logo	Front Sight Cut	Bomar Rear Cut	Novak Rear Cut	Slide Lightening	Flat Top Slide	Tri-Top Slide
4.15" Classic	X	N/A	X	X	X	X	X	X	X
5.0" Classic	X	X	X	X	X	X	X	X	X
5.0" Unique	X	X	X	X	X	X	X	X	X
6.0" Classic	X	X	X	X	X	X	X	X	X
6.0" Unique	X	X	X	X	X	X	X	X	X

## SLIDE TO FRAME FITS

The STI slide to frame fit is offered in both the 2011 and the 1911 style frames. Each frame is precisely hand fit to the slide. This offers a tight yet smooth fit, aiding in the basics of any high quality pistol.

### 2011 SFF

Standard Frame / 5" Frame / Tactical Frame / 6" Frame



2011 Tactical S.F.F.



2011 6.0" S.F.F.

\*Shown with: Tactical frame, Tactical slide, F&R serrations, Front dovetail Sight Cut, Novak rear Sight Cut, Flat-top Slide, STI logo

\*Shown with: 6" frame, 6" Unique slide, No serrations, No sight cuts, Round top slide, No STI logo

### 1911 S.F.F.

5" Forged (non ramp) / 5" Cast (ramp cut) / 6" Cast (ramp cut)  
5" Master Series (ramp cut) / 6" Master Series (ramp cut)



1911 Master Series S.F.F.



1911 Cast S.F.F.

\*Shown with: Master Series Frame, 6" Classic Flat Top slide, Front & Rear serrations, Bomar rear sight cut, No STI logo

\*Shown with: 1911 Cast frame, 5" Classic slide, F&R serrations, Bomar rear sight cut, Front dovetail sight cut, Flat-top slide, STI logo

Also available from STI are 2011 Short Blocks.  
Includes: Frame, Slide, Barrel, Recoil System and Slide Stop (installed).  
Call your STI sales representative for details

# BARRELS

STI barrels are made from 416 rifle grade stainless steel billet forgings. The bore is gun drilled, button rifled, then air gauged to offer the most exacting size, and most consistent barrel available. The rifling is 1 in 16 twist and has 6 lands and grooves. The barrels are vacuum heat treated and vacuum tempered to 40Rc, then machined to exacting specifications. The barrels are short chambered to allow gunsmiths to cut the chamber to their application.

ITEM	PART NUMBER
<b>5" BULL</b>	
.355	200-50.351100-00
9X19	200-509191100-00
38Super	200-503801100-00
.400	200-50.401100-00
.40 S&W	200-504001100-00
.450	200-50.451100-00
.45 ACP	200-504501100-00
<b>6" BULL</b>	
.355	200-60.351100-00
9X19	200-609191100-00
38Super	200-603801100-00
.400	200-60.401100-00
.40 S&W	200-604001100-00
.450	200-60.451100-00
.45 ACP	200-604501100-00
<b>5" BUSHING</b>	
.355	200-50.352100-00
9X19	200-509192100-00
38Super	200-503802100-00
.40 S&W	200-504002100-00
.45 ACP	200-504502100-00
<b>6" BUSHING</b>	
9X19	200-609192100-00
38Super	200-603802100-00
.40 S&W	200-604002100-00
.45 ACP	200-604502100-00
<b>TRUBOR (T1)</b>	
.355	200-55.3551101-00
9X19	200-559191101-00
38Super	200-553801101-00
<b>TRUBOR (T2)</b>	
.355	200-55.3551102-00
9X19	200-559191102-00
38Super	200-553801102-00
<b>TRUBOR BLANK</b>	
.355	200-55.3801103-00

## BULL BARREL

Available calibers: .355, 9mm, .38 super, .400, .40 S&W, .450, .45 ACP



5.01" Bull Barrel



6.0" Bull Barrel

## BUSHING BARREL

Available calibers: .355, 9mm, .38 super, .400, .40 S&W, .450, .45 ACP  
Includes: Barrel, Stainless Steel Bushing, Barrel Link & Pin



5.11" Bushing Barrel



6.0" Bushing Barrel

## TRUBOR BARREL

T1 Available calibers: .355, 9mm, .38 super  
T2 Available calibers: .355, 9mm, .38 super  
Non port Trubor blank: .355, 9mm, .38 super



Trubor Barrel (5.01") w/ Integral T1 (1.6") Comp



Trubor Barrel (5.01") w/ Integral T2 (2.0") Comp

# RECOIL MASTERS & SPRINGS

The STI Recoil Master is designed to achieve softer recoil and bring the pistol back to point of aim quicker by using two springs for recoil verses the traditional single spring.

The 5" Recoil Master will fit all government model 1911 style pistols. (Some fitting may be required for non-STI firearms.) The 4.15" and 3.9" are designed for STI pistols only.

*Note: The primary spring on your STI Recoil Master should be changed out every 5000 rnds and the Recoil Master itself replaced after 25,000 rounds. Failure to do so can result in damage to your pistol.*



## Suggested Recoil Masters

Compensated Pistols	Light
5" 9mm	Light
5" .40 S&W	Heavy
5" .45 ACP	Heavy

## Suggested Recoil Springs

5" 9mm guns	12 lbs
5" .40 S&W guns	14 lbs
5" .45 ACP guns	16 lbs
6" 9mm guns	10 lbs
6" .40 S&W guns	12 lbs
6" .45 ACP guns	14 lbs

**Recoil Spring (10 lbs)**  
Part #: **800-009-00**

**Recoil Spring (11 lbs)**  
Part #: **800-010-00**

**Recoil Spring (12 lbs)**  
Part #: **800-011-00**

**Recoil Spring (13 lbs)**  
Part #: **800-012-00**

**Recoil Spring (14 lbs)**  
Part #: **800-013-00**

**Recoil Spring (16 lbs)**  
Part #: **800-014-00**

### **Recoil Master 3.9 Heavy (Bull)**

Part #: **650-01390201-00**

### **Recoil Master 3.9 Light (Bull)**

Part #: **650-01390101-00**

### **Recoil Master 3.9 Twin Pack (Bull)**

Part #: **650-01390301-00**

### **Recoil Master 4.15 Heavy (Bull)**

Part #: **650-01410201-00**

### **Recoil Master 4.15 Medium (Bull)**

Part #: **650-01410401-00**

### **Recoil Master 4.15 Twin Pack (Bull)**

Part #: **650-01410301-00**

### **Recoil Master 5.0 Heavy (Bushing)**

Part #: **650-02500201-00**

### **Recoil Master 5.0 Heavy (Bull)**

Part #: **650-01500201-00**

### **Recoil Master 5.0 Light (Bushing)**

Part #: **650-02500101-00**

### **Recoil Master 5.0 Light (Bull)**

Part #: **650-01500101-00**

### **Recoil Master 5.0 Twin Pack (Bushing)**

Part #: **650-02500301-00**

### **Recoil Master 5.0 Twin Pack (Bull)**

Part #: **650-01500301-00**

# GRIPS & TRIGGERS

Replacement 2011 grips for the STI line of pistols and frames. The glass filled nylon polymer grip is the second component of the 2011 modular (high capacity) frame system. Currently available in 6 colors:



2011 Grip (Black) Part #: 600-0210100-00	2011 Grip (Blue) Part #: 600-0210200-00
2011 Grip (Red) Part #: 600-0210500-00	2011 Grip (Gray) Part #: 600-0210300-00
2011 Grip (Coyote Tan) Part #: 600-0210600-00	2011 Grip (OD Green) Part #: 600-0210700-00



Manufactured from a single block of aerospace grade 6061 aluminum, the STI Aluminum Grip does not require any special fitting or parts, but is a simple drop on part.\* The grip comes with an anodized hard coat for unmatched durability in both fit and finish.

*\*older frames might require minor fitting*

The STI trigger bow is wire EDM cut stainless steel, with a notch for trigger take up adjustment. The trigger bow is a glass filled nylon polymer to prevent inertial firing, with a set screw for overtravel adjustment.

2011 Aluminum Grip  
600-0230001-00

Our new 2011 Tactical magwell! Enhancements include lighter weight, side cutouts allowing ease of magazine removal during extreme clearance drills and an integral lanyard loop attachment hole.



2011 Tactical Magwell Part #:  
625-0230002-00

All STI Magwells are a direct install to all STI 2011 pistols and frames (and yes, they DO fit in the IPSC Box.)



2011 Al. Magwell Part #:  
625-0230000-00



2011 SS Magwell Part #:  
625-0220000-00



1911 Magwell (Slim) Part #:  
625-0140000-00



1911 Magwell (Std) Part #:  
625-0140001-00



*\*D&T MSH Sold Separately (See page 48)*



2011 Long Curved Triggers

(Black) Part #: 585-021020501-00	(Red) Part #: 585-021020505-00
(Gray) Part #: 585-021020503-00	(Coyote Tan) Part #: 585-021020602-00
(Blue) Part #: 585-021020502-00	(Olive Drab Green) Part #: 585-021020702-00



2011 Short Curve Part #:  
585-022020501-00



2011 Gunsmith Blank Part #:  
585-023020501-00



1911 Short Curve (Black) Part #:  
585-012020501-00

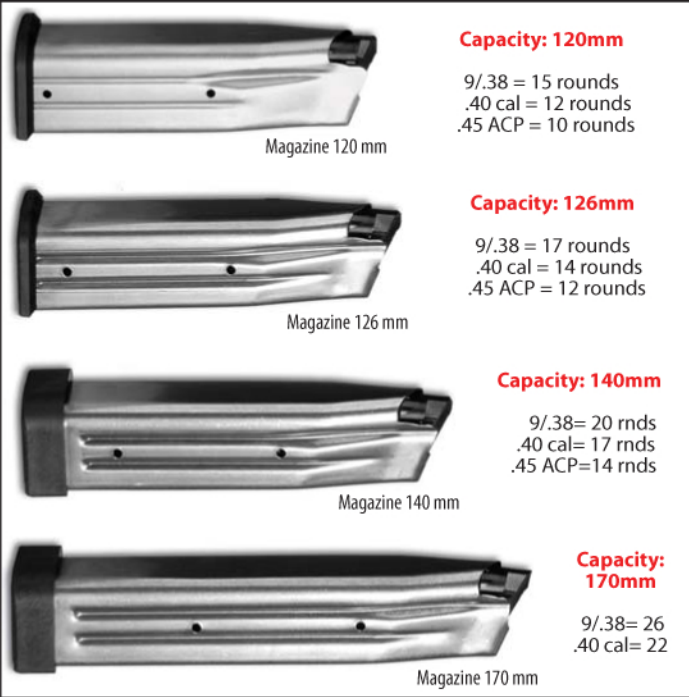


1911 Aluminum (Long) Part #:  
585-011020607-00



# MAGAZINES & COMPONENTS

The STI 2011 magazine is manufactured out of 410 stainless steel, producing a magazine with longer life, greater strength, and better corrosion resistance. STI 2011 magazines are built specifically for all STI 2011 style pistols and frames. In combination with the 2011 patented frame, the STI 2011 magazine allows for maximum round capacity, ranging from 10 to 26 rounds (depending on length and caliber).



**Capacity: 120mm**  
 9/.38 = 15 rounds  
 .40 cal = 12 rounds  
 .45 ACP = 10 rounds

Magazine 120 mm

**Capacity: 126mm**  
 9/.38 = 17 rounds  
 .40 cal = 14 rounds  
 .45 ACP = 12 rounds

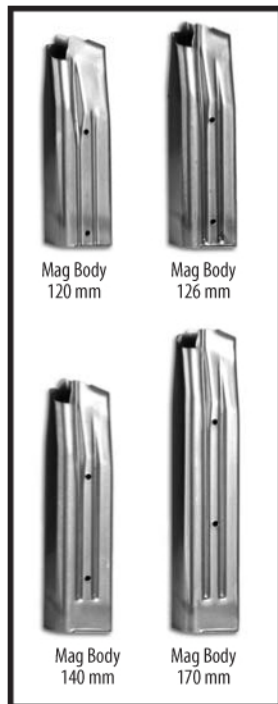
Magazine 126 mm

**Capacity: 140mm**  
 9/.38 = 20 rnds  
 .40 cal = 17 rnds  
 .45 ACP = 14 rnds

Magazine 140 mm

**Capacity: 170mm**  
 9/.38 = 26  
 .40 cal = 22

Magazine 170 mm



Mag Body 120 mm

Mag Body 126 mm

Mag Body 140 mm

Mag Body 170 mm



2011 Magazine Base Pads

STI's new 1911 .45 mag is stainless steel and tumble finished to ensure no sharp edges. Improved feeding, reliability, and durability are among the features.

Capacity is 8 rounds of .45ACP.

STI 1911 .45 Magazine  
 Part #:  
 585-022020501-00



2011 Base Plate 2011 Mag Follower

## MAGAZINE SPRINGS

120mm 10rd 9/38	710-98556-13-00
126mm 10rd .38/40	710-98552-13-00
126mm 10rd 9	710-98555-13-00
140mm std 9/.38	710-98550-11-00
140mm std .40/.45	710-98551-10-00
170mm std .38/.40	710-98553-13-00

*\*for sizes not listed, order one size larger and trim to fit*

# PARTS

STI thumb safeties are designed for both 1911 and 2011 pistols. Offered in both ambidextrous and single sided models, the safeties have contoured & serrated pads that allow for the thumb to contact the safety in a natural position, providing a comfortable thumb placement for shooters.

Carbon steel is 4140 Stainless steel is 17-4



Ambidextrous  
Stainless Steel

**Part #:**  
**560-020100-00**

Ambidextrous  
Blued Steel

**Part #:**  
**560-010100-00**

Single Sided  
Stainless Steel

**Part #:**  
**560-020200-00**

Single Sided  
Stainless Steel

**Part #:**  
**560-010200-00**

The STI 1911 magwell is manufactured out of 4140 steel. The Steel mainspring housing is checkered 30 LPI for a sure grip. The magwell aids in faster reloads and in grip control of the pistol. Available for both Thin and Standard width grips.



MSH & Magwell (Std)  
**Part #:**  
**625-0140003-00**

MSH & Magwell (Thin)  
**Part #:**  
**625-0140002-00**

## Short Block Completion Kits for the 2011:

Everything you need to finish out an STI short-block (except for sights) in one convenient kit.

### Kit Includes:

Firing Pin, Sear Spring, Firing Pin Return Spring, Plunger Tube Spring, S-7 Sear, Hammer Strut, Hammer Pin, Hammer Strut Pin, Sear Pin, Series 70 Grip Safety, Mainspring Cap, Ejector Pin, Slide Stop Plunger, Thumb Safety Plunger, Mainspring Housing Retainer, Mainspring Cap Pin, Disconnect, Firing Pin Stop, Extractor, Mainspring, Ejector, Ejector Pin, Hammer, Thumb Safeties

## Pin Kits for the 2011:

Hammer Pin, Hammer Strut Pin, Barrel Link Pin, Sear Pin, Slide Stop Plunger, Thumb Safety Plunger, Ejector Pin, Mainspring Cap, Mainspring Housing Pin, Mainspring Housing Retainer, Mainspring Cap Pin.

## Pin Kits for the 1911:

Hammer Pin, Hammer Strut Pin, Barrel Link Pin, Sear Pin, Slide Stop Plunger, Thumb Safety Plunger, Ejector Pin, Mainspring Cap, Mainspring Housing Pin, Mainspring Housing Retainer, Mainspring Cap Pin

## Springs for the 2011:

Sear Spring, Mainspring (15 or 19 lb), Plunger Tube Spring, Firing Return Spring, Recoil Spring (Specify Weight 8-18 lbs), Recoilmaster Primary Spring (Specify Weight: Heavy or Light and Length: 4.15" or 5").

STI Spring plugs and Reverse plugs are manufactured from 4140 steel. Available for 5" & 6" pistols.



Reverse Plug (5.0")  
**Part #:**  
**575-015001-00**

Spring Plug (6.0")  
**Part #:**  
**575-026001-00**



Guide Rod 5.0" (Steel)  
**One Piece**  
**Part #:** **650-03500401-00**

Guide Rod 6.0" (Steel)  
**Two Piece**  
**Part #:** **650-03600401-00**

The STI high rise beavertail grip safety is designed for all 1911 and 2011 pistols. It is produced out of 4140 steel or 17-4 stainless steel. The safety arm is pre-notched, has a deeper strut groove, and pre-cut knuckle clearance, providing positive safety activation and comfortable high grip. The grip safety can be removed without the removal of the mainspring housing (an industry first).



Stainless Steel Grip Safety  
**Part #:** **555-700200-00**

Blued Steel Grip Safety  
**Part #:** **555-700100-00**

# PARTS

STI hammers are wire EDM cut, then precision ground and polished from A-6 tool steel. STI sears are wire EDM cut using S-7 tool steel, producing the highest quality hammer and sear for crisp and lightweight trigger pulls. STI Hammers are available in three styles: Commander, Spur, and Sear

**Commander**

**Spur**

**Square**

**S-7 Sear**



Commander  
Part #:  
**530-0101-00**

Spur  
Part #:  
**530-0301-00**

Square  
Part #:  
**530-0201-00**

Sear  
Part #:  
**565-0100-00**

The STI ejector is manufactured out of 4140 steel. Available in the following specific calibers: .45 ACP, .40 S&W, .38 Super, & 9mm extended



(.45) Part #:  
**510-0345000-00**  
(.38/.40) Part #:  
**510-0338400-00**  
(9mm Extended) Part #:  
**510-0391900-00**

The STI extractor is manufactured out of high quality spring steel. Available in: 9x19, .38 Super, .40 S&W, or .45 ACP



Extractor .45  
Part #: **10-0345001-00**  
Extractor 38/40  
Part #: **515-0338401-00**  
Extractor 9  
Part #: **515-0391900-00**

STI Firing pin stop in 4140 steel. Available standard or cut for Bomar sights.



Firing Pin Stop 9/38/40  
Part #: **520-38400-00**  
Firing Pin Stop 9/38/40 Bomar  
Part #: **520-38402-00**  
Firing Pin Stop .45  
Part #: **520-45000-00**  
Firing Pin Stop .45 Bomar  
Part #: **520-45002-00**

STI Mag Catches are 4140 carbon steel heat treated to 38 - 42 Rockwell hardness. Built for 1911 and 2011 pistols the STI Mag Catch holds up to any demand put by the shooter. Also available with oversized button for even quicker magazine ejection.

**2011  
Mag Catch**

**1911  
Mag Catch**

**D&T  
Mag Catch**

**Oversized  
Button**



Part #:  
**540-0201-00**

Part #:  
**540-0103-00**

Part #:  
**540-0202-00**

Part #:  
**535-0000-00**

The STI slide stop is 4140 carbon steel heat treated to 38 - 42 Rockwell hardness, creating a very precise slide stop.



Slide Stop  
Part #: **570-00-00**

STI Hammer struts are wire EDM cut from titanium. This allows for very fast lock up and adds minimum weight to the entire trigger system, aiding in even crisper and lighter trigger weight.



Titanium Strut  
Part #:  
**580-01-00**

The STI Disconnector is made out of FN 0205 steel; a perfect addition to the STI Hammer and Sear.



Disconnector  
Part #: **500-01-00**

The STI Sear Spring is made of high quality spring steel. It is the classic 3 prong configuration and features a wider base than many models, for a more secure fit and more reliable function.



Sear Spring  
Part #: **580-01-00**

STI Firing pins are available in stainless steel or titanium. Calibers: 9x19/.38/.40/.45



Stainless (9/.38/.40)  
Part #: **525-3840201-00**  
Titanium (9/.38/.40)  
Part #: **525-3840401-00**

Stainless (.45)  
Part #: **525-4500201-00**  
Titanium (.45)  
Part #: **525-4500401-00**

# SIGHTS & SCOPES

STI manufactures a wide variety of sights for pistols, ranging from carry to competition and PPC competition. Night sight sets are also available. STI uses Trijicon tritium inserts for the brightest, highest quality night sights available on the market. STI sights are designed to fit industry standard sight cuts.

## STI Adjustable



*Fits Bomar cut: 60° X .359*

Part #:

225-02050004-00

## STI Adjustable Night Sight Set



*Fits Bomar cut: 60° X .359*

Part #:

225-03050001-00 (3.9/4.15)  
225-03050002-00 (5/6)

## Aristocrat PPC Sight Set



*.500" Milled Cut On Slide*

Part #:

225-03050004-00

## STI Fixed



*Fits Novak cut: 65° X .495*

Part #:

225-02060005-00

## STI Fixed Night Sight Set



*Fits Novak cut: 65° X .495*

Part #:

225-03060002-00 (3.9/4.15)  
225-03060003-00 (5/6)

## STI T.A.S. (Tactical Adjustable Sight)



*Fits Novak cut: 65° X .495*

Part #:

225-02050007-00

## STI Competition Front Sight



*Fits Dovetail cut: .300 X 60°*

Part #:

225-01020001-00

## STI Ramped Front Sight



*Fits Dovetail cut: .300 X 60°*

Part #:

225-01010002-00 (3.9/4.15)  
225-01010001-00 (5/6)

## Dawson Fiber Optic (.100) Front Sight



*Fits Dovetail cut: .300 X 60°*

Part #:

225-01030007-00

## C-More Scope (Non-Click Adjustment)



(Black) Part #:

250-01016011-00

(Gray) Part #:

250-01016031-00

(Blue) Part #:

250-01016021-00

(Red) Part #:

250-01016051-00

## C-More Scope (Click Adjustment)



(Black) Part #:

250-01016012-00

(Gray) Part #:

250-01016032-00

(Blue) Part #:

250-01016022-00

(Red) Part #:

250-01016052-00

## STI Scope Mount (C-More)



Part #:

275-11101-00



# RIFLE PARTS

STI's stripped lower receiver provides an outstanding starting point for custom AR-15 style builds. Available in both .223 remington and 5.56 NATO



**AR Lower Receiver**

(5.56) Part #: **350-0001223** (.223) Part #: **350-0001223**

STI's matched upper and lower ensures the perfect framework for a custom AR style build.

Available in both .223 remington and 5.56 NATO



**AR Upper/Lower Receiver (Matched)**

(5.56) Part #: **350-0010556** (.223) Part #: **350-0010223**

The STI Valkyrie handguard is one piece precision machined from aluminum, hard anodized and Teflon coated.

Available in two lengths: competition (long), and tactical (short).



**AR Valkyrie Fore End**

Part #: **350-0005** (Long/Competition)  
Part #: **350-0004** (Short/Tactical)

Carefully machined to Mil-Specs, the STI A3 Upper Receiver offers superior performance with the strength and durability to serve as the foundation for a true custom built rifle.



**AR Upper Receiver w/ Forward Assist & Dust Cover**  
(Also Available Stripped)

Part #: **350-0003**

Part #: **350-0002** (Stripped)

A simple, low profile design that can use a rifle length forearm on a carbine length barrel setup. It uses three allen head screws to clamp on to the barrel for an air tight seal.



**AR Unrailed Gas Block**  
Part #: **350-0007**



**AR Railed Gas Block**  
Part #: **350-0006**

The STI quad rail handguard is one piece precision machined from aluminum, hard anodized and Teflon coated. The helical vents are engineered to maximize air flow to prevent overheating and to reduce the overall weight. Available in two lengths: competition (long), and tactical (short).



**AR Quad Rail**

Part #: **350-0016** (Long/Competition)  
Part #: **350-0015** (Short/Tactical)

# GEAR



White Golf Shirt With Pocket



Black Cap w/ Black Bill



NEW! Light Weight Team Shirt



Gray Golf Shirt With Pocket



Khaki Cap w/ Black Bill



Team Shirt (Cotton)



Black Golf Shirt With Pocket



Mock Turtleneck (Black)



Red T-Shirt With Pocket

For European Apparel Sales,  
Contact Saul Kirsch:  
Tel: +31 416 660 464 Fax: +31 416 392 040  
[www.DoubleAlpha.Biz](http://www.DoubleAlpha.Biz)

More STI Gear is available at:  
[www.CafePress.com/STIGuns](http://www.CafePress.com/STIGuns)

## COMPANY STATEMENT

STI International Inc- located in Georgetown, Texas- is a world renowned manufacturer of 1911 and 2011 style pistols. With over 20 years experience delivering the highest quality in pistols, parts, and components, STI International offers a wide variety of models of pistols in multiple calibers, currently available through dealers and distributors in the US, Canada, Europe, Asia, and South America.

## ORDERING

- STI does not sell direct to the public, but through distributors and dealers worldwide.
- STI International has a \$250.00 minimum order.
- For orders under \$250.00, please visit our web site: [www.stiguns.com](http://www.stiguns.com) for a complete list of distributors and dealers.

## PAYMENT

- Acceptable payment for items and services include: Check, Mastercard, Visa, and American Express.
- STI does not charge credit cards until product is shipped, unless otherwise informed.
- Wire transfers are also accepted, please contact STI for additional information.
- Open accounts are also available for established businesses.

## SHIPPING

- Pick-Up Service Monday-Friday by appointment only.
- All pistols are shipped UPS 2 Day (unless otherwise noted)
- All firearms and frames must be shipped to an FFL (Federal Firearms License) Holder.

## WARRANTY STATEMENT

STI International, Inc. manufactures all of its own components except pins, springs, and scopes. The suppliers of these purchased parts are reputable manufacturers with whom we have long term business relationships. We are, therefore, supremely confident in the fit, form, and function of every firearm and firearm part that we ship to our loyal customer base. With that in mind, we unconditionally warranty our products for their intended purpose, when properly installed. Abuse and normal wear are excluded.

Call STI for a Return Authorization (RA#) for return of any item to STI. The RA number must be marked on the outside of the box.

**Packages will *NOT* be accepted without an RA number.**



**What is that symbol I keep seeing?**

That little symbol is a "QR code" and it allows smart phone users to quickly get more information about our products and services. By using free bar-code scanning applications on your phone, you can be taken directly to the relevant areas of our website.

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78628**

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