

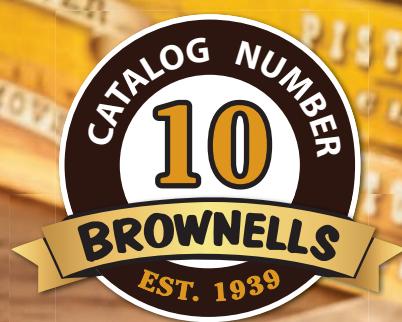
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# 1911

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*World's Largest Supplier of Firearms Accessories and Gunsmithing Tools™*



Horizontal Format  
**Uniquely  
Brownells®**



Dear Folks:

We are most happy to present our latest 1911 Catalog, No. 10. Whether you're a weekend shooter with only one, or a dyed-in-the-wool fan with lots of 'em, you'll find parts, upgrades, and accessories to help you get the most from your "Forty Five".

We added a few extra goodies, too. This year is our company's 75th anniversary. My dad Bob, Pete's granddad, founded Brownells back in 1939. Three-quarters of a century is a long time to be in business, and if you turn to page 42, you can learn a bit about our history and what makes Brownells . . . well, "Uniquely" Brownells.

On page 56, you'll find a feature article about basic maintenance, repairs, and modifications any 1911 shooter can do on his or her gun. Things to help you take care of your firearm and get more enjoyment from it.

We've also sneaked in a special 75th Anniversary treat. Somewhere in this catalog is a special code that'll get you half-price shipping on any order over \$75. I'm not gonna say where it is – but it's not totally hidden. Have fun hunting for it and get that discounted shipping!!

Every year, I think we can't match the previous year's lineup of Dream Guns™, and then our catalog gang comes up with another amazing collection. The mouth-watering "Signature Edition" pistol from Ed Brown on the cover is a masterpiece of the pistolsmith's and engraver's art for sure, while the Wilson Combat "Supergrade" is a different type of no-holds-barred version. We have two beautiful guns by long-time Brownells employee and master pistolsmith Tony Barnes. Plus a slick shooter from John Harrison of Harrison Design. If you love the 1911 as much as I do, these will get your heart pounding. Wow! Aren't they beautiful?

So feast your eyes on all the cool stuff in here, and when you find things you just gotta have, visit [brownells.com](http://brownells.com) or call **800-741-0015** to place your order, and we'll get it right out to you. When you get your items, if there's any problem whatsoever, you're covered by our 100% FOREVER GUARANTEE. If you aren't completely satisfied with any purchase from us, at any time, return it for full refund or exchange – your choice. We know this kind of guarantee is almost unheard-of in any industry. But that's the way we've been doing business here since 1939, and we're not ever going to change it!

As always, Pete and I would be really pleased to hear from you, by whatever means you prefer: phone, e-mail, through Facebook, or even by "snail mail".

Very Best,

Frank Brownell

Pete Brownell



Turn to page 41 of this catalog for a FREE shooting target in honor of our 75th anniversary!

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# 1911 GRIP PANELS

A 1911 GRIP WITH ADVANCED FEATURES,  
IMPROVED CONTROL CHARACTERISTICS,  
AND MAGPUL VALUE.

See page 37 for a full list of features

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**MAGPUL**  
UNFAIR ADVANTAGE



## CASPIAN 1911 AUTO HIGH CAPACITY RECEIVER KIT

Build Your Own, Custom, High Capacity Competition Pistol

Kit includes everything you need to convert an existing 1911 to a high capacity 9mm, .38 Super, or .40 S&W 1911 pistol—or build a new one from the ground up



with additional parts available separately. Receiver has integral plunger tube, squared trigger guard, and flared, 360° magazine well. Precision cast from 4140 carbon steel and fully CNC machined to tight tolerances for highly accurate rail specs and pin hole locations. Heat treated to Rc 22-24 for optimum performance and durability. Oversize frame rails allow the gunsmith to achieve an exceptionally tight slide-to-frame fit for more consistent accuracy. Trigger has a skeletonized aluminum shoe with a flat, serrated face, overtravel adjustment screw, and polished stainless steel bow. Grip safety, mainspring housing, magazine catch, and ambidextrous safety are CNC machined from carbon steel castings. Trigger, both safeties, mag catch, and grips also sold individually, below. High capacity magazines available separately.

**SPECS:** 4140 carbon steel, in-the-white. Gunsmith fitting required. Kit includes receiver, ambidextrous safety, grip safety, magazine catch, trigger, mainspring housing, and die-cut stick-on grips. **FFL required for purchase of receiver kit.**

#168-000-008DM	High-Cap 1911 Receiver Kit, 8F408Q98.....	\$ 454.99
#168-000-053DM	High-Cap Grip Safety, 8F30N56.....	37.99
#168-000-129DM	High-Cap Trik Trigger, 8F24I36.....	29.99
#168-000-055DM	High-Cap Ambi-Safety, 8F24F36.....	32.99
#168-000-056DM	High-Cap Mag Catch, 8F25P92	31.99

## ED BROWN 1911 FORGED SLIDES



Blank Slides Perfect For Custom Builds; Government & Commander Models, Stainless Or Carbon

High-quality slides come without cocking serrations or sight cuts, so the pistolsmith can install the exact sights needed and machine unusual cocking surfaces and other custom features to produce a one-of-a-kind pistol. These slides are machined from high-grade forgings to ensure superb strength, and they all use a 9mm/.38 Super firing pin for better performance with high pressure loads. Mating surfaces have been left oversize to allow a precise fit to the frame, so extensive gunsmithing is required for installation. Available in both full-size Government Model and Commander lengths, stainless steel or unfinished carbon steel ready for bluing or the high-tech finish of your choice.

**SPECS:** Forged carbon steel (**CS**), in the white, or stainless steel (**SS**), natural finish. Government or Commander lengths available. Stripped slide only - no internal parts included. Gunsmith fitting required.

#087-000-081DM	CS Government Model Slide, 7H274Q20.....	\$ 289.00
#087-000-083DM	SS Government Model Slide, 7H274I20.....	289.00
#087-000-082DM	CS Commander Slide, 7H274C20.....	289.00

## DOUBLESTAR 1911 AUTO CUSTOM RECEIVER

High-Quality Forging With Popular Custom Features

Full-size carbon steel receiver comes with custom features already done to help you complete your 1911 project faster. Front strap has clean, 25 lpi machine-cut checkering, the magwell is fully beveled, and the rear of the frame is cut with a .250" radius for an extended beavertail grip safety. The squared-off dust cover has an integral three-slot Picatinny rail for mounting a laser or tactical weapon light. Precision machined from a 4140 steel forging to tight tolerances for hole placement and rail specs. Heat treated to Rc 22-24 for optimum strength. Requires fitting of slide to frame.

**SPECS:** 4140 chrome moly steel, in-the-white, bead-blasted. Gunsmith fitting required. **FFL required for purchase.**

#100-004-484DM Custom Receiver 9Z329J99 ..... \$ 329.99

## LES BAER CUSTOM FRAME



Precision Forged & Machined; Ready To Assemble With Custom Features

or non-galling stainless steel. These singlestack frames come standard with the extra high front strap cut and beveled magazine well. Tang has a beavertail cut with .250" radius to fit S&A, Les Baer or Ed Brown beavertail grip safeties. Front strap features 30 lpi checkering.

**SPECS:** Chrome-moly, in-the-white or stainless steel (**SS**). Stripped, govt. length receiver only. Rails are .001" oversize to the Les Baer Slides and will require fitting (mfg. suggests light filing only). **FFL required for purchase.**

#124-050-011DM	Beavertail Cut Frame, CM, 4B440N00.....	\$ 550.99
#124-050-111DM	Beavertail Cut Frame, SS, 4B490I67.....	593.45

## LES BAER CUSTOM 1911 AUTO SLIDE



Precision-Machined From Steel Bar Stock With The Custom Features You Need & Want

Bar stock slides with lowered ejection port, surface-ground flats and bead-blasted rounds. Available with rear only (**R**) or front and rear (**Dbl**) serrations. Front sight cut accepts 65° x .330", dovetail front sights. Rear sight cuts accept the Bo-Mar BMCS or the Novak Low Mount Sight (.495") dovetail. Lengths listed in specs are nominal barrel lengths the slides will accept.

**SPECS:** Chrome-moly steel, in-the-white (**CM**) or stainless steel (**SS**). .38 Super (.38S) or .45 ACP (.45) breach face. Long, (**L**) 6", Government (**G**) 5", Commando (**Cmch**) 4 1/4". ALL models require a .38 Super/9mm firing pin.

## CASPIAN 1911 AUTO SLIDES



Govt Model Slide



Recon Slide  
Superb Strength & Precise Tolerances For The Ultimate Combat Pistol

Custom-quality slides from Caspian, ready to be fitted to the frame of your choice. They start as high-quality forgings for extra strength, then are heat-treated to Rc 38-41 before machining for exceptional dimensional stability. Sides are polished, while the rest of the surface is bead-blasted for a non-glare, matte finish. Deep-cut, forward-angled rear cocking serrations prevent slippage when racking, even with a wet hand. Available in 4340 carbon steel (**CS**) and 416 stainless steel (**SS**) with .45 ACP, .40 S&W, and 9mm breechfaces. Commander and Officers models in .45 ACP only. Choose a slide without sight cuts (**NC**), or between two pre-cut dovetail options: a **Novak Lo-Mount** or **Bo-Mar BMCS** rear cut, both coupled with a Novak front cut. Recon slide is a Government slide with ball cuts at the front that line up with the light rail on the Caspian Recon frame (available separately). All slides require the use of a 9mm/.38 Super firing pin.

### GOVERNMENT - CARBON STEEL

.45 ACP	.40 S&W/10mm	9mm	SIGHT CUT	PRICE
#168-000-052DM	#168-000-051DM	#168-000-050DM	NC	8F187M08 \$ 209.99
#168-000-073DM	NA	#168-000-065DM	Novak	8F241M48 \$ 269.99
#168-000-071DM	#168-000-067DM	#168-000-063DM	Bo-Mar	8F253I27 \$ 279.99

### GOVERNMENT RECON - .45 ACP

STOCK #	MODEL	CS/SS	SIGHT CUT	PRICE
#168-000-130DM	Government	CS	NC	8F187B08 \$ 209.99
#168-000-131DM	Government	CS	Novak	8F231K68 \$ 269.99

### GOVERNMENT - STAINLESS STEEL

.45 ACP	.40 S&W/10mm	9mm	SIGHT CUT	PRICE
#168-000-074DM	NA	NA	Novak	8F257C08 \$ 279.99
#168-000-072DM	#168-000-068DM	NA	Bo-Mar	8F276L57 \$ 309.99
NA	#168-000-070DM	NA	Novak	8F257N08 \$ 289.99
NA	NA	#168-000-066DM	Novak	8F257A08 \$ 289.99
NA	NA	#168-000-064DM	Bo-Mar	8F284M61 \$ 315.95

### COMMANDER & OFFICERS .45 ACP

STOCK #	CS/SS	SIGHT CUT	MODEL	PRICE
#168-000-091DM	CS	Bo-Mar	Commander	8F253H27 \$ 279.99
#168-000-101DM	CS	Novak	Commander	8F241H48 \$ 269.99
#168-000-093DM	SS	Bo-Mar	Commander	8F276P57 \$ 309.99
#168-000-102DM	SS	Novak	Commander	8F257A08 \$ 289.99
#168-000-092DM	CS	Bo-Mar	Officers	8F253L27 \$ 279.99
#168-000-099DM	CS	Novak	Officers	8F241B48 \$ 269.99
#168-000-100DM	SS	Novak	Officers	8F257F08 \$ 289.99

### COMMANDER & OFFICERS MODELS

STOCK #	RECEIVER	CHECK	STEEL	PRICE
#168-000-132DM	Comm. w/Std	Smooth	CS	8F159M36 \$ 199.20
#168-000-095DM	Comm. w/Nowlin	20 lpi	CS	8F319Q47 \$ 354.99
#168-000-096DM	Comm. w/Nowlin	25 lpi	SS	8F339I99 \$ 369.99
#168-000-103DM	Officers w/Std.	Smooth	CS	8F175H51 \$ 184.99
#168-000-104DM	Officers w/Std.	Smooth	SS	8F173M51 \$ 199.99
#168-000-097DM	Officers w/Nowlin	25 lpi	CS	8F319J47 \$ 354.99
#168-000-098DM	Officers w/Nowlin	25 lpi	SS	8F331Q40 \$ 364.99



Build a super custom 1911 using

one of these top-quality, single-stack receivers as the foundation. Models and features available to suit the needs of any custom 1911 project. Precision cast from stainless carbon steel, CNC machined to final dimensions. Heat treated to Rc 22-24 for optimum performance and durability. Oversize frame rails allow the gunsmith to achieve an exceptionally tight slide-to-frame fit for more consistent accuracy. Available with smooth front strap or with crisp CNC machine-cut checkering. Front strap on all models except Standard is undercut at the triggerguard to ensure the shooter an extra-secure, high-grip hold. **Standard** model offers a robust, economical foundation for a great, all-around shooter. Available with standard feed ramp or pre-cut to accept barrels with Nowlin/Wilson style feed ramp. **Race-Ready** features integral, flared magazine well for lightning fast magazine changes. Smooth contours and absence of unsightly seams give your pistol a streamlined look. **Recon** model has the strength and compactness that combat and action shooters require, with an integral accessory rail that accepts laser sights and tactical lights. **Race-Ready**

**Recon** model includes all the features of the Recon with the addition of an integral, flared, 360° magazine well for high speed reloads. **Commander (Comm.)** and **Officers** models come with a smooth or 25 lpi checkered front strap and are available with a standard feed ramp or come pre-cut to accept barrels with Nowlin/Wilson-style feed ramp. **SPECS:** 4140 carbon steel (**CS**), in-the-white, or 416 stainless steel (**SS**). **Race-Ready** and **Race-Ready Recon** models include mainspring housing. Gunsmith fitting required. **FFL required for purchase.**

## GOVERNMENT MODEL

STOCK #	RECEIVER	CHECK	STEEL	PRICE
#168-000-002DM	Standard	Smooth	CS	8F175L43 \$ 189.99
#168-000-003DM	Standard	20 lpi	CS	8F239H99 \$ 269.99
#168-000-009DM	Standard w/Nowlin	Smooth	CS	8F218P20 \$ 249.99
#168-000-090DM	Standard w/Nowlin	Smooth	SS	8F230F13 \$ 254.95
#168-000-004DM	Recon	Smooth	CS	8F241E96 \$ 269.99
#168-000-005DM	Recon	20 lpi	CS	8F317D21 \$ 354.99
#168-100-100DM	Race-Ready	Smooth	CS	8F228G88 \$ 234.68
#168-100-110DM	Race-Ready	20 lpi	CS	8F308P65 \$ 313.99
#168-000-006DM	Race-Ready Recon	Smooth	CS	8F308M81 \$ 339.99

## COMMANDER & OFFICERS MODELS

STOCK #	RECEIVER	CHECK	STEEL	PRICE
#168-000-132DM	Comm. w/Std	Smooth	CS	8F159M36 \$ 199.20
#168-000-095DM	Comm. w/Nowlin	25 lpi	CS	8F319Q47 \$ 354.99
#168-000-096DM	Comm. w/Nowlin	25 lpi	SS	8F339I99 \$ 369.99
#168-000-103DM	Officers w/Std.	Smooth	CS	8F175H51 \$ 184.99
#168-000-104DM	Officers w/Std.	Smooth	SS	8F173M51 \$ 199.99
#168-000-097DM	Officers w/Nowlin	25 lpi	CS	8F319J47 \$ 354.99
#168-000-098DM	Officers w/Nowlin	25 lpi	SS	8F331Q40 \$ 364.99



All products marked with this symbol have passed a rigorous test of function and quality, and have been awarded the American Pistolsmiths Guild "Seal of Approval."

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## CASPIAN 1911 AUTO RECEIVERS



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*Ed Brown Signature Edition .45 ACP  
with hand relief engraving.\*  
Courtesy of Ed Brown Products, Inc.*

- A #087-000-009DM ED BROWN BARSTOCK HARDCORE® HAMMER** See Page 19.
- B #087-000-050DM ED BROWN ADJUSTABLE REAR SIGHT** See Page 45.
- C #087-041-305DM ED BROWN EXTENDED EJECTOR** See Page 12.
- D #087-813-070DM ED BROWN HARDCORE® EXTRACTOR** See Page 11.
- E #087-925-450DM ED BROWN DROP-IN MATCH BARREL** See Page 5.
- F #087-000-068DM ED BROWN TRITIUM FRONT SIGHT** See Page 45.
- G #087-046-833DM ED BROWN GOVERNMENT BARREL BUSHING** See Page 7.
- H #087-045-889DM ED BROWN TWO-PIECE GUIDE ROD** See Page 16.
- I #087-000-012DM ED BROWN NATIONAL MATCH TRIGGER** See Page 30.
- J #087-000-027DM ED BROWN 25 LPI FLAT MAINSPRING HOUSING** See Page 22.
- K #087-867-000DM ED BROWN MEMORY GROOVE SAFETY** See Page 14.
- L #087-045-874DM ED BROWN PERFECTION SEAR** See Page 20.
- M #087-815-001DM ED BROWN HARDCORE® SLIDE STOP** See Page 10.
- N #087-245-890DM ED BROWN TACTICAL THUMB SAFETY** See Page 13.
- O #087-011-150DM ED BROWN OVERSIZED MAG RELEASE BUTTON** See Page 24.

\*Other features include skip-line checkering on frontstrap and mainspring housing, mirror-finish slide with 50 lpi serrations on back, and 40 lpi checkering on magazine release button.

## NIGHTHAWK CUSTOM 1911 AUTO GOVERNMENT MODEL RECEIVER

Precision-Machined Forgings  
With Choice Of Plain Or  
Checkered Front Strap

Full-size Government Model receivers are precisely finish-machined from top-quality stainless steel forgings for superb strength, durability, and consistency. Ideal as the

foundation of a high-end custom pistol because the rails come oversized to allow the gunsmith to hone them for a perfect, noslop slide-to-receiver fit. Also comes with .250" radius cuts for an extended beavertail safety. Available with choice of 25 lpi checkering on the front strap or a smooth, uncheckered front strap. **FFL required for purchase.**

**SPECS:** Stainless steel, natural finish. .250" for beavertail safety, frame may need alteration to fit safety profile. Gunsmith fitting required.

#100-011-472DM 25 lpi Checkered Government Receiver, 3Z430J00 .....	\$ 445.00
#100-011-471DM Uncheckered Government Receiver, 3Z40D00.....	415.00

## NIGHTHAWK CUSTOM 1911 AUTO GOVERNMENT MODEL SLIDE

Full-Size, Precision-Machined Slide Ideal For Custom Builds

Slides precision machined from high-grade stainless steel forgings offer strength and quality for any custom 1911 build. Available with cuts for Novak front and rear sights, or plain so you can cut the dovetail for the custom sight of your choice. Novak-cut model includes front and rear cocking serrations, while the blank slide is smooth, again allowing you to customize with your or your customer's preferred serration pattern. All slides feature a lowered and flared ejection port and a smooth matte finish.

**SPECS:** Stainless steel, matte finish. Accepts 5" Government model barrel in .45 ACP or 9mm. Gunsmith fitting required.

#100-011-469DM .45 ACP Gov't Slide, w/Novak Cuts, 2B330J00.....	\$ 345.00
#100-011-467DM .45 ACP Gov't Slide, No Sight Cuts, 2B290G00.....	305.00
#100-011-470DM 9mm Gov't Slide, w/Novak Cuts, 2B330D00.....	345.00
#100-011-468DM 9mm Gov't Slide, No Sight Cuts, 2B290A00.....	305.00

## STI 1911 AUTO SINGLE STACK RECEIVER

Precise Dimensions For A Match-Grade Fit That Gives Superb Accuracy

Fully machined single stack receiver is ready for the slide, barrel, and fire-control components of your choice to build a rugged, precision-shooting competition, combat, or carry pistol.

Gives you the high quality of STI's 2011 competition frames in a traditional, all-metal package with the popular enhancements you expect on high-performance custom 1911s. Machined to precise tolerances from high-quality 4140 carbon steel, then heat-treated to Rc 28-32 for exceptional wear resistance. Bead blasted to produce a smooth, non-reflective surface ready for the finish of your choice. Rails are cut slightly oversized, ready for honing to a tight, smooth, slop-free slide-to-frame fit to help ensure best accuracy. Holes for all pins and controls are precisely located, with a .250" tang radius to accommodate a beavertail grip safety. Available in two models, both with a standard dust cover. **Stand-**

## STI 1911 AUTO 2011 SLIDE & FRAME KIT

Pre-Fit For Accuracy

Full contact, slide rails matched to the nylon and steel composite grip frame for superior fit. All are non-ramped, double-stack with checkered front strap, triggerguard and mainspring housing, plus EDM-cut breech face, lowered and scalloped ejection port and rear cocking serrations. Includes composite/titanium match trigger and magazine catch. **.38 Super** has standard length dust cover and no sight cuts. **.40 S&W** and **.45 ACP** have long and wide dust cover; cut for Bo-Mar BMCS rear and 60"x.300" dovetail front sight.

**SPECS:** Frame: 4140 steel, in-the-white. Fiber-filled polymer, black. Slide: 4140 steel, in-the-white. 75" (19cm) long. Accepts 5" barrel and collar style reverse plugs. **FFL required for purchase.**

#791-210-038DM .38 S Slide/Frame Kit, 1F954L13 .....	\$ 799.99
#791-210-040DM .40 S&W Slide/Frame Kit, 1F675B30 .....	799.99
#791-210-045DM .45 ACP Slide/Frame, 1F681J97 .....	799.99

## STI 1911 AUTO 2011 LONG SLIDE & FRAME



Stable Sighting Platform;  
Enhanced Recoil Reduction

6 inch Slide/Frame combination adds 3.5 oz. of forward weight to help reduce recoil and muzzle rise. Bar stock slide has full contact rails, lowered ejection port, matte finished top, front and rear cocking serrations and no sight cuts. Gunsmith fitting is required.

Lightweight, nylon polymer, composite double stack grip frame is checked for a secure grip with an undercut triggerguard. **FFL required for purchase.**

#791-113-038DM .38 Supr 2011 Long Slide, 1G224J30 .....	\$ 279.99
#791-113-040DM .40 S&W 2011 Long Slide, 1G224K30 .....	239.99
#791-113-045DM .45 ACP 2011 Long Slide, 1G224I30 .....	249.99
#791-114-000DM 2011 Long Frame, 1F537Q50.....	645.00

dard model is machined from a high-grade investment casting and has a smooth, plain, front strap with a rounded, undercut triggerguard, and a Wilson/Nowlin-style feed ramp. **Forged** model is machined from a forged billet and has a straight, rounded triggerguard, and a standard ramp. Available with a plain, uncheckered front strap, or with 30 lpi checkering. **Master** model is investment cast and features a squared, undercut triggerguard, a cut to accept a barrel with Wilson/Nowlin feedramp, and a squared-off dustcover that extends the full length of a 5" slide for extra weight up front. **FFL required for purchase.**

#791-000-071DM Standard Receiver, 1F179D02..	\$ 204.00
#791-000-079DM Forged Rec'r, Plain, 1F245D03..	294.99
#791-000-054DM Forged Receiver, Checkered, 1F376Q38 .....	419.99
#791-000-081DM Master Receiver, Checkered, 1F312J35 .....	349.99

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## STI 1911 AUTO 2011 MODULAR FRAME



Composite & Steel  
Frame Kit For Building  
Lightweight Pistols

Ready-to-build, high-tech, double stack frame can be fashioned into your customer's dream, competition or self-defense pistol. The 2011's modular grip frame is made from fiber-filled, nylon composite that's married to a CNC machined, 4140 steel upper, for the very best combination of durability, precision fit and lighter weight. Features: 20 lpi checkering on the front strap and triggerguard; heavy-duty dust cover for scope mounting; pre-contoured to accept high-ride beavertails and aftermarket grip safeties with .250" radius; integral magazine well, oversized rails. Ready for gunsmith fitting. Frames are available in two models: **Standard** - Features a Govt. length dust cover. **Long/Wide** - Dust cover is approximately the same width and length as a Govt. length slide for increased weight. Both models are available either **Non-Ramped** - with standard, non-caliber-specific feed ramp or **Ramped** - pre-machined to accept the Nowlin/Wilson-style ramped barrels. **Tactical Rail** - Features the long/wide dust cover with a tactical rail milled into the underside that accepts all industry standard light mounts. Available in Ramped configuration only.

**SPECS:** Grip Frame - Fiber-filled polymer composite, black. Upper Frame - 4140 steel, in-the-white, matte finish. Kit includes checkered, nylon mainspring housing and pin; titanium/composite trigger (long) and blued mag catch (complete). Frames accept most 1911 Auto slide/barrel assemblies. **FFL required for purchase.**

#791-250-001DM Standard Non-Ramp 2011 Frame, 1F349I95 .....	\$ 410.00
#791-250-100DM Standard Ramped 2011 Frame, 1F425K55 .....	481.99
#791-251-001DM Long/Wide Non-Ramp 2011 Frame, 1F441H23 .....	502.99
#791-251-100DM Long/Wide Ramped 2011 Frame, 1F496J35 .....	620.45
#791-000-075DM Tactical Long/Wide Ramped 2011 Frame, 1F519H49 .....	599.95

## WILSON COMBAT 1911 AUTO CHECKERED RECEIVER



Precision-Machined  
From Forging  
With Popular  
Custom-Pistol  
Performance

**Features**  
Full-size Government Model receiver has the popular performance features that combat and competition shooters want. Precision machined from a hardened stainless steel forging to ensure maximum strength and precise dimensions, including slide rails that allow a slide-to-frame fit as tight as .004" or less. Custom features include deep-cut, 30 lpi checkering on the frontstrap for a superb, non-slip grip and outstanding recoil control; deeply undercut triggerguard for a hand position high up on the receiver that also promotes fast recovery between shots; integral feed ramp; and a beveled mag well for fast magazine changes under stress. Pre-cut to accept a Wilson extended beavertail grip safety, available separately. Requires Wilson Heavy Duty Extended Ejector, also available separately.

**SPECS:** Stainless steel, natural silver finish. **FFL required for purchase.**

#965-000-081DM Checkered Receiver, Stainless, 2G400N00 ..... \$ 400.00

## STI 1911 AUTO 2011 MODULAR GRIPS

Lightweight & Strong Composite  
Provides Match-Winning  
Performance



Lightweight, one-piece, fiber-reinforced nylon composite grip assembly provides a drop-in fit on all STI 2011 modular frames. Keeps overall pistol weight to an absolute minimum. Checkering on the side panels, front strap, and triggerguard ensures a positive gripping surface when hands get sweaty. Includes a factory-installed, checkered composite mainspring housing. Accepts add-on magazine wells designed to fit STI/Infinity. Grip screw kit not included, sold below. **FFL required for purchase.**

#791-000-004DM 2011 Modular Grips, Black, 1G105K02 .....	\$ 112.99
#791-000-102DM 2011 Modular Grips, Coyote Brown, 1G110J21 .....	119.99
#791-000-103DM 2011 Modular Grips, O.D. Green, 1G110B21 .....	119.99

**2011 GRIP SCREW KIT** - Factory hardware fits STI 2011 composite grip assemblies. For use when building a custom 2011 pistol or to replace lost or damaged screws.

**SPECS:** Stainless steel, natural finish. Kit includes: (2) grip screw bushings, (1) triggerguard sleeve, (2) long grip screws, (2) short grip screws, (2) triggerguard screws, (1) 1/8" Allen wrench, and (2) 1/16" Allen wrenches.



#791-117-000DM 2011 Grip Screw Kit, 1G18H15 \$ 19.99

## TJ'S CUSTOM FRAME SLOT BLANK

Fills Series 80 Frame Cutout



Fits in the firing pin block frame cuts, permitting Series 70 slides and components to be fitted to Series 80 frames. No alteration, drop-in fit. Available in 4 different thicknesses to help you custom fit to your slide. **FFL required for purchase.**

**SPECS:** Precision ground steel, in-the-white.  
#876-011-780DM Frame Slot Filler, .057" (Std), 6G4Q50..... \$ 4.99

## WILSON COMBAT CHECKERED FRONT STRAP



Fast, Easy, Grip Improver

Add the secure feel of a checkered front strap to any 1911 Auto in minutes. No filing, no alterations. Remove the grips, slip the Wilson Checkered Front Strap over the frame; replace grips. **FFL required for purchase.**

#965-100-001DM Blued Front Strap, 5F8A47..... \$ 9.99  
#965-100-002DM SS Front Strap, 5F8I47 ..... 9.99

Selection • Service • Satisfaction  
**GUARANTEED**



*Competition pistol in 9mm built by Brownells  
Gunsmithing Tool Category Manager, Tony Barnes.  
Courtesy of Michael Anderson.*

- A #388-401-000DM DOUG KOENIG MATCH LOW-MASS HAMMER** See Page 19.
- B #791-256-000DM STI ADJUSTABLE REAR SIGHT** See Page 48.
- C #466-001-009DM MILLENIUM CUSTOM COMPETITION EXTRACTOR** See Page 12.
- D #791-000-078DM STI 2011 UNIQUE BAR STOCK SLIDE** See Page 4.
- E #296-410-011DM EGW ANGLE BORED BUSHING** See Page 8.
- F #654-108-162DM NOWLIN GUIDE ROD ASSEMBLY** See Page 16.
- G #791-250-100DM STI 2011 MODULAR FRAME** See Page 3.
- H #087-867-000DM ED BROWN MEMORY GROOVE GRIP SAFETY** See Page 14.
- I #087-145-892DM ED BROWN WIDE AMBIDEXTROUS SAFETY** See Page 13.
- J #965-601-045DM WILSON EXTENDED SLIDE STOP** See Page 11.
- K #296-100-038DM EGW EXTENDED EJECTOR** See Page 12.
- L #296-000-058DM EGW FIRING PIN STOP** See Page 21.
- M #791-000-010DM STI MAG CATCH BUTTON** See Page 25.

## STI 1911 AUTO 2011 BAR STOCK SLIDE



CNC Machined From Bar Stock  
With Most Wanted Custom Features

Ready-to-fit, premium-grade slides improve function, reliability and accuracy on any 1911 Auto. Precision CNC machined from solid 4140 steel bar stock, featuring an ultra-smooth wire EDM cut breech face for improved feeding, a lowered and flared ejection port, full-contact rails, and a pre-smoothed barrel bore. These slides are machined for collar reverse plugs and all edges are radiused. All models must be used with a .38 Super/9mm firing pin and require gunsmith fitting. **Classic Slides** feature relief cuts above the recoil spring plug housing and either rear (R) or front and rear (F/R) serrations. Some models available with smooth sides (NS), ready for milling custom cocking serrations. **Unique** slides are straight cut with  $\frac{1}{2}$  oz. more weight forward for better recoil control, and have rear cocking serrations only. Extended Unique comes in 6" length, no serrations, .38 Super/9mm only.

**SPECS:** 4140 steel, in the white. Semi-polished sides, matte finish top. 7 $\frac{1}{2}$ " (19cm) long, accepts 5" barrels, unless otherwise indicated, and collar reverse plugs. All models must be used with .38 Super/9mm firing pin. Available with no sight cuts (NC) or with a 60° x 300" x .060" front dovetail and Bo-Mar BMCS (BMC) rear cut. **Unique** 6" – 8 $\frac{1}{16}$ " (24cm) long. Accepts 6" barrel .38 Super/9mm only.

STOCK #	SIGHT SERR.	CALIBER	PRICE
#791-201-040DM	NC	R .40 S&W	1G178E92 \$ 189.99
#791-201-045DM	NC	R .45 ACP	1G178H92 \$ 189.99
#791-202-038DM	BMC	R .38S/9mm	1G226N24 \$ 271.49
#791-202-040DM	BMC	R .40 S&W	1G226P24 \$ 271.49
#791-202-045DM	BMC	R .45 ACP	1G226H25 \$ 271.50
#791-202-138DM	BMC	F/R .38S/9mm	1G238D76 \$ 274.99
#791-202-140DM	BMC	F/R .40 S&W	1G232F50 \$ 239.99
#791-202-145DM	BMC	F/R .45 ACP	1G232G50 \$ 290.62

STOCK #	SIGHT SERR.	CALIBER	PRICE
#791-204-038DM	NC	R .38S/9mm	1G178I78 \$ 214.95
#791-000-078DM	NC	NS .38S/9mm-6"	1G224L30 \$ 229.99
#791-204-040DM	NC	R .40 S&W	1G176Q76 \$ 220.95
#791-204-045DM	NC	R .45 ACP	1G176B24 \$ 211.47
#791-205-038DM	BMC	R .38S/9mm	1G236K25 \$ 283.47
#791-205-040DM	BMC	R .40 S&W	1G236G25 \$ 283.47
#791-205-045DM	BMC	R .45 ACP	1G226H25 \$ 271.47

## 1911 AUTO SLIDE RACKERS

**BRILEY** - Retro-fits pistols equipped with Bo-Mar® low-mount sights. Other slides can be machined to accept. Fits down, into the slide for a clean look. Clears popular scopes and mounts.

**SPECS:** Aluminum, black anodized.



**#129-400-001DM Cocking Sight, 9B36P00..... \$ 39.99**

**G & B CUSTOM SLIDE RACKER** - For right or left-handed shooters; locks into dovetail with Allen head set screw.

**SPECS:** Stainless steel or aluminum, matte, silver finish. Fits 60° x .359" dovetails. 1 $\frac{1}{4}$ " (3.8cm) long, .318" (9.6mm) diameter.



**#375-101-100DM SS Slide Racker, 5G30N80 ..... \$ 38.99**

**#375-101-110DM Alum. Slide Racker, 5G29D33 .. 36.99**

## WILSON COMBAT 1911 AUTO PRE-FIT SLIDE/FRAME/BARREL KIT

For A Head Start In  
Building A High-Grade  
Custom Pistol

Hand-selected, full-size Government Model slide and frame with a match grade, .45 ACP stainless steel 5" barrel are a great start in building a premium custom pistol. Slide and frame are precision CNC machined from high-quality stainless steel, with front and rear cocking serrations on the slide, then hand fitted by Wilson's professional gunsmiths. Exterior surfaces are prepped to receive any kind of finish from traditional bluing to the latest, high-tech finish. Features on the frame include crisp 30 lpi checkering on the frontstrap, a rounded, deeply undercut triggerguard, integral feed ramp, and beveled magazine well. Comes with a Wilson 298 grip safety, and the slide is machined to accept a Wilson 463 Combat Pyramid Sight set (available separately). **SPECS:** Stainless steel frame, slide, barrel, barrel bushing, barrel link, and link pin. Caliber: .45 ACP only. Slide has a Novak .500 x 65° rear sight dovetail and a .300" x 60° front dovetail. Kit includes a checkered frame, slide, match grade barrel, barrel bushing, barrel link, link pin, grip safety, and Wilson Bullet Proof® slide stop. Requires a .38 Super/9mm firing pin, available separately. **FFL required for purchase.**



#965-000-093DM Full-Size SS Slide & Frame,

2G899C99 ..... \$ 899.99

## KIMBER 1911 AUTO RIMFIRE TARGET CONVERSION KIT

Train With Economical  
.22 LR Ammo In Your  
Full-Size Pistol

Blowback-operated sub-caliber conversion unit lets you shoot less expensive .22 LR ammunition in any mil-spec 1911 Government model, so you can afford to practice more. Preserves pistol's weight, balance, and overall feel to help you develop specific skills and "muscle memory" to shoot better with full-power ammo. Simply remove the factory slide and barrel, replace them with the conversion unit, and load up the included .22 magazine with premium-grade high-velocity ammunition. Manufactured to the same rigorous quality standards as Kimber's full-power 1911 pistols; slide is precision machined from aluminum billet, with wide front and rear cocking serrations and Kimber's tough, scratch-resistant, KimPro II™ finish. Comes with plain black target sights installed; rear sight is click adjustable for windage and elevation, with flat, finely serrated rear face and a square notch. Includes ramped, match-grade 5" barrel with a 1:16" left-hand twist and stainless steel match-grade bushing. Reinforced polymer 10-round magazine is designed for a secure fit in a standard .45 ACP mag well, and has an anti-tilt polymer follower to ensure smooth feeding of rounds. Slide does not lock open after last shot; pistol may be dry fired with kit installed. **Spring Tune-Up Kit** is available separately and offers a firing pin stop and replacement springs to help ensure consistent, reliable performance.

**SPECS:** Aluminum slide, steel barrel, polymer magazine. Available with matte black or silver slide. Fits 1911 Govt model pistols chambered in .45 ACP with 4" or 5" non-ramped barrels and dimensional tolerances that meet U.S. Government specs, including Series 70 and 80 Colt pistols and clones. Requires high-velocity ammunition for proper operation. **Spring Tune-Up Kit** includes a firing pin stop, recoil spring, firing pin spring and mainspring.

#387-000-045DM Rimfire Target Conversion  
Kit, Black, 5B319E99 ..... \$ 329.99

#387-000-046DM Rimfire Target Conversion  
Kit, Silver, 5B349M99 ..... 349.99

#387-000-047DM Spare 10-Rd Rimfire  
Magazine, 5B20G29 ..... 25.99

#687-000-079DM Spring Tune-Up Kit, 5B19F30 .. 22.99

Selection • Service • Satisfaction

## TACTICAL SOLUTIONS 1911 AUTO 2211 CONVERSION KIT

Hone Critical Shooting Skills Using Economical .22 LR Ammo

Complete .22 LR conversion system comes fully assembled and ready to install on your 1911 Government model or Commander to help you practice critical shooting skills with economical rimfire ammo. Concentrate on improving grip, sight alignment, trigger pull, breath control, and other skills without burning up expensive, full-power ammo. Simply remove the slide as if you're field stripping, and replace with the 2211 slide/barrel assembly and 10-round rimfire magazine. With the 2211 installed, the gun functions normally—the slide even locks open after the last round is fired. Precision machined entirely from high-grade steel to the same high standards of workmanship as a custom-quality competition pistol, with a lustrous, matte blued finish. Custom features include wide, crisply milled front and rear cocking serrations, 4/5" bull barrel with integral feed ramp, full-length steel guide rod, and a "flattop" sight rail with front and rear competition sights already installed. Champion rear target sight is fully click adjustable for windage and elevation, with an easy-to-acquire .110" wide square notch and flat, serrated rear face. Plain black front sight has glare-inhibiting serrations on front and rear faces. Lightweight milled aluminum 10-round magazine has flared baseplate to aid positive seating in oversized magwells; base removes easily for cleaning.

**SPECS:** Slide/Barrel—Steel, blued, matte finish. Magazine—Aluminum, black. 7/4"(18.4cm) overall length. 23.1 oz. (655g) total weight. Fits 1911 Govt/Commander and clones chambered in .45 ACP, .40 S&W, .38 Super, and 9mm. Also fits STI 2011 with standard-width slide and 4 1/2" or 5" barrel; double stack magazine required, available below. Conversion kit's ejector may require fitting to ensure proper clearance of frame-mounted ejector on some pistols.

**#100-003-848DM** 2211 Conversion Kit, 8K449F99 ..... \$ 449.99

**10-ROUND MAGAZINES** - Replacement .22 LR magazines for use with your Tac Sol 2211 Conversion Kit. **Single Stack** fits 1911 Government Model/ Commander and clones. **Double Stack** fits STI pistols with the 2011 high-capacity grip frame.

**SPECS:** Milled aluminum, hardcoat anodized, matte black. 5 1/2"(13.6cm) long. **Single Stack** - 3.5 oz. (99g) weight. **Double Stack** - 6.9 oz. (195g) weight.

**#100-006-352DM** 2211 Magazine, Single Stack, 8K58M86 ..... \$ 69.99

**#100-006-353DM** 2211 Magazine, Double Stack, 8K76C78 ..... \$ 89.99

## BROWNELLS 1911 AUTO RIMFIRE CONVERSION CASE



Protects Pistol & Conversion Unit From Nicks, Dings & Shock During Transport

Good-looking, premium-quality pistol case protects your favorite 1911 pistol and its .22LR conversion kit from bumps, nicks, and scratches during the trip to and from the range. The generously-proportioned, fully padded rear compartment has plenty of room for the pistol, while the separate front compartment features a padded internal sleeve with a hook-and-loop closure to secure the conversion slide/barrel unit.

partment has plenty of room for the pistol, while the separate front compartment features a padded internal sleeve with a hook-and-loop closure to secure the conversion slide/barrel unit.

## BRILEY .45 BARREL & SPHERICAL BUSHING



### Superb, Match-Grade Quality Stainless Steel; With Or Without A Pre-Fit Bushing

Chamber, lands and grooves are Electro-Cathode machined for closest tolerances and maximum accuracy. Precision bore is concentric with chamber and completely seals expanding gases behind the bullet for higher velocities with lower pressures. Exclusive **Spherical Bushing** with titanium nitrided insert fits perfectly to the barrel for less friction and increased accuracy. **Specs:** **Barrel** - Stainless steel, 5" (12.7cm) or 6" (15.2cm) long, .583" ± .001" O.D. ramped (R) or non-ramped (N/R). All are .45 ACP caliber. **Bushing** - Stainless steel, gold, titanium-nitrided steel insert, O.D. must be turned to fit slide. Barrels require gunsmith fitting. Ramped barrels require machining of frame.

**#129-110-245DM** 245 5" NR Bbl & Bushing, 9B184L00 ..... \$ 209.99

**#129-110-145DM** 145 5" R Bbl & Bushing, 9B204P00 ..... \$ 229.99

**#129-106-235DM** 235 6" NR Bbl & Bushing, 9B184Q00 ..... \$ 209.99

## CLARK CUSTOM 1911 AUTO .460 ROWLAND CONVERSION KIT

Gives .44 Mag Power To The 1911 Auto

Button rifled, drop-in barrel chambered for the .460 Rowland cartridge, turns the 1911 into a high performance, hunting pistol. Fitted with a match grade bushing that fits most slides tightly for excellent accuracy. Dual port comp controls recoil and muzzle flip. Includes Wolff 24 lb. recoil spring, full-length guide rod and recoil plug. **STD** fits Colt and clones. **ENH** fits Colt Gold Cup and Enhanced models. **Blue** (BL) features blue finish Comp and recoil plug. **Stainless (SS)** features stainless steel Comp and recoil plug. 1 1/2"(3cm) long. May require minor fitting. Uses standard .45 ACP magazines. **NOTE: May not fit all frames and slides. Factory recommends installation only on Colt, Kimber, Springfield Armory, S&W Dan Wesson, Essex and Caspian.**

**#181-100-460DM** Rowland Conversion Kit, 1H261J77 ..... \$ 326.99

Four separate sleeves each hold a single-stack .22 or .45 ACP magazine, and there's even room for a few boxes of .22 ammo. This case is built like our Signature Series gun cases with a tough outer shell of water-repelling 1000 denier nylon, heavy-duty YKK nylon zippers with easy-to-grasp metal pulls, a brass D-ring that lets you lock the rear compartment (padlock not included), and a double-stitched ballistic nylon carry strap that fully supports the case by looping all the way around the main compartment. A soft, nylon tricot lining in the rear compartment ensures your pistol comes out looking just like it did when it went in. Leather pocket stitched on the front holds a business card or luggage ID tag.

**SPECS:** 1000 denier nylon shell, black or Coyote. 13 1/2"(34.3cm) long, 10" (25.4cm) high, 3" (76cm) thick when zipped.

**#084-000-337DM** Rimfire Conversion Case, Black, 4H29B60 ..... \$ 39.99

**#084-000-338DM** Rimfire Conversion Case, Coyote, 4H30J91 ..... \$ 40.99

## CLARK CUSTOM MATCH-GRADE BARREL

Superb Clark Accuracy In Both Ramped & Standard



Hardened, heat-treated and fully machined from long-wearing, solid billet, chrome-moly steel. (Jimmy's favorite for continued, long-wearing accuracy from full power and mid-range ammo). These are the same barrels the Clarks use to build super accurate bullseye and full-house IPSC pistols for top shooters everywhere. **Ramped** models feature an extended, integral ramp that fully supports the case head to end head separations and bulged cases. Rounds feed directly onto the ramp, no frame-to-barrel gap for bullet noses to hang up on.

**Specs:** 4150 CM steel, blued. Rc 34-38. 6" (15.2cm) long can be cut to fit most slide lengths. Available **Threaded** and **Plain**, **Ramped (R)** and **Non-Ramped (NR)**. Threaded. 575-40 tpi to a length of 2 1/2" from tip of muzzle to fit most cone-style compensators and bushings. Oversized hood, top lugs and bottom feet require gunsmith fitting.

### PLAIN

### 181-200-096DM

### 181-211-109DM

### NA

### 181-200-106DM

### NA

### 181-200-456DM

### NA

### 181-111-106DM

### N/R

### THREADED

### R

### 10mm

### R

### .45 ACP

### N/R

### CALIBER

PLAIN	THREADED	TYPE	CALIBER
181-200-096DM	181-211-109DM	R	9mm
181-200-106DM	NA	R	10mm
181-200-456DM	NA	R	.45 ACP
181-111-106DM	NA	N/R	.45 ACP

— Advise # — Clark 1911 Plain Barrel, 1H149M99. \$ 169.99

— Advise # — Clark 1911 Threaded Bbl, 1H149M99 179.99

## CLARK CUSTOM 1911 AUTO DROP-IN COMP KIT



### Drop Right In & It's Ready To Work

No fitting or gunsmithing required to get the increased muzzle control and accuracy of Clark's dual-port compensators and match-grade barrel. Comp helps control recoil and muzzle flip for improved accuracy and a faster follow-up shot. Match-grade, button-rifled barrel and pre-fit bushing provide a close fit on most slides for increased accuracy, function and reliability.

**Specs:** Steel, blued. **Kit includes:** 5 1/2"(14cm) barrel, threaded .580-40 tpi. .45 ACP, blued comp, barrel bushing; .278" c-to-c link and pin. Increases pistol length by 1 1/2"(3cm). Fully chambered.

**#181-165-000DM** .45 Comp Kit, 1H239M99 ..... \$ 279.99

## ED BROWN DROP-IN MATCH BARREL & BUSHING



Delivers Match-Grade Accuracy

CNC machined with slightly oversized dimensions for tighter barrel lockup and a "Match Quality" drop-in fit. Premium stainless steel bar stock is machined, heat treated and cryo stress relieved before final rifling to improve accuracy and barrel life. Precision, broach cut rifling gives outstanding accuracy with all bullet types, including lead. Complete kit includes pre-fit, match-grade barrel, bushing, link and pin for fast installation. May require minor fitting.

**Specs:** T-16 SS, Cut Rifled, Rc 38-42, 3.5" (8.89cm), Commander (CO), 4.25" (10.8cm), Government Model (GM), 5" (12.7cm) long.

**STOCK #** **CALIBER** **FITS** **PRICE**  
**#087-928-450DM** .45 ACP CO 7H166D61 \$ 179.99  
**#087-925-450DM** .45 ACP GM 7H166Q15 \$ 179.99

**STOCK #** **CALIBER** **TYPE** **PRICE**  
**#472-020-045DM** .45 ACP Std 2G134D51 \$ 149.99  
**#472-000-002DM** .45 ACP W/N 2G154M00 \$ 169.99  
**#472-000-004DM** .45 ACP C/P 2G144E00 \$ 179.99  
**#472-000-006DM** .40 S&W Std 2G154N00 \$ 169.99  
**#472-000-007DM** .40 S&W W/N 2G152D00 \$ 189.99  
**#472-000-008DM** .40 S&W C/P 2G160A00 \$ 199.99  
**#472-020-038DM** .38 Super W/N 2G152N00 \$ 189.99  
**#472-020-138DM** .38 Super C/P 2G160L00 \$ 199.99  
**#472-000-009DM** 9mm Std 2G154Q00 \$ 169.99  
**#472-000-010DM** 9mm W/N 2G152G00 \$ 189.99  
**#472-000-011DM** 9mm C/P 2G160Q00 \$ 199.99

### 6" 1911 AUTO BARREL

**STOCK #** **CALIBER** **TYPE** **PRICE**  
**#472-021-045DM** .45 ACP Std 2G154B00 \$ 169.99  
**#472-000-003DM** .45 ACP W/N 2G152D00 \$ 189.99  
**#472-000-015DM** 9mm W/N 2G160Q00 \$ 199.99

### 4.25" COMMANDER BARREL

**STOCK #** **CALIBER** **TYPE** **PRICE**  
**#472-000-013DM** .45 ACP Std 2G154K00 \$ 169.99

### WOULD A SCHEMATIC HELP?

Free schematics collected from 23 different manufacturers are available online at [www.brownells.com](http://www.brownells.com)

**BROWNELLS**  
...ONLY THE BEST...

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[www.brownells.com](http://www.brownells.com)



Springfield Armory .45 ACP customized by John Harrison of Harrison Custom Design.

- A** #100-004-374DM HARRISON EXTREME SERVICE IGNITION KIT See Page 18.
- B** #100-006-569DM HARRISON NOVAK-CUT 1-DOT TRITIUM REAR SIGHT See Page 45.
- C** #296-100-045DM EGW EXTENDED EJECTOR See Page 12.
- D** #965-415-070DM WILSON COMBAT BULLET PROOF® EXTRACTOR See Page 12.
- E** #472-020-045DM KART PRECISION 5" .45 ACP GOVERNMENT BARREL See Page 5.
- F** #296-000-192DM EGW NATIONAL MATCH BARREL BUSHING See Page 8.
- G** #296-000-195DM EGW LONG NOSE RECOIL PLUG See Page 15.
- H** #100-004-094DM HARRISON EXTREME SERVICE TRIGGER See Page 30.
- I** #100-005-373DM STAN CHEN MAXBEVEL MAINSPRING HOUSING See Page 24.
- J** #100-011-556DM HARRISON CARRY GROOVE GRIPS w/THUMB SCOOP See Page 36.
- K** #849-009-027DM SMITH & ALEXANDER HIGH GRIP SAFETY See Page 14.
- L** #100-011-129DM HARRISON EXTREME SERVICE HAMMER STRUT See Page 21.
- M** #100-005-834DM HARRISON EXTREME SERVICE SLIDE STOP See Page 11.
- N** #100-004-780DM HARRISON EXTREME SERVICE PLUNGERTUBE See brownells.com
- O** #100-012-646DM HARRISON EXTREME SERVICE FIRING PIN STOP See Page 21.
- P** #100-013-878DM HARRISON EXTREME SERVICE THUMB SAFETY See Page 13.
- Q** #100-004-997DM HARRISON EXTREME SERVICE MAGAZINE CATCH See Page 25.

## KART 1911 AUTO EASY FIT BARREL KIT



### Achieve A Match Quality Barrel Installation Using Only Hand Tools

Install a precision quality, 5" barrel using just four small hand tools. The only fitting required is to adjust lockup with the two raised pads located on either side of the rear locking groove, cut the barrel hood to correct length and fit the bushing to the slide. A national match bushing is pre-fit to the barrel; has oversize O.D. for precise fitting to slide. Bottom lugs are fully finished and the correct length link installed to save hours of work. **AMERICAN FLAG** **SPECS:** 416 stainless steel, in-the-white. Available in 5" (12.7cm) length. **(N/R)** Non-ramped. **(W/N)** Wilson/Nowlin ramp. **(C/P)** Clark/Para ramp. Ramped barrels require machining of frame. Requires gunsmith fitting. Includes instructions.

### 5" 1911 EASY FIT BARRELS

STOCK #	CALIBER	TYPE	PRICE
#472-001-045DM	.45 ACP	EZ fit N/R	2G164K65 \$ 196.99
#472-002-045DM	.45 ACP	EZ fit W/N	2G173I00 \$ 214.99
#472-001-009DM	9mm	EZ fit N/R	2G173I00 \$ 214.99
#472-000-001DM	.38 Super	EZ fit N/R	2G173M00 \$ 214.99
#472-002-040DM	.40 S&W	EZ fit W/N	2G189D00 \$ 234.99
#472-003-040DM	.40 S&W	EZ fit C/P	2G197Q00 \$ 244.99

**EASY FIT TOOL KIT** - Includes barrel locating block, bench bushing, Swiss file and feeler gauge to help you do a precision job with Easy Fit barrels. Can be used to fit several barrels.

**SPECS:** Steel bench bushing. Aluminum barrel fitting block. File - 6" (15.2cm) long, .172" (4.38mm) wide. File handle included.

#472-015-000DM Easy Fit Tool Kit, 2G35A20 .....\$ 43.99

## LES BAER CUSTOM 1911 AUTO MATCH GRADE 6" BARREL



### Cathode Discharge Machining Increases Accuracy

Mirror-like bore increases accuracy and boosts velocity with all bullet types, plus decreases fouling with lead bullets. **AMERICAN FLAG** **SPECS:** 4350 CM steel, in-the-white. Heat treated. 6" (15.2cm) long, .578" (14.1mm) O.D. Non-ramped. .45 ACP Caliber. Oversized for gunsmith fitting, installation requires alterations to frame and slide.

#124-011-046DM 6", .45 ACP Plain Bbl, 4B157B35 .....\$ 199.99

## NIGHTHAWK CUSTOM 1911 AUTO MATCH-GRADE BARREL



### True Gunsmith-Fit Barrels For Best Accuracy

Match-grade stainless steel barrels have slightly oversized exterior dimensions so they can be custom fitted for maximum accuracy potential. Same barrels Nighthawk installs in their custom pistols. **9mm** barrel features a Wilson/Nowlin-style ramp

STOCK #	CHAMBERING	RAMP	LENGTH	THREADED MUZZLE	PRICE
#654-000-049DM	Unramped	.45 ACP	5"	4E203P39	\$ 229.99
#654-601-145DM	Unramped	.45 ACP	6"	4E191N96	\$ 239.99
#654-602-145DM	Nowlin/Wilson	.45 ACP	6"	4E196H77	\$ 239.99
#654-603-109DM	Nowlin/Wilson	9mm	6"	4E194N15	\$ 239.99

to fully support the case and comes with or without the muzzle threaded for a muzzle brake. **.45 ACP** is unramped and available in standard 5" length threaded or 6" long slide unthreaded. All barrels fit full-size 1911 Government Model pistols. Gunsmith fitting required: lugs, feet, and hood must be fitted.

**SPECS:** Precision-machined 416 stainless steel, natural finish. Threaded barrels include thread protectors. Barrel link and pin not included. Ramped barrels require modifications to frame.

STOCK #	CHAMBERING	RAMP	LENGTH	THREADED MUZZLE	PRICE
#100-011-457DM	.45 ACP	Unramped	5.75" (Gov't)	.578" x 28 tpi	2B220M00 \$ 230.00
#100-011-456DM	.45 ACP	Unramped	6"	Unthreaded	2B200P00 \$ 210.00
#100-011-455DM	9mm	Ramped	5"	Unthreaded	2B200J00 \$ 210.00
#100-011-458DM	9mm	Ramped	5.75" (Gov't)	.578" x 28 tpi	2B220I00 \$ 230.00

## NIGHTHAWK CUSTOM 1911 AUTO MATCH GRADE BARREL & BUSHING



Custom-Quality Set Ready For Fitting  
To Deliver Outstanding Accuracy

Premium-quality, .45 ACP barrel is precision machined from solid 416 stainless steel barstock to tolerances +/- .001" or less in critical areas. Heat treated to Rc 40-42 to maintain those dimensions, even under the battering of hard competition. These unrumpled barrels are broach rifled with a left-hand 1-16" twist. Some fitting required, so you can produce a tight, no play fit for maximum accuracy from your gun. The match grade bushing is machined from the same premium-grade stainless steel, with I.D. and O.D. left slightly oversized to allow custom fitting to your barrel, further ensuring precise lockup and excellent accuracy.

**SPECS:** 416 stainless steel. Rc 40-42. .45 ACP, 1-16" twist, left hand. **Govt-Barrel:** 5" (12.7cm) long. **Bushing:** .829" long (21.1mm) long, .573" (14.6mm) I.D., .698" (17.7mm) O.D. **Commander** - 4½" (10.8cm). **Bushing:** 515" (13.1mm) long, .573" I.D., .698" O.D. Gunsmith fitting required

#100-003-275DM Govt Match Grade Barrel/  
Bushing, 2B177P29 .....\$ 189.95

#100-003-274DM Comm Match Grade Barrel/  
Bushing, 2B177H29 ..... 189.95

## NOWLIN MFG. 1911 AUTO MATCH-GRADE ECM BARREL



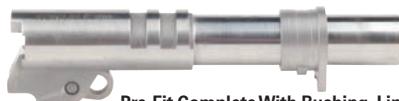
### Ultra-Smooth Rifling Gives Superb Accuracy

Triple heat-treated, match-grade barrels deliver maximum accuracy thanks to extremely tight groove and bore tolerances that are held to an amazing .0002" by Electro Cathode Machining. The ECM process produces a smoother bore that often boosts velocity with all barrel lengths and reduces fouling with both cast and jacketed bullets. The unique, pre-cut design of the top lugs requires only minor fitting to achieve maximum lug engagement. Short chamber enables the gunsmith to do the final reaming to achieve perfect headspace. Also comes with oversize hood and feet for additional custom fitting. Gunsmith fitting required.

**SPECS:** 416 stainless steel, heat treated to Rc 40, natural finish. 5" (12.7cm) or 6" (15.2cm) long. Short chamber requires final reaming; reamer pilot diameters: 9mm - .3445"; .45 ACP - .4405". Oversize hood and feet require fitting. **Ramped** barrels require frame modification for Nowlin/Wilson-style ramp. Bushing, link, and pin not included.

STOCK #	RAMP	CALIBER LENGTH	PRICE
#654-000-049DM	Unramped	.45 ACP 5"	4E203P39 \$ 229.99
#654-601-145DM	Unramped	.45 ACP 6"	4E191N96 \$ 239.99
#654-602-145DM	Nowlin/Wilson	.45 ACP 6"	4E196H77 \$ 239.99
#654-603-109DM	Nowlin/Wilson	9mm 6"	4E194N15 \$ 239.99

NOWLIN MFG.  
PRE-FIT MATCH-GRADE  
ECM BARREL KIT



**Pre-Fit Complete With Bushing, Link & Pin**

The easiest way to install the superb performance of Nowlin's ECM Match-Grade Barrels in your 1911 Auto. Barrel Kit comes complete with a pre-fitted, stainless steel bushing, barrel link and pin with little-to-no fitting required for installation. Barrels feature pre-fitted hood, top lugs and bottom feet that give a very close fit for increased accuracy in most 1911 Autos. Includes factory-standard link and hardened, oversize pin. **Gold Cup** has narrow, .385" width hood to fit Colt-style, Gold Cup, Enhanced and Flat Tops with narrow hood. Non-ramped, 5" long, .45 ACP only.

**SPEC'S:** 416 stainless steel, heat treated to Rc 40. **Barrel** - 6" (15.2cm), 5" (12.7cm) or 4 1/4" (10.8cm) long, .581" (14.7mm) O.D. Available ramped or non-ramped in calibers listed. **Bushing** - .582" (14.8mm) I.D., .701" (17.8mm) O.D. **Link** - .278" c-to-c.

**#654-000-037DM** Gold Cup Barrel Kit, 4E218J63\$ 269.99

STOCK #	CALIBER	RAMP	LENGTH	PRICE
#654-358-109DM	9mm	RAMPED	4 1/4"	4E205C29 \$ 259.99
#654-358-209DM	9mm	RAMPED	5"	4E212Q37 \$ 259.99
#654-358-009DM	9mm	RAMPED	6"	4E205A29 \$ 259.99
#654-358-010DM	10 mm	RAMPED	6"	4E208A07 \$ 259.99
#654-358-545DM	.45 ACP	RAMPED	5"	4E212Q37 \$ 259.99
#654-605-109DM	9mm	N-RAMPED	4 1/4"	4E205P98 \$ 259.99
#654-606-109DM	9mm	N-RAMPED	5"	4E208D07 \$ 259.99
#654-359-545DM	.45 ACP	N-RAMPED	5"	4E212E37 \$ 244.95
#654-359-645DM	.45 ACP	N-RAMPED	6"	4E205B29 \$ 259.99

SCHUEMANN 1911 AUTO  
ULTIMATCH BULL BARREL



**Integral Cone Increases Lockup & Accuracy**

Heavy, bull-style barrel puts extra weight at the muzzle plus increases lockup area for improved accuracy and control. Precision machined on an eleven axis, CNC machining center for outstanding adherence to specification and tolerances - each and every barrel is accurate and uniform. Comes short-chambered to save the pistolsmith time and inventory dollars; chamber can be finish-reamed to any appropriate semi-auto cartridge. Integral Wilson/Nowlin (W/N) or Clark/Para-Ordnance (C/P) ramp helps support the round and improves reliable chambering. Available with **Plain** muzzle or **Threaded** to accept compensators with .685"-40 tpi threads.

**SPEC'S:** Stainless steel, .693" (176mm) diameter. **Bore dia.**: 9mm/.38-.3550", .40-.400". Available **Plain** - 5" (12.8cm) long or **Threaded** - 5 1/4" (13.6cm) long. Threaded .685"-40 tpi to a length of 4" (10.2mm). Short chamber requires reaming to achieve correct headspace. Installation requires machining of frame.

<b>#836-200-509DM</b>	Threaded 9mm/.38 Bull Barrel, W/N Ramp, 3D299G99	.....\$ 329.99
<b>#836-300-509DM</b>	Plain 9mm/.38 Bull Barrel, W/N Ramp, 3D275M51	299.99
<b>#836-250-509DM</b>	Threaded 9mm/.38 Bull Barrel, C/P Ramp, 3D299B99	329.99
<b>#836-350-509DM</b>	Plain 9mm/.38 Bull Barrel, C/P Ramp, 3D275M15	299.99
<b>#836-350-540DM</b>	Plain .40 Bull Barrel, C/P Ramp, 3D269F99	279.99

Selection • Service • Satisfaction

Orders/Tech: 800-741-0015

STI 1911 AUTO  
BULL BARREL



**Match Quality Heavy Barrels**

Eliminates the barrel bushing for increased lockup area and improved accuracy. Machined from billet forging, button rifled and air gaged to ensure exact bore size and finish. Fully ramped with Wilson/Nowlin-style ramp for reliable feeding. Extra material at feed ramp, hood, locking lugs and muzzle allow precise fitting. Barrels are supplied with a generic short chamber which can be opened up to accept any of the popular pistol cartridges.

**SPEC'S:** 416 stainless steel. Installation requires machining of frame. All have .697" (17.7mm) muzzle diameter. Available in 5"

(12.7cm) and 6" (15.2cm) lengths.

**#791-106-400DM** 5" .400 Bull Barrel, 1G160E77...\$ 179.99

**#791-106-450DM** 5" .450 Bull Barrel, 1G161D31... 178.00

**#791-106-135DM** 6" .355 Bull Barrel, 1G169F10... 209.99

**#791-106-140DM** 6" .400 Bull Barrel, 1G169L10... 209.99

**#791-106-145DM** 6" .450 Bull Barrel, 1G169C10... 178.00

STI 1911 AUTO  
ONE-PIECE S-2 COMP & BARREL



**Minimum Recoil & Muzzle Flip; Suberb Accuracy**

Non-threaded, matched combo effectively controls muzzle flip from high pressure 9mm ammunition while adding match-grade accuracy. First chamber has a 15° forward wall to increase lockup time. .932" wide comp provides clean, precise fitting to slide. Stainless steel, button rifled, bull barrel machined from a billet forging, then air gaged to ensure exact bore size and finish. Eliminates the barrel bushing for increased lockup area and improved accuracy. Fully ramped with Wilson/Nowlin-style ramp for reliable feeding. Extra material at feed ramp, hood, locking lugs and muzzle allow precise fitting. Supplied with a generic, short chamber which can be opened up to accept any of the popular, pistol cartridges.

**SPEC'S:** 416 stainless steel. **Barrel** - 5.4" (13.7cm) long, .697" (17.7mm) muzzle diameter. Installation requires machining of frame. Available in 9mm only.

**#791-000-052DM** .355" One-Piece Comp Barrel, 1G286K54.....\$ 314.99

STORM LAKE 1911 AUTO  
PRE-FIT BARREL KIT



**Complete, Ready-To-Install  
With Little To No Fitting Required**

Save time and gain accuracy with a stainless steel, match-grade barrel. Comes complete with prefitted bushing, link, and pin to make building an accurate pistol fast and easy. Locking lugs and barrel hood are sized to require little to no gunsmithing to fit most slides. Government and Officers Model in .45 ACP only. Commander available in .45 ACP, 9mm, or .40 S&W.

**SPEC'S:** 416 stainless steel barrel, bushing, link and pin. Heat treated to Rc 40-42. 1-16" left-hand twist, cut-broach rifling.

STOCK #	FITS	LENGTH	PRICE
<b>#842-100-045DM</b>	.45 ACP Govt.	5"	2D142M45 \$ 159.99
<b>#842-100-244DM</b>	.45 ACP Comm.	4.25"	2D142I45 \$ 159.99
<b>#842-100-345DM</b>	.45 ACP Officers	3.75"	2D176I85 \$ 204.99
<b>#842-000-032DM</b>	.40 S&W Comm.	4.25"	2D139H99 \$ 159.99
<b>#842-000-087DM</b>	9mm Comm.	4.25"	2D159C99 \$ 169.99

STORM LAKE 1911 AUTO  
PRE-FIT BULL BARREL



**Flared Muzzle Eliminates The Barrel Bushing**

Drop-in, bull barrel eliminates the need for a bushing and adds weight at the muzzle for additional recoil control. Locking lugs and barrel hood are sized to require little to no gunsmithing to fit most slides, using barrel link and pin of your choice. Made of high-grade stainless steel and held to tolerances within .001" in the critical areas to ensure accuracy. Heat treated after machining to Rc 40-42 hardness for strength and durability. Features cut broach rifling for superb accuracy. **.45 ACP** Government and Commander models are non-ramped; **.38 Super** Government model has Wilson/Nowlin ramp for full case support and reliable feeding.

**SPEC'S:** 416 stainless steel. Installation requires machining of frame. All have .697" (17.7mm) muzzle diameter. Available in 5"

(12.7cm) and 6" (15.2cm) lengths.

**#842-000-001DM** Govt. .45 ACP Pre-Fit Bull Barrel, 2D139I99... \$ 139.99

**#842-000-025DM** Govt. .38 Super Pre-Fit Bull Barrel, 2D149E60... 139.99

**#842-000-088DM** Comm. .45 ACP Pre-Fit Bull Barrel, 2D139C99... 139.99

BRILEY SPHERICAL BUSHING

Maximum Accuracy;  
Drop-In Convenience



Separate, ultra-hard, spherical, internal ring pivots on its horizontal axis inside the unique, precision machined bushing. Absolutely prevents barrel spring. Provides the easiest, longest wearing, closest fitting barrel bushing setup available. Models available to fit full-size Government or Commander pistols, in two configurations: **Drop-In Bushing/Ring** requires no fitting on the O.D. **Oversized Bushing/ Ring** has an oversized skirt that requires turning to fit most slides. I.D.'s of Govt. Oversize Bushing skirts are threaded to accept the exclusive Briley **Bushing Mandrel** that makes turning the O.D. in a lathe simple and fast. Commander Oversize Bushings are not threaded for use with the mandrel.

**SPEC'S:** Bushing - 17-4 stainless steel. **Ring** - 17-4 stainless steel, titanium nitrated to Rc 60. Drop-in - .698" (17mm) O.D. **Oversized Bushing Mandrel** - Stainless steel, 2" (5cm) long. To select correct bushing, measure barrel O.D. and select **Bushing/Ring** .001" larger than barrel O.D.

DROP-IN BUSHING & RING

STK # GOVT	STK # COMM.	SIZE
<b>#129-100-578DM</b>	NA	.578"
<b>#129-100-579DM</b>	NA	.579"
<b>#129-100-580DM</b>	<b>#129-000-252DM</b>	.580"
<b>#129-100-581DM</b>	<b>#129-000-253DM</b>	.581"
<b>#129-100-582DM</b>	<b>#129-000-254DM</b>	.582"
<b>#129-100-583DM</b>	NA	.583"
— Advise # — Drop-in Bushing, 9B48P00 .....		
OVERSIZED BUSHING & RING		

STOCK #	SIZE	PRICE
<b>#129-101-578DM</b>	.578"	9B48G00 \$ 54.99
<b>#129-101-579DM</b>	.579"	9B49F66 \$ 57.99
<b>#129-101-580DM</b>	.580"	9B48G00 \$ 54.99
<b>#129-101-581DM</b>	.581"	9B48C00 \$ 54.99
<b>#129-101-582DM</b>	.582"	9B49M66 \$ 57.99
<b>#129-101-583DM</b>	.583"	9B49B66 \$ 57.99
<b>#129-200-000DM</b>	Bushing Mandrel, 9B13A84 .....	\$ 17.30
SPHERICAL RING ONLY		
STOCK #	SIZE	
<b>#129-150-578DM</b>	.580"	<b>#129-150-582DM</b> .582"
<b>#129-150-579DM</b>	.579"	<b>#129-150-581DM</b> .581"
— Advise # — Spherical Ring, only, 9B21B42 .....		
\$ 26.78		

ED BROWN 1911 AUTO  
SOLID BARREL BUSHING

Long-Wearing, Solid Steel  
Increases Accuracy

Machined, steel, barrel bushings provide a tight, slide to barrel fit; available in both Government and Commander. Heat treated and hardened for outstanding durability. **Drop-In**, Close, drop-in fit on Colt slides. Requires no fitting with Ed Brown Barrel and Colt slides. Other brands may require minor fitting. **Oversize**- Requires turning of O.D., and reaming of I.D., to achieve a true match fit. Commander available in **Drop-In, Stainless Steel** only.

**SPEC'S:** Steel, blue or stainless steel (**SS**), silver, matte finish. **Drop-In (DI)** - .581" (14.8mm) I.D., .699" (17.7mm) O.D. **Oversize (OS)** - .575" (14.6mm) I.D., .705" (17.9mm) O.D. Commander available in **Drop-In, (SS)** only.

GOVT. MODEL	STOCK # DI	STOCK # OS	FINISH	PRICE
<b>#087-045-832DM</b> #087-046-832DM	Blue	7H17E34	\$ 21.99	
<b>#087-045-833DM</b> #087-046-833DM	SS	7H18G17	\$ 21.99	
<b>#087-000-021DM</b> Commander Barrel Bushing,	7H18F17			\$ 21.99

**BROWNELLS**  
...ONLY THE BEST...

order on the web  
[www.brownells.com](http://www.brownells.com)



.45 ACP pistol built by Brownells  
Gunsmithing Tools Category Manager Tony  
Barnes. Courtesy of Matthew Peake.

- A #100-004-781DM HARRISON EXTREME SERVICE HAMMER** See Page 18.
- B #100-006-568DM HARRISON NOVAK-CUT REAR SIGHT** See Page 45.
- C #296-100-045DM EGW EXTENDED EJECTOR** See Page 12.
- D #472-020-045DM KART PRECISION 5" .45 ACP GOVERNMENT BARREL** See Page 5.
- E #124-055-452DM LES BAER .45 ACP GOVERNMENT MODEL SLIDE** See Page 1.
- F #662-005-175DM NOVAK TRITIUM FRONT SIGHT** See Page 48.
- G #296-410-011DM EGW ANGLE BORED BARREL BUSHING** See Page 8.
- H #296-000-195DM EGW LONG NOSE RECOIL SPRING PLUG** See Page 15.
- I #296-000-075DM EGW G.I. STYLE GUIDE ROD** See Page 16.
- J #377-000-002DM GREIDER LONG L-O-PTRIGGER** See Page 30.
- K #124-050-011DM LES BAER CUSTOM FRAME** See Page 1.
- L #078-000-027DM BROWNELLS 7-ROUND MAGAZINE** See Page 25.
- M #087-113-100DM ED BROWN FLAT BLANK MAIN SPRING HOUSING** See Page 22.
- N #296-000-184DM EGW BEAVERTAIL GRIP SAFETY** See Page 14.
- O #296-000-122DM EGW SLIDE STOP** See Page 10.
- P #296-000-129DM EGW HEAVY DUTY THUMB SAFETY** See Page 13.
- Q #296-000-127DM EGW HEAVY DUTY MAGAZINE CATCH** See Page 24.

## CLARK CUSTOM 1911 AUTO BARREL BUSHING

**Improve Accuracy, Eliminate Excess Play**  
Two sizes. **Standard** fits most barrels with only minor polishing/fitting; **Oversize** especially made to give you enough metal to custom-fit it to a barrel that is undersized due to wear, G.I. barrel, etc. Fully machined. Favorite bushing of experienced pistolsmiths. Requires gunsmith fitting. **SPECS:** .875" (22.22mm) long, .714" (18.13mm) O.D. **Std.** .575" (14.55mm) I.D., **Oversize** .553" (14.05mm) I.D. Blued steel.

<b>#181-001-145DM Standard Barrel Bushing,</b>	<i>1H15H10</i>	\$ 19.99
<b>#181-001-045DM Oversize Barrel Bushing,</b>	<i>1H15K10</i>	19.99

## EGW ANGLE BORED BUSHING

Pre-Machined With The Proper Lockup Angle

Less time-consuming fitting because the proper lockup angle is pre-machined right into the bushing. **Pre-Fit** requires only minor fitting for installation onto Colt factory barrels. **Gunsmith Fit** requires fitting of both dimensions.

**SPECS:** 416 stainless steel, silver or chromemoly steel, blued. **Pre-Fit** (P/F) - .702" (17.8mm) O.D., .580" (14.7mm) I.D. **Gunsmith Fit** (G/F) - .702" O.D., .574" (14.6mm) I.D. Govt. (**Govt.**) or Commander (**Comm.**) length.

STOCK # BLUE	STOCK # SS	LENGTH	MODEL
<b>#296-410-010DM</b>	<b>#296-410-110DM</b>	Govt.	P/F
<b>#296-410-011DM</b>	<b>#296-410-111DM</b>	Govt.	G/F
<b>#296-410-020DM</b>	NA	Comm.	P/F

- Advise # — Angle Bored Bushing, 6B18P67..... \$ 24.50

**OVERSIZED 1911 BARREL BUSHINGS** - Slightly oversize, machined bushings for Government Model 1911s take less time to fit because the proper lockup angle is pre-machined right into the bushing. Gunsmith fitting required.

**SPECS:** 416 stainless steel, natural silver finish. .705" (17.9mm) O.D., .563" (14.3mm) I.D.

<b>#296-000-085DM Oversized Angle Bored Bushing,</b>	<i>6B18L67</i>	\$ 24.50
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**ANGLE BORED BUSHING WITH CARRY BEVEL** - Beveled flange looks right on "melted" guns. Bored at an angle to prevent barrel bind for smooth cycling. Provides a snug drop-in between barrel and bushing.

**SPECS:** Stainless steel. .580" (14.7mm) I.D., .70" (17.8mm) O.D.

<b>#296-000-066DM Carry Bevel Bushing,</b>	<i>Govt, 6B18K67</i>	\$ 24.50
<b>#296-000-067DM Carry Bevel Bushing,</b>	<i>Comm, 6B18J67</i>	24.50

## KART 1911 AUTO NATIONAL MATCH BUSHING

Slightly Oversize To Allow Custom

Fitting For Match-Grade Performance

Match-grade bushing is designed for a tight, exact fit to the barrel and slide to ensure superb performance and accuracy. Slightly oversize O.D. allows for custom turning of exterior for precision fitting to your gun's slide. Bottom lugs are fully finished to save hours of work. Made of extra-hard ordnance steel for superb dimensional stability and wear resistance, even on hard-running competition guns. Gunsmith fitting required.

**SPECS:** 4150 ordnance steel, in-the-white. .856" (21.74mm) long, .703" (17.86mm) O.D., .580" (14.73mm) I.D.

<b>#472-000-014DM National Match Bushing,</b>	<i>2G12B00</i>	\$ 15.00
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## MGW 1911 AUTO BUSHING

Drop-In Or Oversized;  
4340 Or Stainless

Installs in 1911 Autos with little to no fitting. **Drop-In** model fits snug in most slides, accepts standard barrels with no reaming. **Oversize** model has smaller I.D. that can be fitted to exactly match the barrel.

**SPECS:** .701" (17.8mm) O.D. 4340 CM or 416 Stainless steel. **Drop-In:** .580" (14.7mm) I.D. **Oversize:** .575" (14.6mm) I.D.

STOCK # DROP-IN	STOCK # OVERSIZE	STEEL
<b>#584-579-434DM</b>	<b>#584-571-434DM</b>	4340
<b>#584-579-416DM</b>	<b>#584-571-416DM</b>	Stainless

- Advise # — 1911 Auto Bushing, 4H11I48 ..... \$ 15.49





Wilson Combat "Classic Supergrade" in .45 ACP\*. Courtesy of Wilson Combat.

- A** #965-428-100DM WILSON COMBAT LO-MOUNT ADJ. REAR SIGHT Special order\*\*
- B** #965-000-030DM WILSON COMBAT BULLET PROOF® EXTRACTOR See Page 12.
- C** #965-033-545DM WILSON COMBAT MATCH BARREL/BUSHING SET See Page 7.
- D** #965-025-021DM WILSON COMBAT GUIDE ROD/REVERSE PLUG See Page 17.
- E** #965-001-045DM WILSON COMBAT COMPETITION MATCH TRIGGER See Page 31.
- F** #965-000-050DM WILSON COMBAT ELITE TACTICAL MAGAZINE See Page 28.
- G** #965-366-101DM WILSON COMBAT SPEED CHUTE See Page 24.
- H** #965-351-102DM WILSON COMBAT COCOBOLO GRIPS See Page 43.
- I** #965-000-069DM WILSON COMBAT BULLET PROOF® GRIP SAFETY See Page 14.
- J** #965-337-001DM WILSON COMBAT BULLET PROOF® HAMMER See Page 19.
- K** #965-000-010DM WILSON COMBAT BULLET PROOF® SLIDE STOP See Page 11.
- L** #965-000-027DM WILSON COMBAT PLUNGERTUBE See Page 11.
- M** #965-000-058DM WILSON COMBAT AMBITHUMB SAFETY See Page 14.
- N** #965-000-060DM WILSON COMBAT BULLET PROOF® MAG RELEASE See Page 25.

\*Other features include high-cut frontstrap with 30 lpi checkering, polished blued slide with 30 lpi top serrations and 40 lpi checkering on rear. Clean 3½ to 3¾ lb. trigger pull.

\*\* Available from Brownells Special Order Dept. Call 800-741-0015.

## WILSON COMBAT 1911 AUTO

### MULTI-COMP

Instant Comp & Bushing Give  
Muzzle Control, Less Recoil  
Three full chambers and seven exhaust ports combine to help control recoil and muzzle climb to put you back on target faster. Installation is as easy as fitting a new barrel bushing. Fits all calibers of Govt.-length barrels with O.D. of .576" to .580". Requires minor fitting and a full-length, two-piece guide rod.

SPECS: Steel, blued, matte finish. 2" (4.8cm) long.

#965-397-001DM Multi-Comp, 5F75F10 ..... \$ 84.99

### 10-8 PERFORMANCE

#### GEN 2 SLIDE STOP

##### Re-Engineered For Optimum Performance

Redesigned slide stop is machined from bar stock for strength and contoured for easy, reliable, positive operation. Features a long, wide finger pad with aggressive serrations for excellent traction, and a .200" diameter pin for secure lockup and smooth operation. The engagement surfaces contacting the magazine follower and the slide notch have been modified and optimized for performance, while the rear face is angled so the detent plunger keeps it positively in place under recoil until the magazine is empty.

SPECS: Carbon steel (CS), black oxide, matte black finish. Stainless steel (SS), matte bead blast finish. Pad is .750" (1.91cm) long; .200" (.54cm) wide.

#100-007-261DM .45 CS Slide Stop, 1B46B31 ..... \$ 54.99

#100-007-262DM .45 SS Steel Slide Stop,  
1B46M31 ..... 54.99

#100-007-263DM .38/9mm CS Slide Stop,  
1B46H31 ..... 54.99

#100-007-264DM .38/9mm SS Slide Stop,  
1B46N31 ..... 54.99

### CYLINDER & SLIDE 1911 AUTO

#### FORGED SLIDE STOP

##### Forged For Superior Strength & Reliability

High-quality replacement slide stop is produced using proven manufacturing methods to ensure this vital part won't fail you when the situation goes critical. Precision CNC machined to Mil-Spec dimensions from a true, steel forging, then heat-treated after machining for superior strength and long service life.

SPECS: Steel, blued, matte finish.

#206-000-027DM Forged Slide Stop, 6K37G87 ..... \$ 48.99

### ED BROWN 1911 AUTO

#### SLIDE STOP

##### Hardened Tool Steel For Increased Durability

Made from extra-hard, tool steel that works great, without deforming. Gives positive, last-round engagement and tight, long-lasting lockup with custom barrels.

SPECS: Steel, blued or stainless steel. Pin diameter .200" (5.08mm) +/- .0005". Fits 1911 Auto, .45 ACP only.

#087-810-000DM Blue ACP Slide Stop, 7H26J44 \$ 30.99

#087-810-100DM Stainless ACP Slide Stop,  
7H27M27 ..... 31.99

## ED BROWN 1911 AUTO HARDCORE® SLIDE STOP

### Maximum Dimensions For Maximum Reliability

Fully machined from a specially heat-treated steel forging that gives almost unlimited service. Pin is machined to maximum dimensions for a tight lockup that helps improve accuracy. Oversize lip gives positive, last round engagement. Fits all .45 ACP 1911 Autos, including high-capacity. **810** model is an exact copy of the original Ed Brown design produced for decades. Given positive, last-round engagement and tight, long-lasting lockup with custom barrels. **970** has a lower-profile, chamfered pad that still provides excellent purchase for your thumb.

SPECS: Carbon steel, blued, or stainless steel (SS), natural silver finish. Pin diameter .200" (5.08mm) +/- .0005".

#087-815-001DM 810 Slide Stop, Blue, 7H35B15 ..... \$ 38.95

#087-815-101DM 810 Slide Stop, SS, 7H33K06 ..... 36.99

#087-000-072DM 970 Slide Stop, Blue, 7H51J39 ..... 57.99

#087-000-071DM 970 Slide Stop, SS, 7H51F39 ..... 57.99

### EGW 1911 AUTO

#### HEAVY DUTY SLIDE STOP

Machined, Hardened Steel For Maximum  
Strength & Durability; Standard  
& Oversized Pins Available

Heavy duty slide stop is precision machined from steel bar stock, then heat-treated for superhard hardness and durability. Ensures a precise fit to frame for secure, consistent lockup; prevents slop or "play" that can compromise accuracy. Available with standard .200" diameter pin or oversized .203" pin for custom fitting to ensure the tightest possible lockup for maximum accuracy. Both sizes available in blued 4140 carbon steel or stainless steel, both with a fine bead-blasted matte finish. Fine-line serrations on pad give your finger secure purchase to release the slide on the first pass.

SPECS: Carbon steel, matte blued (BL), or stainless steel (SS), matte finish. Pin diameter: .200" (5.1mm) or .203" (5.2mm). Calibers listed in table.

STOCK #	FITS	FINISH	PIN DIA.	PRICE
#296-000-122DM	.45 ACP	BL	.200	6B41J38 \$ 49.99
#296-000-120DM	.45 ACP	SS	.200	6B41J38 \$ 49.99
#296-000-165DM	.45 ACP	BL	.203	6B41Q38 \$ 49.99
#296-000-164DM	.45 ACP	SS	.203	6B41C38 \$ 49.99
#296-000-121DM	9mm/.38 Super	BL	.200	6B41I38 \$ 49.99
#296-000-119DM	9mm/.38 Super	SS	.200	6B41C38 \$ 49.99
#296-000-163DM	9mm/.38 Super	BL	.203	6B41P38 \$ 49.99
#296-000-162DM	9mm/.38 Super	SS	.203	6B41J38 \$ 49.99

### EMC 1911 AUTO

#### "200 PIN" SLIDE STOP

Machined To Maximum  
Dimension For Tight Lockup

Hardened stainless steel slide stop features a perfectly round, machined pin with .200" +/- .005 outside diameter to ensure tight barrel-to-slide lockup for improved accuracy. Square-cut checkering on top of the thumb pad provides a unique custom look and helps provide positive contact for "no-slip" disengagement. Underside of pad is finished smooth with an upswept contour to prevent snagging during presentation or re-holstering. Polished surface finish requires little to no work to match the finish of your gun's stainless steel frame.

SPECS: Stainless steel, polished finish. OAL - 15/16" (3.3cm). Thumb Pad - ½" (12.7mm) long x 1/8" (3.2mm) wide. Fits single stack and high capacity .45 ACP.

#100-004-487DM "200 Pin" Slide Stop, Stainless,  
7A17K50 ..... \$ 21.99

## HARRISON DESIGN & CONSULTING 1911 AUTO EXTREME SERVICE SLIDE STOP

**Curved, Low-Profile Pad For Secure Purchase & Fast, Positive Operation**

CNC-machined to precise dimensions from high-grade steel forgings, these slide stops feature a smooth, low-profile thumb pad that won't snag on holsters or clothing. Pad's unique, curved geometry still ensures positive engagement under stress, with cold hands, or when wearing gloves. Excellent choice for a concealed carry pistol. Separate models for .45 ACP and 9mm/.38 Super/.40 S&W/10mm pistols, both models available in blued carbon steel or stainless. **SPECS:** 4340 steel, blued, or 410 stainless steel, natural finish. .200" diameter pin.

#100-005-833DM	.45 Slide Stop, Blued, 9B43G03	\$ 51.99
#100-005-834DM	.45 Slide Stop, SS, 9B43E03	51.99
#100-005-835DM	9mm/.38/40 Slide Stop, Blued, 9B43B03	51.99
#100-005-836DM	9mm/.38/40 Slide Stop, SS, 9B43A03	51.99

### MASEN

## EXTENDED SLIDE STOP

**Extra Length For Fast Release**

Moves the contact pad rearward and out for fast, easy release, especially for shooters with smaller hands. Available with serrated (SR) or 20 lpi checkered (CK) thumb pad. Hardened and heat treated pin. **SPECS:** Steel, blue (BL) or stainless (SS), matte finish. Fits .45ACP only. Thumppad - .890"(22mm) long, .250"(6.3mm) wide.

STOCK #	PAD	FINISH	PRICE
#555-105-101DM	SR	BL	6E21L62 \$ 24.99
#555-105-111DM	SR	SS	6E22Q44 \$ 25.99
#555-105-201DM	CK	BL	6E20B35 \$ 22.99
#555-105-211DM	CK	SS	6E20E44 \$ 22.99



## WILSON COMBAT 1911 AUTO EXTENDED SLIDE RELEASE

**Easy-To-Reach, To Speed Magazine Changes**

Wider and longer than the factory lever so the shooter can keep his eyes on the target during magazine changes. Reduces recovery time greatly. Deeply grooved for no-slip grip. **SPECS:** 1 1/8" (2.8cm) long x 3/16" (4.8mm) wide contact area. Matte finish.

#965-601-045DM	Blue Extended Slide Release, 5F29B12	\$ 32.99
#965-601-145DM	SS Extended Slide Release, 5F29Q99	35.99



## ED BROWN 1911 AUTO PLUNGER TUBE Direct Replacement For The Factory Tube

High-quality, machined from Barstock, plunger tube that fits just like the factory part, but the studs are slightly over-length for a positive crimp. **SPECS:** Steel, blued, or stainless steel, matte finish.

#087-821-000DM	Blue Plunger Tube, 7H14I53	\$ 15.99
#087-821-100DM	SS Plunger Tube, 7H14A86	16.99

adds surface strength to resist wear and corrosion. **SPECS:** 4140 steel, matte black oxide finish. Thumb pad is .600" (15.2mm) long x .200" (5.1mm) wide. Pin diameter .199" (5.1mm). Fits STI 1911 and 2011 pistols in all calibers; stop tab may require minor trimming for proper function in .45 ACP pistols. May be installed on non-STI frames with additional fitting.

#791-000-085DM	Slide Stop, 1G22I04	\$ 24.99
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## WILSON COMBAT SLIDE STOP

**Standard Length Preferred By Combat Shooters**

Exact reproduction of the standard length, factory slide stop; the style and length most preferred by combat shooters. Made from long-wearing, hardened, heat treated steel. Precision machined pin and lip engagement surface ensures positive, last-round, slide lock open and tighter lockup with custom barrels. **SPECS:** Steel, blued carbon or stainless (SS), matte finish. Fits 1911 Auto. No fitting required.

STK #	45 ACP	STK #	.38S/9mm	FINISH	PRICE
#965-102-045DM	#965-102-038DM	Blue	5F25L30	\$ 29.99	
#965-102-145DM	#965-102-138DM	SS	5F27G84	\$ 32.95	



## NIGHTHAWK CUSTOM 1911 AUTO BAR STOCK PLUNGERTUBE

**Machined To Tight Tolerances For Precise Fit Inside & Out**

Precision machined from solid bar stock to ensure this small but critical part is strong and dimensionally accurate inside and out. Exacting internal dimensions allow smooth operation of both plungers. Extra-long staking studs provide plenty of material for a solid attachment to the frame that won't work loose. **SPECS:** Steel, blued, matte finish. Fits 1911 Auto.

#100-003-253DM	Plunger Tube, 2B12F09	\$ 12.95
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## BROWNELLS 1911 AUTO EXTRACTOR



**Extra-Tough For Long Life & Reliable Extraction**

Machined steel extractors for 70 and 80 series 1911 pistols are hardened and heat-treated for consistent operation in competition and tactical use. Available in blue or stainless steel. Stainless models have a unique copper color from the heat-treating process. Leave as is or buff off for a traditional look. **SPECS:** Heat-treated machined steel. Blue (BL) or stainless steel (SS). Available for 70 & 80 series pistols, .45 ACP.

#078-000-031DM	70 Series Extractor, BL, 8G23K89	\$ 27.99
#078-000-032DM	80 Series Extractor, BL, 8G25A48	29.99
#078-000-033DM	70 Series Extractor, SS, 8G30D00	32.99
#078-000-034DM	80 Series Extractor, SS, 8G30P77	36.99

## ED BROWN 1911 AUTO HARDCORE® EXTRACTOR



**Harder, Stronger For Longer Life**

Pre-fitted shape helps eliminate feeding problems before they start. Made from premium-grade carbon steel and specially heat treated for longer service life and peak performance. Includes Ed's LIFETIME GUARANTEE. **SPECS:** 4340 tool steel, blue. Approximately 2 1/16" (6.8cm) long. Fits .45 ACP only, Series 80 (S80) or Series 70 (S70).

#087-813-080DM	S80 Hard Core Extractor, 7H27F27	\$ 30.99
#087-813-070DM	S70 Hard Core Extractor, 7H26L44	29.99

## ED BROWN MATCH EXTRACTOR



**Positive Extraction For Competition & Carry Pistols**

Extra-deep hook with competition-style relief, smoothly engages the rim edge for positive extraction. Machined from tool steel for durability and reliable function, round after round. **SPECS:** 4340 alloy steel, blue. Approximately 2 1/16" (6.8cm) long, .080" (2mm) thick shank. Fits 1911 Auto. Series 80 cut for firing pin block.

STOCK #	CALIBER	SERIES	PRICE
#087-130-100DM	.45 ACP	70	7H22B30 \$ 25.99
#087-130-300DM	9mm/.38 Super	70	7H23G13 \$ 25.99
#087-130-200DM	.45 ACP	80	7H23F13 \$ 25.99
#087-130-400DM	9mm/.38 Super	80	7H23K96 \$ 26.99
#087-130-500DM	.40 S&W/10mm	80	7H23A13 \$ 25.99

## WILSON COMBAT 1911 AUTO PLUNGERTUBE

### Rugged Bar Stock For Long Life

Fully machined plunger tube milled to exact specifications for a perfect fit. Smooth, internal finish for proper spring action without binding. **SPECS:** Steel. Blue or Stainless steel matte finish.

#965-000-026DM	Plunger Tube, Blue, 5F16D05	\$ 17.99
#965-000-027DM	Plunger Tube, Stainless, 5F16Q06	18.95

## EGW 1911 AUTO HEAVY DUTY EXTRACTOR

**Updated Design For Reliable Extraction & Long Service Life**

Redesigned, ruggedly built extractor uses the tighter tolerances and improved geometry possible with 21st century materials and manufacturing technology to deliver outstanding reliability, strength, and durability. Proprietary steel alloy is precision machined with the latest CNC equipment, then vacuum heat-treated to Rc 49-51 for superb strength and tension-

retaining properties. All inside corners are radiused to eliminate the sharp 90° corners where failures often occur. Claw is wider than factory specification and undercut and positioned closer to the bolt face for a tighter grip on the case rim. Body is longer, so it can be custom fitted to your slide, and nearly three times as thick as factory original for greater strength. **SPECS:** Steel, heat-treated, blued. Fits Series 70 1911 Auto pistols, .45 ACP or .38 Super/9mm.

#296-000-092DM	1911 Auto HD Extractor, .45 ACP, 6B32A00	\$ 39.99
#296-000-133DM	1911 Auto HD Extractor, .38 Super/9mm, 6B32G00	39.99

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## MILLENNIUM CUSTOM 1911 AUTO ADVANCED COMPETITION EXTRACTOR



### Dual Coil Springs End Extractor Failure

No-fail extractor operates with long-lasting coil springs for increased service life; provides enhanced, reliable performance for self-defense and competition. Machined from super strong, alloy steel; specially hardened and heat treated to last indefinitely. Installs easily in Series 70 1911 Autos without slide modifications.

**SPECS:** Steel, in-the-white, heat treated. Includes two sets of springs, complete instructions. **Note on 9mm:** If your slide has a true, 9mm breech face (like the SVI interchangeable, some Campions and Nowlins, order extractor #466-001-038. If your 9mm is built on a .38 Super Slide (most are) order extractor #466-001-009.

STOCK #	FITS	PRICE
#466-001-009DM	9x19, 9x21, 9x23, .38S Comp	5A66J55 \$ 82.99
#466-001-038DM	.38 Super	5A61K95 \$ 76.95
#466-001-040DM	.40 S&W/10mm	5A61K95 \$ 76.95
#466-001-045DM	.45 ACP	5A61H95 \$ 76.95

**EXTRACTOR REPLACEMENT SPRINGS & CAP** - Steel springs replace worn springs in your Millennium Custom Advanced Competition Extractor. Steel cap replaces worn or damaged cap for restored performance. Springs available in 4-paks, caps sold each.



**SPECS:** Steel springs. Steel cap. Works with Millennium Custom Advanced Competition Extractor only.

#466-000-001DM	Extractor Springs for 9x19-.40, 4-pak, 5A4C00	\$ 5.95
#466-000-002DM	Extractor Springs for .45, 4-pak, 5A4I00	5.95
#466-000-003DM	Extractor Spring Cap, each, 5A16H00	20.00

## NIGHTHAWK CUSTOM 1911 AUTO TOOL STEEL EXTRACTOR



### Extra Strong For Positive Extraction; Radiused Corners Prevent Stress Cracking

Tough, long-wearing extractor is precision machined from exceptionally strong, hardened tool steel to provide years of reliable, positive extraction without breakage. The perfect choice for a working gun that will be run hard in competition where a broken or poorly functioning extractor can be a disaster. All inside corners are radiused to get rid of the weak spots where stress cracks can start and lead to premature failure. The entire part is polished to further eliminate small nicks and imperfections that can lead to stress failure, then given a black, matte, oxide finish. May require minor tension adjustment.

**SPECS:** Steel, black, matte, oxide finish.  
**#100-003-254DM** Tool Steel Extractor, 2B29P83. \$ 31.95

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SELECTION. SERVICE. SATISFACTION.

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...ONLY THE BEST...

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## NOWLIN MFG. "TUFF STUFF" EXTRACTOR



### Fully Machined For Dependability & Long Life

The same, high-quality extractors that John uses on his own match-winning pistols. Not a casting, but fully machined from solid steel, then specially hardened and cryogenically treated for extra long life and dependable extraction, without taking a set or going flat. Contoured hook helps ensure reliable extraction and chambering. Series 80 is relieved for firing pin block.

STOCK #	SERIES	CALIBER	PRICE
#654-228-038DM	70	9mm/.38	4E26A52 \$ 32.99
#654-228-045DM	70	.45 ACP	4E27F38 \$ 33.99
#654-229-045DM	80	.45 ACP	4E27B38 \$ 33.99

## WILSON COMBAT 1911 AUTO HEAVY-DUTY EXTRACTOR



### Improved Function & Reliability In .45 ACP & .38 Super

Thicker and stiffer than the factory model with an extra-deep hook that grabs cases firmly, pulls even hot reloads out for positive ejection. Thicker-than-standard shank stops breakage. Cheap insurance for any Colt or other 1911 Autos.

**SPECS:** Approximately 2<sup>1</sup>/<sub>16</sub>" (6.8cm) long, .080" (2mm) thick shank. Blued 4140 steel. Series 80 have firing pin block notch.

#965-101-738DM	Series 70 .38S/9mm Extractor, 5F25K31	\$ 29.95
#965-101-838DM	Series 80 .38S/9mm Extractor, 5F27I37	31.95
#965-101-070DM	Series 70 .45 Extractor, 5F26D31	29.99
#965-101-080DM	Series 80 .45 Extractor, 5F27B61	31.99

## WILSON COMBAT 1911 AUTO BULLET PROOF® EXTRACTOR



### Extra-Tough, Machined From Solid Bar Stock

Machined, not cast, from solid, Bullet Proof, barstock for durability and abrasion resistance that will last for thousands and thousands of rounds. Radiused corners on the hook help ensure extended life and reliable feeding.

**SPECS:** Steel, blue, matte finish. Approximately 2<sup>1</sup>/<sub>16</sub>" (6.8cm) long. .45 ACP only.

#965-415-070DM	Series 70 Bullet Proof Extractor, 5F26F70	\$ 31.99
#965-415-080DM	Series 80 Bullet Proof Extractor, 5F27D51	31.99

**BULLET PROOF® STAINLESS STEEL EXTRACTOR** - Supertough extractor milled from bar stock to maintain proper tension, properly extract shells, and withstand constant shock and abrasion. Fully machined to maintain optimal dimensions. Drop-in part for most Series 70 1911's; may require minor tension adjustment for proper fit.

**SPECS:** Stainless steel. Approximately 2<sup>1</sup>/<sub>16</sub>" (6.8cm) long. Fits Series 70 1911 Auto, .45 ACP.

#965-000-030DM	Bullet Proof SS Extractor, 5F28F81	\$ 34.99
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**SATISFACTION GUARANTEED  
SINCE 1939**

## MILLENNIUM CUSTOM 1911 AUTO PARA-ORDNANCE EXTRACTOR SLEEVE

Converts From Para "Power Extractor"  
To A Standard Extractor



Machined stainless steel sleeve lets you convert a Para-Ordnance pistol from its original factory "power extractor" to a standard 1911 extractor or a Millennium Custom Advanced Competition Extractor. Works like a shim to help ensure a secure fit with the new extractor. Greatly expands your options for selecting the aftermarket extractor that suits your needs.

**SPECS:** Stainless steel, natural finish. 2" (5.1cm) long, .290" (7.4mm) O.D., .270" (6.9mm) I.D. Fits Para-Ordnance slides only. Requires Loctite® for final assembly. A cut must be made in the sleeve for the firing pin safety plunger. Instructions included. Gunsmith fitting required.

**#100-005-329DM** Extractor Sleeve, 5A24B98 ..... \$ 29.99

## CLYINDER & SLIDE 1911 AUTO EXTENDED EJECTOR

GSA

Delivers Reliable Ejection Of  
Spent Cases; Hardened For  
Long Service Life



Replacement ejector is longer than the factory part to help eliminate problems associated with incomplete ejection. Positively kicks out empties for much improved reliability on carry and competition guns. Hardened to last thousands of rounds. Installs without modifications to frame; minor fitting may be required. For .45 ACP applications.

**SPECS:** Hardened steel, blued. Fits 1911 Auto .45 ACP pistols.

**#206-000-037DM** Extended Ejector Trigger, 6K23C87 ..... \$ 29.99

## ED BROWN 1911 AUTO EXTENDED EJECTOR

Flips Fired Cases Clear;  
Helps Prevent Jams



Additional length engages and flips fired cases clear of the slide to help prevent jams and "smokestacking". Replaces the standard ejector with no modifications to frame. Machined from hardened steel to resist wear. Installation may require minor fitting.

**SPECS:** Hardened steel, blued. Fits 1911 Auto.

**087-041-305DM** .45 ACP Extended Ejector, 7H20A65 ..... \$ 24.99

**087-041-306DM** 9mm/.38S/10mm Extended Ejector, 7H21A48 ..... 24.99

## EGW 1911 AUTO

### EXTENDED EJECTOR

Oversized At Both Ends  
For Precise Fitting



Hardened, competition-grade ejector is left long at both ends so you can custom fit it to your gun. Extra long at the front, so you can cut, fit, and contour the nose to achieve the precise ejection angle and eliminate ejection-related failures. Additional metal at the rear can be ground off flush with the slide after barrel fitting, so there's no unsightly gap between the ejector and the slide. Gunsmith fitting required.

**SPECS:** Carbon steel, blued. Hardened to Rc 40-42. Fits 1911 Auto, standard and high-capacity frames.

**#296-100-038DM** 9mm/.38S Extended Ejector, 6B19D20 ..... \$ 25.20

**#296-100-045DM** .45 ACP Extended Ejector, 6B19I20 ..... 25.20

## NIGHTHAWK CUSTOM 1911 AUTO EXTENDED EJECTOR

Extra Length For Reliable  
Ejection; Tough, Hardened  
Steel Construction



Heavy-duty ejector has an extended nose to ensure solid contact that consistently boots the spent case clear of the ejection port. Helps prevent jamming, smokestacking, and other ejection-related problems that compromise reliability. Machined from solid bar stock then hardened before bluing, so it'll stand up to a pounding. Part may need minor fitting; does not require modifications to frame.

**SPECS:** Carbon steel, blued. Fits 1911 Auto. Separate, caliberspecific models for .45 ACP, 9mm/.38 Super (also fits .40 S&W), and 10mm/.40 S&W.

**#100-003-245DM** .45 ACP Extended Ejector, 2B27I96 ..... \$ 29.95

**#100-003-246DM** 9mm/.38/40 Extended Ejector, 2B30H76 ..... 32.95

**#100-007-586DM** 10mm/.40 Extended Ejector, 2B30Q76 ..... 32.95

## WILSON COMBAT 1911 AUTO EXTENDED COMBAT EJECTOR

Positive Ejection;  
Helps Cure  
"Smokestacking"



Positively kicks cases out to prevent jams caused by incomplete ejection. Replaces factory unit, no alterations to the gun.

**SPECS:** Heat treated. .38 Super/9mm - 4130 bar stock, blued.

**.45 ACP** - 4130 bar stock, blued or stainless steel (SS), natural finish. Minor fitting required.

**#965-034-389DM** .38S/9mm Ext. Combat Ejector, Blued, 5F25I30 ..... \$ 29.95

**#965-034-045DM** .45 ACP Ext. Combat Ejector, Blued, 5F25P73 ..... 29.99

**#965-000-023DM** .45 ACP Ext. Combat Ejector, SS, 5F27N83 ..... 32.95

**HEAVY-DUTY EXTENDED EJECTOR** - Instead of the traditional mounting stakes, a generous .560" long stud anchors this ejector in the frame like a rock, so even the constant pounding of the hottest +P loads won't budge it. Correct factory part for new-model Wilson Combat frames; installation on non-Wilson frames requires milling of frame.

**SPECS:** 4130 carbon steel, in-the-white, or stainless steel, natural finish. .45 ACP only. Fits new-model Wilson Combat 1911 Auto frames; installation on non-Wilson frame requires milling of frame.

**#965-000-083DM** .45 ACP Heavy-Duty Combat Ejector, Stainless, 5F27A72 ..... \$ 32.99

**HEAVY DUTY EJECTOR** - Precision machined from solid carbon steel bar stock, with plenty of extra metal for exceptional strength and precise fitting. Extra width and extra-long posts mean this ejector won't budge under the pounding of thousands of rounds in hard competition and tactical operations. Longer at the front and rear, just like EGW's standard extended ejectors, to allow custom-fitting to your gun. Gunsmith fitting required.

**SPECS:** Steel, heat-treated, blued. Fits .45 ACP 1911 Auto, standard and high-capacity frames.

**#296-000-134DM** .45 ACP HD Ejector, 6B19Q20 .. \$ 23.99

Office/Tech: 641-623-5401





## WILSON COMBAT 1911 AUTO EXTENDED THUMB SAFETY

Wide Or Narrow For Fast,  
Positive Disengagement

Single side design with serrated surface provides fast, positive operation and a comfortable thumb position with minimal bulk for easier carry. **Wide** - Extra large, full-length thumb pad can be used full size for maximum thumb engagement or custom contoured to meet special requirements. **Tactical** - Shorter, slimmer thumb pad won't snag on holster or clothing; helps prevent accidental disengagement during the draw. Minimum size; best for concealed carry or tactical use. Minimum size is ideal for concealed carry. **Bullet Proof® (BP)** models are precision machined from billet steel for installations where only the best in fit, finish, strength, and durability will do. Available with traditional left-side only thumb pad or ambidextrous pads for maximum tactical efficiency. **Low Lever** - Slim, Tactical-style pad is positioned low for faster thumb contact and rapid, short-throw disengagement. **BP Ambi** - Slim, Tactical-style pad is positioned low for faster thumb contact and rapid, short-throw disengagement. Pin diameter is .002" oversize; fitting required. Pad Size: **Wide** - 1" (2.5cm) long,  $\frac{1}{8}$ " (4.8mm) wide. **Tactical** - .750" (19mm) long,  $\frac{1}{8}$ " (3.1mm) wide. **Bullet Proof (BP)** - .750" long x .230" (5.8mm) wide. **Bullet Proof (BP) Wide** - .750" long x .360" (9.1mm) wide. **Low Lever** -  $\frac{1}{8}$ " (2.2cm) long,  $\frac{1}{8}$ " (4mm) wide.

STOCK #	STYLE	FINISH	PRICE
#965-600-006DM	Wide	Matte Blue	5F27Q15 \$ 31.99
#965-600-106DM	Wide	Matte SS	5F27H84 \$ 33.95
#965-600-007DM	Tactical	Matte Blue	5F29G99 \$ 31.99
#965-600-107DM	Tactical	Matte SS	5F29A99 \$ 33.99
#965-000-053DM	BP Tactical	Polished Blue	5F48B76 \$ 57.99
#965-000-057DM	BP Ambi	Polished Blue	5F117H00 \$ 139.99
#965-000-058DM	BP Ambi	Matte SS	5F135P42 \$ 159.99
#965-000-173DM	BP Ambi Wide	Matte Blue	5F130L68 \$ 143.99
#965-000-172DM	BP Ambi Wide	Matte SS	5F150N83 \$ 164.95
#965-000-054DM	BP Low Lever	Polished Blue	5F62K22 \$ 73.99

## NOVAK 1911 AUTO NXT EXTENDED SAFETIES

Design Enhancements  
For Superior Performance;  
Standard & Ambi Models

New design from Novak takes the 1911 safety a step further with streamlined styling and several operating enhancements. A re-designed detent enables extremely positive engagement and helps hold the plunger tube against the frame to keep it from working loose. The right-hand paddle on the ambidextrous model is keyed and pinned to the shaft to prevent flex and eliminate the need for the grip to hold the right lever in place. It also permits a much slimmer paddle that works with any grip, including LaserGrips. Completely "carry beveled" with all sharp edges removed for shooter comfort and control.

**SPECS:** Carbon steel, blued, or stainless steel, natural finish. Fitting required for installation. Gunsmith installation recommended.

#662-000-103DM	NXT Safety, Blued, 2F40B00	\$ 49.95
#662-000-104DM	NXT Safety, Stainless, 2F40I00	\$ 49.95
#662-000-105DM	Ambi NXT Safety, Blued, 2F72I00	\$ 89.95
#662-000-106DM	Ambi NXT Safety, Stainless, 2F72F00	\$ 89.95

QUESTIONS BEFORE YOU BUY? — Ask Our Full-Time Tech Staff

## LES BAER CUSTOM 1911 AUTO BEAVERTAIL GRIP SAFETY

Lowers The Pistol In Your Hand;  
Contact Pad Assures Engagement

Lowers the pistol deeper into your hand for less felt recoil and more comfortable, more accurate shooting. Raised contact pad increases engagement and helps ensure proper safety operation for shooters that use a high-thumb hold.

**SPECS:** Steel, blue or stainless steel, matte finish. Fits Series 70; modify to fit Series 80. .250" (6.3mm) radius, requires alteration of frame.

- #124-152-100DM Blue Grip Safety, 4B33P35 ..... \$ 41.65  
#124-152-101DM Stainless Grip Safety, 4B33J35 41.65

## GSA ED BROWN 1911 AUTO MEMORY GROOVE BEAVERTAIL GRIP SAFETY

Helps Promote A Consistent,  
Positive Grip

Now your hand can "feel" when your grip is correct. Ed's exclusive, deep-hold grip safety drops the gun farther into the hand plus, the three memory grooves on the lower portion guide the web of the hand into the correct grip position. Raised surface area helps depress the safety and ensure positive disengagement, even for a shooter who uses a high-thumb hold.

**SPECS:** Matte finish. .878" (22.3mm) from rear of hole to tip. Clearanced for Commander hammer. Available in blue and stainless steel (SS) to fit series 70 or 80. .250" (6.3mm) radius, requires alteration of frame.

- #087-867-000DM Series 70 Safety, Blued, 7H35L43 ..... \$ 39.99  
#087-867-100DM Series 80 Safety, Blued, 7H34I50 ..... 37.99  
#087-868-000DM Series 70 Safety, SS, 7H35D48 ..... 39.99  
#087-868-100DM Series 80 Safety, SS, 7H34P50 ..... 37.99

## EGW 1911 AUTO BEAVERTAIL GRIP SAFETY

Oversized At Critical Areas For  
Custom Gunsmith Fitting

Beavertail grip safety machined from solid barstock is left slightly oversized at critical points to allow the gunsmith to achieve a true custom fit. Beavertail is wider than the frame so it can be fit to the frame instead of the frame to the beavertail, and helps you ensure a snug, rattle-free fit. Overall length is longer at the bottom and the angle is a match to fill the gap between the mainspring housing and the safety. Large contact pad ensures positive engagement when the hand grasps the gun. Available with .245" radius to fit Series 70 or with .220" radius to fit Springfield and Caspian frames. Pin hole is finish reamed to .158" to further improve fit and function. Requires gunsmith fitting.

**SPECS:** Carbon steel, blued, or stainless steel (SS), natural silver, both with a matte finish. .245" radius fits Series 70 and other .250" radius frames. .220" fits Springfield and Caspian. Gunsmith fitting required.

- #296-000-184DM Beavertail Grip Safety, .245"/Blue, 6B49I66 ..... \$ 57.99  
#296-000-185DM Beavertail Grip Safety, .245"/SS, 6B52G00 ..... 64.99  
#296-000-200DM Beavertail Grip Safety, .220"/Blue, 6B49M66 ..... 52.99  
#296-000-199DM Beavertail Grip Safety, .220"/SS, 6B49E66 ..... 57.99

## McCORMICK 1911 AUTO

## "EXTREME CONTROL" GRIP SAFETY

Keeps Hand In Proper Position  
To Control Muzzle Flip

Forces the gun into your hand for excellent recoil control. Extra-wide beavertail with hammer recess prevents pinching the web of your hand. Beveled edges eliminate snags and raised palm pad ensures positive deactivation.

**SPECS:** Steel, blued.  $\frac{7}{8}$ " (22.2mm) from rear of hole to tip. .250" (6.3mm) radius requires alteration of frame.

- #207-871-410DM Extreme Control Grip Safety, 7B34M21 ..... \$ 37.99

## SMITH & ALEXANDER HIGH GRIP SAFETY

.220" Radius Fits  
Springfield Armory  
Frame Contour

.220" radius eliminates the unsightly gap at the top edge of the frame tangs on Springfield Armory guns. Raised palmswell gives positive release with any style grip. Curved shape lets the pistol set lower in your hand for better recoil control. Extra width and a long trigger block arm help you get a precise, custom-looking fit.

**SPECS:** Steel, matte Blue or stainless steel (SS) finish. .886" (22mm) from rear of hole to tip. Available in Standard and Palmswell. Fits Series 70, can be modified to fit Series 80. .220" (5.6mm) radius requires alteration of frame.

- STOCK # BLUE STOCK # SS MODEL  
#849-009-017DM #849-009-117DM Standard  
#849-009-027DM #849-009-127DM Palmswell

— Advise # — S & A .220" Grip Safety, 9D29G55 ... \$ 35.99

**GUNSMITH .220" INSTALLATION JIG** - Hardened steel buttons provide correct .220" radius for perfect fit using only simple hand tools. Hardened to Rc 55, includes teflon washers and Ny-Lok nut for no scratch installation

- #849-009-000DM .220" S&A Installation Jig, 9D11B50 ..... \$ 16.50

## SMITH & ALEXANDER

## "E-Z FIT HI-GRIP" SAFETY

Lowers The Pistol's Line Of Sight  
In Your Hand

Curved shape drops the pistol deeper into the hand and lowers the line of sight for less felt recoil and a faster pointing gun. Wide beavertail shape prevents the hammer from "biting" the web of the hand. **Palmswell™** model features a raised pad that maintains constant hand contact for the shooter using a high thumb hold.

**SPECS:** Steel, matte Blue or satin stainless (SS). .866" (22mm) from rear of hole to tip. .250" (6.3mm) radius requires alteration of frame.

- STOCK # BLUE STOCK # SS SERIES MODEL  
#849-007-071DM #849-007-171DM 70 Standard  
#849-007-072DM #849-007-172DM 70 Palmswell  
#849-007-082DM #849-007-182DM 80 Palmswell

— Advise # — S&A Hi-Grip Safety, 9D32I03 ..... \$ 37.99

**GUNSMITH INSTALLATION JIG** - Hardened steel "buttons" provide the correct .250" radius for perfect grip safety installation with simple hand tools. Hardened to Rc 55, includes teflon washers, lock nut and instructions.

- #849-007-000DM S&A Safety Installation Jig, 9D11D50 ..... \$ 16.50

## STI 1911 AUTO

## COMPETITION GRIP SAFETY

Performance Features Enhance  
Function & Reliability

Saves the pistols hours of extra work with many functional, custom features built right in. Notched trigger stop speeds takedown and reassembly; insert and remove the safety without touching the mainspring housing. Raised locator pad and sculptured

beavertail ensure positive safety engagement, even with a high thumb hold. Deeper strut channel prevents hammer strut interference. Thicker overall dimensions allow easier blending with a wide variety of custom frames.

**SPECS:** Chrome-moly steel, matte blued (MB), or stainless steel (SS), matte finish. Fits series 70 only. .250" (6.3mm) radius; requires alteration of frame.

- #791-107-101DM STI Series 70 Safety, Blued, 1G25A93 ..... \$ 27.99  
#791-107-100DM STI Series 70 Safety, SS, 1G28J52 ..... 31.99



## WILSON COMBAT 1911 AUTO BEAVERTAIL GRIP SAFETY

Competition Proven Design That  
Ends Hammer Bite; High Grip Helps  
Minimize Muzzle Flip

Wide grip safety spreads recoil out over a larger area of the hand for increased comfort. High, upswept, flared tail quickly guides hand into position and totally eliminates hammer bite on the web between the thumb and finger. Pushes the wrist into a straight position for faster sight pickup and recovery. The raised pad gives positive palm contact to make certain the safety disengages.

**SPECS:** Satin finished stainless (SS) or blued carbon steel. .835" (21.2mm) from rear of hole to tip. Fits Series 70 & 90 with firing pin block. Wilson/Clark compound radius requires alteration of frame.

- #965-298-001DM High-Grip Beavertail Safety, Blued, 5F31I12 ..... \$ 37.95  
#965-298-002DM High-Grip Beavertail Safety, SS, 5F32Q93 ..... 39.99

## WILSON COMBAT 1911 AUTO BULLET PROOF® GRIP SAFETY

Allows High Grip For Better Control &  
Protects From Hammer Bite

Generously proportioned beavertail safety is machined from high-grade steel barstock for precise fit and positive, consistent operation. "High Ride" design with a wide, heavily upswept beavertail enables the shooter to maintain a high, straight grip, with total protection from painful hammer bite. Distributes recoil over a large area of the hand for excellent control and fast follow-up shots. Raised palm pad helps ensure complete safety disengagement and gives positive, tactile feedback for consistent hand placement every time you draw your pistol. All exposed edges are rounded to prevent snagging. Flowing Wilson/Clark compound radius blends smoothly into the frame; installation requires alteration of frame.

**SPECS:** Carbon steel, blued, matte finish, or stainless steel, satin finish. Fits Colt Series 70, 80, and 90 pistols and clones. Wilson/Clark compound radius requires alteration of frame; also matches Caspian radius frames ground to this contour.

- #965-000-068DM Bullet Proof Grip Safety, Blued, 5F72K51 ..... \$ 79.99  
#965-000-069DM Bullet Proof Grip Safety, Stainless, 5F85D61 ..... 94.99

## WILSON COMBAT 1911 AUTO

BULLET PROOF®

CONCEALMENT

GRIP SAFETY

For Easy Carry & Snag-Free  
Presentation

Low-profile grip safety is designed to create a smooth, streamlined package for comfortable concealed carry and fast, no-snag presentation. Extra-wide beavertail fits comfortably in the web of the hand for excellent protection from hammer bite, improved control, and less felt recoil. Posi-Release tab helps ensure positive safety disengagement and provides a repeatable anchor point for consistent shooting each time you present the pistol. Precision machined from high-grade stainless steel billet for strength and long service life. Proper function requires installation of a Wilson Bullet Proof hammer, available separately.

**#965-000-109DM** Concealment Grip Safety,  
5F80K96 ..... \$ 89.99

WILSON COMBAT 1911 AUTO  
DROP-IN BEAVERTAIL  
GRIP SAFETYHigh Ride Comfort For Colts,  
Without Frame Cutting

Install the comfort and convenience of a high ride beavertail safety on your Colt 1911 Auto without cutting or altering the frame. Deeply curved shape lets the pistol sink farther into the web of your hand for improved recoil control and shooting comfort. Raised pad at the base ensures positive safety engagement even with a high-thumb hold. Wide beavertail eliminates painful hammer bite. All models must be used with Commander-style or bobbed hammers only. Minor fitting of trigger engagement area may be required.

**SPEC'S:** CM steel, blue or stainless steel, matte finish. Fits Colt Series 70 and 80 1911 Auto only. **Government** - Drop-in fit to Colt brand 1911 frame ONLY. Installation on frames from other manufacturers requires fitting. **Commander** also fits Officers ACP.

**STOCK # GOVT.** **STOCK # COMM.** **FINISH** **PRICE**  
**#965-429-100DM** **#965-429-110DM** Blue 5F33J31 \$ 39.49  
**#965-429-101DM** **#965-429-111DM** SS 5F33J65 \$ 37.99

CLYINDER & SLIDE 1911 AUTO  
MIL-SPEC RECOIL SPRING PLUGScrews Onto Recoil Spring To Prevent  
Loss Of Plug During Disassembly

Machined steel recoil plug has mil-spec flange punched into the side so the recoil spring can be wound into the plug before seating in the slide. Prevents the plug from flying off spring during field stripping and getting lost or hitting the operator, possibly causing injury. Precision-turned for proper fit in full-size Government model pistols, with flat, diamond-pattern knurling on the front. If you lose the plug, your gun can't operate, and you're done for the day. Keep one or two of these in your range box or field maintenance kit for backup.

**SPEC'S:** Steel, blued. 1 1/8" (3.8cm) long, .495" (12.6mm) O.D. Fits mil-spec Government model.

**#206-000-042DM** Mil-Spec Recoil Spring Plug,  
6K8D29 ..... \$ 9.99



Orders/Tech: 800-741-0015

## ED BROWN 1911 AUTO

## RECOIL PLUG &amp; GUIDE

Quality "Factory" Replacement

Made to original specifications for rebuilding existing guns or assembling new guns built to factory Government or Commander configurations. Heat-treated, recoil spring guide resists wear and battering. Checkered recoil spring plug gives a traditional look - just like the Colt factory part.

**SPEC'S: Govt:** Plug/Guide Steel, blue matte finish. Plug - 1 1/8" (4cm) long, 1/2" (13mm) O.D. Guide - 1 1/8" (4.1cm) long. **Commander:** Plug - Steel blue matte finish or Stainless Steel, bead blasted silver finish. 1 1/8" (2.7cm) long, 1/2" O.D. Guide - Steel, matte blue finish. 1 1/8" (3cm) long.

<b>087-881-001DM</b>	Govt. Recoil Spring Plug, Blue, 7H8I15	\$ 9.99
<b>087-882-001DM</b>	Govt. Recoil Spring Guide, Blue, 7H14L03	15.99
<b>087-000-020DM</b>	Commander Recoil Spring Plug, Blue, 7H8C15	9.99
<b>#087-000-030DM</b>	Commander Recoil Spring Plug, Stainless, 7H9E39	9.99
<b>087-000-031DM</b>	Commander Recoil Spring Guide, Blue, 7H14G03	15.99

EGW 1911 AUTO  
LONG NOSE RECOIL SPRING PLUGImproves The Appearance  
Of Pistols With  
Thick Bushings

Machined steel plug has an extended nose designed to fit flush with thicker-than-normal bushings for improved cosmetic appearance. Designed for use with EGW Thick Flange, Melt, or Carry Bevel bushings. Available in stainless or blue steel, with **Solid End** for G.I. spring guides or **Open End** for full-length guide rods.

Fits any Government or Commander model pistol.  
**SPEC'S:** Carbon steel, matte blued finish, or stainless steel (SS), natural finish. 1.13" (2.8cm) O.A.L. Nose: .13" (3mm) long, .49" (12mm) O.D. **Solid End** - .3 oz. (9g) wt. **Open End** - .2 oz. (6g) wt.

<b>#296-000-195DM</b>	Solid End Long Nose Plug, Blued, 6B12G00	\$ 14.99
<b>#296-000-193DM</b>	Solid End Long Nose Plug, SS, 6B12M00	14.99
<b>#296-000-196DM</b>	Open End Long Nose Plug, Blued, 6B12J00	14.99
<b>#296-000-194DM</b>	Open End Long Nose Plug, SS, 6B12B00	14.99

NIGHTHAWK CUSTOM 1911 AUTO  
RECOIL SPRING PLUGFully Finished Replacement For  
Worn Or Lost Factory Plug

High-quality steel replacement for a lost or dinged up recoil plug is available in both Government and Commander sizes. Blued, semi-gloss finish and fine, diamond pattern checkering on tip. Easy to lose during field stripping, and your gun won't work without it, so have a spare ready.

<b>#100-003-258DM</b>	Govt. Recoil Spring Plug, 2B9L29	\$ 9.95
<b>#100-003-259DM</b>	Commander Spring Plug, 2B9J29	9.95

## MORE REVERSE PLUGS

**ACCU-LOCK** - "Eared" band design fills the unsightly holes around barrel when fitting a bull barrel or cone bushing. Oversized band allows precise fitting to your slide for increased barrel support. Flange plug retrofits existing slides with cone-style bushings. Collar plug fits STI/SVI slides.

**SPEC'S: GM:** Steel, in-the-white. 1.7" (43.2mm) long, .50" (12.7mm) diameter.



**#448-191-100DM** GM Collar Plug, 8D24J00 ..... \$ 29.95  
**#448-191-101DM** GM Flange Plug, 8D24I00 ..... 29.95

**EGW COLLAR REVERSE PLUG & REAMER** - Reverse Plugs include integral collar. Piloted Reamer cuts the spring guide tunnel to proper depth and diameter.

**SPEC'S: Reverse Plugs** - 1018 machined steel. 1.70" (4.3cm) long 1/2" (12.7mm) dia. body, .530" (13.5mm) dia. collar. All reverse plugs will require fitting. Long Plug - fits Govt. slides. Short Plug - face back for shortened Govt. or Commander slides. **Reamer** - Tool Steel (TS) or Carbide blades. 8" (20cm) long, 7/16" (11.1mm) dia. shank.

<b>#296-108-102DM</b>	Long Reverse Plug, 6B13P00	\$ 16.00
<b>#296-108-101DM</b>	Short Reverse Plug, 6B13H00	16.00
<b>#296-108-100DM</b>	Tool Steel Reverse Plug Reamer, 6B53J35	53.35
<b>#296-108-200DM</b>	Carbide Reverse Plug Reamer, 6B08G00	80.00

**STI REVERSE PLUGS** - For slides with tapered bushings, bull barrels and cone-comps. 5" fits standard Govt. slides. 6" fits long slides, uses standard 5" recoil springs.

**SPEC'S:** 4140 steel, in-the-white. 5" - 1.7" (4.3cm) long. 6" - 2.7" (6.9cm) long. Requires full-length guide rod, machining of slide.

<b>#791-000-005DM</b>	5" Reverse Plug, 1G6N48	\$ 7.99
<b>#791-000-006DM</b>	6" Reverse Plug, 1G9J08	9.99

WILSON COMBAT 1911 AUTO  
BULLET-PROOF®  
RECOIL SPRING PLUGDurable, Good-Looking  
Stainless Steel Replacement

Durable stainless steel recoil spring plug replaces a lost or damaged plug. CNC-machined from 316 stainless steel bar stock with an attractive brushed finish and a **Flat** uncheckered end or a **Ringed** end. Both styles give a sleek, elegant look and resist marring from either the bushing or bushing wrench during assembly and disassembly.

<b>#965-000-106DM</b>	Ringed Recoil Spring Plug, 5F12F67	\$ 14.99
<b>#965-000-105DM</b>	Flat Recoil Spring Plug, 5F12E67	14.99

WILSON COMBAT 1911 AUTO  
REVERSE RECOIL PLUGProvides Excellent Support For  
Bull Barrel Installations

Reverse plug locks in at the rear to retain the recoil spring on bull barrel guns where there is no barrel bushing. Machined from solid bar stock and profiled to fill the gap beneath the barrel for a clean, finished look. Angled front is designed to better support bull barrels with a 5 degree taper when gun is in battery for improved accuracy potential. Open end is a perfect mach for a full-length guide rod. Requires alteration of slide; gunsmith installation recommended.

**SPEC'S:** Stainless steel, natural finish. Fits full-size Government Model 1911 with bull barrel. Gunsmith installation recommended.

<b>#965-000-175DM</b>	Wilson 585 Reverse Plug, 5F14E75	\$ 15.95
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10-8 PERFORMANCE 1911 AUTO  
SPRING GUIDE

**Smooth, Beveled Head**  
**Prevents Damage To Lower Lugs**

Smooth steel guide comes with a smooth, beveled head that helps ensure snug fit without damaging the barrel's lower lugs. Rod head also features optimized geometry and dimensions for proper slide travel, even with common buffers installed. One-piece design without the through hole brings extra strength, reliability and resistance to recoil battering. Heavily tumbled to eliminate sharp edges.

**SPEC'S:** Stainless steel, natural finish. 1 1/4" (4.4cm) long, 0.8 oz. (22.68 g) wt. Fits Government model and clones. Not compatible with Commander or smaller 1911s.

**#100-012-439DM** Spring Guide 1B13P70 ..... \$ 15.99

CLARK CUSTOM  
FULL-LENGTH RECOIL  
SPRING GUIDE

**STOCK #** **STANDARD** **FITS** **LENGTH** **PRICE**  
**#181-117-005DM** Standard Govt 5" 1H16B10 \$ 20.99

COMINOLLI 1911 AUTO  
TUNGSTEN GUIDE ROD

**Heavyweight Rod**  
**Fights Recoil; Drop-In  
Installation**

Adds over three ounces of recoil-killing weight directly beneath the barrel for improved muzzle control and a faster follow-up shot. Machined tungsten rod includes cushioned "Frame Saver" rod head that helps prevent frame damage. One-piece rod fits all Govt. length slides with 5" barrels without modification.

**SPEC'S:** Tungsten, silver finish. 3.2 oz. (92 g) wt. Includes extra Frame Saver cushions.

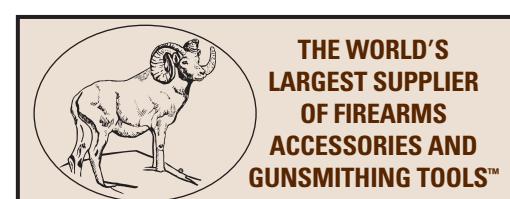
**#213-103-100DM** Tungsten Guide Rod, 3A65G88 \$ 86.99

**TUNGSTEN GUIDE ROD PLUGS** - Put additional weight right where you need it to diminish recoil by simply replacing the guide rod plug. Fully machined plugs come in two models. **Standard** fits 5", Govt. length slides. **Reverse** fits STI/SVI factory slides and other slides modified to accept collar reverse plugs.

**SPEC'S:** Tungsten, silver finish. **Standard** - 1.4" (3.6cm) long, .7 oz. (20 g) wt. **Reverse** 1.6" (4.2cm) long, .9 oz. (26 g) wt.

**#213-103-001DM** Standard Tungsten Plug, 3A38D34 ..... \$ 52.25

**#213-103-002DM** Reverse Tungsten Plug, 3A38J34 ..... 52.25

BROWNEllS  
...ONLY THE BEST...

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order on the web  
[www.brownells.com](http://www.brownells.com)

## ED BROWN TWO-PIECE GUIDE ROD

**Prevents Recoil Spring Bind;  
Makes Takedown Easier**

Full-length, two piece design fully supports the recoil spring to help the pistol chamber, extract and cycle smoother. Helps prevent spring bind, makes slide takedown fast and simple. Long wearing, shock-resistant head and hardened stainless steel shaft stand up to both competition and duty use. 

**SPECS:** Stainless steel. Includes guide rod plug and  $\frac{5}{32}$ " Allen wrench.

STOCK #	FITS/BBL LENGTH	PRICE
#087-045-889DM	Govt. 5"	7H26C62 \$ 29.99
#087-045-890DM	Commander 4 $\frac{1}{4}$ "	7H25M61 \$ 27.99

## EFK FIRE DRAGON 1911 AUTO DUAL ACTION BUFFER SPRING SYSTEM

**Softens Felt Recoil, Tames Muzzle Rise & Reduces Frame Wear**



Dual action, captive-spring system cushions the recoil impulse to reduce gun wear and tame muzzle jump for fast followup shots and accurate shot placement. Full-length, stainless steel guide rod fully supports the recoil spring through the entire compression/expansion cycle to provide smoother cycling and improved function. A second, fully enclosed spring in the guide rod acts like a car shock absorber to slow slide velocity and reduce frame impact. Prolongs the life of frame and slide without compromising reliability. Easy, drop-in installation requires no alterations to gun.

**SPECS:** 416 stainless steel, natural matte finish. Fits full-size Government model and clones with 5" barrel chambered in .45 ACP. Instructions included

#503-000-012DM	Dual Action Buffer Spring, 45 ACP, 3K50Q84.....	\$ 64.99
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## EGW 1911 AUTO GUIDE ROD SYSTEM

**Weight-Adding Tungsten Or Tough Stainless Steel**

Heavy, tungsten guide rod adds muzzle-steadying weight to help counter recoil. Stainless steel model improves functioning without adding weight. **Two-piece** - full-length, centerless ground construction simplifies disassembly. **One-piece** - gives extra weight, plus superior support to recoil spring for smoother function. 

**SPECS:** .326" (8.2mm) diameter. Fits 1911 Auto, or STI, Govt. length slides with 5" (12.7cm) barrels. **Tungsten** 3.1 oz.(88 g). **Stainless Steel** 2 oz. (57g). All models supplied with stainless steel, standard spring plug.

#296-405-000DM	Two-Piece 1911 Auto Tungsten Rod, 6B85P63.....	\$ 92.15
#296-000-003DM	One-Piece 1911 Auto Tungsten Rod, 6B82P76.....	89.99
#296-407-000DM	Two-Piece 1911 Auto SS Rod, 6B24K96 .....	29.99
#296-000-047DM	Two-Piece STI Tungsten Rod, 6B82P76 .....	89.99
#296-000-048DM	One-Piece STI Tungsten Rod, 6B82N76.....	89.99



**Stock numbers shown in red indicate the product is made in the U.S.A.**

This information is not available for all products at time of catalog production, but will be regularly updated on our website.



## EGW 1911 AUTO ONE-PIECE GUIDE ROD

**Simple, Robust Design For Smooth Function & Reliability**

Simple, strong, one-piece guide rods provide smooth function and outstanding reliability on competition and carry guns. Machined from solid bar stock without through hole for extra strength and resistance to battering. Additional weight up front improves recoil control, and flat face helps recoil buffers fit securely. Short, **G.I. Style** has rounded front end that resists snagging the recoil spring. Available in Government and Commander sizes in stainless and blued carbon steel. **Full Length** stainless steel rod guards against recoil spring bind for improved feeding and extraction. True, one-piece design with takedown hole has no threads to loosen or wear. Fits Government models with 5" barrels. 

**SPECS:** **G.I. Style** - Carbon steel, blued (BL), or stainless, natural finish (SS). Government: 1 $\frac{1}{4}$ " (4.6cm) long. Commander: 1 $\frac{1}{4}$ " (3.2cm) long. **Full Length** - Stainless steel, natural finish. 4" (10.2cm) long.

#296-000-075DM	G.I Style Guide Rod, BL Govt., 6B12L00 .....	\$ 15.00
#296-000-080DM	G.I. Style Guide Rod, BL Comm., 6B12E00 .....	14.99
#296-000-113DM	G.I Style Guide Rod, SS Govt., 6B16H90.....	21.99
#296-000-081DM	Full-Length Guide Rod, SS Govt., 6B24C99 .....	24.99
#296-000-114DM	G.I Style Guide Rod, SS Comm., 6B16J49 .....	19.99

## GUN RUNNERS 1911 AUTO RECOIL SPRING GUIDE

**Factory-Style Replacement For Repair, Restoration Or Building New**

Machined from tough, solid bar-stock to factory configuration. Heat treated, one-piece design resists recoil battering. 

**SPECS:** Hardened carbon steel, blued, matte finish. 1 $\frac{1}{4}$ " (4.4cm) long.

#634-000-006DM	Blue Recoil Sprg Guide, 4C11K49 .....	\$ 13.99
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## NIGHTHAWK CUSTOM 1911 AUTO FULL-LENGTH GUIDE ROD WITH PLUG

**Robust, One-Piece Rod Prevents Recoil Spring Bind**  
High-quality one-piece guide rod with matching, correct-size guide plug aids in smooth, reliable cycling by completely capturing recoil spring to prevent it from binding or deforming. Also adds extra weight up front to reduce muzzle flip for improved control and fast follow-up shots. Machined from solid stainless steel, with no threads to work loose or through hole to compromise strength. Flat face provides a snug fit and aids in proper positioning of recoil buffers. 

**SPECS:** Stainless steel, natural finish. Models for Government and Commander. Some fitting may be required.

#100-003-248DM	Govt FL Guide Rod w/Plug, 2B30G76.....	\$ 32.95
#100-003-247DM	Comm. FL Guide Rod w/Plug, 2B30M76 .....	32.95

## NOWLIN CUSTOM GUIDE ROD ASSEMBLY

**Extra Length For Extra Support & Better Cycling**

Full-length design eliminates spring bind and provides more reliable feeding, extraction and ejection. 6" model provides increased support for government-length pistols equipped with full-style compensators or extended reverse plugs. Centerless ground and heat-treated for better function and decreased wear. 

**SPECS:** 416 stainless steel. Heat treated to Rc 42. Available in **One-piece** and **two-piece** with standard (STD) plug or reverse (Rev.) plug. One-piece drilled for takedown pin. Two-piece includes Allen wrench. **Standard** or **Reverse** plug only, drilled for full-length guide rod.

STOCK #	FITS/LENGTH	PLUG/PIECE	PRICE
#654-108-151DM	Govt./5"	Std/1-Piece	4E26D47 \$ 31.95
#654-108-152DM	Govt./5"	Std/2-Piece	4E28Q13 \$ 33.95
#654-108-162DM	Comp./6"	Std/2-Piece	4E28Q96 \$ 34.95
#654-108-125DM	Govt./5"	Rev./2-Piece	4E33L10 \$ 39.95
#654-108-231DM	Comm./4-3/4"	Std/2-Piece	4E28K13 \$ 33.95
#654-108-235DM	Govt. plug only	Standard	4E7N16 \$ 8.99
#654-108-233DM	Govt. plug only	Reverse	4E16J53 \$ 19.95

## SPRINCO 1911 AUTO RECOIL MANAGEMENT SYSTEM

**Reduces Felt Recoil, Muzzle Climb & Frame Damage**

Drop-in system provides significant reduction in felt recoil and grip fatigue. Plus, it keeps the gun "flat" so your sights stay on target to help you shoot faster. Bright polished, stainless steel guide rod fitted with a chrome silicon, secondary spring that reduces slide-to-frame impact with no loss of reliable cycling. Softens the recoil impulse by gradually slowing the slide to prevent frame battering; helps extend your pistol's service life. Drop-in installation requires no modifications to your pistol. 

**SPECS:** 17-4 stainless steel (SS), heat treated to Rc 38-42. Polished finish. Select Bushing Plug (BP) or Reverse Plug (RP). Includes instructions.

STOCK #	FITS	PRICE
#943-100-011DM	1911 Govt./5" clones, BP	3D67J70 \$ 89.99
#943-100-003DM	1911 Govt./5" clones, light loads	3D67Q46 \$ 89.99
#943-000-002DM	1911 Govt./5" clones, heavy loads, (+P+), 40-45 Super, .460 Rowland, BP	3D71N21 \$ 94.99
#943-100-012DM	Commander & 4.25" clones, BP	3D67K46 \$ 89.99
#943-000-008DM	Delta Elite 10mm, BP	3D71E22 \$ 94.99
#943-100-010DM	1911/SVI Limited, RP	3D71K21 \$ 94.99
#943-000-009DM	Kimber 4" Pro Carry, and Compact, RP	3D67M46 \$ 89.99

## STI 1911 AUTO ONE-PIECE GUIDE ROD

**Improves Function; Relieves Spring Bind**

One-piece, solid steel rod improves function and reliability of competition and carry guns. Helps prevent recoil spring bind for improved feeding and extraction. **Hollow Spring Tube** requires no slide modification to install a one-piece guide rod in bushing-equipped guns. 

**SPECS:** 4140 steel, blue finish. **Guide Rod** - 5.1" (12.9cm) long. 1.6 oz. (45 g). Fits 1911 Govt or 5" models. Does not include Hollow Spring Tube. **Hollow Spring Tube** - Steel, blue (BL) finish. 1.095" (27.8mm) long.

#791-110-001DM	Steel Guide Rod, 1G15P56 .....	\$ 16.99
#791-000-011DM	BL Steel Hollow Spring Tube, 1G9F08.....	9.99

## STI 1911 AUTO

### RECOIL MASTER



**Softens Felt Recoil For Smooth Cycling, Reliable Feeding & Fast Sight Recovery**

Dual-spring, guide rod system gives smooth, gentle slide movement to significantly reduce muzzle flip and felt recoil. Proprietary, tuned springs help control muzzle rise to get you back on target faster. Primary recoil spring absorbs initial slide movement as the secondary spring gently slows and stops the slide. Softens initial chambering impulse to gently strip rounds from magazine. Improves feeding reliability, reduces sensitivity to magazine lip style. **Twin-Pack** contains one light system and one heavy system. Shooter preference and experience will help determine choice of heavy or light system. 

**SPECS:** Steel, blue finish. Fits 5" barrel guns. Includes full length guide rod, main and secondary springs, recoil plug and take down tool. **Light** - Comp guns and 9mm, plus guns with lightened slides require light system. .40/.45 caliber guns, with a loose-fit slide, can use the light system. **Heavy** - New, tightly-fitted guns and .40/.45 caliber use heavy system. Factory recommends not trimming or replacing springs.

#791-000-033DM	Bull Barrel, Light Recoil Master, 1G77D79.....	\$ 84.99
#791-000-034DM	Bull Barrel, Heavy Recoil Master, 1G77M79.....	84.99
#791-000-036DM	Bushing Barrel, Light Recoil Master, 1G77H79.....	84.99
#791-000-037DM	Bushing Barrel, Heavy Recoil Master, 1G77K79.....	84.99
#791-000-038DM	Bushing Barrel, Twin-Pack, 1G137M43.....	149.99

## WILSON COMBAT 1911 AUTO

### BULLET PROOF® RECOIL SPRING GUIDES

Machined Billet Stainless Steel For High Strength & Reliable Operation

One-piece guides are machined from solid 416 stainless steel bar stock without the "throughhole" for added strength and reliable, "bullet-proof" operation. Heat-treated and hardened to withstand the battering between the slide and frame in thousands of firing cycles. Provides the extra strength required when shooting high-performance loads in your 1911. 

**SPECS:** 416 stainless steel, natural finish, matte .75 oz (21g) approximate weight. Available for 1911 Govt. model or Commander.

#965-000-116DM	Govt. Recoil Spring Guide, 5F7B80 .....	\$ 8.95
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#965-000-117DM	Commander Recoil Spring Guide, 5F7H80.....	8.95
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## WILSON COMBAT 1911 COMPACT

### FULL-LENGTH GUIDE ROD KIT

Ends Officers ACP & Springfield Compact Spring Plug Failures

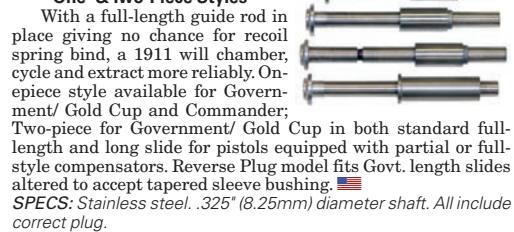
Full length rod replaces the short, factory spring plug and guide rod for increased spring support, better reliability and smoother functioning. Two-piece, hex head guide rod and one-piece recoil spring are fast and easy to install. Installation requires only slight modification to slide. 

**SPECS:** Machined stainless steel guide rod/head and plug. Heavy duty recoil spring. **Officers ACP Rod (Officers):** 326" (8.2mm) diameter. **Springfield Compact Rod (SC):** 326" (8.2mm) diameter.

#965-025-003DM	Officers Guide Rod Kit, 5F34E99 .....	\$ 38.99
#965-025-004DM	SC Guide Rod Kit, 5F32L20.....	36.95

## WILSON COMBAT RECOIL SPRING GUIDE

Eliminate Spring Kink & Bind;  
One- & Two-Piece Styles



With a full-length guide rod in place, giving no chance for recoil spring bind, a 1911 will chamber, cycle and extract more reliably. One-piece style available for Government/ Gold Cup and Commander; Two-piece for Government/ Gold Cup in both standard full-length and long slide for pistols equipped with partial or full-style compensators. Reverse Plug model fits Govt. length slides altered to accept tapered sleeve bushing.

**SPECS:** Stainless steel .325" (8.25mm) diameter shaft. All include correct plug.

STOCK #	FITS/BBL LENGTH/STYLE	PRICE
#965-025-002DM	Comm/4¾"1-Pc.	5F24N56 \$ 29.95
#965-025-001DM	Govt./5"1-Pc.	5F25H03 \$ 29.99
#965-148-500DM	Govt./5"2-Pc.	5F26Q20 \$ 31.95
#965-025-021DM	Govt./5"1-Pc. w/reverse plug	5F31B19 \$ 36.95

## WILSON COMBAT 1911 AUTO "GROUP GRIPPER" GUIDE ROD & PLUG



Easy, Drop-In Kit Squeezes Maximum Accuracy  
From Standard Barrels

Exclusive Dwyer "Group Gripper" acts like an instant accurizing job for standard or factory barreled guns. Full-length guide rod with heavy, internal spring forces barrel top lug upward into the slide. Gives maximum lug engagement, positive lockup and far more consistent shot-to-shot repeatability.

**SPECS:** Stainless steel. Kit includes two-piece, full-length guide rod, guide plug, barrel link and instructions. Available for Govt./Gold Cup (G/GC) and Commander (CM) length slides.

#965-203-001DM	G/GC Group Gripper, 5F41I78	\$ 47.95
#965-203-002DM	CM Group Gripper, 5F41L78	.... 47.95

## BUFFER TECHNOLOGIES 1911 AUTO

### RECOIL BUFFER™

Softens Felt Recoil,  
Stops Frame Battering

Polyurethane spacer fits on the recoil spring guide to cushion slide impact against the frame. Gently slows the slide; helps prevent the constant frame battering that causes premature wear or cracking. Extends the service life of competition and carry pistols. Softens felt recoil, reduces muzzle rise for faster follow-up shots. Change every 1000 rounds for best results.

**SPECS:** Polyurethane, gray. 1 per pack. 1911 Auto, polyurethane, yellow. 8 per pack.

#071-000-005DM	1911 Auto Recoil Buffer, 1G6A97	..... \$ 9.95
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## CP BULLETS 1911 AUTO

### SUPERTUFF RECOIL BUFFERS

Eliminates Frame Damage From Recoil

Prevents the slide from contacting the frame and causing serious damage during recoil. An absolute must for any shooter using major power factor ammunition in their 1911 Auto. Long-wearing, hard, nylon washers absorb the shock but won't flatten out and cause cycling problems as they begin to wear. Fits easily over full length or short, factory guide rods. Replace every 1,000 rounds for best results.

**SPECS:** Hard nylon. Fits 1911 Auto only. 5 per pak.

#169-001-000DM	CP Super Tuff Recoil Buffers, 9F3Q91	..... \$ 6.95
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## DLASK ARMS GSG 1911 .22 LR

### RECOIL BUFFER

Cushions Slide-To-Frame Contact &  
Prevents Battering

Recoil buffer reduces slide/frame contact during recoil to provide shock absorption and longevity in the GSG 1911 .22 LR pistol. Each buffer is precision-cut from a sheet of tear-resistant polyurethane. Slides over the recoil spring guide between the guide and spring. Drop-in installation with no permanent alteration to firearm.

**SPECS:** Polyurethane, red. 6 per pak. Fits the GSG 1911 .22 LR pistol only.

#253-000-006DM	GSG 1911 .22 LR Buffer, 6-Pak, 3E6D43	..... \$ 7.99
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## ED BROWN 1911 AUTO

### SLIDE BUFFERS

Prevent Slide-To-Frame Contact & Damage

Eliminates frame damage caused by slide/frame battering during the recoil cycle. A single, extra-defense, polyurethane buffer fits between the guide rod head and the recoil spring; completely prevents the slide from contacting the frame. Precisely molded so they won't drag on the frame and cause malfunctions. For best results, change every 1,000 rounds.

**SPECS:** Polyurethane. Fits 1911 Auto only. 6 per pak.

#087-805-006DM	Slide Buffers, 7H5N96	..... \$ 6.49
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## WILSON COMBAT 1911 AUTO

### SHOK-BUFF RECOIL KIT



Improves Functioning  
Reduces Recoil Sharpness  
& Frame Battering

Balanced kit comes with two buffers and one steel recoil spring to help reduce frame cracking and battering. Buffers should be replaced every 1,000 rounds, and spring should be replaced every 2,000 rounds. When buffers are gone, replace the spring – an easy way to remember to replace the spring.

**SPECS:** Steel spring, plastic buffers. Fits Govt. model only.

#965-002-001DM	SHOK-BUFF Recoil Kit, 5F5B95	..... \$ 6.95
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## WILSON COMBAT 1911 AUTO

### SHOK-BUFFS®

Softens The Blow Of Recoil;  
Helps Prevent Frame Damage

Prevents expensive frame damage when shooting high-pressure, major power factor loads. Replaceable, poly-fiber washer installs behind the recoil spring on any length guide rod. The shock absorbing action stops the slide from battering the frame. Injection molded for the optimum balance between shock absorption and longevity. Replace every 1,000 rounds.

**SPECS:** Poly-fiber, blue. 6 Shok-Buffs per pak. Not for use in Officer's ACP Models.

#965-002-004DM	Shok-Buffs Pak, 5F6N24	..... \$ 6.99
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## BROWNEllS Gift & eGift Cards - CALL OR ORDER ONLINE

When you don't know which of our many unique items to give, give a Brownells Gift Card or eGift Card. Call or order online to take advantage of the many delivery options. You'll be giving exactly what your favorite gun "tinkerer" wants.

#080-000-816DM	Brownells Gift Card 6D00HYG	..... \$ Your Choice \$
#080-000-818DM	Brownells E-Mail Gift Card 6D00HYG	..... \$ Your Choice \$

## WILSON COMBAT 1911 AUTO

### SHOK-BUFF RECOIL SYSTEM



Improves Accuracy , Functioning;  
Eliminates Frame Cracking From Recoil

Easy-to-install kit instantly improves cycling, reliability and accuracy without modifying the frame or the slide. Exclusive, injection-molded, polyfiber buffers slip onto the guide rod between the head and spring and keep the slide from hitting the frame. Prevents expensive frame damage and softens the felt recoil of high power competition loads. Full-length guide rod keeps the recoil spring straight for smoother functioning and longer spring life. Together they provide consistent barrel lockup and increased accuracy.

**SPECS:** Kit includes stainless steel full length guide rod and plug, 6 Shok-Buff washers, 1 light recoil spring, 1 heavy recoil spring, 1 extra power firing pin return spring. Fits 1911 Auto models and calibers listed only.

STOCK #	FITS	CALIBER	PRICE
#965-064-045DM	Govt/Gold Cup	.45 ACP	5F33K11 \$ 38.99
#965-064-145DM	Commander	.45 ACP	5F33A11 \$ 38.99

## CYLINDER & SLIDE 1911 AUTO

### 3-PIECE DROP-IN TRIGGER PULL SET

Available In Two  
Configurations To Fit Your  
Specific Shooting Needs

Commander-style hammer, Tactical sear, and Ultra Match disconnector drop-in to deliver reliable ignition and improved trigger function on any 1911 auto. Each component is precision EDM cut to ±.0005" tolerances from Cylinder & Slide's Special Tool Steel. All parts are honed and polished, then heat-treated to Rc 50-53 for long service life. **Tactical II Set** features the popular Tactical II chamfered hammer in-the-white with standard .018" long hammer hooks for a match-grade trigger pull. Available in Tool Steel or high-grade Stainless Steel alloy. **MARSOC Set** includes a blued Tactical II-style hammer with longer .023" hammer hooks for added sear engagement and maximum reliability. Used in the U.S. Marine Corps MARSOC service pistols. Added material on the hooks allows fitting by the pistolsmith to achieve a truly custom trigger pull.

**SPECS:** Special billet tool steel alloy (TS), hardened to Rc 50-53, or stainless steel (SS), hardened to Rc 50-55, both in-the-white. Sets include hammer, sear, and disconnector. **Tactical II** – All parts in-the-white. .018" long hammer hooks. **MARSOC** – Hammer blued, disconnector and sear in-the-white. .023" long hammer hooks.

#206-000-034DM	Tactical II Trigger Pull Set, TS, 6K93M47	..... \$ 99.99
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#206-000-057DM	Tactical II Trigger Pull Set, SS, 6K119E99	129.99
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#206-000-038DM	MARSOC Trigger Pull Set, TS, 6K101A61	126.99
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## CYLINDER & SLIDE

### ULTRA LITE, ULTRA MATCH & SUPER MATCH COMPONENTS

Premium-Quality Parts To  
Produce A Long-Wearing,  
Match-Quality Trigger Pull



**Super Match** and **Ultra Lite** components are CNC machined from aerospace-quality, maraging alloy tool steel that's age-hardened to prevent stress, warpage and tolerance loss. All profiles are mechanically correct, through-holes are properly aligned so they function the first time without time consuming fitting. Exposed hammer edges are chamfered to minimize slide drag and clothing wear. **Sets** contain either the **Ultra Lite** or the **Super Match Hammer** plus matching **Sear** and **Disconnector**.

**SPECS:** Hammer and Sear Special die steel, matte silver finish. Rc 50-53. Disconnector - Special tool steel. Rc 50-53. **ULTRA LITE HAMMER** - Skeletonized for low mass and faster lock time without sacrificing long wearability and strength. 2 lb. trigger pulls can be achieved without shortening the hooks below .018". All engagement surfaces are highly polished and ready for installation.

#206-104-101DM	Ultra Lite Hammer, 6K78I60	..... \$ 98.25
#206-104-000DM	Ultra Lite Set, 6K134H87	..... 160.99

**SUPER MATCH HAMMER** - All the great features of the **Ultra-Lite Hammer** in a conventional "commander" design that's best for assuring ignition on carry or personal defense pistols.

#206-103-001DM	Super Match Hammer, 6K66L40	..... \$ 79.99
#206-103-000DM	Super Match Set, 6K118P73	..... 139.99

**ULTRA MATCH SEAR** - Highly contoured so all excess weight is trimmed away for the absolutely lowest mass and lowest inertia. Gives reliable, positive sear engagement with lighter spring weights.

#206-103-010DM	Ultra Match Sear, 6K39D60	..... \$ 49.50
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**MATCH TARGET DISCONNECTOR** - Machined with the correct lengths, both above and below the sear pin cutout, so you get reliable functioning without a lot of fitting or scraping.

#206-103-020DM	Match Target Disconnector, 6K20N12	..... \$ 25.15
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## HARRISON DESIGN 1911 EXTREME SERVICE

### UPGRADE KIT

Improves Trigger Pull &

Handling Characteristics

This upgrade kit comes with match-quality fire control components along with improved mag catch and slide stop to provide enhanced performance at the range or in the field. The tool steel hammer, trigger, and disconnector are machined to exacting tolerances and carefully polished for the best fit and finish. The smooth-faced trigger, along with the low-profile slide stop and tactical mag catch combine to improve the feel and overall controllability of the pistol.

**SPECS:** Tool steel hammer, sear, and disconnector. Mag catch and slide stop in blued carbon steel or stainless steel. Kit contains hammer, sear, disconnector, trigger, slide stop, and magazine catch. Trigger requires fitting for installation.

#100-011-494DM	Blued 1911 Upgrade Kit, 9B208D47	..... \$ 229.99
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#100-011-495DM	Stainless 1911 Upgrade Kit, 9B204M30	..... 229.99
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## CYLINDER & SLIDE 1911 AUTO TRIGGER PULL KIT



### Match Quality Trigger Pull In A Drop-In Kit

Each kit is tested on a Series 70-style frame to make certain it will produce the specified pull weight with little or no fitting. Parts are wire EDM cut from bar stock, honed and polished, then heat treated for years of service life. All profiles and through-holes are mechanically correct to function without hand fitting. Sear nose has correct relief angle, sear spring is narrowed to reduce pull weight. Exposed hammer edges on Ultra-Light, Super Match and Tactical II are chamfered to minimize slide drag and clothing wear. Each kit contains a hammer, sear, disconnector, sear spring and hammer spring. **ULTRA LIGHT KIT** - 3.5 lb. pull weight. Ultra light, skeletonized, hammer relieved to prevent frame rub. Ultra light match sear and disconnector. Lightened sear spring, 18 lb. hammer spring. **ULTRA LIGHT SPEED II KIT** - 3 lb. pull weight. Low-profile, skeletonized hammer relieved to prevent frame rub; ultra-light weights cuts lock time to a minimum. Deep, crisp serrations ensure secure thumb contact for fast, positive cocking. Properly matched spring weights give the specified pull weight and ensure positive ignition. **SUPER MATCH KIT** - 3.5 lb. pull weight. Ultra match, lightened hammer relieved to prevent frame rub. Ultra light match sear and disconnector. Light pull sear spring, 18 lb. hammer spring. **TACTICAL II KIT** - 4 lb. pull weight. Tactical II hammer with relieved sides, ultra match sear and disconnector, light sear spring, 18 lb. hammer spring. Available in special high-grade tool steel or hardened stainless steel. **SERIES 70 & 80 ENHANCEMENT KITS** - 4 lb. pull weight. Each kit comes with a matched hammer and sear, disconnector, sear spring, and 18 lb. hammer spring, plus a slide stop and firing pin stop, both blued. **TACTICAL MATCH KIT** - 4.5 lb. pull weight. Tactical hammer, sear, disconnector, light pull sear spring, 18lb. hammer spring. Great for carry guns. **WARP SPEED KIT** - 3 lb. pull weight. Very low mass hammer, relieved to prevent frame rub. Low mass sear and disconnector, 18 lb. hammer spring, light pull sear spring. **DUTY/CARRY KIT** - 4 1/4 lb. pull weight for duty or carry pistols. Comes with classic, military-style spur hammer, for those who prefer that style or are required to have it on duty weapons. Includes sear, disconnector, 23 lb. hammer spring, and sear spring. **PROFESSIONAL KIT** - 5 lb. of pull weight and is designed for military and police shooters. Gives complete trigger control in high-stress situations. Contains hammer, sear, disconnector, 23 lb. hammer spring and tactical sear spring. **Ultra Light Kit** - Special die steel, in-the-white. Hammer: Rc 50-53 .39 oz. (11.1 g) wt. Sear: .07 oz. (1.9 g) wt. **Ultra Light Speed II** - Tool steel, in-the-white. Hammer & Sear: Rc 50-55 .7oz. (20g) total wt. Sear: .07 oz. (1.9 g) wt. **Super Match Kit** - Special die steel, in-the-white. Hammer: Rc 50-53 .47 oz. (13.4g) wt. Sear: .07 oz. (1.9 g) wt. **Tactical II Kit** - Special tool steel or extra-hard stainless steel, both in-the-white. Hammer: Rc 50-53 .5 oz. (14 g) wt. Sear: .09 oz. (2.5g) wt. **Series 70 & 80 Enhancement Kits** - Special tool steel, in-the-white. Slide stop and firing pin stop are hardened carbon steel, blued. Hammer: Rc 50-53 .5 oz. (14.1g) wt. Sear: .09 oz. (2.5g) wt. Disconnector: .07 oz. (2g) wt. **Tactical Match Kit**: Special tool steel, in-the-white. Hammer: Rc 50-53 .52 oz. (14.7 g) wt. Sear: .09 oz. (2.5g) wt. **Warp Speed Kit**: Special die steel, in-the-white. Hammer: Rc 50-53 .35 oz. (9.9 g) wt. Sear: .07 oz. (2 g) wt. Disconnector: .069 oz. (1.9 g). **Duty/Carry 4 1/4 lb. Kit**: Billet alloy steel, heat treated to Rc 50-54, in-the-white. Hammer, black. Kit includes spur hammer, sear, disconnector, 23 lb. hammer



## CLYINDER & SLIDE 1911 AUTO SAFETY FAST SHOOTING SYSTEM

Get Your Pistol Into Action Faster Without Compromising Safety

Easy-to-install kit replaces some of your 1911's fire control components to allow cocked-and-locked Condition 1 carry with the hammer lowered. Makes pistol function like a decocker equipped double-action pistol without altering single-action function, trigger pull, reliability, or speed from draw to first shot. Two-part hammer system leaves an internal hammer cocked while the traditional-looking external hammer rests in the "down" position. Reduces risk of hammer snagging on clothing when drawing from concealment, and eliminates visual distraction for bystanders caused by a "dangerous"-looking cocked weapon carried by uniformed law enforcement officers or other personnel authorized for visible carry. Minimal retraining required; weapon deployment from holster is the same as a non-SFS 1911. To operate SFS, insert a loaded magazine and rack the slide. Then push the hammer forward toward the traditional hammer down position. The ambi safety levers will pop up into "safe" position. The gun is completely safe. Slide is locked closed, trigger will not depress, internal hammer is physically blocked from reaching the firing pin, and the external hammer cannot be pulled back. Grip safety and passive Series 80 firing pin block (if your pistol has one) function normally. To shoot, simply depress the thumb safety, and the external hammer springs back to the visibly cocked position, ready to fire. If a live round remains in the chamber after shooting, the slide must be released and hammer pressed forward to render the pistol safe again. Trained personnel who can detail strip and reassemble a standard 1911 can install SFS with ease. No fitting, drilling, or gunsmithing required. Externally visible parts are hard-chromed to match stainless pistols.

**SPEC'S:** Carbon steel, hard-chromed, matte finish. Kit contains ambi safety, complete hammer assembly, hammer strut, slide stop, mainspring, and plunger spring, plus plunger lever and trigger bar lever for Series 80 Colt. Installation instructions included. Fits Series 70 and 80 Colt 1911 Government pistols and clones.

**#206-000-041DM Safety Fast Shooting System, 6K223K24 ..... \$ 244.45**

spring, and sear spring. **Professional 5 lb. Kit:** Billet alloy steel, in-the-white. Hammer, Rc 50-54 .5 oz. (14.1 g) wt. Sear 2 oz. (5.6 g) wt. Disconnector .2 oz. (5.6 g) wt. 23 lb. hammer spring, tactical sear spring included.

<b>#206-103-030DM Ultra Light Trigger Pull Kit, 6K150K00.....</b>	<b>\$ 155.99</b>
<b>#206-000-039DM Ultra Light Speed II Kit, 6K150E58.....</b>	<b>164.99</b>
<b>#206-103-040DM Super Match Trigger Pull Kit, 6K133L20.....</b>	<b>144.99</b>
<b>#206-103-052DM Tactical II Trigger Pull Kit, Tool Steel, 6K102N46.....</b>	<b>109.99</b>
<b>#206-000-058DM Tactical II Trigger Kit, Stainless Steel, 6K119G99.....</b>	<b>134.99</b>
<b>#206-000-059DM Series 70 Enhancement Kit, 6K151M16.....</b>	<b>167.99</b>
<b>#206-000-060DM Series 80 Enhancement Kit, 6K151F16.....</b>	<b>167.99</b>
<b>#206-103-050DM Tactical Match Kit, 6K89M94.....</b>	<b>99.99</b>
<b>#206-038-100DM Warp Speed Kit, 6K142J30.....</b>	<b>154.99</b>
<b>#206-000-052DM Duty/Carry Trigger Kit, 6K131A55.....</b>	<b>159.99</b>
<b>#206-000-019DM Professional Trigger Kit, 6K115C82.....</b>	<b>124.99</b>

**SATISFACTION GUARANTEED  
SINCE 1939**

## HARRISON DESIGN 1911 AUTO IGNITION COMPONENTS

Hardened Tool Steel Components For Durability, Reliability & Precise Fit

Items  
**NEW**



## NOWLIN MFG. DROP-IN TRIGGER JOB

A Professional 3 1/2 lb. Trigger Pull Without The Work



Ready-to-drop-in parts put an ultra-smooth, clean breaking, professional quality trigger job in your 1911 Auto in only minutes. Fully prepared hammer and pre-ground, pre-polished sear, plus springs and fully-machined disconnector, will install into most models of 1911 Autos with little or no fitting required. Helps promote better trigger control and improved accuracy. Wire EDM'd hammer and sear are double heat treated, then finish ground for outstanding durability. Exceeds the demands of all styles of competitive shooting.

**SPEC'S:** Kit includes hammer, sear, spring, mainspring and disconnect. 3 1/2 lb. pull weight. **Pro Match** - S-7 tool steel hammer, polished sides, Rc 50. **Commander Match** - 420 XL stainless tool steel hammer, polished sides, Rc 50.

**#654-012-110DM** Pro Match Trigger Job, 4E128P23 ..... \$ 144.99

**#654-012-111DM** Commander Match Trigger Job, 4E127K64 ..... 131.99

## WILSON COMBAT 1911 AUTO FIRE CONTROL & SAFETY UPGRADE KIT

High-Quality Components  
For Popular Custom Performance Upgrades

This kit contains the critical parts to take your 1911 to a new level in performance, safety, and reliability. Wilson's popular Value Line hammer and sear provide the basis for a smooth trigger pull requiring only a bit of final polishing and cutting the relief angle on the sear. The 429 drop-in beavertail grip safety ends hammer bite for good and helps with consistent shot-to-shot hand placement. The 192 Bullet Proof thumb safety can be activated with either hand – great for left-handed shooters or competitors when the course calls for weak-hand shooting. Gunsmith installation recommended.

**SPEC'S:** Hammer & Sear - MIM cast 4340 steel, hardened to Rc 47-52, matte black finish. **AmbiThumb Safety** - Steel, blued, polished finish. .750" long x .230" (5.8mm) wide. Pin diameter is .002" oversize; fitting required. **Grip Safety** - chrome-moly steel, blued, matte finish. Drop-in fit to Colt brand 1911 frame ONLY. Installation on frames from other manufacturers requires fitting.

**#100-007-395DM** Wilson Upgrade Kit, 5F180M00\$ 219.99

Combat "Carry" beavertail and Springfield beavertails originally paired with "Delta" hammers. Includes hammer, sear and disconnector. **HD-134** kit comes with a silver finished hammer. **HD-134B** kit comes with an IonBond black hammer.

**SPEC'S:** Hardened tool steel. In the white or with black IonBond hammer. Rc 53-56. Some fitting may be required.

**#100-011-767DM** HD-134 Concealed Carry Ignition Kit, 9B147D65 ..... \$ 159.95

**#100-011-768DM** HD-134B Concealed Carry Ignition Kit, Black Hammer, 9B155J95 ..... 168.95

## RETRO-STYLE IGNITION SET

Gives the look of a bobbed 1911A1 hammer, but with a low-profile, "bite free" spur that prevents hammer pinch, even when used with standard 1911 grip safety. Includes hammer, sear and disconnector. Hammer also available separately.

**SPEC'S:** Hardened tool steel, in the white. Hardened to Rc 53-56. Some fitting may be required.

**#100-008-461DM** Retro-Style Ignition Kit, 9B127Q99 ..... \$ 159.95

**#100-008-460DM** Retro-Style Hammer, 9B71F14 ..... 87.95



Retro Style Ignition Kit



Concealed Carry Ignition Kit

## CYLINDER & SLIDE 1911 AUTO TACTICAL HAMMER & SEAR

**Hardened-Alloy Steel For Durability & Long Life**

EDM wire cut, then CNC finish machined from high-grade steel so they hold a finely-stoned edge for thousands of rounds. Pre-prepped hooks and sear face require only final stoning to achieve a clean, crisp trigger pull. Plus, the sear features the proper relief cut so the hammer resets firmly during cycling. **Tactical II** hammer features relieved sides and chamfered edges to reduce slide drag and clothing wear. 

**SPECS:** Special tool steel (**TS**), hardened to Rc 50-53, or stainless steel (**SS**), hardened to Rc 55-58, both in-the-white.



#206-039-001DM	Tactical Hammer, TS, 6K37A80	\$ 47.25
#206-039-002DM	Tactical Sear, TS, 6K23Q40	29.25
#206-000-056DM	Tactical Sear, SS, 6K29P40	32.99
#206-039-003DM	Tactical II Hammer, TS, 6K51K08	63.85
#206-000-055DM	Tactical II Hammer, SS, 6K64L47	69.99

## DOUG KOENIG 1911 AUTO

### PREMIUM LOW MASS HAMMER

**Minimal Over-Cock Travel Speeds-Up Ignition; Pre-Cut, Pre-Polished Hooks Speed Installation**

All-steel, "Commander-style" concealed-carrier hammer comes ready for installation with little or no fitting required. All excess metal is removed to eliminate excess weight for fast, consistent, positive ignition needed for competitive shooting - without cracking or breakage. Engagement areas are surface ground plus, the half-cock notch will not damage your carefully prepared sear angles. Sides narrowed for slide clearance. 

**SPECS:** Tool steel, in-the-white, machined. .3 oz. (9 g) wt.

#388-401-000DM	Premium Low Mass Hammer, 8H69A34	\$ 82.00
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## ED BROWN 1911 AUTO

### BARSTOCK HARDCORE® HAMMER

**Extra Tough & Long Wearing**

Machined-from-barstock with the sear hooks cut to height, requiring only a light stoning to achieve a crisp, clean pull. Half-cock notch is narrowed and a lowered strut pin hole reduces full-cock spring pressure. Narrowed spur minimizes drag; a big opening reduces weight. 

**SPECS:** 4140 alloy steel, blue, or 420 stainless steel, SS, Rc 52-54, .020"-.022" hook height, Gunsmith installation recommended.

#087-000-009DM	Blue Barstock Hammer, 7H45P48	\$ 53.99
#087-000-010DM	SS Barstock Hammer, 7H50B44	58.99

## EGW 1911 AUTO

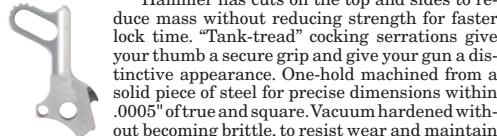
### HD LIGHTENED HAMMER

**Less Weight To Speed Lock Time Without Sacrificing Strength**

Hammer has cuts on the top and sides to reduce mass without reducing strength for faster lock time. "Tank-tread" cocking serrations give your thumb a secure grip and give your gun a distinctive appearance. One-hold machined from a solid piece of steel for precise dimensions within .0005" of true and square. Vacuum hardened without becoming brittle, to resist wear and maintain proper geometry through years of use. 

**SPECS:** Machined S7 tool steel, vacuum-hardened to Rc 51-53, in-the-white. .4 oz. (11g) wt. Gunsmith installation recommended.

#296-000-188DM	HD Lightened Hammer, 6B60J00	\$ 74.99
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## EMC 1911 AUTO

### HAMMERS

**Precision-Machined, Hardened Steel For Durability; Gives Pistol A Distinctive Look**

Distinctive-looking hammers are precision-machined from solid steel to ensure this critical ignition component is as reliable as it is attractive. Available in blued, high-carbon tool steel or stainless, both heat-treated to Rc 46-52 for exceptional strength and wear-resistance. Deep, crisply-cut serrations on the thumb pad ensure a secure, non-slip purchase during cocking. Available in stainless or two-tone blued tool steel with sides left in-the-white. **Web** model provides much of the weight-reduction and reduced lock time of a skeletonized hammer, with a checkered, reinforcing web that adds extra rigidity and gives your pistol a unique appearance. **Ring** model is a well-executed copy of the original Colt Commander hammer, machined from high-grade stainless steel. 

**SPECS:** High-carbon tool steel, blued, or stainless steel, natural finish. Gunsmith installation recommended. **Wide Spur** - Pad: .38" (9.5mm) wide x  $\frac{3}{4}$ " (19mm) long.

#100-004-490DM	Web Hammer, Blued, 7A21C25	\$ 25.99
#100-004-491DM	Web Hammer, Stainless, 7A21L25	25.99
#100-004-492DM	Ring Hammer, Stainless, 7A21N25	25.99

### HARRISON DESIGN 1911 "RETRO"-STYLE HAMMER & IGNITION KIT

**Low-Profile Bite-Free Hammer; Top-Quality Fire Control Components**

Low-profile, "bite free" hammer spur prevents hammer pinch even when used with the standard 1911A1 grip safety. "Retro" design has the look of a bobbed 1911A1 hammer. Available alone or in a kit with top-quality machined sear and disconnector. All components precision machined from tool

steel, heat treated, and polished for optimum fit and durability. Primary and breakaway angles on the sear are prepped and ready to go, but can be gunsmith modified to change trigger pull if desired. 

**SPECS:** Tool steel machined to +/- .0005" tolerance, heat-treated to Rc 53-56, in the white. Kit includes hammer, sear, disconnector. #100-008-461DM Retro-Style Ignition Kit, 9B127Q99 ..... \$ 159.95

#100-008-460DM	Retro-Style Hammer, 9B71F14	87.95
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### INFINITY 1911 AUTO XCELERATOR HAMMER

**Lightweight Design;  
Hard Tool Steel For Long Lasting Performance**



Skeletonized profile removes excess weight; gives faster lock times and improved accuracy. EDM-cut from cryo-treated S7 tool steel for a lasting edge. Narrowed body prevents slide drag; smoothes function. Half cock notch is narrowed to prevent sear damage. Square cut and polished hooks require just light, final stoning to produce a first class trigger pull. Available in **Square (SQ)** or **Spur** style. 

**SPECS:** Machined S7 tool steel, cryo-treated, hardened to Rc 54-56, polished blue. Gunsmith installation recommended.

#823-102-106DM	Square Hammer, 3B62A12	\$ 77.65
#823-102-107DM	Spur Hammer, 3B62F12	77.65

**EDM SEAR** - Precision, EDM-cut from ultra-hard, A6 tool steel that holds those finely-honed edges longer for a trigger job that lasts.

**SPECS:** S-7 tool steel, in-the-white.

#823-103-106DM	EDM Sear, 3B32J11	\$ 40.13
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## EMC

## 1911 AUTO

### HAMMERS

**Precision-Machined, Hardened Steel For Durability;**

**Gives Pistol A Distinctive Look**



## MASEN 1911 AUTO

### HAMMER

**Quality, Affordable**

#### Replacement Hammers

Quality castings, CNC finished machined and hardened with custom features for all shooting styles. **Standard (Std)** is a faithful reproduction of the original 1911 Auto hammer with long, checkered spur. **Oval Commander (OC)** has a large, oval hole that lightens weight, and serrations that ease hammer pull. **Wide Spur (WS)** - Bullseye hammer with an extra-wide, checkered spur for easier cocking. 

**SPECS:** Carbon steel, blued, or stainless steel (**SS**), matte silver finish.

#555-103-010DM	Blue Std Hammer, 6E13P45	\$ 15.99
#555-103-011DM	Blue OC Hammer, 6E15C62	17.99
#555-103-111DM	SS OC Hammer, 6E17Q24	19.99
#555-103-012DM	Blue WS Hammer, 6E15M55	17.99
#555-103-112DM	SS WS Hammer, 6E16G58	18.99

### NIGHTHAWK CUSTOM 1911 AUTO HAMMER & SEAR

**Machined & Hardened To Hold Dimensions & Resist Wear**

Match-grade hammer and sear are machined from solid steel bar stock, then hardened to hold precise dimensions and stand up to many thousands of rounds without wear. Hammer was designed exclusively for Nighthawk by noted 1911 smith Bob Marvel, with precision-cut hooks and pin hole to ensure a correct fit. A large, oval cutout in the spur keep weight to a minimum, and crisp serrations prevent slippage when cocking or uncocking. Engagement surfaces on both parts are ready for final grinding and polishing to ensure a clean, reliable letoff. Gunsmith fitting required for proper function and safety. 

**SPECS:** Hammer & Sear - Hardened tool steel, heat treated to Rc 50-53, matte black oxide finish. Hammer also available in stainless steel, natural finish.

#100-003-268DM	1911 Hammer, Black, 2B56Q92	\$ 60.99
#100-007-587DM	1911 Hammer, Stainless, 2B49K46	60.99
#100-003-269DM	1911 Sear, 2B14I89	15.95

### NOWLIN MFG. 1911 AUTO HAMMER

**Three Grades To Satisfy All Types Of Shooters**

201 Pro      201 CS

Fully prepped and ready to install. Fully-cut hooks and pre-ground engagement surfaces don't require additional work. **201 Pro** - Wire EDM'd then machined from tool steel to provide long life for competition use. Lightweight, cutaway loop. **201 CS** - Traditional, Commander-style loop. EDM'd and fully CNC machined. 

**SPECS:** **201 Pro** - S7 tool steel, matte finish. **201CS** - 420XL stainless tool steel, matte finish. All hammers Rc 50-53.

#654-217-201DM	201 Pro Hammer, 4E50K52	\$ 62.99
#654-217-202DM	201CS Hammer, 4E48Q82	58.99

### STI 1911 AUTO HAMMER

**Functional Styles In Durable Tool Steel For Match & Carry Use**



Fully squared and cut hammer hooks, polished and ready to install as a vital part of a complete, custom trigger job. Match-quality in the most popular styles to meet the needs of both the competitive and self-defense shooter. Electro-discharge machined from either long-wearing tool

## TURNBULL RESTORATIONS

## 1911 AUTO

### REPRODUCTION

### WIDE SPUR HAMMER

**Correct Style For Early Colt 1911s**

Early-style, wide-spur hammer is an exact replica of the part used on early Colts from serial number 108,601 to 714,000. Precisely machined with crisp checkering like the originals, this hammer is perfect for restoring a vintage pistol or for building your own recreation of a classic Colt. 

**SPECS:** Steel, blued finish.

#899-000-007DM	Repro Wide Spur Hammer, 9H145M00	\$ 145.00
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### WILSON COMBAT 1911 AUTO

### BULLET PROOF® HAMMERS

**"Skeletonized" Design, Low-Profile, Long-Wearing Steel**

Skeletonized hammer offers a snag-resistant holster profile, with the last bit of extra weight stripped away for fast lock time to help improve accuracy. Machined from billet steel and heat-hardened to Rc 48-52 for superior strength and long life. Sear engagement hooks pre-cut to .020"

height and ground; ready to polish. Rebated width on half-cock prevents sear nose damage. Combat-style spur is serrated for fast, easy thumb grip. Narrowed body can't interfere with slide travel. 

**Ultralight** hammer is available in matte finish stainless or ultra-hard S7 tool steel, matte blued, with advanced RMS 8 silver finish on spur sides for a unique two-tone appearance.

**Concealment** model has an even lower spur profile that makes it ideal for all-day concealed carry; stainless only. 

**SPECS:** Stainless steel (**SS**) or S7 steel, blued/RMS 8 finish. Heat treated to Rc 48-52. Fits Series 70/80 type 1911s with a Wilson/Clark compound radius on the frame. Gunsmith fitting required.

#965-337-002DM	Ultralight Hammer, Blued, 5F42F13	\$ 49.95
#965-337-001DM	Ultralight Hammer, SS, 5F44I89	54.99
#965-000-110DM	Concealment Hammer, SS, 5F52M24	59.99

## NEW

### WILSON COMBAT

### 1911 AUTO

### DELUXE COMMANDER HAMMER

**Light, Narrowed; Full-Width, Half-Cock Notch**

Grooved, fully relieved and lightened spur gives positive, no-slip thumb grip. Gold Cup-style, repositioned hammer strut hole reduces full cock spring pressure for a crisp, lighter feeling trigger pull. Hammer hooks are precision ground to .020", squared, ready for light stoning/final polish. Narrowed half-cock notch prevents sear nose damage. 

**SPECS:** EDM from carbon steel, bar stock. Fits Series 70 and 80. Gunsmithing required.

#965-299-001DM	Commander Hammer, 5F44P15	\$ 49.99
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**NEED IT NOW?!**

**ASK FOR OVERNIGHT DELIVERY!**

steel to guarantee correct fit and performance. 

**SPECS:** Tool steel, in-the-white. Available in Commander, Squared, Spur, and Round ("Old School" Commander) styles.

#791-102-001DM	Commander Hammer, 1G31I12	\$ 36.99
#791-000-104DM	Round (Old-Style Commander) Hammer, 1G00LJJ	48.00

#791-102-002DM	Squared Hammer, 1G31D12	\$ 36.99
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## EGW 1911 AUTO EXTRA-LONG HAMMER STRUT

Improved Radius  
For Better Performance

Machined stainless steel and titanium struts keep the hammer under mainspring tension even at the "hammer-down" position. Improved radius prevents the strut from contacting the sear spring and prevents interference with most grip safeties.

**SPECS:** Stainless steel or Titanium, matte finish, silver. 2.2" (5.5cm) long, fits 1911 Govt. & Commander.

#296-000-077DM Hammer Strut, SS, 6B8E21 ..... \$ 9.99

#296-000-078DM Hammer Strut, Ti, 6B9E72 ..... 12.99

## STI 1911 AUTO MAINSPRING CAP

Ready To Install; Hard Black Oxide Finish

Don't put a worn or dinged mainspring cap back in your gun when replacing the spring or mainspring housing. This cap is precision machined from highgrade 4140 carbon steel, then heat-treated for extra hardness to ensure secure, reliable spring retention. Durable, black oxide finish adds strength, surface wear resistance, and corrosion protection. Factory original part for STI 1911 and 2011 pistols.

**SPECS:** 4140 steel, matte black oxide finish.

#791-000-083DM Mainspring Cap, 1G5A37 ..... \$ 5.99

## HARRISON DESIGN 1911 AUTO HD-125 EXTREME SERVICE HAMMER STRUT & PIN

High-Strength Tool Steel  
Resists Wear

Hammer strut is shaped to not rub the sear spring, so it resists wear and helps prevent sear spring tension from unloading. Wire-EDM machined from hardened tool steel that gives durability and strength. Includes pin.

**SPECS:** Hardened tool steel, in-the-white or super-hard black Ion-Bond DLC finish.

#100-011-129DM Hammer Strut & Pin,  
In-The-White, 9B15G16 ..... \$ 18.49

#100-011-130DM Hammer Strut & Pin,  
Black IonBond, 9B19H96 ..... 24.49

## NIGHTHAWK CUSTOM 1911 AUTO BOB MARVEL HAMMER STRUT

Precision Ground For Fast,  
Reliable Ignition

Designed by Bob Marvel and precision machined from stainless steel bar stock by Nighthawk to deliver uncompromising performance. Tip is precision ground to a smooth, hemispherical shape that mates perfectly with the mainspring plunger to promote fast lock time and reliable ignition. Enhanced profile helps eliminate hammer stacking and strut binding. Gunsmith fitting required.

**SPECS:** Stainless steel, natural silver finish. 2.225" (5.56cm) long.

#100-007-585DM Marvel Hammer Strut,  
2B17A69 ..... \$ 18.95

## STI 1911 AUTO TITANIUM HAMMER STRUT

Combine With Other  
Lightweight Components For  
The Fastest Lock Time Possible

An important link in a complete, lightweight 1911 Auto ignition system for increased performance and improved accuracy. EDM'd from titanium alloy; improved geometry helps eliminate interference with most grip safeties.

**SPECS:** EDM titanium, 2.2" (5.6cm) long. Avg. wt. 28.5 grains.

#791-105-100DM Titanium Hammer Strut,  
1G14B26 ..... \$ 14.99

## EGW 1911 TITANIUM MAINSPRING CAP

LightWeight Helps Decrease LockTime

Use as an integral part of a lightweight ignition system to reduce overall lock time and increase accuracy. Machined from solid titanium for strength and long service life.

**SPECS:** Titanium, matte finish, silver. **Govt./Comm.** - .437" (11mm) long, .274" (6.9mm) diameter cap. Fits 1911 Govt. & Commander.

**Officer** - .483" (12.3mm) long, .310" (7.9mm) diameter cap. Fits Officer Model and pistols with Ed Brown bobtail magazine housings.

#296-000-086DM Ti Mainspring Cap, Govt/  
Comm., 6B10M46 ..... \$ 12.99

#296-000-093DM Ti Mainspring Cap, Off,  
6B17F33 ..... 21.67

Orders/Tech: 800-741-0015



## ED BROWN 1911 AUTO FIRING PIN

Sized To Fit  
Correctly  
& Eliminate  
Primer Flow

High-quality firing pins that are specifically sized to reduce the chances of primer flow. Proper weight for positive ignition with heavy-duty springs. Correct tip diameters in 9mm/.38 Super provide a close, firing pin hole fit for slides built to Colt or Springfield Armory dimensions.

**SPECS:** A2 steel, blued. #824 fits Series 70% Colt .45 ACP, #825 fits Series 70% in 9mm/.38S/ 10mm/.40 S&W. #826 Special size for 9mm/.38S/.45 ACP Springfield, Inc.

#807-205-824DM #824 Firing Pin, 7H5P75 ..... \$ 7.49

#807-205-825DM #825 Firing Pin, 7H5I96 ..... 7.49

#807-205-826DM #826 Firing Pin, 7H5N96 ..... 7.49

## ED BROWN 1911 AUTO HARDCORE® FIRING PIN & FIRING PIN STOP



### Superior Toughness & Lifetime Replacement

Firing pin provides the correct weight for reliable ignition with all types of primers. Machine-turned from tool steel and specially heat treated to last for years. .45 ACP only. Stop is oversized for the tightest, drop-in fit available; keeps the extractor properly oriented. Both include Ed's LIFETIME GUARANTEE.

**SPECS:** Tool steel, in-the-white (ITW) or stainless steel, (SS) silver finish. Stop fits all calibers of 1911 Auto and clones.

#087-808-001DM ITW Hardcore F/P, 7H9F06 ..... \$ 10.99

#087-809-100DM ITW Hardcore F/P Stop,  
7H13N56 ..... 16.95

#087-809-101DM SS Hardcore F/P Stop,  
7H14F41 ..... 18.01

## EGW 1911 AUTO FIRING PIN



Durable Stainless Steel;  
Available In Three Diameters For Precise Clearance

Tough, durable firing pins are precision machined from extra-hard stainless steel to fit in the slide with .001" clearance to help eliminate "primer flow" with hot loads. Helps prevent jams and misfires caused by the primer backing out. Available in three diameters; select the diameter that provides just enough clearance through the hole in the firing pin stop of your gun. .068 normally fits Colt and Caspian 9mm/.38 Super/.40/10mm. .075 fits Springfield Armory 9mm/.38 Super/10mm/current-production .45 ACP. .093 fits most .45 ACP, including older-production Springfield. Fit may vary; measure your gun to be sure you select the correct size pin.

**SPECS:** Stainless steel. Available in .068", .075", and .093" diameters.

#296-000-115DM Firing Pin, .068", 6B9P68 ..... \$ 11.99

#296-000-116DM Firing Pin, .075", 6B9K68 ..... 11.99

#296-000-117DM Firing Pin, .093", 6B9E68 ..... 11.99

## NOWLIN MFG. 1911 AUTO STAINLESS STEEL FIRING PIN



### Helps Prevent Primer Flow, Jams & Misfires

Heat-treated stainless steel is precision machined to exact tolerances to help eliminate "primer flow" with hot loads. Prevents unreliable firing pin ignition and primer deformation that can lead to jams and misfires. Available for .45 ACP and 9mm/.38 Super. Drop-in fit; does not require alterations.

**SPECS:** 6150 stainless steel, heat treated. Fits Series 70 and 80 type 1911 pistols. 9mm/.38 Super - .069" dia. .45 ACP - .091" dia.

#654-000-052DM .45 ACP 1911 Firing Pin,  
4E10N81 ..... \$ 12.99

#654-000-051DM 9mm/.38 1911 Firing Pin,  
4E10P81 ..... 12.99

## KIMBER 1911 AUTO FIRING PIN & SPRING



Factory Part For  
Kimber Pistols;  
High-Quality  
Upgrade For Other  
Series 70 Pistols

Stainless steel firing pin is a factory-original replacement for a Kimber 1911 firing pin and can be installed as a high-quality upgrade in Series 70 type pistols from other manufacturers. Heavy-duty, extra-power spring quickly returns the firing pin to the "ready" position, and helps restrain the pin to reduce the risk of an accidental discharge if the pistol is dropped while loaded.

**SPECS:** Stainless steel firing pin and high-carbon steel spring. Fits Kimber 1911 pistols, Series 70, and clones; .45 ACP only.

#387-000-079DM Firing Pin & Spring, 5B11I11 .. \$ 13.99

## NIGHTHAWK CUSTOM 1911 AUTO FIRING PIN & STOP



### Strong, Sized To Help Prevent Primer Flow & Extraction Problems

Firing Pin is machined to exact tolerances from stainless steel for a tight, precise fit to prevent primer flow. Separate models for .45 ACP and 9mm/.38 Super, so you can get the correct weight and size to ensure reliable ignition in your gun with a variety of primers. Firing Pin Stop is machined slightly oversized from solid carbon steel bar stock, allowing for custom fitting to get a solid, exact fit that keeps the extractor properly positioned for reliable extraction and feeding. Radiused edges help prevent stress cracking.

**SPECS:** Firing Pin - Stainless steel. Models for .45 ACP and 9mm/.38 Super. Firing Pin Stop - Steel, blued. Fits all calibers.

#100-003-255DM .45 ACP Firing Pin, 2B13J03 .... \$ 13.95

#100-003-256DM 9mm/.38 Super Firing Pin,  
2B13Q03 ..... 13.95

#100-003-257DM Firing Pin Stop, 2B17A69 ..... 18.95

## STI 1911 AUTO FIRING PIN



### Long Wearing Steel & Ultra-Lightweight Titanium

Steel - Precision machined from long-wearing stainless steel; hardened and relieved for increased shock-resistance. Titanium - Dramatically lowers lock time.

**SPECS:** Stainless steel or titanium. Fits 1911 Auto Series 70 and Series 80.

STK # .38 SUPER	STK # .45 ACP	MODEL	PRICE
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#791-104-038DM #791-104-045DM Steel 1G7D78 \$ 8.99

#791-104-138DM #791-104-145DM Titanium 1G18P15 \$ 19.99

## ED BROWN 1911 AUTO FIRING PIN STOP

Heat-Treated Steel Alloy For Long Life

Won't peen out or lose shape because it's machined from heat-treated, alloy steel for long-wearing performance. Made to maximum factory spec to provide a tight, wobble-free fit that holds the extractor in the correct position for maximum reliability and function.

**SPECS:** Carbon steel, blued, or stainless steel (SS), natural finish. Fits Colt Series 70 1911 Auto and clones only.

#087-000-036DM Series 70 SS F/P Stop, 7H10A99 \$ 11.99

#087-000-037DM Series 70 Blue F/P Stop, 7H9D99 11.99

## EGW 1911 AUTO OVERSIZE FIRING PIN STOP

Helps Prevent Extractor Rotation  
For Improved Extraction

Machined steel firing pin stop is wider and thicker than standard, so you can gunsmith it for a tight fit that helps keep the extractor face square to the case rim for improved extraction and feeding. Bottom edge is left square, ready for final fitting to help slow slide opening and increase dwell-time with major power factor ammunition. Heat-treated to Rc 48, with radiused corners that resist cracking, for a long service life. Available in carbon steel with a tough black oxide finish and stainless steel. **Series 70** is sized specifically to give a no-gap fit on .45 ACP Colt Series 70 pistols and clones. **Series 80** fits 9mm/.38 Super/.40 S&W/.45 ACP Colt Series 80 pistols and clones.

**SPECS:** Carbon steel (CS), black oxide finish, or stainless steel (SS), natural finish. .48" (12mm) wide, .65" (16.6mm) high, .133" (3.3mm) thick. Gunsmith fitting required.

#296-000-058DM Series 70 O/S Firing Pin Stop, CS, 6B12M41 ..... \$ 14.99

#296-000-131DM Series 70 O/S Firing Pin Stop, SS, 6B19B99 ..... 24.99

#296-100-001DM O/S Firing Pin Stop, CS, 6B12A41 ..... 14.99

#296-000-132DM Series 80 O/S Firing Pin Stop, SS, 6B19L99 ..... 24.99

## HARRISON DESIGN 1911 AUTO EXTREME SERVICE FIRING PIN STOP

Improved Geometry For Heavy Recoiling Guns

Heavy-duty, tool steel firing pin stop with slightly angled rear face and reduced lower radius lowers the contact point with the hammer to increase the amount of force required for the slide to move rearward. Reduced slide speed helps lessen felt recoil and improves reliability with heavy loads and in short barrel 1911s. Oversized fitting surfaces ensure a tight fit and prevent extractor rotation for consistent ejection.

**SPECS:** Tool steel, black oxide finish. Fitting required.

#100-012-646DM Firing Pin Stop, 9B23E10 ..... \$ 26.95

## STI 1911 AUTO FIRING PIN STOP

Standard Or Trimmed To Clear Low Mount Sights

Machined to exact dimensions for precise drop-in fit; available standard (STD) or trimmed (TR) to give clearance for low mount sights. Hardened steel holds its shape; positions the extractor in correct alignment for reliable extraction.

**SPECS:** Steel, in-the-white. May require minor fitting.

#791-112-001DM 9mm/40 STD Firing Pin Stop, 1G11M67 ..... \$ 12.99

#791-112-100DM 9mm/40 S&W TR Firing Pin Stop, 1G11I67 ..... 13.99

#791-112-045DM .45 STD Firing Pin Stop, 1G11D67 ..... 12.99

#791-112-145DM .45 TR Firing Pin Stop, 1G11L67 ..... 13.99

order on the web  
[www.brownells.com](http://www.brownells.com)

BROWNELLS  
...ONLY THE BEST...

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## SMITH & ALEXANDER MAG GUIDE

Extra-Wide Opening For Fast Reloads;  
No Alterations To Frame

Drop-in, one-piece mag well and mainspring housing makes the mag well opening 100% bigger for easier magazine insertion and faster, "can't-miss" mag changes. Increases grip length by  $\frac{1}{4}$ " for additional leverage and greater recoil control. **Checkered** models feature extra-defined, 20 lpi checkering on the mainspring housing for a no-slip, no-shift grip. **Smooth** models have uncheckered mainspring housing. **Grooved** model has full-length vertical grooves on the mainspring housing.

**SPECS:** Steel. Available in blued (BL) or stainless steel (SS) with flat (FL) or arched (AR) mainspring housing to fit: 1911 Govt./Commander (GM); Officers Model (OM); Para-Ordnance P-14/P-16 (PO). Para-Ordnance models require minor modification of frame with hand tools; instructions included.

### CHECKERED MAG GUIDES

STK # BL / FL	STK # BL / AR	STK # SS / FL	STK # SS / AR	FITS
#849-011-001DM	#849-011-002DM	#849-011-101DM	#849-011-102DM	GM
#849-200-001DM	#849-200-002DM	#849-200-101DM	#849-200-102DM	OM

- Advise # — GM/OM Mag Guide, 9D66D59 . . . . .	\$ 85.99
- Advise # — Slim Line Mag Guide, 9D62M50 . . . . .	79.99

### SMOOTH & GROOVED MAG GUIDES

#849-000-016DM	GM Smooth Mag Guide, BL/FL, 9D62P50 . . . . .	\$ 79.99
#849-000-017DM	GM Smooth Mag Guide, SS/FL, 9D62E50 . . . . .	79.99

#849-000-022DM	GM Grooved Mag Guide, BL/FL, 9D63J31 . . . . .	85.99
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**SLIM LINE MAG GUIDE** - The same, 100% bigger, mag well opening for "can't miss" mag changes with narrower sides that match thinner, slim grips. Checkered 20 lpi, unless otherwise noted as **Smooth**.

**SPECS:** Steel. Available blued (BL) or stainless steel (SS) with flat (FL) or arched (AR) mainspring housing to fit: 1911 Govt./Commander (GM); Officers Model (OM).

#849-000-018DM	Slim Line Smooth BL/FL GM, 9D62A50 . . . . .	\$ 79.99
#849-000-019DM	Slim Line Smooth SS/FL GM, 9D62Q50 . . . . .	79.99

STK # BL / FL	STK # BL / AR	STK # SS / FL	STK # SS / AR	FITS
#849-000-007DM	#849-000-008DM	#849-000-009DM	#849-000-010DM	GM
#849-000-011DM	#849-000-012DM	#849-000-013DM	#849-000-014DM	OM

- Advise # — Slim Line Mag Guide, 9D62M50 . . . . .	79.99
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## STAN CHEN CUSTOMS 1911 AUTO MAGWELL/MAINSPRING HOUSING KITS

Easier, Faster Reloads  
& Improved Grip

Matched magazine well and mainspring housing aid in fast, positive mag changes without adding bulk to the pistol. Cutout on the front of the magwell speeds removal of stuck mags. Arched mainspring housing lets the web of the hand rest comfortably on the grip safety without pinching, and the smooth surface won't snag clothing or holster during carry. Machined from chrome-moly or stainless steel bar stock, and heat treated to Rc 28-32 for extra strength. BevelBlock™ mainspring housing has an angled rear bevel for a gap-free fit with the magwell.



## TECHWELL USA 1911 AUTO EXTENDED MAGWELL/GRIP KITS

Lightning-Fast Mag Changes;  
Drop-In Installation;  
No Permanent Alterations To Pistol



Rugged, machined aluminum components enhance shooter's grip and aid in fast, positive magazine changes for an edge in competition or combat. IDPA and USPSA-legal extended magwell helps guide the magazine for fumble-free changes when seconds count, and requires no permanent alterations to pistol frame. Full-length grips provide secure retention of the magwell, yet allow return of pistol to stock configuration simply by reinstalling the original grips.

Grips have precision-cut 16 lpi full-surface checkering to help you maintain a firm hold even in the heat of competition. Excess metal is machined away from the panel interior to reduce weight without sacrificing strength. Cut for ambi safeties; panels conceal the mainspring housing pin. All models are designed to let the gun fit in the USPSA/IDPA "Box"; pistols with oversized frames or unusually high sights may need a small amount of material removed from the magwell or magazine base pad.

- **Designed for use with 8-round magazines with standard or extended base pads and 10-round magazines. Carry** - Highly versatile, designed for carry or competition, with smoothly flowing exterior contours to minimize bulk and risk of snagging on clothing during the draw. Accepts same magazines as SP. **XT** - Wide, smooth opening gives the competitor maximum advantage in making fast mag changes with 10-round or extended-pad 8-round magazines. Used by USPSA champion Rob Leatham in 2007 Limited 10 National Championship. **TGO** - Designed by Rob Leatham with a wide, streamlined magwell opening that's nearly impossible to miss in competition, with a cutout at the front for fast access to clear stuck magazines. Used by Leatham to help him win back-to-back USPSA Single Stack Nationals in 2008 and 2009. Accepts 8-round magazines with standard or extended base pad, and extra-capacity 10-round magazines.

**SPECS:** Machined aluminum, anodized, black or silver. Grips - 1.8 oz. (52g), SP magwell - .7oz (20g) weight. Carry magwell - .4oz (11g) weight. XT magwell - 1.2 oz (34g) weight. TGO magwell - .6 oz (18g) weight. Fits full-size Government Model and Commander pistols.

**#100-003-590DM** SP Grip/Magwell Kit, Black,  
7B129M99 . . . . . \$ 159.99

**#100-003-591DM** Carry Grip/Magwell Kit, Black,  
7B129C99 . . . . . 159.99

**#100-003-589DM** XT Grip/Magwell Kit, Black,  
7B129M99 . . . . . 159.99

**#100-004-963DM** TGO Grip/Magwell Kit, Black,  
7B129Q99 . . . . . 159.99

**#100-004-964DM** TGO Grip/Magwell Kit, Silver,  
7B129C99 . . . . . 159.99

**#100-003-590DM** SP Grip/Magwell Kit, Black,  
7B129M99 . . . . . \$ 159.99

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**#100-003-590DM** SP Grip/Magwell Kit, Black,  
7B129M99 . . . . . \$ 159.99

## GUN CRAFT PARA-ORDNANCE MAGAZINE RELEASE

All Steel; Replaces Factory Plastic

Strong, long-wearing, hardened-steel release is a drop-in fit for all Para-Ordnance high capacity frames. Available with or without a checkered, oversized mag release button that's faster to find and hit for quicker, easier magazine changes.

**SPECS:** Hardened steel, matte finish. Available in blue (Blue) or stainless (SS) with or without oversize mag release button. Fits Para-Ordnance, high-capacity, 1911 Auto frames only.

#376-101-001DM Blue Mag Release, 6G16C50 ..... \$ 18.49

#376-101-002DM Blue Mag Rlse w/Button, 6G24B50 ..... 27.49

#376-101-101DM SS Mag Release, 6G18B50 ..... 19.99

#376-101-102DM SS Mag Release w/Button, 6G27H50 ..... 29.99



## STI 1911 AUTO MAG CATCH

All Steel For STI & Infinity Frames

Hardened steel, drop-in fit. Available drilled and tapped or undrilled. Flat, smooth button gives good thumb purchase or add the pad of your choice.

**SPECS:** Steel, matte blue finish. Tapped, 4-40 tpi. Fits STI and Infinity 2011 frames only.

#791-111-100DM Tapped Mag Catch, 1G41149 ..... \$ 47.99

#791-111-101DM Untapped Mag Catch, 1G27P23 ..... 29.99



## HARRISON DESIGN & CONSULTING 1911 AUTO EXTREME SERVICE MAGAZINE CATCH



Rugged, Reliable,  
Hardened Steel For  
Extreme Tactical Duty

Heavy duty tactical  
magazine catch ensures  
secure mag retention and

fast, reliable release under extreme service and competition conditions. Serrated button is  $\frac{1}{16}$ " taller than factory button to provide positive, non-slip finger contact to help you drop the magazine on the first attempt. The interior of the catch is relieved to prevent you from over-extending the catch and trapping the spent magazine. Available in stainless or carbon steel. Does not include catch lock and spring.

**SPECS:** Carbon steel, blued, or stainless steel (SS), natural finish.

#100-004-998DM Mag Catch, Blued, 9B17D68 ..... \$ 20.99

#100-004-997DM Mag Catch, SS, 9B19K03 ..... 22.99

Blued

Stainless Steel

## NIGHTHAWK CUSTOM 1911 AUTO TACTICAL MAGAZINE RELEASE

Extra Length For Faster Engagement

Tough, hardened steel mag release is approximately  $\frac{1}{8}$ " longer than Colt-spec part to help you reach the button more quickly and provide extra leverage for fast, positive mag changes when fractions of a second count. Deeply serrated face ensures non-slip thumb contact, yet won't snag on holster, clothing, or other gear. Use with Nighthawk Magazine Catch Lock and Spring Kit, available separately.

**SPECS:** Steel, blued, matte finish. Fitting may be required.

#100-003-252DM Tactical Magazine Release, 2B16K46 ..... \$ 19.99

#100-003-260DM Mag Catch Lock & Spring, 2B6K52 ..... 6.99



## NOWLIN MFG. 1911 AUTO MAGAZINE RELEASE KIT

Extended Length Provides  
The Reach You Need

Hardened, long-wearing magazine release adds  $\frac{1}{8}$ " of length for increased leverage. Serrated face helps provide positive engagement. Comes complete with spring and lock.

**SPECS:** Steel, blued or stainless steel, matte finish.

#654-263-003DM Ext. Blue Release Kit, 4E26D47 ..... \$ 29.99

#654-263-004DM Ext. Stainless Release, 4E28K27 ..... 34.99



## WILSON COMBAT 1911 AUTO BULLET PROOF® MAGAZINE RELEASE

Extended Length & Checked Face

Aid Fast Mag Changes;

Fully Machined For Precise Fit



Extended magazine release button further advances the concept of Wilson's popular Tactical Magazine Release with fully machined construction from high-grade steel barstock for exceptionally smooth, consistent operation. Deeply checked button gives you solid, no-slip thumb contact and is  $\frac{1}{16}$ " longer than standard, mil-spec button to give you extra leverage. Ensures you drop the magazine fast, on the first try, every time. Available in hardened carbon steel with a uniform, matte blued finish or natural-finish stainless steel.

**SPECS:** Carbon steel, blued, matte finish, or stainless steel (SS), satin finish. Mag catch only, no lock or spring. Gunsmith fitting recommended.

#965-000-059DM Bullet Proof Mag Release, Blued, 5F24E56 ..... \$ 29.95

#965-000-060DM Bullet Proof Mag Release, SS, 5F26E20 ..... 31.95

## WILSON COMBAT 1911 AUTO MAGAZINE RELEASE

Tactical, Oversized & Extended Models  
For Different Needs



**TACTICAL MAGAZINE RELEASE** - Just slightly longer than the standard mag release, but much easier and faster to reach when every second counts. Serrated face enhances touch but won't catch on holsters or clothing.

**SPECS:** Steel, blue matte finish. Mag catch only, no lock or spring.

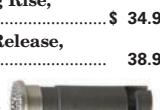
#965-031-020DM Tactical Mag Release, 5F21L09 \$ 24.95

**OVERSIZE MAGAZINE RELEASE** - Cuts down on the hand movement required to depress the mag release so it cuts down on time too. Gives shooters with smaller hands the ability to make faster mag changes. 30 LPI checkering and rectangular shape assures a solid hit.

**SPECS:** Release - steel, blue or stainless steel (SS). Both include oversize, stainless steel rectangular button,  $\frac{3}{8}$ " (9.2mm) by  $\frac{3}{4}$ " (19mm). Mag catch only, no lock or spring.

#965-405-100DM Blue Oversize Mag Rlse, 5F28L84 ..... \$ 34.95

#965-405-101DM SS Oversize Mag Release, 5F32N54 ..... 38.95



**EXTENDED MAG RELEASE** - Oversized, extended release button for quick mag changes with little change in grip. Round button can be removed for carry, reinstalled for competition. Allen wrench included. Checkered face with 40 LPI for a positive grip and quick mag changes.

**SPECS:** Release - steel, blue or stainless steel (SS). Both include oversize, stainless steel removable button. Mag catch only, no lock or spring.

#965-000-024DM Blue Ext. Mag Release, 5F30N46 ..... \$ 34.95

#965-000-025DM SS Ext. Mag Release, 5F33K07 ..... 37.95



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MORE AND MORE WOMEN  
ARE DISCOVERING THE JOYS  
OF SHOOTING SPORTS -  
AND WE LOVE IT.  
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## WILSON COMBAT 1911 AUTO

## BULLET PROOF® MAGAZINE RELEASE

**NEW**  
3-Pak

## BROWNELLS 1911 AUTO MAGAZINES

Sturdy, Reliable, All-Purpose Mag  
For Any Application



Much like our popular AR-15/M16 magazines, we wanted any 1911 mags wearing the Brownells name to be reliable, first and foremost. So we decided on a traditional design with a twist: all-stainless steel construction. The body is plenty thick to stand up to hard use, with witness holes for checking round-count, and you'll never have to worry about rust. The Xylan® exterior coating drastically reduces friction and wear to make this one of the smoothest-running 1911 mags we've ever seen. Plus, it's non-reflective matte black, so it'll still appeal to folks who prefer a traditional blued finish. Anti-tilt, formed-steel follower resists binding and won't get chewed up, no matter how many rounds you put through this mag. Extra-power spring further enhances reliability. **7-Rd** model is the classic GI-style mag that has served 1911 shooters for over a century. It has a flat, welded-on floorplate. **8-Rd** model has a removable polymer base pad that frees up enough internal space to accommodate the extra round without compromising reliability.

**SPECS:** Stainless steel, heat-treated, Xylan coated, matte black finish. Fits full-size Government Model or Commander chambered for .45 ACP. Available individually or in 3-paks.

#078-000-027DM Brownells 7-Rd 1911 Mag, Each, 2F17K79 ..... \$ 19.99

#078-000-187DM Brownells 7-Rd 1911 Mag, 3-Pak, 8G48N40 ..... 52.99

#078-000-169DM Brownells 8-Rd 1911 Mag, Each, 2F19C99 ..... 24.99

#078-000-188DM Brownells 8-Rd 1911 Mag, 3-Pak, 8G57E60 ..... 64.99

## BROWNING 1911-22

## 10-RD FACTORY MAGAZINE

OEM Replacement For Your  
Browning .22 LR 1911 Clone



Genuine factory replacement magazine for Browning's .22 LR 1911 look-alike – the best way to ensure you're using a mag that'll run smoothly in your gun. Features welded sheet steel body with an attractive blued finish, easy-gliding polymer follower, and an easy-to-grasp ridged thumb button for retracting the follower.

**SPECS:** Carbon steel, blued, with polymer follower. 10-round capacity. Fits Browning 1911-22 only.

#150-000-016DM Browning 1911-22 10-Rd Magazine, 5A29P31 ..... \$ 37.99

## CASPION 1911 AUTO

## HIGH CAPACITY MAGAZINES

More Firepower, Fewer Mag Changes  
For Caspian Double Stack Pistols



Premium-quality magazines are manufactured to precise specifications for reliable fit and function in Caspian high capacity 1911 Autos. Provides increased firepower with fewer mag changes. Rigid, smoothwelded, polished steel body for slick feeding and positive magwell fit. High-impact nylon follower is shaped to help ensure reliable feeding. Machined aluminum base pad removes easily for cleaning. **Quick Change (QC)** model has an extended base pad that boosts the round count and is easy to grasp for fast mag changes in competition. **Tactical** model has a low-profile, matte black base pad that doesn't protrude from mag well.

**SPECS:** Steel body, blued; aluminum base pad, anodized, natural silver finish (QC) or matte black (Tactical); nylon follower, black. Quick Change Tactical

#168-000-112DM 9mm QC 21 8F58N59 \$ 67.99

#168-000-116DM 9mm Tactical 17 8F54Q73 \$ 64.99

#168-000-109DM .38 Super QC 21 8F58M59 \$ 67.99

#168-000-114DM .40 S&W Tactical 15 8F54G73 \$ 64.99

#168-000-110DM .45 ACP QC 12 8F58J59 \$ 67.99



## CHECK-MATE 1911 AUTO

## MAGAZINES

Unique Feed Lip Geometry Maintains A  
Consistent Angle For Reliable Feeding

These high-quality magazines have a unique, straight feed lip contour that helps maintain a consistent feed angle for reliable chambering of 9mm or .38 Super ammo. Body tube is through hardened for superior strength and durability, then polished inside and out to eliminate drag. Follower has an extended front skirt, an anti-friction dry-film finish, and proper dimple placement for precise feed and function with every round. Floorplate is pre-drilled to accept aftermarket screw-on base pads (not included) with .524" center-to-center hole spacing. High-performance spring offers outstanding reliability and long life.

**SPECS:** Stainless steel, natural silver finish.

#100-004-786DM .38 Super Magazine, 10-Rd, 3Z20D07 ..... \$ 21.99

#100-004-787DM 9mm Magazine, 9-Rd, 3Z20N07 ..... 21.99



## GERMAN SPORT GUNS M-1911

## .22 LR MAGAZINE

Factory Magazine  
For Replacement Or A Spare

GSG factory magazine is the correct replacement mag for GSG's dedicated .22 LR 1911 clone. Like the one that came with your gun, it has a lightweight aluminum body and a molded polymer follower to aid in smooth feeding. Built-in finger assist makes loading easy and side slots give visual round-count.

**SPECS:** Aluminum, anodized matte black. 10-round capacity. Fits GSG M-1911 .22 LR pistols only.

#100-010-799DM GSG M-1911 Magazine, 10-Rd, 3E33Q15 ..... \$ 37.99



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[www.brownells.com](http://www.brownells.com)

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## COLT 1911 AUTO FACTORY MAGAZINES

Premium-Quality Direct From The Factory

Genuine Colt replacement magazines, manufactured to factory specifications for reliable fit and function. Long-wearing, hardened steel followers; full power; tempered steel springs. The most reliable choice for duty and self-defense use.

**SPECS:** Fits Colt 1911 and most copies. Available in blue (BL), Nickel (NIK) and Stainless (SS). Bright SS has high polish base pad. Bumper models have black rubber base pad. Ext. models have a one finger width grip extension that adds gripping area for large hands.

STOCK #	GUN/CAL/RDS/FINISH	PRICE
#160-114-100DM	Delta 10mm/8-RD/BL	6A34Q31 \$ 38.99
#160-114-101DM	Delta 10mm/8-RD/SS	6A39P99 \$ 49.99
#160-000-231DM	Delta 10mm/8-RD/Bright SS	6A40D51 \$ 50.99
#160-114-470DM	Govt .380/7-RD/BL	6A19M99 \$ 24.99
#160-114-471DM	Govt .380/7-RD/SS	6A25Q45 \$ 29.99
#160-114-090DM	Govt 9mm/9-RD/BL	6A27B31 \$ 32.99
#160-000-223DM	Govt 9mm/9-RD/NIK	6A46B72 \$ 52.99
#160-114-091DM	Govt 9mm/9-RD/SS	6A39M99 \$ 45.95
#160-114-380DM	Govt .38 Super 9-RD/BL	6A29B99 \$ 33.99
#160-000-224DM	Govt .38 Super 9-RD/NIK	6A37A67 \$ 47.09
#160-114-381DM	Govt .38 Super 9-RD/SS	6A34A95 \$ 43.69
#160-000-230DM	Govt .38 Super 9-RD/Bright SS	6A42I63 \$ 53.29
#160-000-226DM	Govt .40 S&W/8-RD/SS	6A24I79 \$ 29.99
#160-114-450DM	Govt .45/7-RD/BL	6A15Q83 \$ 17.99
#160-000-222DM	Govt .45/7-RD/NIK	6A25H49 \$ 29.99
#160-114-451DM	Govt .45/7-RD/SS	6A19H99 \$ 23.99
#160-000-228DM	Govt .45/7-RD/Bright SS	6A22J79 \$ 26.99
#160-114-452DM	Govt .45/8-RD/BL	6A24L82 \$ 31.99
#160-114-453DM	Govt .45/8-RD/SS	6A17H29 \$ 19.99
#160-000-227DM	Govt .45/8-RD/Bright SS	6A29E89 \$ 29.99
#160-114-460DM	Officers .45/6-RD/BL	6A23N49 \$ 26.99
#160-114-480DM	Mustang .380/6-RD/BL	6A19H99 \$ 25.99
#160-000-234DM	Mustang .380/6-RD/NIK	6A27A99 \$ 32.99
#160-000-328DM	Mustang .380/6-RD/SS	6A23A59 \$ 27.99
#160-000-225DM	Mustang .380/7-RD/Ext./BL	6A21I49 \$ 24.99

## ED BROWN 1911 AUTO MAGAZINE

Precision Engineered With Premium Materials  
For Exceptional Reliability

Premium-quality magazine is engineered and manufactured to the highest standards to deliver outstanding reliability and smoothness in competition or combat. Virtually seamless body of heat-treated stainless steel and rounded, self-leveling all-steel follower and heavy duty spring further enhance reliability. Witness holes, with extra-large, easy-to-see round count numbers crisply laser etched on both sides. 7-Round has extended bumper pad that protects magazine if dropped on a hard surface and increases overall length to ensure positive seating. 8-Round - Full-featured, "8-Pack™" model has extended body designed to provide sufficient room for the extra round and maintain proper spring compression. Hydro-finish process gives body and follower an extra-slick surface that repels dirt, dust, and burned powder to eliminate unnecessary friction against the follower for consistent feeding and easier seating in magwell. Flared bumper pad of tough, impact-absorbing polymer gives a secure grip during mag changes and protects the magazine when dropped. "88" number template—like numbers on a digital clock—on the bottom of the pad lets you create any number from 00 to 99 with a dab of paint to track usage history of individual magazines. Depress the large, easy-to-operate release button to remove the pad for cleaning. **U.S.A.**

**SPECS:** Stainless steel, natural silver finish. Polymer base pad, black. Fits .45 ACP 1911 Government and Commander models.

#087-847-450DM 7-Round Magazine, 7H27N27... \$ 31.99  
#087-000-051DM 8-Round Magazine, 7H32J23.... 34.99



## LES BAER CUSTOM 1911 AUTO PREMIUM MAGAZINES

Polymer Polished Interior For Flawless Feeding

Precision formed for an exact fit in all 1911 Autos. Electro polished stainless steel body has a self-lubricating, carbon fiber follower for effortless ammunition feeding. Feed lips have rounded corners to prevent cracking, improve feeding reliability. Integral, extended base pad removes easily for cleaning. **U.S.A.**

**SPECS:** 17-7 Stainless steel body, Rc 40-41. Black synthetic follower and base pad. 45ACP Officers ACP holds 7 rounds.

#124-070-008DM	8-Round Magazine, 4B29G99....	\$ 34.00
#124-070-007DM	7-Round Magazine, 4B29P99....	34.00
#124-071-000DM	Officers ACP Mag., 4B29A99....	34.00



## MCCORMICK 1911 AUTO MAGAZINE

Extra Capacity & Reliable Feeding

Designed by champion shooter Chip McCormick with his unique, flat follower to give more capacity. All feature a fixed base that's drilled for easy pad installation. All springs are by Wolff. **U.S.A.**

**MATCH GRADE** - Advanced feed lip geometry gives smooth, reliable feeding with a wide selection of bullets. Held to +/- .001", 75% tighter than military spec. Extra large, numbered holes for quick round counting.

**SPECS:** Stainless steel, matte finish. .45 Gov't .5" (12.7cm) long, 5/8" (13.3cm) with pad, 8 rounds. .45 Off. ACP - 4/8" (11.4cm) long, 5/8" with pad, 7 rounds.

#207-145-208DM	.45 Gov't No Pad, 7B21L49 .....	\$ 23.99
#207-145-218DM	.45 Gov't w/Pad, 7B24N15.....	25.99
#207-000-004DM	.45 Off ACP No Pad, 7B20C89...	23.99
#207-000-005DM	.45 Off ACP w/Pad, 7B23M49....	24.99

**CLASSIC** - Factory replacement; made to tolerances that are 50% tighter than military spec. Non-numbered witness holes.

**SPECS:** Steel, blued, matte finish. 5" (12.7cm) long, 5/8" (13.3cm) with pad. 8 round capacity.

#207-000-006DM	.45 Gov't Classic No Pad, 7B17K10.....	\$ 19.99
#207-000-007DM	.45 Gov't Classic w/Pad, 7B17P79.....	19.99

**.38 SUPER** - Precision formed, with the flat follower for reliable feeding, extra capacity. Non-numbered witness holes.

**SPECS:** Stainless steel, matte finish. Includes pad. Capacity: 10 rounds.

#100-009-727DM	.38 Super w/Pad, 7B31N29 .....	\$ 33.99
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**MAGAZINE CONVERSION KITS** - Fits standard 1911 Auto magazines; increases standard .45 ACP capacity by one round, .38 Super by two rounds. Kits include spring and follower.

**SPECS:** Stainless steel follower.

#207-100-451DM	.45 ACP Conversion Kit, 7B11D83.....	\$ 14.99
#207-100-381DM	.38 Super Conversion Kit, 7B11J71.....	14.99

**SCREW-ON BUMPER PADS** - Replace a nicked or scuffed pad to present a neat appearance when magazine is seated in the gun. Original pad that comes on Ed's 7-round magazines increases overall magazine length for positive seating, protects the magazine from damage, and makes inserting mag easier. .550" c-to-c hole spacing; includes two, 4-40, self-tapping screws per pad.

**SPECS:** Polymer, black. Fits Ed Brown 7-round magazines. Includes 6 pads and 12 screws.

#087-807-006DM	Screw-On Bumper Pads, 6-pak, 7H8C23.....	\$ 11.95
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## MCCORMICK 1911 AUTO POWER MAGAZINE

Premium, No-Fail Features  
Plus Additional Rounds

Built to the very highest standards for the no-fail performance competitive and self-defense shooters demand. Feed lips have rounded corners to prevent cracking, improve feeding reliability. Integral, extended base pad removes easily for cleaning.

**SPECS:** 17-7 Stainless steel body, Rc 40-41. Black synthetic follower and base pad. 45ACP Officers ACP holds 7 rounds.



**POWER PLUS CONVERSION KIT** - Converts an 8-round McCormick Power magazine to Power Plus configuration, known for reliable function and consistent slide lock after the last shot, signaling weapon empty condition. Features stainless steel anti-tilt follower that's designed not to make contact with the receiver—perfect for aluminum frame pistols.

**SPECS:** Stainless steel follower, steel spring. Fits 8-round .45 ACP Power magazines, only.

#207-000-028DM	Power Plus Conversion Kit, 7B11N72.....	\$ 14.99
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**POWER MAG BASE PAD** - Rugged, high-impact plastic pads attach to Power Mag magazines to adapt for specific uses. Extended pad is 1/4" longer than standard Power Mag base pad so it extends beyond the mag well to aid in positive seating for combat specialists or IDPA and IPSC competitors. Concealment pad shortens the top-to-bottom length of 8-round Power Mags to reduce "printing" in carry applications. Pads work with McCormick Power Mag magazines only.

**SPECS:** Plastic, black. For use with McCormick Power Mag magazines only.

#207-000-015DM	Extended Base Pad, 7B3I96.....	\$ 4.99
#207-000-016DM	Concealment Base Pad, 7B3C96.....	4.99

STOCK #	MODEL	QTY/COMBO	RDS	PRICE
#207-145-228DM	SS Power Mag	Each	8	7B25J51 \$ 27.99
#100-007-019DM	SS Power Mag	3-Pak	8	7B72C49 \$ 76.99
#100-007-021DM	SS Power Mag	3-Pak + Pouch	8	4H87H49 \$ 93.99
#207-000-031DM	SS Power Mag	3-Pak + UpLula	8	7B93L89 \$ 99.99
#207-000-029DM	CS/Black Power Mag	Each	8	7B24Q15 \$ 25.99
#207-000-002DM	Power Mag	Each	10	7B29I49 \$ 32.99
#207-000-024DM	Power Plus Mag	Each	8	7B28M49 \$ 34.99
#100-007-022DM	Power Plus Mag	3-Pak	8	4H74N95 \$ 94.95
#100-007-023DM	Power Plus Mag	3-Pak + Pouch	8	4H93D00 \$ 109.95
#207-000-025DM	Power Plus Mag	Each	10	7B29B99 \$ 34.99
#100-007-024DM	Power Plus Mag	3-Pak	10	4H79G74 \$ 94.95
#100-007-025DM	Power Plus Mag	3-Pak + Pouch	10	4H97F82 \$ 109.95
#207-000-030DM	Power Plus Mag	3-Pak + UpLula	10	7B121L51 \$ 132.99
#207-000-011DM	Replacement Standard .45 Cal. Follower, 7B6A12 .....			\$ 9.99
#207-000-012DM	Replacement Magazine Spring, 8-Rd, 7B7N72 .....			9.99
#207-000-013DM	Replacement Magazine Spring, 10-Rd, 7B7I72 .....			9.99



## MEC-GAR MAGAZINES

Expert Craftsmanship, Reliable Function

Made from certified, carbon steel; TIG welded and finished without seams, then heat treated for durability. Also available with a rustproof, nickel finish. These are the same magazines that are supplied by many European handgun makers as original equipment.

**SPECS:** Steel, blue (BL), or bright nickel (BN) finish.

**RDS** indicates capacity of magazine.

STOCK #	FITS	FINISH	RDS	PRICE
#625-200-457DM	1911 Auto .45 ACP BL	7	5B16C27	\$ 23.99
#625-201-457DM	1911 Auto .45 ACP BN	7	5B17N68	\$ 26.99
#625-200-458DM	1911 Auto .45 ACP BL	8	5B17G85	\$ 26.99
#625-201-458DM	1911 Auto .45 ACP BN	8	5B18L90	\$ 28.99
#625-201-466DM	Colt Officers ACP BN	6	5B17F68	\$ 26.95
#625-000-036DM	Para-Ord. P14 .45 ACP BL	14	5B23A13	\$ 31.99



## METALFORM 1911 AUTO "SPRINGFIELD" -STYLE MAGAZINE

Front Ramp 9mm Magazine  
Gives Smooth Feeding

Springfield-style with built-in front ramp to improve round feed into chamber. Flat follower provides consistent feeding for all 1911 9mm pistols. Stainless steel tube with a welded base for durability. Bumper pad model provides additional magazine protection and clearance for extended mag wells. 9 round capacity; available with flush metal floorplate or with rubber bumper. **U.S.A.**

**SPECS:** Stainless steel. Fits Government Model and Commander chambered in 9mm only.

#620-000-007DM	Splfd-Style 9mm Mag, 2F22B84	\$ 24.99
#620-000-008DM	Splfd-Style 9mm Mag w/ Bumper, 2F25J09	29.99

YOUR 100% SATISFACTION IS OUR GUARANTEE!!

SATISFACTION GUARANTEED  
SINCE 1939

## METALFORM MAGAZINE

### Traditional & Extra-Capacity Models For 1911 Colts & Clones

Robust, high-quality U.S. made magazines in blued carbon steel and stainless steel for 1911 Auto pistols chambered in a variety of calibers. Choose from round or flat steel followers, both designed to give positive last-round feeding with all bullet types, including wadcutters. Safety orange nylon follower is concave to hold an additional round. Three floorplate configurations available: **Welded** - Flat, steel plate permanently welded to magazine body, with screw holes to accept Metalform Bumper Pads (available below). **Removable** - Steel plate detaches for easy internal cleaning of mag; also accepts Bumper Pads. **Ultramag** - Removable base pad of tough Delrin® polymer is contoured for a neat, flush fit in extended magwells. 

**SPECS:** Blued carbon steel or natural-finish stainless steel (**Stnls.**). Approximately 5" (12.7cm) long. Followers - Stainless steel, natural silver or black finish, flat or round contour. Some magazines have concave safety orange nylon follower.

STOCK #	CALIBER	FINISH	CAPACITY	BASE	FOLLOWER	PRICE
#620-138-001DM	.380 Govt.	Blue	7	Welded	Flat	2F14L89 \$ 18.99
#620-045-002DM	.45 Govt./Comm	Stnls.	7	Welded	Rnd.	2F23B01 \$ 29.99
#620-045-083DM	.45 Govt./Comm	Blue	8	Welded	Flat	2F14Q60 \$ 18.99
#620-045-001DM	.45 Govt./Comm	Blue	7	Welded	Rnd.	2F16K51 \$ 19.99
#620-045-084DM	.45 Govt./Comm	Stnls.	8	Welded	Flat	2F20Q44 \$ 25.99
#620-038-001DM	.38 Super Govt./Comm	Blue	9	Welded	Flat	2F15P95 \$ 18.99
#620-009-082DM	9mm Govt./Comm	Stnls.	9	Removable	Flat	2F24N88 \$ 26.99
#620-009-081DM	9mm Govt./Comm	Blue	9	Removable	Flat	2F16J29 \$ 19.99
#620-000-013DM	9mm Govt./Comm	Stnls.	10	Ultramag	Flat	2F26H31 \$ 32.99
#620-040-018DM	.40 S&W Govt./Comm	Stnls.	8	Removable	Flat	2F24H12 \$ 43.09
#620-040-008DM	.40 S&W Govt./Comm	Stnls.	8	Welded	Flat	2F22I08 \$ 26.99
#620-010-008DM	10mm Govt./Comm	Stnls.	8	Welded	Round	2F21B52 \$ 26.99

## METALFORM 1911 AUTO ELITE 8 MAGAZINE

Smooth-Running, Premium Fit & Finish, Plus An Extra Round With No Added Bulk

Superb fit and finish ensure exceptionally smooth feeding and outstanding reliability. Full 8-round capacity in the same size package as a standard 7-round magazine. Heat-treated stainless steel body has an ultra-smooth weld seam and micro-polished interior to guarantee reliable, no-drag follower movement. Curved, non-tilt stainless steel follower and extra power Wolff spring work together to ensure fast, positive feeding of all bullet types, including wadcutter. Tough, Delrin® base pad removes easily for cleaning and is contoured for a neat, snug fit in the mag well. Witness holes with high-visibility stamped and painted numbers give instant verification of round count. Available in a polished or non-reflective Hydro Matte natural silver finish, or non-scratch IonBond® black. Includes nylon magazine pouch with flap closure and belt loops. 

**SPECS:** Stainless steel body and follower, natural silver or IonBond black finish. Black Delrin base pad. 8-round capacity. Fits .45 ACP 1911 Auto only.

#620-000-017DM	Elite 8 Magazine, Gloss Black, 2F36K43 .....	\$ 39.99
#620-000-015DM	Elite 8 Magazine, Matte Black, 2F33A87 .....	39.99
#620-000-014DM	Elite 8 Magazine, Polishd Silver, 2F30L67 .....	37.99
#620-000-016DM	Elite 8 Magazine, Matte Silver, 2F27A88 .....	34.99

**MAGAZINE FOLLOWERS** - Replacement steel, round and flat top magazine followers greatly increase functioning and help reduce last round hang ups with all bullets, including wadcutter. **Flat Top 9mm** - Fits single stack, Colt 9mm magazines. **RoundTop Follower** - Fits single stack, .45 Govt./Commander magazines.

**SPECS:** Stainless steel, silver or black finish.

#620-000-012DM	SS Flat Top 9mm Follower, 2F6B81 .....	\$ 7.99
#620-000-003DM	Silver Rnd Top Follower, 2F10B24 .....	12.93
#620-000-004DM	Black Rnd Top Follower, 2F9M49 .....	11.99

**MAGAZINE BUMPER PADS** - Rubber pad provides protection from falls on hard surfaces and gives additional finger rest area. Precision formed to fit all Metalform magazines, bumper attaches with two screws that secure the pad to the bottom of the magazine using pre-existing holes. No modifications to the magazine required.

**SPECS:** Rubber, black, 505° c-to-c mounting holes with sheet metal screws supplied. Fits all Metalform 1911 Auto Magazines.

#620-000-011DM	Bumper w/Screws, 2F3L30 .....	\$ 3.99
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## METALFORM COLT MUSTANG MAGAZINE

High-Quality All-Steel Replacement  
For The Popular Pocket Pistol

All-stainless steel construction, with radius-top follower, five witness holes per side, and a choice of 6 or 7 round capacities. 6-round mag has a flat base plate and seats flush in the mag well. Standard 7-round model has a flat base plate but does not seat flush - makes it a great backup mag. 7-round also available with an extended finger-ledge base pad. 

**SPECS:** Stainless steel, natural finish. 7-Rd model with flat base plate fits Colt Mustang only, but NOT Mustang Plus 2 or .380 Government.

#620-000-022DM	Colt Mustang Magazine, 6 Rd, 2F16I00 .....	\$ 18.99
#620-000-025DM	Colt Mustang Magazine, 7 Rd, 2F17K79 .....	19.50
#620-000-026DM	Colt Mustang Magazine w/ Extension, 7 Rd, 2F20H64 .....	22.50



6-Rd

7-Rd w/Extension



## NIGHTHAWK CUSTOM 1911 AUTO STAINLESS STEEL MAGAZINE

Built To Feed Flawlessly

Extra-thick, stainless steel magazine body is formed to tight tolerances with a smooth-welded seam that's carefully polished to eliminate any rough spots or burrs that could snag the follower. Polished exterior finish eases insertion into the mag well, while the precision-formed feed lips are engineered to resist deformation even after storing the magazine fully loaded for extended periods. Numbered witness holes let you know exactly how many rounds are loaded. Smooth-moving, polymer/fiberglass composite follower is specifically contoured to keep the last round from feeding too fast and causing a jam; extra-strong spring delivers consistent force to ensure reliable feeding in all shooting conditions. **Standard** model features a .360" thick, removable, polymer composite base pad that extends .310" below the mag body for added protection when dropped. **Low Profile** version has a carbon steel, removable base pad that extends only .090" below the mag body, perfect for concealed carry. Both versions available for Government and Officers model. 

**SPECS:** Body - Stainless steel, natural finish. Follower - Polymer/fiberglass composite. Base Pad - Polymer or steel. **Govt.** - 8-round capacity. OAL - Standard: 5<sup>5</sup>/<sub>32</sub>" (13.1cm); Low Profile: 5" (12.7cm). **Officers** - 7-round capacity. OAL - Standard: 4<sup>1</sup>/<sub>32</sub>" (11.8cm); Low Profile: 4<sup>1</sup>/<sub>8</sub>" (11.4cm).



## NIGHTHAWK CUSTOM 1911 AUTO

### BOB MARVEL .22 LR

## CONVERSION UNIT MAGAZINE

Have Plenty Of Extra Mags

To Ensure Maximum Trigger Time

Reinforced polymer magazine holds 10 rounds and fits Nighthawk's Bob Marvel-designed .22 LR conversion unit for single-stack 1911 Auto pistols. Follower locks slide to the rear after the last round is fired. Removable base plate makes it easy to clean the magazine, inside and out. The machined aluminum **Speed Loader** (sold separately) helps you quickly load/unload these magazines without stress on your thumb.

**SPECS:** Magazine - Reinforced polymer, black. 10-round capacity. Speed Loader - Machined aluminum.



#100-008-049DM	Marvel .22 LR Spare Magazine, 2B27P58 .....	\$ 29.99
#100-008-050DM	Marvel .22 LR Magazine Speed Loader, 2B8N00 .....	8.95

## PRO MAG 1911 AUTO .22 CONVERSION MAGAZINE

### Economical Replacement Magazine For Popular Conversions

Polymer magazine fits Kimber, Iver Johnson, and Nighthawk Custom/Bob Marvel .22 LR conversions for the 1911 pistol. Magazine features a chrome silicon spring for long life and a removable floorplate for easy cleaning and maintenance. Side windows show number of rounds remaining. Available in 10- or 14-round capacities. 

**SPECS:** Black polymer body, chrome silicon spring.

#687-000-072DM	.22 LR Conversion Magazine, 10-Rd, 7H13N58 .....	\$ 15.99
#687-000-073DM	.22 LR Conversion Magazine, 14-Rd, 7H16L08 .....	19.99

## PRO MAG PARA P14 MAGAZINE

Durable Replacement Made In The U.S.A.

Made from the finest materials for strength and durability. High carbon, steel body; chrome silicon music wire spring takes a "set" and then resist gradual weakening over time. Followers and mag pads are injection molded from unbreakable polymer to stand up to rough treatment without cracking. 

**SPECS:** Body - Steel, blued. Spring - Chrome silicon. Follower - Nylon polymer. Fits Para P14 .45ACP. 14-round capacity.

#687-000-005DM	Para P14 Magazine, 7H21A54 ..	\$ 19.99
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## TRIPLE K 1911 AUTO MAGAZINES

High-Quality Replacements

Now you can keep your pistol shooting with these high-quality replacement magazines. 100% Made In The USA. All feature welded seams, machined followers and music wire springs. Unconditionally guaranteed to fit and feed. 

**SPECS:** Steel, blue, matte finish unless otherwise denoted in fits line. **RNDS** indicates capacity of magazine.

STOCK #	FITS	RNDS	PRICE
#486-000-004DM	Colt Gold Cup .38 Special	5	6H44G04 \$ 55.99
#486-000-005DM	Colt 1911 (Stnls.) .45 ACP	7	6H13Q00 \$ 16.00
#486-200-025DM	1911 Auto Fxd. Base .45	7	6H13B49 \$ 16.00

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## STI 1911 AUTO MAGAZINES, TUBES & REBUILD COMPONENTS

### Mags & Components For Rebuilding High Capacity Magazines

Complete high capacity magazines and components to rebuild your damaged magazines so they work just like new. TiG welded, heat-treated, stainless steel bodies hold up to competition use without cracking or failure. All springs are tempered music wire and fit STI bodies without trimming. Complete mags come with polymer base pad and nylon follower for flawless feeding.

**SPECS:** 410 stainless steel tubes. Fits STI, SVI, and McCormick high-cap frames only. Base pads on carry mags and 170mm mags can be used on both 140mm and 170mm tubes and still be legal for USPSA competition. Replacement tubes do not include Mag base pads. **140mm Spring** is caliber specific. Capacity shown for all models is with non-extended magazine pads.

### STI HIGH CAPACITY MAGAZINES

STOCK #	CAL./LENGTH	CAPACITY	PRICE
#791-000-055DM	.38/126mm	17	1G51F86 \$ 59.99
#791-000-058DM	.38/140mm	21	1G51N86 \$ 57.99
#791-000-061DM	.38/170mm	27	1G88K17 \$ 92.99
#791-000-098DM	9mm/140mm	20	1G51D86 \$ 59.99
#791-000-099DM	9mm/170mm	26	1G88P17 \$ 99.99
#791-000-056DM	.40/126mm	15	1G51K86 \$ 59.99
#791-000-059DM	.40/140mm	18	1G51G86 \$ 57.99
#791-000-057DM	.45/126mm	12	1G51P86 \$ 57.99
#791-000-060DM	.45/140mm	15	1G51G86 \$ 57.99

### STI HIGH CAPACITY REPLACEMENT TUBES

#791-247-143DM	140mm/.38 Mag Spring,	1G6148\$	7.99
#791-247-144DM	140mm/.40/.45 Mag Spring, 1G6G48.....		7.99

STOCK #	CAL./LENGTH	CAPACITY	PRICE
#791-238-020DM	.38/140mm	21	1G46P68 \$ 49.99
#791-238-027DM	.38/170mm	27	1G79K09 \$ 84.99
#791-240-016DM	.40/126mm	15	1G46Q68 \$ 49.99
#791-240-018DM	.40/140mm	18	1G46L68 \$ 49.99
#791-240-023DM	.40/170mm	23	1G79B09 \$ 84.99
#791-245-015DM	.45/140mm	15	1G46A68 \$ 49.99

### 126mm 10-ROUND CARRY MAGAZINES

#791-000-051DM	9mm 10-Rd Carry Mag, 1G51G86.....	\$ 59.99
#791-150-038DM	.38S 10-Rd Carry Mag, 1G51K86.....	57.99
#791-150-045DM	.45 ACP 10-Rd Carry Mag, 1G51A86.....	57.99

**REPLACEMENT 9mm FOLLOWER** - Molded, low-friction nylon. Includes adapter plate.

#791-000-027DM	9mm Follower, 1G4G70.....	\$ 7.99
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## WILSON COMBAT 1911 AUTO "BUREAUCRAT" 10-ROUND MAGAZINE + 2 Rounds Of .45 ACP

Wilson's outstanding quality, 47 Series magazine, lengthened to accept two additional rounds of .45 ACP. Gives increased firepower with fewer mag changes for the limited class shooter. All stainless steel construction, tempered steel spring, removable base pad for easy cleaning; welded stop prevents over-insertion.

**SPECS:** Stainless steel, nylon follower and base plate.  
**#965-047-110DM** "Bureaucrat" Magazine,  
5F33B94 ..... \$ 38.95



## WILSON COMBAT 1911 AUTO — WILSON-ROGERS MAGAZINE Self-Lubricating, Synthetic Follower; Improves Feeding, Won't Rust

Made from heat-treated, 17-7, aircraft-grade stainless steel to stand up to the demands of competitive and defensive shooting. Precision-formed bodies are built to very close tolerances for excellent, universal fit. Exclusive, molded, self-lubricating follower ensures reliable feeding and slide stop operation. Extra-power Wolff spring resists "spring set". Removable base, spring, and follower for fast, easy cleaning. **Black** models have black, oxide finish and removable steel base pad. Full-size natural-finish .45 ACP mags available in convenient, money-saving 3-Paks with or without a Michael's of Oregon double mag pouch of rugged, high-impact Kydex® molded polymer. Some 3-Paks also available with a Maglula UpLula magazine loader.

**SPECS:** 17-7 Stainless steel. **1911 Auto** and **Officers ACP** models have bright, stainless steel finish with black polymer base pad. 8-round Officers ACP models are 58" longer, respectively, than factory magazines. **Black** models have black oxide finish with steel base pad. Furnished with low profile base pad. **Magazine Pouch** — Kydex, black, 4-3/16" (10.6cm) long x 3-1/8" (7.9cm) high x 7/8" (2.2cm) thick. Fits belts up to 1 1/4" wide.

### 1911 AUTO

STOCK #	CALIBER	ROUNDS	PRICE
#965-047-470DM	.45 ACP	7	5F28L71 \$ 32.95
#965-047-480DM	.45 ACP	8	5F29Q99 \$ 32.99
#965-000-149DM	.45 ACP, 3-Pak	8	5F84I00 \$ 94.99
#965-000-150DM	.45 ACP, 3-Pak	8	5F104I98 \$ 114.95
+ Pouch			
#207-000-032DM	.45 ACP, 3-Pak	8	5F115E00 \$ 129.99
+ UpLula			
#965-000-103DM	.40 S&W	9	5F33F07 \$ 37.95
#965-047-190DM	10mm	9	5F33G07 \$ 37.95
#965-047-310DM	.38 Super	9	5F32Q20 \$ 36.95

### OFFICERS ACP

STOCK #	CALIBER	ROUNDS	PRICE
#965-047-407DM	.45 ACP	7	5F28J89 \$ 32.99
#965-047-408DM	.45 ACP	8	5F33K07 \$ 37.95

### BLACK 1911 AUTO

STOCK #	CALIBER	ROUNDS	PRICE
#965-047-001DM	.45 ACP	7	5F33J07 \$ 37.95
#965-047-002DM	.45 ACP	8	5F33J07 \$ 37.95

**1911 AUTO MAGAZINE w/EXTENDED PAD** - The same craftsmanship and materials as the standard 1911 auto magazine, with a 1/4" thick pad to accommodate 1911s with magazine wells. Eight-round capacity. **Extended Magazine Pad** also available separately; sold in 3-Paks.

**SPECS:** Aircraft-grade, stainless steel. Includes a .625" magazine pad. 8-round capacity; accepts .45 ACP.

#965-000-018DM	1911 Mag w/ Extnd Pad, 5F30I13 .....	\$ 32.99
#965-000-019DM	Extended Mag Pad, 3-pak, 5F6E99 .....	7.99

**WILSON MAGAZINE CONVERSION KITS** - W-45 fits Wilson Govt. and Officers ACP magazines. Converts Govt. to 8 rounds; converts Officers ACP to 7 rounds. C-45 fits Colt and other standard Govt. length magazines; converts to 8 rounds.

**SPECS:** Kit contains "V2" follower.

#965-266-245DM	W-45 8/7-Rnd Convrns Kit, 5F6C69 .....	\$ 7.99
#965-266-145DM	C-45 8-Rnd Conversion Kit, 5F6F81 .....	7.95

**REPLACEMENT SPRING & FOLLOWER** - Self-lubricating nylon follower and high tensile strength spring work together to deliver smooth, reliable feeding in Wilson 7-round Government model .45 ACP magazines.



## WILSON COMBAT 1911 AUTO ELITE TACTICAL MAGAZINE Ultra-Reliable, Extra-Capacity & Smooth Feeding Of All The Rounds

Wilson Combat applied 30 years of experience building high-performance 1911 magazines to develop this ultra-reliable magazine for combat, competition, or self-defense. Made with state-of-the-art materials using the latest manufacturing technology, these single-stack magazines are built tough to keep running in unforgiving, real-world conditions. The body formed from extra-thick stainless steel, with the radius of each curve engineered to minimize stress points, virtually eliminates feed lip cracking and stress fatigue. Even the position of the witness slots toward the rear is designed to enhance structural integrity. A proprietary welding, deburring, and polishing process provides an unusually strong, super-smooth seam to ensure snag-free follower movement and easy insertion in the mag well. The non-tilt follower of self-lubricating polymer fully supports the ammo stack to prevent nose-dives, double feeds, and other hang-ups. The mag body design puts less tension on the spring than standard magazines, increasing spring life and making it easy to seat a fully loaded magazine with the slide closed. The polymer base pad adds mini-

zines. Also fits Colt and Metalform full-size 7-round and Officers/compact 6-round .45 ACP magazines.

**SPECS:** Steel spring, nylon follower, black. Fits Wilson, Colt, and Metalform 7-round full-size Government and 6-round Officers/compact magazines. .45 ACP only.

**#965-000-114DM** Repl. Magazine Spring/  
Follower, 5F6P69 ..... \$ 7.99

**STANDARD MAGAZINE BASE PAD** - Protects base from damage, makes seating more positive. Fits Wilson-Rogers only.

**SPECS:** Hard, black plastic. .350" (8.9mm) thick. Sold 3 per pak.

**#965-470-000DM** Standard Wilson-Rogers Base Pads, 5F5C95 ..... \$ 6.95

**OFFICERS ACP CONVERSION BASE PAD** - Sturdy, steel base pad allows Wilson-Rogers, 8-round, .45 ACP magazines to correctly seat in Officers Model pistols. Upward extension fills the gap below the frame for a comfortable grip.

**COMPACT 6 RD BASE PAD** - Compact size doesn't increase bulk, lets you use full length magazines for concealed carry. Fits Wilson-Rogers magazines only.

**SPECS:** Steel, black, matte finish. Sold 1 per pak.

**#965-000-011DM** Officer ACP Conversion Pad,  
5F8B16 ..... \$ 9.95

**LOW PROFILE STEEL MAG BASE PAD** - Super-tough, steel base pad adds additional protection to magazines in competition and tactical situations. Base quickly slides onto magazine and provides additional weight for clean drops when mag change speed is essential. Fits Wilson-Rogers magazines only.

**SPECS:** Steel, black, manganese finish. .16" (4.1mm) thick.

**#965-047-003DM** Steel Mag Base Pad, 5F4M99 ... \$ 5.99

**WILSON COMBAT 1911 AUTO SERVICE MAG PLUS**

Legendary Wilson Quality & Reliability In An Economical, Standard-Cap, Flush-Fit Mag

Durable, standard-capacity service magazines feature renowned Wilson Combat performance, reliability, and quality at a price that delivers outstanding value. Laser-welded, polished stainless steel body slips smoothly into magwell. Feed lip geometry helps promote smooth feeding with FMJ or JHP ammo. Witness holes on both sides give quick visual confirmation the mag's status. USGI-style follower includes a traditional top dimple placement to control last round feeding. Tempered steel music wire spring has 10% extra power for consistent performance. Permanently welded flat base plate fits flush with pistol frame.

**SPECS:** Stainless steel, polished silver finish. .45 ACP only. **Govt 7 Rd** fits full-size Government model and Commander. **Compact 6 Rd** fits Officers model and clones.

**#965-000-157DM** Service Mag Plus, 7-Rd Govt, 5F17F49 ..... \$ 19.99

**#965-000-162DM** Service Mag Plus, 6-Rd Officers, 5F16C23 ..... 19.99

**NO HANDLING CHARGE • NO MINIMUM ORDER  
ONE-RATE SHIPPING ANYWHERE IN THE U.S.**

## WILSON COMBAT 1911 AUTO

## HEAVY-DUTY +P MAGAZINE

Extra-Thick Tube Walls & Enhanced Spring  
For Outstanding Reliability

Stainless steel 47 Series magazine with an extra-power spring for better reliability under extreme conditions. Stronger spring lifts cartridges into position quickly to compensate for higher slide velocity when shooting high-performance +P ammunition. Magazine is fabricated with thick, .027" thick tube walls and features a low-profile steel base for strength and durability. Non-tilting, self-lubricating, nylon follower ensures smooth feeding.

**SPECS:** Stainless steel body, nylon follower. Steel base plate, matte black finish. **Government Model (Govt.)** holds 7 rounds, **Compact (Officers)** holds 6 rounds.



#965-000-155DM 7-Rd Govt. Model +P Magazine, 5F31H93 ..... \$ 37.95  
#965-000-156DM 6-Rd Compact +P Magazine, 5F31M93 ..... 37.95

## ISMI PREMIUM HIGH CAPACITY MAGAZINE SPRINGS

Chrome Silicon Wire For Superior Performance & Durability

Wound with high tensile, chrome silicon wire that's shot peened, heat treated, then stress-relieved for the longest service life possible, without cracking or failure.

**SPECS:** Chrome silicon steel wire.

**1911 AUTO** - Fits single-stack, 8-round .45 ACP and 10 round .38 Super magazines. Do not use with Wilson Combat plastic followers

#445-001-100DM SSCS 1911 Spring, 5D6Q71 ..... \$ 8.95

**PARA-ORDNANCE** - Fits 19-rd. .38 super; 13-, 12- and 10-rd. .45 ACP high capacity magazine tubes. Requires trimming to fit shorter magazines.

#445-125-100DM Para-Ord Mag Spring, 5D7A68 \$ 10.25

**PARA-ORDNANCE 170mm** - Fits high capacity Para Ordnance magazines up to 170mm in length, can be shortened to fit other models.

#445-125-170DM PO170 Spring, 5D8E61 ..... \$ 12.75

**STI/INFINITY 25-2** - Fits STI/Infinity standard magazine, all calibers, up to and including 140mm +1 and +2 round base pads. Important when using 200 gr. bullets and heavier, 11 coils.

#445-126-100DM ST25-2 Spring, 5D7C68 ..... \$ 10.25

**STI 170mm** - Fits 170mm, STI, high capacity magazine tubes, 13 coils

#445-126-170DM 170mm STI Mag Spring, 5D8L41 ..... \$ 12.75

## McCORMICK 1911 AUTO POWER PLUS MAGAZINE CONVERSION KITS

Increases Capacity, Improves Reliability, Helps Ensure Slide Lock On Last Round

Replacement follower and spring convert a standard magazine or McCormick Power magazine to Power Plus configuration, known for reliable function and consistent slide lock after the last shot, signaling weapon empty condition. Features stainless steel anti-tilt follower that's designed not to make contact with the receiver - perfect for aluminum frame pistols. Kit for

## WOLFF OVSERZIE HIGH-CAPACITY SPRINGS for PARA-ORDNANCE MAGAZINES



## Cut-To-Fit For Precise Function

Additional coils provide precise magazine tuning for reliable feeding. High-quality, tempered wire springs are 10% increased power.

**SPECS:** Fits P12, P13, P14, P16, all calibers. Cut coils to fit.

#969-763-630DM O/S Mag Spring, 3-Pak, 9F12B33. \$ 18.49  
#969-763-640DM O/S Mag Spring, 10-Pak, 9F33A02 49.50

## WOLFF 1911 AUTO EXTRA POWER MAGAZINE SPRING



**GOVT & OFFICERS ACP** - .45 ACP. Extra power springs help stabilize the follower for improved feeding performance with full power loads. 8-Rd. -5% extra power fits newer Govt/Commander, plus Shooting Star magazines, will NOT allow 8-rd capacity in Sig GSR mags; 7-Rd. - 11 lb. rating, fits Govt/Commander, Officers ACP only, except Wilson Combat.

**COLT 1911 AUTO** - 9mm and .38 Super. 8 lb., 10% extra power. 7 lb. is standard. Fits Govt/Commander magazines.

#969-000-082DM Colt 9mm Mag Spring, 3-pak, 9F11B53 ..... \$ 17.49

#969-000-084DM Colt .38 Super Mag Spring, 3-pak, 9F11N53 ..... 17.49

**COLT .380** - 5% extra power replacement for weak, worn, or broken spring helps ensure reliable feeding in Colt 1911-style pistols chambered in .380 ACP. Fits Government Model .380 and Mustang Plus 2 magazine.

#969-000-195DM Govt .380/Mustang +2 Mag Spring, 9F5K00 ..... \$ 7.49

**CASPION** - 10% extra power. Fits current production Caspian magazines.

#969-000-053DM Caspian Mag Sprg, 3-pak, 9F12F33 ..... \$ 18.49

**PARA-ORDNANCE P12** - 10% extra power. P12 fits 12-round, P12 magazines and all calibers of Para-Ordnance 10-round magazines. P13 fits 13-round, preban magazines. P14/P16 fits 13-, 14- and 15-round .45ACP magazines; 17- and 20-round .38 Super magazines; 15-round 10mm/.40 S&W magazines; 18-round 9mm magazines. For 10-round magazines, order P12 magazine springs.

#969-764-730DM P12 Mag Spring, 3-pak, 9F11J53 ..... \$ 17.29

#969-769-730DM P13 Mag Spring, 3-pak, 9F11J53 ..... 17.29

#969-760-730DM P14/P16 Mag Spring, 3-pak, 9F11B53 ..... 17.29

**Power mags** upgrades standard McCormick Power magazines to Power Plus. Available for 8- and 10-round mags. **Standard kit** for full-size Government and compact Officers Model magazines converts a 7-round magazine to 8-round capacity, and a 6-round magazine to 7-rounds.

**SPECS:** Stainless steel follower, steel spring. .45 ACP only.

#207-000-026DM Power Plus Kit for Standard Mags, 7B11P72 ..... \$ 14.99

#207-000-028DM Power Plus Conversion Kit, 7B11N72 ..... 14.99

#207-000-027DM Power Plus Conversion Kit, 10-Rd, 7B11L72 ..... 14.99

order on the web  
[www.brownells.com](http://www.brownells.com)

Orders/Tech: 800-741-0015

## WILSON COMBAT 1911 AUTO SPRING &amp; FOLLOWER KITS



## Genuine Factory Replacements For Your Wilson Mags

Original, factory replacement parts help you refurbish your Wilson to top condition for peak performance on duty or at the range. Self-lubricating polymer follower and extra-strong spring ensure reliable feeding. Fits Wilson Combat mags only.

**SPECS:** 7-Rd Kit fits the following Wilson Combat #47, #47A, #47C, and #47CB magazines. 8-Rd Kit fits #47D, #47DE, #47DA, #47DAB, #47DC, #47DBC, #47DOX, and #47DOXB, 47SFK. 10-Rd Kit fits #47T, #47TB, #47C-HV, #47OXC-HV.

#965-000-180DM 7-Round Spring/Follower Kit, 5F00QUB ..... \$ 7.99  
#965-000-181DM 8-Round Spring/Follower Kit, 5F00PXR ..... 7.99  
#965-000-182DM 10-Round Spring/Follower Kit, 5F00CAR ..... 7.99

## A &amp; G 1911 AUTO GRIP EXTENDER

Use Full Size Mags In Compact Guns; Increases Shooting Comfort

Slip-on collar, fills the space between a compact frame and bottom of a full-sized magazine to make a comfortable, hand-filling grip. Contoured to match the frame for improved trigger and recoil control. Ideal when using full size magazines as backup.

**SPECS:** High impact polymer, black. Use Colt 1911 magazine in Officers ACP.

#075-000-005DM Colt Extender, 5G9P91 \$ 13.99

## CLASSIC PISTOL

## 1911 LOW PROFILE MAG PAD

Low Profile Design That's Perfect For Concealment

Extra-tough plastic pad protects the 1911 magazine bases from damage when you drop them during competition or tactical exercises. Low-profile

design and black color are perfect for weapon concealment. Added length makes it easy to slam a fresh magazine home. Smooth surface allows for quick, smooth draw without the hassle of snagging on clothes.

**SPECS:** Plastic, black. 1/4" (6.4mm) thick. Sold in 3 Paks.

#169-500-002DM Low Profile Mag Pad, 3-pak, 9F8Q87 ..... \$ 9.99

## FREED DESIGNS 1911 AUTO X-GRIP™ MAGAZINE ADAPTER

Adapts Full-Size 8-Round Magazines To Officers Model For Increased Firepower

Snap-on adapter converts 8-round Government model Novak, Act-Mag, and Mec-Gar magazines for use in an Officers model pistol. Gives your Officers model the capacity of a full-size pistol, so you have more ammo available when you need it.

Two-piece, closed-bottom unit snaps tightly around the floorplate, but removes easily if you want to use the magazine with a full-size grip frame. Streamlined contours provide a nearly seamless mate to the grip frame. Gives added support for your little finger to improve weapon control, and offers extra cushion to protect the floorplate when dropping the mag during reloads. Made of rugged, impact-resistant polymer, so it takes a beating, yet weighs only half an ounce.

**SPECS:** Polymer, matte black. 2 1/2" (6.4cm) long, 1 1/16" (3cm) wide, 13/16" (2.1cm) high, 1/8 oz. (14g) weight. Adapts Novak, Act-Mag, and Mec-Gar 8-round .45 ACP Govt. model magazines for use in Officers ACP.

#100-003-159DM 1911 Auto X-Grip Adapter, 2A10J95 ..... \$ 14.95

## PACHMAYR

## MAGAZINE BUMPER KIT

For Positive Seating & Magazine Protection

Gives extra length needed for fast, positive magazine changes. Protects magazine from damage too. Same compound as used on Pachmayr grips.

**SPECS:** Fits 1911 Auto/copies. Screw on; screws, drill and jig included. Kits include 5 bumpers.

#692-700-000DM MBK-Colt Bumper Kit, 2F17D01 ..... \$ 20.99



## PACHMAYR 1911 AUTO

## MAGAZINE FOLLOWER

Helps Prevent Last Round Jams

Polished stainless steel follower with unique "rounded-top" is designed to help prevent the last round malfunctions common with issue followers. Replaces flat-topped follower without modification. Fits .45 ACP only.

#692-702-000DM Pachmayr .45 Follower, 2F4D34 ..... \$ 5.99



## STI 1911 AUTO

## BUMPER PAD

For Repair Or Replacement

Tough, black nylon polymer magazine pad. 170mm is legal for USPSA competition on 140mm and 170mm magazine tubes.

**SPECS:** Nylon polymer, black.

#791-246-170DM 170mm Bumper Pad, 1G5N51 .. \$ 6.95



## 10-8 PERFORMANCE 1911 AUTO

## FLAT TRIGGER

Delivers Consistent Length-Of-Pull Regardless Of Finger Placement

Lightweight, aluminum trigger shoe features a flat, serrated face for uniform length-of-pull regardless of index finger placement. Full width, stainless steel bow eliminates flex and is permanently staked to the shoe for added strength, making this trigger a top choice for duty and self defense guns. Stainless steel overtravel stop screw is mounted in the rear of the shoe and requires no staking or threadlocker to keep it in place - once it's set, it won't shoot loose.

**SPECS:** Bow - Stainless steel, polished finish. Shoe - Aluminum, silver, anodized finish. 2.2" (5.6cm) OAL. .3 oz. (8.6g) wt.

#100-003-159DM 10-8 Flat Trigger, 1B19D95..... \$ 24.75



## CASPIAN 1911 AUTO

## TRIK TRIGGER

For Caspian High-Capacity Receiver; Overtravel-Adjustable; Non-Slip Serrations On Shoe

Designed exclusively for use on Caspian's high-capacity 1911 receiver, this trigger features a lightweight, skeletonized aluminum shoe with flat, serrated face to ensure positive finger contact. Polished finish on bow helps provide smooth operation with minimal friction for a consistent, non-gritty pull. Adjustable stop screw lets you set overtravel to decrease the trigger's forward reset distance and allow faster follow-up shots.

**SPECS:** Fits Caspian high-capacity 1911 receivers only. 2 7/16" (6.2cm) OAL. .3 oz. (8.5g) weight. Shoe - Aluminum, natural finish. 5/8" (1.5cm) long, 1/4" (6.3mm) wide, 7/8" (2.3cm) high. Bow - Stainless steel, polished finish. 1 1/4" (4.4cm) long, 1" (2.5cm) wide.

#168-000-129DM High-Cap Trik Trigger, 8F24I36 ..... \$ 29.99



BROWNELLS

...ONLY THE BEST...

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## CYLINDER &amp; SLIDE 1911 AUTO

## SOLID ALUMINUM MATCH TRIGGER

Replaces Sloppy-Fitting Factory Trigger;  
Smooth, Rounded Face For Comfort

Match-grade replacement trigger improves control and increases shooting comfort for greater accuracy. Solid, aluminum alloy trigger shoe is oversized for precise fitting to your frame. Smooth, rounded face eliminates "tender finger" caused by abrasions from sharply serrated trigger faces during long shooting sessions. Transmits the actual trigger action more effectively for a better "feel" of actual pull weight and improved control of let-off. Stainless steel trigger bow is longer than factory length to reduce take up. Overtavel screw helps eliminate trigger overtravel. Available with Short, Medium, and Long trigger shoe. Gunsmith fitting required.

**SPECS:** Aluminum shoe, stainless steel bow. **Short** - 2.25" (5.72cm), **Medium** - 2.35" (5.97cm), **Long** - 2.40" (6.1cm).

#206-000-024DM	Alum. Match Trigger, Short, 6K20N80.....	\$ 26.00
#206-000-025DM	Alum. Match Trigger, Medium, 6K21D64.....	27.99
#206-000-026DM	Alum. Match Trigger, Long, 6K20Q80.....	26.00

CLYINDER & SLIDE 1911 AUTO  
LONG ALUMINUM TRIGGER

GSA Helps Ensure Correct Finger Placement For Best Accuracy

Extra-length trigger shoe helps ensure proper placement of the index finger so pull force is directed straight rearward, preventing disturbance to sight alignment for improved accuracy. Shoe is permanently staked and drilled in a 3-hole configuration to keep weight to a minimum. Fine line serrations on the face provide a positive "feel" and help improve overall trigger control. Highly polished, stainless steel bow prevents trigger-flex and eliminates drag. Overtravel stop screw allows adjustments for creep. Gunsmith fitting required.

**SPECS:** Shoe - Aluminum, silver, anodized finish. Bow - Stainless steel, polished finish. 2.40" (6.1cm) OAL.

#206-000-033DM	Long Trigger, 6K21J08.....	\$ 26.99
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CLYINDER & SLIDE 1911 AUTO  
TRIGGER PULL REDUCTION KIT

Super-Slick Parts  
Lighten Series 80 Pull

Titanium-nitrided parts, with an exclusive moly-disulfide coating, reduce trigger pull weight without risky modifications to Series 80 Colt's firing pin safety system. Reduces the creep and jump in the takeup that's inherent in these guns. When used with custom, after-market parts, trigger pulls as low as 2½ lbs. can be safely achieved. 

**SPECS:** Steel, TiN and moly coated, gold color. Kit includes hammer pin, sear pin, trigger lever, plunger lever, firing pin plunger.

#206-080-000DM	Trigger Pull Reduction Kit, 6K38K40.....	\$ 48.00
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**The Brownells Guarantee!**

If you aren't completely, 100% satisfied with any purchase you receive from Brownells, for any reason, at any time, return it for a full refund or exchange. Your complete satisfaction is what's most important to us.

## DLASK ARMS

## ULTRA-LIGHTTRIGGER

Magnesium & Titanium For Strength; Adjustable For Take-Up & Overtavel

Titanium stirrup, magnesium shoe and two-way adjustability provide the best combination of strength, low weight and crisp-feeling response for an ultra-light, match-quality trigger pull without flex, take-up or overtravel.

**SPECS:** Magnesium shoe, titanium stirrup, silver finish. Available in **Short** - 2.124" (5.4cm), **Med.** - 2.187" (5.6cm), **Long** - 2.335" (5.9cm). **Shoe:** **1911** and **Para.** - .245" (6.2cm) wide, **Gold Cup**; .352" (8.9mm) wide, .2 oz. (6g) weight. Lightening holes not available on **Short** models.

STK # SHORT	STK # MED	STK # LONG	FITS
#253-102-003DM	#253-101-003DM	#253-100-003DM	1911 Auto
NA	#253-101-004DM	NA	Gold Cup
NA	#253-101-010DM	#253-100-010DM	Para-Ord.

- Advise # - Ultra-Light Trigger, 3E37M08 ..... \$ 55.99

ED BROWN 1911 AUTO  
NATIONAL MATCHTRIGGER

Stainless-Steel Bow  
Eliminates Flex

Precision-machined, curved shoe with a finely serrated surface provides good feel and trigger control. Shoe height is slightly oversized for precise fitting. Stainless steel bow gives smooth, no-flex trigger movement. Overtravel stop screw prevents creep. Available with **Solid** shoe in long or short length to let you choose the most comfortable length of pull. Drilled, **3-Hole** shoe provides an even lighter trigger pull; long length only. 

**SPECS:** Aluminum, silver anodized shoe; polished stainless steel bow. **Shoe** - ¼" (6.3mm) wide, 1⅛" (23.8mm) high. Overall length measured from center of shoe to end of bow. **Short** - 2 ⅓" (5.2cm) OAL. **Long** - 2 ⅔" (5.7cm) OAL. Gunsmith fitting required.

#087-000-012DM	3-Hole Trigger, Long, 7H18H17.....	\$ 21.99
#087-000-004DM	Solid Trigger, Long, 7H18N17.....	19.99
#087-000-005DM	Solid Trigger, Short, 7H18A17.....	19.99

GUN CRAFT PARA-ORDNANCE  
ALUMINUM TRIGGER

Two Lengths  
Fit Large & Small Hands

Lightweight, aluminum triggers give shooters with different-sized hands the proper index finger placement for easier, smoother trigger engagement. **Short** trigger helps shooters with smaller hands reach around the Para-Ordnance frame. **Long** trigger gets the placement right for shooters with larger hands. **Square** trigger is extra long and features a gentle 4" radius along the length of the face that increases surface area and gives a lighter perceived pull so the gun is easier to "double-tap". All models feature grooved face, steel bows with fitting pads and overtravel adjustment. 

**SPECS:** Aluminum body, steel bow. **Body**: .240" (6mm) wide. **Short**: 2.3" (5.8cm) long overall, **Long**: 2.40" (6cm) long overall. **Square**: 2.40" overall length. Fits Para-Ordnance frames only, requires gunsmith fitting.

#376-100-010DM	Short Trigger, for Para-Ord., 6G24C95.....	\$ 29.95
#376-100-011DM	Long Trigger, for Para-Ord., 6G24D95.....	29.95
#376-100-111DM	Square Trigger, for Para-Ord., 6G20J67.....	24.95

**SATISFACTION GUARANTEED  
SINCE 1939**

## INFINITY 1911 AUTO

## INTERLOCKING TRIGGER SYSTEM

Quick Change Trigger Profiles For The Best Possible Fit

Quickly customize your pistol to get the trigger feel that's right for you. Lightweight, interchangeable trigger inserts provide enhanced flexibility to trigger shape selection and overall length adjustment. Separate bow with staked-on base accepts interlocking inserts; change just the insert to match shooting conditions or course of fire without affecting your precisely-tuned trigger job. **Top Curved** is Short-Flat style insert with the curve at the top. **Standard** trigger base has lightweight Titanium bow. **Tri-Glide** trigger base has a steel ball bearing inset into rear of a Titanium bow. Provides uniform contact surface and reduces friction. All base models feature overtravel and takeup adjustments. Purchase base and inserts separately. 

**SPECS:** Bow - Titanium. Base & Inserts - 6061 aluminum. Available to fit single stack 1911 auto and Infinity (SVI) and STI wide body frames. Infinity/STI trigger bases and inserts measure .250" (6.35mm) wide and may require enlarging the width of the trigger slot in the frame. Overall Length - **Long-Flat** 2.4" (6.1cm), **Short-Flat** 2.2" (5.6cm), **Long-Curved** 2.3" (5.8cm), **Short-Curved** 2.1 (5.4cm), .3 oz. (7g) wt.

## TRIGGER INSERTS

STK# LONG FLAT	STK# SHORT FLAT	STK# LONG CRVD	STK# SHORT CRVD	COLOR	PRICE
#823-106-001DM	#823-106-101DM	#823-106-002DM	#823-106-102DM	Silver	3B17P70 \$ 22.99
#823-106-021DM	#823-106-121DM	NA	NA	Black	3B21D25 \$ 26.99
NA	#823-106-131DM	#823-106-032DM	NA	Red	3B21G25 \$ 26.99

## STANDARD TRIGGER BASE

STOCK #	COLOR	FITS	PRICE
#823-107-000DM	Silver	Infinity/STI	3B42J55 \$ 53.99
#823-107-013DM	Black	Infinity/STI	3B46E12 \$ 57.99
#823-107-014DM	Red	Infinity/STI	3B46B12 \$ 57.99
#823-107-001DM	Silver	1911	3B33B08 \$ 41.99
#823-107-003DM	Black	1911	3B36N64 \$ 45.99
#823-107-004DM	Red	1911	3B36A64 \$ 46.99

## TRI-GLIDE TRIGGER BASE

STOCK #	COLOR	FITS	PRICE
#823-114-000DM	Silver	Infinity/STI	3B46K10 \$ 57.99
#823-114-001DM	Silver	1911	3B36M63 \$ 46.99
#823-114-003DM	Black	1911	3B40E20 \$ 50.99

## Selection • Service • Satisfaction

HARRISON DESIGN & CONSULTING 1911 AUTO  
EXTREME SERVICE TRIGGER

Delivers A Precise,  
Comfortable Trigger Pull,  
Plus Strength & Reliability

High-performance trigger is built for shooters who run their guns hard, yet want a precise, smooth, consistent trigger pull. Solid aluminum shoe gives a comfortable, natural finger position to help prevent uneven pressure that can compromise accuracy. Smooth, curved face with radiused edges won't abrade the finger, and a choice of shoe lengths lets you set a length of pull that concentrates the full power on the centerline of the trigger. Shoe is permanently staked to a non-flex bow of hardened stainless steel with a mirror-polished surface that eliminates friction with the frame. Fixed, internal overtravel stop lets you set the precise amount of overtravel when you install the trigger, and won't back out over time. Simply file the tip of the stop until it allows the sear nose to clear the hammer hooks and half-cock notch. Models available for full-size 1911 Government Model in natural silver finish or wear-resistant, black IonBond DLC, an exceptionally hard coating used in high-stress industrial applications like race car engines. 

**SPECS:** Stainless steel bow, aluminum shoe, natural silver or black IonBond DLC finish. Shoe is .25" (6.4mm) wide. Length measured from middle of curve in shoe face to back of bow. **Short** - 2.1" (5.3cm) long. **Medium** - 2.2" (5.6cm) long. **Long** - 2.25" (5.7cm) long.

#100-004-096DM	Short Trigger, Black, 9B31N66..	\$ 34.99
#100-004-094DM	Short Trigger, Silver, 9B26E14..	29.99
#100-004-774DM	Medium Trigger, Black, 9B31E66 ..	34.99
#100-004-777DM	Medium Trigger, Silver, 9B26G14 ..	29.99
#100-004-097DM	Long Trigger, Black, 9B31F66 ...	34.99
#100-004-095DM	Long Trigger, Silver, 9B26A14 ...	29.99

**SPECS:** Stainless steel bow, aluminum shoe, natural finish.

#100-003-273DM	Solid Trigger, Short, 2B23Q29...	\$ 24.95
#100-003-272DM	Solid Trigger, Medium, 2B23D29...	24.95
#100-003-271DM	Solid Trigger, Long, 2B23D29...	24.95
#100-003-270DM	Custom Trigger, 2B24C61....	26.99

Office/Tech: 641-623-5401

## NOWLIN MFG. 1911 AUTO LIGHTWEIGHT TRIGGER

Less Mass For Lightest  
Possible Trigger Pull



Lower overall weight helps deliver the lightest trigger pull possible on competition pistols. Features takeup tab and overtravel adjustment for a crisp, clean letoff without excess travel. Stainless steel bow provides the stiff, no-flex feel that match shooters need for consistent accuracy plus, it's heat treated to maintain shape and prevent magazine drag. Specially-contoured, CNC machined, aluminum alloy shoe cuts weight to an absolute minimum. Drop-In shoe fits 1911 Auto frames with no fitting.   
**SPECS:** Aluminum shoe, silver, 2.2" (5.6cm) long. .22 oz. (6.3g) wt.

**#654-018-112DM** Drop-In Light Trigger,  
4E23C96 ..... \$ 28.99

## STI MATCH GRADE TRIGGER

Outstanding Feel,  
Extremely Lightweight

Rigid stainless steel bow attached to extremely lightweight, durable shoe has tabs for take up adjustment to provide a crisp-feeling trigger. Comes equipped with an overtravel stop screw, and choice of glass-filled nylon or aluminum shoe. Precise bow tolerances maintain proper magazine clearance for smooth function.

**SPECS:** Bow - 4140 stainless steel. Shoe - Glass-filled nylon or aluminum. Long Curve Trigger is 2 1/8" (6.1cm) long, .239" (6mm) wide. Short Curve Trigger is 2 1/4" (5.7cm) long, .237" (6mm) wide. Aluminum Trigger is 2 1/4" long, .217 (5.5mm) wide.

**#791-000-063DM** Long Curve Nylon Trigger,  
1G23N34..... \$ 24.99

**#791-000-064DM** Short Curve Nylon Trigger,  
1G23N34..... 24.99

**#791-000-065DM** Lightweight Aluminum  
Trigger, 1G28I52 ..... 29.99

## STI 1911 AUTO

### WIDE-FRAME COMPOSITE TRIGGER

Lightweight Polymer Trigger  
For STI Double-Stack Pistols

Feather-light, stainless steel bow, combined with a skeletonized composite polymer shoe dramatically reduces overall trigger weight to help you achieve a very light trigger pull. Made for wide frame (double stack magazine), competition pistols when trigger pull weight needs to be kept below 2 lbs. Stainless steel bow is stamped, and then machined for an accurate fit. Curved, one-piece composite shoe has an overtravel adjustment screw, and is thermo-bonded to the bow so it can't separate, even under the continuous stress of competitive shooting.

**SPECS:** Bow - Stainless steel, matte finish. Shoe - Polymer composite, black. Fits STI double-stack pistols.

**#791-120-101DM** Wide-Frame Trigger, 1G28E52. \$ 29.99

## WILSON COMBAT 1911 AUTO COMPETITION MATCH TRIGGER

Light Aluminum Trigger  
Pinned To Steel Stirrup

Drilled, lightweight, long, adjustable aluminum trigger is pinned to steel stirrup for maximum strength and long life. Grooved for positive, fingertip control. Includes overtravel adjustment screw and Allen wrench.

**SPECS:** 2.4" (6.1cm) overall length, .235" (5.97mm) wide.

**#965-001-045DM** Wilson .45 Trigger, 5F14N77.... \$ 16.99

## WILSON COMBAT 1911 AUTO ULTRALIGHT MATCH TRIGGER

Light Weight For A Smooth Pull  
& Ultra-Crisp Letoff;  
Shoes To Fit Any Finger Size

The same high-quality match-grade trigger used by the Wilson Custom Shop in its famous custom 1911 autos. Weighs a mere .2 oz. (6g) to help ensure a consistent trigger pull and ultra-crisp letoff for competition or tactical pistols. Solid shoe is precision machined from high-grade aluminum alloy, with clean, well-defined serrations on the face for positive finger contact and neatly radiused edges that won't abrade finger; attractive, low-luster finish. Three-hole **Skeletonized** model has long shoe with curved face; **Solid** model available with **Curved** face in Short, Medium, and Long lengths or **Flat** face. Customize overtravel to your pistol with the adjustable overtravel screw (hex wrench included). Stirrup is made of heat-treated stainless steel to minimize unwanted flex; polished, high-gloss finish ensures minimal friction with frame. Minor fitting may be required.   
**SPECS:** Aluminum shoe, silver, 2.2" (5.6cm) long. .22 oz. (6.3g) wt.

**#965-190-045DM** Skeletonized Ultralight Match Trigger, 5F30G15 ..... \$ 34.99

**#965-000-067DM** Solid Curved Ultralight Match Trigger, Short, 5F29A41 ..... 34.99

**#965-000-065DM** Solid Curved Ultralight Match Trigger, Medium, 5F29P33..... 34.95

**#965-000-066DM** Solid Curved Ultralight Match Trigger, Long, 5F29D33..... 34.99

**#965-000-064DM** Solid Flat Ultralight Match Trigger, 5F33E07 ..... 37.95

## CLARK CUSTOM 1911 AUTO CUSTOM SEAR SPRING

Effective, Easy-To-Install Cure -

Saves Carefully Stoned Sear & Hammer Notches

Exclusive, "split" center leg of spring keeps constant forward pressure on trigger to prevent hammer/ sear notch damage (which can cause dangerous "hammer follow") on guns equipped with lightened or "traditional", custom trigger jobs. Allows hammer to stand cocked under most normal conditions and will not affect trigger break or pull. Can be used with lightweight triggers or Gold Cup-style hammers.

**SPECS:** Blued steel, 2 1/8" (7.1cm) long, 1/2" (12.7mm) wide. Fits all models of Colt-style 1911 Auto pistols.

**#181-130-001DM** Custom Sear Spring, 1H5M19. \$ 6.99

**#181-130-003DM** 3 Custom Sear Springs,  
1H14C24..... 18.99

## INFINITY 1911 AUTO TRI-GLIDE TITANIUM SEAR SPRING

Smooth, Reliable Pull With Light Triggers

Reduced tension rate compared to steel makes pull weights as low as 1 1/2 lbs. possible. Non-stacking, linear movement reduces sear loading to allow a 1 pound reset weight without sear bounce. Helps provide a very smooth trigger takeup.

**SPECS:** Titanium. Both springs require minor fitting. 1911 fits single stack, 1911 autos. **Hi-Cap** fits STI/ Infinity and Para-Ordnance.

**#823-111-000DM** 1911 Tri-Glide Sear Spring,  
3B25B96 ..... \$ 29.99

**#823-000-005DM** Hi-Cap Tri-Glide Sear Spring,  
3B23H57..... 29.99

## OTHER SEAR SPRINGS

**ED BROWN HARDCORE™** - Longer center leg allows precise spring tuning; helps prevent disconnector failure and provides more positive sear engagement. Specially heat treated, spring, tool steel will never fail under normal use. Includes Ed's **LIFETIME GUARANTEE**.   
**SPECS:** Spring steel, blue.

**#087-825-100DM** Hardcore Sear Spring, 7H6L81\$

**ED BROWN SEAR SPRINGS** - Assures positive sear engagement and helps prevent disconnector failure. High-quality, tempered spring features extra length on the center leg that allows precise tuning of the disconnector.   
**SPECS:** Steel, pak of 5. 19 lb. weight, factory is 23 lb.

**#087-045-822DM** Sear Spring, 7H5I10 ..... \$ 6.49

**WILSON COMBAT BULLET PROOF™** - Made from the finest spring steel and correctly tempered for long service life. Maintains constant tension without taking a set.   
**SPECS:** Spring steel, blue.

**#965-417-000DM** Bullet Proof Sear Spring,  
5F5D99 ..... \$ 6.99

**WOLFF SEAR SPRING** - Wolff's renowned quality standards ensure uniform thickness throughout the entire spring for consistent tension on both the sear and disconnector. Correctly tempered so it won't take a set when left "cocked and locked".   
**SPECS:** Blued steel, tempered. Sold singly or in 5, 10 and 25 paks. Fits all 1911 Autos.

**#969-302-010DM** 1911 Sear Spring, Single,  
9F4Q83 ..... \$ 6.49

**#969-302-020DM** 1911 Sear Spring, 5-pak,  
9F19K67 ..... 29.49

**#969-302-030DM** 1911 Sear Spring, 10-pak,  
9F35E34 ..... 52.99

**#969-302-040DM** 1911 Sear Spring, 25-pak,  
9F80Q03 ..... 119.99

## ED BROWN 1911 AUTO

### COMPETITION MAINSPRING

Lighter Mainspring For  
Match-Quality Triggers



Top-quality springs assure consistent, reliable ignition plus dependable performance. Provides the lower weight necessary to achieve the clean-breaking, light trigger sought after by 1911 aficionados everywhere.   
**SPECS:** Steel, pak of 5. 19 lb. weight, factory is 23 lb.

**#087-045-919DM** Mainspring, 5-pak, 7H7E67 ..... \$ 8.99

## ED BROWN COMMANDER RECOIL SPRING

Constant Rate Design  
For Improved Ejection & Dependable Cycling

Premium-quality replacement for old, tired factory recoil springs in the 1911 Commander improves function and reliability. Constant rate design along the entire length to help keep the slide closed longer when shooting heavy loads. Reduces wear from battering and shortens the distance spent casings are ejected. High tensile strength, round wire, spring steel ensures years of reliable service. **18 lb.** is the correct, factory weight and an excellent choice for restoring your pistol to its original specs. **20 lb.** Extra power spring holds the slide closed a little longer to help solve the problem of brass ejecting too far (more than 15 feet).   
**SPECS:** Round-wire spring steel. Approximately 5 1/8" (13cm) long uncompressed. Fits Commander-length 1911 pistols.

**#087-000-045DM** 18 lb. Commander Recoil Spring, 7H8G46..... \$ 10.60

**#087-000-046DM** 20 lb. Commander Recoil Spring, 7H8A46 ..... 10.60

## ISM CERTIFIED SPRING



Designed For Maximum  
Consistency & Reliability

CAD designed and built to aerospace specifications from chrome silicon or corrosion resistant stainless steel for maximum durability, consistency and reliable performance. Heat treated, shot peened and fully stress relieved to minimize spring set.   
**SPECS:** Chrome silicon or stainless steel round wire.

**1911 GOVT.AUTO RECOIL SPRINGS** - Chrome silicon (CS), standard wound.

**#445-100-109DM** 9 lb. CS Spring, 5D5G31..... \$ 7.95

**#445-003-010DM** 10 lb. CS Spring, 5D5B31..... 7.95

**#445-000-001DM** 11 lb. CS Spring, 5D5H31..... 7.95

**#445-000-002DM** 12.5 lb. CS Spring, 5D5H31..... 7.95

**#445-100-114DM** 14 lb. CS Spring, 5D5N31..... 7.95

**#445-003-015DM** 15 lb. CS Spring, 5D5A31..... 7.95

**#445-100-016DM** 16 lb. CS Spring, 5D5A31..... 7.95

**#445-100-018DM** 18 lb. CS Spring, 5D5J31..... 7.95

**#445-100-118DM** 18 lb. SS Spring, 5D5P31..... 7.95

**#445-000-015DM** 20 lb. CS Recoil Spring,  
5D5J31 ..... 7.95

**1911 AUTO MAINSPRING** - Stainless steel (SS) or chrome silicon (CS). Wound in a variety of weights to help you get the best balance between lightness and reliable ignition.

**#445-004-014DM** 15 lb. CS Spring, each, 5D4L27. \$ 6.25

**#445-105-017DM** 17 lb. CS Spring, each, 5D4G17. 6.25

**#445-105-191DM** 19 lb. SS Spring, each, 5D4H27. 6.25

**#445-105-195DM** 19 lb. SS Spring, 5-pak,  
5D18G75..... 26.50

**#445-000-023DM** 22 lb. 1911 SS Spring, each,  
5D4M17..... 6.25

## KIMBER 1911 AUTO SPRING TUNE UP KIT



### Correct-Weight, Factory Original Springs For Reliable Cycling

Premium-quality, steel alloy springs help you keep your Kimber running as smoothly and reliably as it did when it came out of the box. These are the same springs that are installed in .45 ACP/.40 S&W Kimbers at the factory. Each kit includes a factory weight recoil spring, firing pin spring, and mainspring. **Full Size** kit fits original Government Model and full-size Kimber pistols with 5" barrel; 16 lb. recoil spring for all-around reliability with a wide range of ammunition. **Compact** fits Kimber Compact pistols with 4" barrel and short (Officers length) grip frame. Factory weight 22 lb. recoil spring.

**SPECS:** Tempered spring steel alloy.

**#387-000-082DM** Full-Size Spring Tune Up Kit,

5B11F33 ..... \$ 13.99

**#387-000-080DM** Compact Spring Tune Up Kit,

5B11K11 ..... 13.99

## NIGHTHAWK CUSTOM 1911 AUTO SPRING KITS

### High Quality Springs For Smooth, Reliable Function

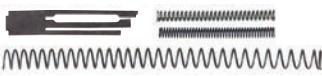
High-quality replacement springs ensure reliable performance from your pistol, including proper feeding, positive ejection, and minimal battering of frame and slide. Replace fatigued springs to return a gun to consistent, dependable function or use as components in a custom build. Pistolsmiths recommend changing springs regularly as part of a positive preventive maintenance program. Kits include two standard weight recoil springs, an extra power recoil spring for hot or +P loads, extra power firing pin spring for positive ignition, and reduced power hammer spring.

**SPECS:** Spring steel. **Govt.** contains two 17 lb. recoil springs, 20 lb. extra power recoil spring, reduced power hammer spring, and an extra power firing pin spring. **Commander** contains two 20 lb. recoil springs, 22 lb. extra power recoil spring, 21 lb. reduced power hammer spring, and an extra power firing pin spring.

**#100-003-264DM** Govt. Model Spring Kit,  
2B18J63 ..... \$ 19.95

**#100-003-265DM** Commander Spring Kit,  
2B18I63 ..... 19.95

## NOWLIN MFG. SPRINGS



### Premium Quality For Competition Pistols

Made from premium-quality, drawn and tempered, chrome silicon wire or high-carbon steel for the very best in performance and durability. Fully tested and guaranteed to perform.

**SPECS:** Chrome silicon or high carbon, steel wire.

**MATCH-GRADE SEAR SPRING** - Best combination of tension and pressure for light, match-quality trigger jobs. High-carbon steel with skeletonized leaves for even pressure, correct travel.

**#654-253-000DM** Match Sear Spring, 4E6M59.... \$ 7.95

**HAMMER SPRING** - 19.5 lb hammer spring (mainspring) lets pistol cycle more easily, gives reliable ignition and the ability to achieve smoother, lighter trigger pull.

**#654-252-000DM** 19.5 lb Mainspring, 4E3A16..... \$ 3.99

**HEAVY DUTY FIRING PIN SPRING** - Helps assure reliable ignition and positive pin "return" when used with standard weight firing pins and lighter hammer springs.

**#654-251-000DM** H/D Firing Pin Spring, 4E2E63\$ 3.49

## SPRINCO 1911 AUTO PROGRESSIVE RECOIL SPRING



### Moly Treatment & Chrome Silicon Steel Provide Consistent Performance

Varied, progressive structure provides constant pressure with greatly increased spring performance; penetrating moly increases lubricity to last longer. Wound from high endurance chrome silicon wire for maximum performance with an extended cycling range of 50,000 cycles.

**SPECS:** Chrome Silicon wire. Fits 1911 Autos.

STOCK #	WEIGHT	STOCK #	WEIGHT
<b>#943-102-008DM</b>	8 lb.	<b>#943-102-016DM</b>	16 lb.
<b>#943-102-010DM</b>	10 lb.	<b>#943-102-018DM</b>	18 lb.
<b>#943-102-012DM</b>	12 lb.	<b>#943-102-020DM</b>	20 lb.
<b>#943-102-014DM</b>	14 lb.		

- Advise # — Progressive Recoil Spring, 3D6D71. \$ 8.95

## TACTICAL SPRINGS 1911 AUTO RECOIL SPRINGS



### Consistent Performance For High-Stress, High-Volume Shooting

Premium-quality recoil spring helps ensure consistent, dependable operation for tens of thousands of compression cycles. Perfect for the high-volume tactical or competition shooter who needs a finely tuned spring that delivers its rated power as reliably on the 50,000th shot as it did on the first. Made from chromium-silicon steel alloy selected specifically for its hardness, heat resistance, and ability to withstand high stresses—the same alloy used for valve springs on automobile engines. Cryogenically treated to relieve internal stress, and surface impregnated with Sprinco's proprietary Plate+ molybdenum disulfide lubricating coating. Available in factory standard 16-lb. weight, as well as extra-power 17- and 18-lb. weights to reduce slide and frame battering with hot loads and shorten the distance spent brass is ejected from gun.

**SPECS:** Cryo-treated chrome silicon alloy. Fits full-size 1911 Auto Govt. Model.

**#943-000-013DM** 16 lb. Recoil Spring, 3D6H71.... \$ 8.99

**#943-000-014DM** 17 lb. Recoil Spring, 3D6L71 .... 8.99

**#943-000-015DM** 18 lb. Recoil Spring, 3D6G71.... 8.99

## WILSON COMBAT 1911 AUTO

### SPRING CADDY

#### Kit of Recoil Springs & Accessories

Spare recoil springs, SHOK-BUFFS, bushing wrench and other guide rod accessories, all in one handy pouch that fits right in your shooting bag.

**SPECS:** Kit includes 1 each 8 lb., 10 lb., 12 lb., 15 lb., 17 lb., 18½ lb. Govt. length recoil springs, 4 SHOK-BUFFS, nylon bushing wrench and one extra-power firing pin spring.

**#965-364-000DM** Wilson Spring Caddy, 5F26K46\$ 29.99

**RECOIL SPRINGS** - Progressively wound to slow the slide gradually for less chance of frame damage and returns the slide quicker when faster cycling is needed. Government length only

STOCK #	WEIGHT	STOCK #	WEIGHT
<b>#654-250-008DM</b>	8 lb.	<b>#654-250-016DM</b>	16 lb.
<b>#654-250-009DM</b>	9 lb.	<b>#654-250-018DM</b>	18.5 lb.
<b>#654-250-014DM</b>	14 lb.		

- Advise # — Nowlin Recoil Spring, 4E6B81 .... \$ 8.99

**SATISFACTION GUARANTEED  
SINCE 1939**

## WILSON COMBAT 1911 AUTO COMPLETE SPRING KIT



### All The Springs Needed For One Pistol

This top-quality kit assembled by the pistolsmiths at Wilson contains all the springs needed for a full-size Government Model or Commander-sized pistol. Manufactured with finest spring steel, these springs are great for new builds or to have on hand to replace tired or damaged springs on an existing pistol.

**SPECS:** Kit includes: recoil spring, extra power firing pin spring, reduced-power hammer spring, magazine catch spring, sear spring, and plunger tube spring. **Gov't Model** kit has 18.5 lb. recoil spring; **Commander** has a 20 lb. recoil spring. Both kits come with an 18 lb. hammer spring.

**#965-000-177DM** Govt Model Spring Kit, 5F13A90 ..... \$ 15.99

**#965-000-178DM** Commander Spring Kit, 5F14C59 ..... 15.99

## WILSON COMBAT "CUSTOMTUNE" SPRING KITS



### Add Reliability, Improve Function

High quality springs drop-in to improve handgun performance. High tensile strength wire delivers reliable function.

**SPECS:** Kit contains one each of the springs listed below. **RP** = Reduced Power, **XP** = Extra Power.

**#324 "C", COLT COMMANDER .45 ACP** - RP 19 lb. hammer spring; XP firing pin spring; RP 12 and XP 20 lb. recoil springs.

**#965-324-002DM** Wilson Kit #324C, 5F11G84 ..... \$ 13.95

**#324 "G", COLT GOVT. .45 ACP** - RP 19 lb. hammer spring; XP firing pin spring; RP 10 and XP 18½ lb. recoil springs.

**#965-324-001DM** Wilson Kit #324G, 5F11C84 ..... \$ 13.95

**#325 COLT OFFICERS MODEL** - RP 21 lb. hammer spring; XP firing pin spring; RP 18½ lb. and XP 24 lb. recoil springs.

**#965-325-000DM** Wilson Kit #325, 5F12H68..... \$ 14.99

## WILSON COMBAT 1911 AUTO EXTRA-POWER FIRING PIN RETURN SPRINGS



### Added Spring Force Helps Prevent Accidental Discharges

Extra power replacement springs help prevent the firing pin from making contact with the primer in the event the gun is dropped on the muzzle. A little extra protection against accidental discharge - also minimizes firing pin bounce and helps keep the firing pin stop in place. **"Extra Extra Power"** spring has even more serious oomph and is the replacement for factory spring in Wilson 1911s. Recommended for guns with 21 lb. or heavier hammer springs. Using with lighter hammer springs can result in misfires.

**SPECS:** Spring steel. Replacement recommended every 5,000 rounds. **Extra Extra Power** not for use in guns with light hammer springs; for use in guns with 21 lb. or heavier hammer springs.

**#965-000-029DM** XP Firing Pin Return Spring, 5F2M59 ..... \$ 2.95

**#965-000-174DM** XXP Firing Pin Return Spring, 5F2D70 ..... 2.95

**GSA CALL FOR GSA PRICING**



## WOLFF 1911 AUTO PISTOL SERVICE PAK

All, essential, factory weight coil springs for a Colt 1911/1911A1, 45 ACP pistol. No fitting required. Magazine spring not included.

**#969-309-510DM** Colt 1911 Service Pak, 9F12P00 ..... \$ 17.99

## WOLFF 1911 AUTO REDUCED POWER HAMMER SPRING PAKS

3-In-1 Tuning Choices  
Various weights of reduced power hammer springs in one kit so you can precisely tune the autos listed for smoothest trigger pull and proper functioning. Contains 1 each 19 lb., 20 lb. and 21 lb. hammer springs. Factory spring is 23 lbs.

## WILSON COMBAT 1911 AUTO FLATWIRE RECOIL SPRING KIT

Improve Cycling & Operation With Spring & Guide Rod Kit  
  
Chrome silicon flat wire spring and hardened steel guide rod drop in to 1911 to help improve cycling and operation. Available for both full-size Government 5" models and Compact 4" models. **Full Size** kit includes 17# flat wire recoil spring with machined barstock steel guide rod to fit 5" models and is compatible with standard recoil spring plugs and Shok-Buff recoil buffers. **Compact** kit includes 22# flat wire recoil spring, full-length guide rod clearance for compact barrel lugs and link, and reverse spring plug.

**SPECS:** Chrome silicon flat wire spring, black finish. Machined barstock guide rod, stainless steel finish. **Full Size** fits 5" Government models. **Compact** fits Wilson Combat 4" 45 ACP Compact and Professional models, Kimber 4" 45 ACP Compact and Professional models, STI 4" 45 ACP Ranger II, Bul Ltd 45 ACP M-5 Commander and Springfield Armory Compact Series 45 ACP with cone barrel and collar plug and Springfield Armory Champion Series 45 ACP with cone barrel and supported reverse plug.

**#965-000-163DM** Full Size Flat Wire Recoil Spring Kit, 5F17A62..... \$ 19.99

**#965-000-164DM** Compact Flat Wire Recoil Spring Kit, 5F44C10..... 49.99

## WOLFF 1911 AUTO CHROME SILICON RECOIL SPRING

Resists Taking A Set; Choice Of Three Weights To Match Your Gun

Chrome silicon steel recoil spring resists taking a set even after thousands of compression cycles for improved performance and reliability. Available in three power ratings, so you can match spring weight to your specific gun and the type of load you shoot. Use **Reduced Power** 14 lb. spring for target loads with lighter than standard bullets or powder charges, **Factory Standard** 16 lb. spring for all-around reliability with the widest range of ammo, and **Extra Power** 18½ lb. spring for smoother cycling and less slide battering with heavy loads. Each spring comes with an extra power firing pin spring to ensure positive ignition and an extra margin of safety in preventing accidental discharges.

**SPECS:** Chrome silicon spring steel. Available in 14, 16 & 18½ lb. weights. Fits 1911 Auto Government Model.

**#969-000-189DM** Reduced Power 14 lb. CS Recoil Spring, 9F5A31..... \$ 7.99

**#969-000-190DM** Factory Std 16 lb. CS Recoil Spring, 9F5F00..... 7.95

**#969-000-191DM** Extra Power 18½ lb. CS Recoil Spring, 9F5I22..... 7.99

## WOLFF RECOIL SPRING

### FineTune For Light, Standard Or Heavy Loads

Like all Wolff springs, these for the 1911 Auto in .45, .38 Super or 9mm are the finest, most reliable, longest lasting ones available. The springs of choice for most of the nation's top builders. Except where noted, all recoil springs are supplied with an extra power firing pin spring that keeps the firing pin stop in place and prevents firing pin "float"; an addition recommended by pistolsmith Bill Wilson.

**TYPE A - FOR TARGET (SOFTBALL) LOADS** - These were originally recommended to us by Major F. B. Conway, U.S.A. - M.T.U. Whenever lighter than standard bullets or powder charges are being used, a lighter recoil spring is a must for correct functioning; however, they MUST NOT BE USED WITH STANDARD (HARDBALL) LOADS. The 10 lb. Type A spring is the old favorite (for reduced loads) and for that reason we also make it available as a single item (without the extra power firing pin spring).

STOCK #	LB.	STOCK #	LB.	STOCK #	LB.
#969-419-070DM	7	#969-419-100DM	10	#969-419-130DM	13
#969-419-080DM	8	#969-419-110DM	11	#969-419-140DM	14
#969-419-090DM	9	#969-419-120DM	12	#969-419-150DM	15

- Advise # - R/P Recoil Spring, 9F5Q26 ..... \$ 7.89

#969-950-500DM 10 lb. Spring, only, 9F2P42 ..... \$ 3.99  
#969-950-510DM 10 lb. Spring, 10-pak, 9F21H46. 35.60

### TYPE B - FACTORY REPLACEMENT SPRING FOR HARDBALL LOADS

Exactly matches the specs of the original factory spring. Govt. Model does NOT come with extra power firing pin spring. Commander may also be used as an extra power spring for 9mm/.38 Super pistols and comes with an XP firing pin spring.

#969-950-600DM	16 lb. Govt. Model Recoil Spring, 9F2F42	..... \$ 3.99
#969-950-610DM	16 lb. Govt. Model Spring, 10-pak, 9F21M46	..... 35.60
#969-000-188DM	18 lb. Commander Recoil Spring, 9F5B45	..... 7.99

### TYPE C - EXTRA POWER FOR HARDBALL AND HEAVIER LOADS IN GOVT./GOLD CUP

For these guns in both .45 ACP and .38 Super. Allows more precise tuning of individual guns for better stripping, smoother cycling. Factory weight is 16 lb. Extra power firing pin spring included.

#969-419-180DM	18½ lb. Recoil Spring, 9F5H26	\$ 7.89
#969-419-181DM	18½ lb. Spring, 10-pak, 9F40I14	66.90
#969-419-200DM	20 lb. Recoil Spring, 9FK26	.... 7.89
#969-419-220DM	22 lb. Recoil Spring, 9FG5G4	.... 7.99
#969-419-240DM	24 lb. Recoil Spring, 9FK26	.... 7.89

**EXTRA POWER FUNCTION PAK** - Consists of 5 recoil springs: 16 lb. factory standard, 18½ lb., 20 lb., 22 lb. and 24 lb., plus 3 extra power firing pin traction springs.

#969-131-110DM	X-Power Function Pak, 9F21F00	..... \$ 31.49
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### TYPE D - EXTRA POWER FOR HARDBALL AND HEAVIER LOADS IN COMMANDER

Provides same benefits as Type C springs, but for the shorter Commander which comes standard with an 18 lb. spring. Includes extra power firing pin spring.

#969-422-200DM	20 lb. Recoil Spring, 9F5Q26	.... \$ 7.89
#969-422-220DM	22 lb. Recoil Spring, 9FSN26	.... 7.89
#969-422-240DM	24 lb. Recoil Spring, 9FI5I26	.... 7.89

### LONG SLIDE FUNCTION PAK

Consists of 5 recoil springs #1 through #5, plus 3 extra power firing pin springs. Wolff does not specify a power rating, #1 is strongest, #5 the lightest. Fitting required.

#969-000-020DM	Long Slide Function Pak, 9F24A00	..... \$ 35.99
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**KIMBER® EXTRA POWER RECOIL & FIRING PIN SPRING** - Fine-tunes recoil for smooth cycling in Kimber Compact and Pro-Carry 4" pistols. Includes extra-power firing pin spring to keep the firing pin stop in place, prevent firing pin "float", and to offset the increased slide thrust.

**SPECS:** Steel spring, 20 lb. Factory original spring averages 18 lb.

#969-000-137DM	X-Power Recoil & Firing Pin Spring, 9F5I27	..... \$ 7.89
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## WOLFF 1911 AUTO HAMMER SPRING

### Lighter & Heavier To Tailor Trigger Pull



Lighter hammer springs are required to gain those ultra-light trigger pulls demanded by competitive shooters. Heavy springs adjust trigger let-off to individual requirements.

STOCK #	1 EA.	STOCK #	3-PAK	WEIGHT
#969-262-170DM	#969-263-170DM	17 lb. (light)		
#969-262-180DM	#969-263-180DM	18 lb. (light)		
#969-262-200DM	#969-263-200DM	20 lb. (light)		
#969-262-230DM	#969-263-230DM	23 lb. (factory)		
#969-262-250DM	NA	25 lb. (heavy)		

- Advise # - (1) Hammer Spring, 9F2N86 ..... \$ 4.29  
- Advise # - (3) Hammer Springs, 9F6Q00 ..... 8.99

**OFFICERS ACP HAMMER SPRING** - 20 lb. reduced power for lighter trigger pull. Factory is 23 lb.

#969-000-054DM	(1) Off. ACP Hammer Spring, 20#, 9F2P86	..... \$ 4.29
#969-000-055DM	(3) Off. ACP Hammer Springs, 20#, 9F6P00	..... 8.99
#969-000-166DM	(1) Off. ACP Hammer Springs, 23#, 9F2P87	..... 4.29

## WOLFF VARIABLE POWER RECOIL SPRING

Variable rate springs function correctly with a wider range of loads than fixed rate springs can. Rate increases as spring is compressed; gives greater protection against frame battering, more consistent lockup and improved feeding, while allowing easier manual cycling of the action.

### FOR GOVERNMENT MODEL

Recoil Calibration Pak contains 1 each of seven different springs; 16½ lb., 15 lb., 14 lb., 13 lb., 11 lb., 10 lb. and 9 lb., plus three extra power firing pin springs. Individual Spring Pak contains one variable power recoil spring and one extra power firing pin spring. Factory weight is 16 lb. Extra power firing pin spring included.

STOCK #	LB.	STOCK #	LB.	STOCK #	LB.
#969-424-010DM	10	#969-424-014DM	14	#969-424-017DM	17½
#969-424-011DM	11	#969-424-015DM	15	#969-424-018DM	18½
#969-424-013DM	13	#969-424-016DM	16½	#969-424-020DM	20

- Advise # - Variable Power Spring, 9F5L26 ..... \$ 7.89  
#969-131-150DM Variable Recoil Cal. Pak, 9F29B34 ..... \$ 43.99

### FOR COLT COMMANDER

All springs are variable power. 18 lb. spring is factory standard; includes extra power firing pin spring.

STOCK #	LB.	STOCK #	LB.	STOCK #	LB.
#969-425-100DM	10	#969-425-140DM	14	#969-425-180DM	18
#969-425-120DM	12	#969-425-160DM	16	#969-425-200DM	20

- Advise # - Commander Variable Spring, 9F5K26 ..... \$ 7.89

## WOLFF COMPACT 1911 RECOIL SPRING

Replacing the factory double spring with one of these single springs eliminates binding, improves function and reliability. **SPECS:** Factory standard is 22 lb. recoil spring.

**OFFICERS ACP/W/FACTORY GUIDE ROD** - Supplied with extra power firing pin spring. For use with factory, recoil spring guide rod only.

#969-423-220DM	22 lb. Officers ACP Sprg, 9F5F26	.... 7.89
#969-423-240DM	24 lb. Officers ACP Sprg, 9F5C26	.... 7.89

**OFFICERS ACP/P-12/KIMBER COMPACT & PRO CARRY** - Replaces the factory double spring on Colt Officers ACP and the

## WOLFF 1911 AUTO SPRINGS

**1911 AUTO EXTRA POWER MAG CATCH SPRING** - Provides security against accidental release.

#969-000-035DM 3-Pak XP Mag Catch Spring, 9F5E00 ..... \$ 7.49

**1911 AUTO REDUCED POWER MAG CATCH SPRING** - Fine tune the magazine release. Try-Pak includes factory weight, plus #1 (strongest), #2, #3, and #4 (lightest) springs.

#969-271-700DM	Reduced Power Mag Catch Spring, Try-Pak, 9F6M00	..... \$ 9.00
#969-262-402DM	10-Pak #2 Reduced Power Mag Catch Spring, 9F10L67	..... 15.99
#969-262-403DM	10-Pak #3 Reduced Power Mag Catch Spring, 9F10L67	..... 15.99

**1911 AUTO FIRING PIN SAFETY BLOCK SPRING** - Replaces weak or broken firing pin safety springs in all Series 80 and 90 pistols with a firing pin safety block. Fits Colt 1911, 1911A1, 1991, Government, MKIV, Gold Cup, Commander and Officers models.

#969-000-122DM	Safety Block Spring, 3-pak, 9F5H00	..... \$ 7.49
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**1911 AUTO PLUNGER TUBE SPRING** - Eliminates slide stop and thumb safety failures caused by a broken plunger tube spring. Fits Colt 1911, 1911A1, 1991, Government, MKIV, Gold Cup, Commander (.45, Super .38 and 9mm), Officers .45 cal., and Delta Elite 10mm.

#969-000-124DM	Plunger Tube Spring, each, 9F2Q33	..... \$ 3.49
#969-000-125DM	Tube Spring, 3-pak, 9F5D00	..... 7.49

**1911 AUTO PLUNGER TUBE SPRING** - Eliminates slide stop and thumb safety failures caused by a broken plunger tube spring. Fits Colt 1911, 1911A1, 1991, Government, MKIV, Gold Cup, Commander (.45, Super .38 and 9mm), Officers .45 cal., and Delta Elite 10mm.

#969-000-126DM Tube Spring, 10-pak, 9F10B67 .. 15.99

## ALL AMERICA 1911 AUTO PARTS

Economically Priced Factory-Quality Parts; Excellent For Restoration Or Repair

Quality parts, at an economical price, for building a new pistol or replacing worn parts. Precision made from Metal-Injected-Molded steel or stainless steel, for a drop-in fit. Hammer has narrowed sides to reduce drag; semi-prepped engagement surfaces.

**SPECS:** MIM carbon steel, matte blue finish. Ambi Thumb Safety - MIM stainless steel, natural finish. Recoil Spring Guide Rod is full length, 4" (10.2cm) long.

### STOCK # DESCRIPTION PRICE

#047-000-007DM	Sear	7D9C50 \$ 11.99
#047-000-008DM	Disconnector	7D9N50 \$ 11.99
#047-000-009DM	Hammer	7D28D00 \$ 32.99
#047-000-018DM	Hammer, Sear, Disconnector Kit	7D44E61 \$ 49.99
#047-000-010DM	9mm Ejector	7D12D00 \$ 14.99
#047-000-011DM	.45 Ejector	7D12C07 \$ 13.99
#047-000-012DM	Recoil Spring Guide Rod	7D18H00 \$ 22.99
#047-000-013DM	Slide Stop	7D12N00 \$ 14.99
#047-000-014DM	Single Thumb Safety	7D12P00 \$ 14.99
#047-000-015DM	Ambi Thumb Safety	7D44Q43 \$ 49.99

#047-000-016DM 9mm Ejector

#047-000-017DM .45 Ejector

#047-000-018DM Recoil Spring Guide Rod

#047-000-019DM Slide Stop

#047-000-020DM Single Thumb Safety

#047-000-021DM Ambi Thumb Safety

single spring on Para Ordnance P12. Must be used with full-diameter (nominal .330"), full-length, after market recoil spring guide rods. Factory standard is 22 lb. Supplied with extra power firing pin spring. Also fits Kimber Compact and Pro Carry with factory guide rod.

**SPECS:** Factory standard is 22 lb. recoil spring.

**SPRINGFIELD CHAMPION & COMPACT** - Replacement factory standard 22 lb. weight. Works with factory or aftermarket guide rods. Comes with an extra power firing pin spring.

#969-000-103DM 22 lb. Springfield Champ/Compact Sprg, 9F5Q26 ..... \$ 7.89

## 1911 AUTO PARTS



### U.S.-Made Parts For The 1911 Auto Pistol

Each and every part is U.S.-made, high-quality and guaranteed to fit and function just like the factory part.

**SPECS:** Fits 1911 Auto. Carbon steel, blued (B) or stainless steel (S), natural finish. Plunger Detent Assemblies include Slide Stop Plunger, Safety Lock Plunger and Plunger Spring. Mag Catch Assemblies include Mag Catch, Mag Catch Lock and Mag Catch Lock Spring.

### STOCK # DESCRIPTION PRICE

#560-451-201DM	Extractor, .45 ACP (

## BROWNELLS 1911 AUTO MAINSPRING HOUSING REBUILD KIT

Helps Keep Your Pistol Running  
Reliably

Handy kit contains all the parts you need to mount a new mainspring housing on your 1911, or reburish the internal components to factory-new condition. Includes standard, factory weight (23 lb.) hammer spring to help ensure positive ignition and restore your pistol's reliability by replacing an old, weak spring. Also includes mainspring cap, cap pin, and retaining pin, so you don't ruin a good-looking new housing's appearance with old, dinged hardware. Kit available with blued or stainless external components to match your pistol's finish. Installation instructions included.

**SPECS:** Kit contains factory weight hammer spring, mainspring cap, cap pin, mainspring housing retainer pin, and instructions. Fits full-size 1911 Government Model, Commander, and clones.

#080-000-549DM Mainspring Housing Rebuild Kit, Blued, 8K7K25 ..... \$ 8.99

#080-000-550DM Mainspring Housing Rebuild Kit, Stainless, 8K9H27..... 12.99

## BROWNELLS 1911 AUTO REPLACEMENT PIN KIT

### Economical Bulk Assortment

Eleven American-made, high-quality pins and other, often-replaced small parts, all in a hingetop, plastic, bench box.



**SPECS:** Steel, blued. Kit contains six each of the parts listed below. Refill paks contain six each of one piece.

STK# EACH	STK# 6-PAK	DESCRIPTION	PRICE
#100-000-867DM	#100-000-868DM	M/S Housing Pin (B)	
#100-000-862DM	#100-000-874DM	Hammer Pin (B)	
#100-000-864DM	#100-000-870DM	Hammer Strut Pin (B)	
#100-000-990DM	#100-000-991DM	Safety Lock Plunger	
#100-000-875DM	#100-000-876DM	Mainspring Cap (B)	
#100-000-878DM	#100-000-879DM	M/S Cap Pin (B)	
#100-000-992DM	#100-000-993DM	Slide Stop Plunger	
#100-000-865DM	#100-000-866DM	Link Pin (B)	
#100-000-861DM	#100-000-883DM	Ejector Pin (B)	
#100-000-888DM	#100-000-889DM	Sear Pin (B)	
#100-000-871DM	#100-000-872DM	M/S Housing Pin Retainer (B)	

- Advise # — 1911 Auto Pin, each, 8K1P29 ..... \$ 2.09

- Advise # — 1911 Auto Pin, 6-pak, 8K7G94 ..... 12.99

#100-001-010DM 1911 Auto Pin Kit, 8G67Q75 .... \$ 108.45

**ONE GUN PIN SET** - The little pieces to build one 1911 Auto.

**SPECS:** Steel, blue. Kit contains one each of the above parts.

#100-001-011DM 1911 Auto One Gun Kit, 8K10I41\$ 16.00



## ED BROWN 1911 AUTO REBUILD KIT

Complete Pin & Spring  
Assortment For  
Standard & High-Capacity

Every spring and pin you need to complete or rebuild a 1911 Auto Govt. or Officers ACP. Fits standard and high-capacity frames. Kit includes one each: mainspring cap, mainspring housing pin retainer, hammer strut pin, hammer pin, sear pin, mainspring cap pin, magazine catch lock, safety lock plunger assembly, barrel link pin, ejector pin, mainspring housing pin, mainspring and magazine-catch spring.

**SPECS:** Steel, blued (Blue), or stainless steel (SS), matte finish.

GSA

## CASPIAN 1911 AUTO PARTS



### Upgrade Your Current 1911 Or Build A High-Quality Custom Pistol

High-quality, precision-machined parts from the name that means "custom quality" to serious pistol shooters. Build the ultimate custom 1911 Auto for target, action-pistol, or tactical applications. Repair or return an existing gun to factory specs or assemble a racegun that fits your exact needs.

**SPECS:** Fits 1911 Auto. Carbon steel, blued (B), in-the-white (W), or stainless steel (SS) natural-finish. **Trik Trigger** has stainless steel bow and skeletonized aluminum shoe. Gunsmith fitting required. Caliber-specific parts are .45 ACP unless otherwise noted. (SP) indicates Speed Bump-style.

STOCK #	DESCRIPTION	PRICE
#168-000-012DM	Disconnector	8F20D40 \$ 24.99
#168-000-015DM	Ejector, Extended (B)	8F19H50 \$ 19.50
#168-000-017DM	Ejector, Extended (SS)	8F18F14 \$ 26.99
#168-000-014DM	Ejector, Extended, 9mm/.38S/.40 S&W (B)	8F19B50 \$ 19.50
#168-000-016DM	Ejector, Extended, 9mm/.38S/.40 S&W (SS)	8F24M22 \$ 32.99
#168-000-019DM	Extractor, Series 70 (B)	8F17E61 \$ 19.99
#168-000-021DM	Extractor, Series 70 (SS)	8F18C72 \$ 21.99
#168-000-018DM	Extractor, Series 70, 9mm/.38S/.40 S&W (B)	8F17K61 \$ 19.99
#168-000-020DM	Extractor, Series 70, 9mm/.38S/.40 S&W (SS)	8F19I99 \$ 22.99
#168-000-023DM	Extractor, Series 80 (B)	8F18L72 \$ 21.99
#168-000-025DM	Extractor, Series 80 (SS)	8F20C11 \$ 21.99
#168-000-022DM	Extractor, Series 80, 9mm/.38S/10mm (B)	8F18F72 \$ 21.99
#168-000-024DM	Extractor, 9mm/.38S, Series 80 (SS)	8F20H11 \$ 22.99
#168-000-027DM	Firing Pin (SS)	8F7J31 \$ 8.99
#168-000-026DM	Firing Pin, 9mm/.38S/.40 S&W	8F7J31 \$ 8.99
#168-000-029DM	Firing Pin Stop (W)	8F11C77 \$ 16.99
#168-000-031DM	Firing Pin Stop (SS)	8F16C66 \$ 19.99
#168-000-028DM	Firing Pin Stop, 9mm/.38S/.40	8F12N40 \$ 14.99
#168-000-030DM	Firing Pin Stop, 9mm/.38S/.40 S&W (SS)	8F16L66 \$ 19.99
#168-000-041DM	Grip Safety, SP, Wilson/Caspian	8F30A56 \$ 37.99
#168-000-042DM	Grip Safety, Wilson/Caspian Contour, SP (SS)	8F41H86 \$ 50.99
#168-000-039DM	Grip Safety, .250 Radius/Ed Brown Contour, SP (W)	8F37H58 \$ 45.99
#168-000-040DM	Grip Safety, .250 Radius/Ed Brown Contour, SP (SS)	8F34M95 \$ 42.99
#168-000-032DM	Mag Catch (B)	8F16K39 \$ 19.99
#168-000-033DM	Mag Catch (SS)	8F16B39 \$ 19.99
#168-000-013DM	Strut	8F4199 \$ 5.99
#168-000-036DM	Trik Trigger	8F23F03 \$ 26.99

GSA

## ED BROWN 1911 AUTO STANDARD PARTS

### "Quick Index" Of Quality

### Replacement Parts

High-quality parts for building the ultimate custom 1911 Auto for target, hunting, and tactical applications. All parts are carefully inspected and tested to produce the highest possible accuracy, reliability and finish.

**SPECS:** Stainless Steel (SS)  
or steel, blue (B) finish. Fits

Govt. Series 70 and Series 80 unless otherwise indicated.

STOCK #	DESCRIPTION	PRICE
#087-041-306DM	9mm/.38S/10mm Ext. Ejctr B	7H21A48 \$ 24.99
#087-041-305DM	.45 ACP Ext Ejector, B	7H20A65 \$ 23.99
#087-130-300DM	9mm/.38S Extract, Ser 70	7H23G13 \$ 25.99
#087-130-100DM	.45 ACP Extractor, Ser 70	7H22B30 \$ 25.99
#087-130-200DM	.45 ACP Extractor, Ser 80	7H23F13 \$ 25.99
#087-130-400DM	9mm/.38S Extract, Ser 80	7H23K96 \$ 26.99
#087-130-500DM	.40 S&W/10mm Extract, Ser 80	7H23A13 \$ 25.99
#087-205-825DM	9mm/.38S Firing Pin	7H5196 \$ 6.49
#087-205-824DM	.45 ACP Firing Pin	7H5P75 \$ 6.99
#087-000-019DM	Firing Pin Spring	7H2B53 \$ 2.99
#087-810-000DM	Slide Stop, B	7H26J44 \$ 30.99
#087-810-100DM	Slide Stop, SS	7H27M27 \$ 31.99
#087-045-832DM	Govt. Barrel Bushing, B	7H17E34 \$ 21.99
#087-045-833DM	Govt. Barrel Bushing, SS	7H18G17 \$ 21.99
#087-881-001DM	Recoil Spring Plug, B	7H8I15 \$ 9.99
#087-000-017DM	Recoil Spring Plug, SS	7H9F99 \$ 10.99
#087-882-001DM	Recoil Spring Guide	7H14L03 \$ 15.99
#087-045-203DM	Full Lgh Guide Rod Plug, SS	7H8A15 \$ 9.99
#087-805-006DM	Slide Buffers, 6-pack	7H5N96 \$ 6.49
#087-823-000DM	Hammer Strut	7H6C58 \$ 7.99
#087-000-012DM	National Match Trigger	7H18M17 \$ 21.99
#087-812-000DM	Match Sear	7H19Q96 \$ 21.20
#087-000-018DM	Mag Catch Spring, Comp.	7H2L53 \$ 2.99

## K & J ACCESSORIES

### 1911 AUTO

### DELUXE

### COMPLETION KIT

Every Pin & Spring You Need For  
Building A 1911 Auto



Complete and convenient kit contains every pin and spring you will need when building, or rebuilding, a 1911 Auto pistol. All parts are made from premium, heat-treated carbon or stainless steels. Oversized hammer and sear pin are ground to maximum diameter on the 1911 print for a close fit in worn, framepin holes.

**SPECS:** Carbon steel, blued (B) or natural stainless steel (SS).

Contains one each: link pin, ejector pin, hammer strut pin, main-

spring (m/s) cap, m/s cap pin, m/s housing pin retainer, m/s housing

pin, detent plunger assembly, sear pin, hammer pin, mag catch lock,

mag catch spring, sear spring, 19 lb. mainspring, xp firing pin spring,

hammer strut, and long disconnector.

#087-814-000DM Blue Govt. Rebuild Kit, 7H14D03 ..... \$ 15.99

#087-814-100DM SS Govt. Rebuild Kit, 7H17L86 19.99

#087-814-101DM Blue Officers Rebuild Kit, 7H15G68 ..... 18.01

#087-814-102DM SS Officers Rebuild Kit, 7H18K17 ..... 21.20

## WILSON COMBAT 1911 AUTO "FACTORY PLUS" PARTS



### Quality Parts Meet Or Exceed Factory Specs

"Just like original" parts for building a 1911 Auto or returning a gun to factory specifications.

**SPECS:** Fits 1911 Auto. Stainless (S) and Carbon steel, blue, (B) matte finish. Plunger Spring Assembly includes spring, slide stop and thumb safety plungers.

STOCK #	DESCRIPTION	PRICE
#965-011-050DM	Barrel Link Pin (B)	5F1E95 \$ 1.99
#965-011-051DM	Barrel Link Pin (S)	5F1C95 \$ 1.99
#965-011-300DM	Disconnector	5F16P36 \$ 19.99
#965-011-360DM	Ejector Pin	5F1F95 \$ 1.99
#965-000-046DM	Extended Ejector (B)	5F24J86 \$ 29.95
#965-011-103DM	Firing Pin, 9mm/.38S Series 80	5F13G30 \$ 14.99
#965-011-104DM	Firing Pin, .45 ACP Series 70 or 80	5F12E98 \$ 14.99
#965-011-110DM	Firing Pin Stop Pre-Series 80	5F14N66 \$ 16.99
#965-011-120DM	Firing Pin Spring	5F3E29 \$ 3.99
#965-011-280DM	Grip Screw (B) each	5F1I99 \$ 1.99
#965-011-281DM	Grip Screw (S) each	5F1B99 \$ 1.99
#965-011-210DM	Hammer Pin (B)	5F1B85 \$ 1.95
#965-011-211DM	Hammer Pin (S)	5F1I95 \$ 1.99
#965-011-190DM	Hammer Strut	5F3K95 \$ 3.99
#965-011-200DM	Hammer Strut Pin (B)	5F1Q95 \$ 1.99
#965-011-210DM	Hammer Strut Pin (S)	5F2J79 \$ 2.95
#965-011-150DM	Magazine Catch (B)	5F13Q79 \$ 15.99
#965-011-151DM	Magazine Catch (S)	5F15M51 \$ 17.99
#965-011-152DM	Magazine Catch Spring	5F1F25 \$ 1.49
#965-011-153DM	Magazine Catch Lock (B)	5F2L95 \$ 2.99
#965-011-154DM	Magazine Catch Lock (S)	5F2L71 \$ 2.99
#965-011-160DM	Mainspring	5F1L85 \$ 1.95
#965-011-161DM	Mainspring Cap (B)	5F2E17 \$ 2.49
#965-011-162DM	Mainspring Cap (S)	5F2H95 \$ 3.49
#965-000-184DM	Mainspring Cap, Officers/Compact (B)	5F1N78 \$ 1.99
#965-011-163DM	M'spring Pin Retainer (B)	5F1L95 \$ 1.99
#965-011-165DM	Mainspring Cap Pin (B)	5F2C02 \$ 2.49
#965-011-166DM	Mainspring Cap Pin (S)	5F2B79 \$ 3.29
#965-011-170DM	Mainspring Housing Pin (B)	5F1N95 \$ 1.99
#965-011-171DM	Mainspring Housing Pin (S)	5F2J86 \$ 2.99
#965-011-330DM	Plunger Spring Assembly (B)	5F3H44 \$ 3.95
#965-011-331DM	Plunger Spring Assembly (S)	5F4Q45 \$ 4.99
#965-011-332DM	Plunger Tube (B)	5F10L36 \$ 11.99
#965-011-290DM	Sear Spring	5F4D31 \$ 4.99
#965-011-310DM	Sear	5F12L94 \$ 14.99
#965-011-320DM	Sear Pin (B)	5F1B88 \$ 1.99
#965-011-321DM	Sear Pin (S)	5F2N95 \$ 2.99

### QUESTIONS BEFORE YOU BUY?

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SATISFACTION GUARANTEED  
SINCE 1939

**CASPIAN 1911 AUTO****PIN SET**

Replaces Every Pin In The Pistol;  
Heat-Hardened For Strength  
& Durability

Complete set of the 11 precision-ground pins and plungers for refurbishing an existing 1911 or for building a new one from scratch. Heat-treated for superb resistance to surfacewear for a long service life. Available in matte blued carbon steel or natural-finish stainless steel.

**SPECS:** Heat-treated carbon steel (CS), blued, or stainless steel (SS), natural finish. Set includes solid ejector pin, sear pin, hammer pin, hammer strut pin, barrel link pin, slide stop plunger, thumb safety plunger, mainspring cap, mainspring cap pin, mainspring retainer pin, and mainspring housing pin. Fits 1911 Government Model and Commander and clones; will not fit Officers model.

#168-000-128DM 1911 Pin Set, CS, 8F14N12 ..... \$ 16.99  
#168-000-127DM 1911 Pin Set, SS, 8F18H63 ..... 22.99

**STI 1911 AUTO PIN SET****Ready To Install In Your Frame**

Every 1911 Auto pin, in one package. Centerless ground, then heat treated and hardened for durability.

**SPECS:** Steel, blue or stainless steel, matte finish. 1911 fits single stack, 1911 autos. STI fits STI/Infinity wide-body frames. Set includes; hammer strut pin, link pin, mainspring plunger, sear pin, ejector roll pin, mainspring housing retainer, mainspring housing pin, mainspring housing plunger retainer, hammer pin, slide stop plunger, and thumb safety plunger.

#791-000-030DM 1911 Pin Set, 1G14F26 ..... \$ 15.99  
#791-000-031DM STI Pin Set, 1G15B56 ..... 16.99

**1911 AUTO****GSA COMPLETE PIN SETS****Top-Quality Replacements****For Every Pin In Your Forty-Five**

Complete sets of all 11 pins help you refurbish or build a new 1911 from scratch. Perfect for installing a new set of pins during a restoration or for building a new custom pistol from the ground up. No need to reinstall dinged, worn, or scuffed up pins when you can put in a completely new, precision machined set of hardened steel replacements. Pins heat-treated for added wear-resistance and long service life. Choose from sets by **Cylinder & Slide**, **EGW**, **Nighthawk Custom**, **Nowlin Mfg.**, and **Wilson Combat**. For best fit, choose pin set from the manufacturer of your gun.

**SPECS:** Hardened carbon steel, blued (BL), or stainless steel (SS), natural finish. Fits single-stack 1911 Autos, unless indicated otherwise below. Each set contains barrel link pin, ejector pin, hammer pin, hammer strut pin, mainspring cap, mainspring cap pin, mainspring housing pin, mainspring housing pin retainer, safety lock plunger, slide stop plunger, and sear pin. **Nighthawk** sets also include safety lock plunger spring.

#206-000-036DM **Cylinder & Slide Pin Set, BL, 6K9B66** ..... \$ 12.99  
#296-000-118DM **EGW Pin Set, BL, 6B12H86** ..... 14.99  
#100-003-262DM **Nighthawk Govt. Model Pin Set, BL, 2B13H03** ..... 13.95  
#100-003-263DM **Nighthawk Officers Model Pin Set, BL, 2B13J03** ..... 13.95  
#654-228-001DM **Nowlin Pin Set, BL, 4E14Q53** ..... 17.99  
#654-228-002DM **Nowlin Pin Set, SS, 4E14N53** ..... 17.99  
#965-315-101DM **Wilson Combat Pin Set, BL, 5F13F52** ..... 15.95  
#965-315-102DM **Wilson Combat Pin Set, SS, 5F16M07** ..... 18.95

**BROWNELLS****PREMIER WOOD GRIPS**

Traditional Elegance Of Beautiful Hardwoods, Three Distinct Styles

Beautifully crafted, hardwood grip panels enhance the appearance of any 1911 Auto. Premium-grade woods are carefully selected for their natural grain patterns, then properly kiln dried for superior stability, precision shaped, expertly checkered, and carefully paired. All models are inlaid for ambi safeties, with cutouts for the mainspring housing pin and crisply beveled bottom edges. A clear, semi-gloss protective finish seals the pores and protects the grip from moisture and scratches. Choose from one of four distinctive woods: **Cocobolo** is an extremely dense, reddish-brown wood tinged with orange and distinct grain stripes of dark red-brown. **Rosewood** is a richly hued medium dark brown with contrasting, almost black, grain stripes. Strong and heavy, it takes a smooth, even polish. **Walnut**, the traditional American stock wood, is light/medium brown with softly contrasting, slightly darker grain patterns. Three styles are available: **Double Diamond (D/D)** - traditional style with 16 lpi checkering, broken by smooth diamonds at the grip screw holes. **Combat** - full-coverage, 16 lpi checkering, for maximum gripping texture when hands are wet or sweaty. **Smooth** - non-abrasive, no snag surface shows off the grain pattern best.

**SPECS:** Approx. 1/4" (6.4mm) thick. Natural wood color and figure will vary.

STOCK #	STYLE	PRICE
#052-003-104DM	Ebony Smooth	2E39B99 \$ 55.99
#052-001-104DM	Ebony Combat	2E39D99 \$ 55.99
#052-002-104DM	Ebony Diamond	2E50A99 \$ 69.99

**AHRENDS 1911 AUTO****EXOTIC WOOD GRIPS**

Handsome & Functional,  
For Combat, Carry, Or Display

Handsome, distinctive, exotic wood 1911 Auto grip panels, precision shaped and carefully matched. Top quality hardwoods become even more beautiful with age, and these slabs are aged for more than a year before shaping. Inlaid for ambi safeties, with cutouts for mainspring housing pin, and beveled bottom edges give a neat, finished appearance. Durable polyurethane finish. Dense-grained Gaboon Ebony is some of the finest, almost pure black ebony we've seen and just plain feels "right." Choose from three attractive styles: **Smooth** - Grain patterns show up best on smooth grips. **Combat Checkered** has full coverage, 18 lpi checkering for superb grip and control. **Diamond Checkered**, 18 lpi checkering, broken by smooth diamonds at the grip screw holes.

**SPECS:** Approximately 1/4" (6.4mm) thick. Weigh 1 1/2 oz. (42g) per pair. Natural wood color and grain patterns will vary.

**MOE 1911 GRIP PANELS**

The instructors for Magpul's training division wanted a 1911 grip with advanced features, improved control characteristics, and Magpul value. These grips were designed with their input and testing.

Constructed of heavy-duty reinforced polymer, MOE 1911 Grip Panels have a unique diamond-shaped cross section to prevent twisting in the hand, an aggressive magazine release cut-out, aggressive texture for positive control, and are compatible with ambidextrous safeties. The grips are designed to fit full size framed 1911s with standard grip screw bushings.

100-012-618DM PRICE \$23.70



**MAGPUL**  
UNFAIR ADVANTAGE



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**BROWNELLS**  
...ONLY THE BEST...

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**CARBON CREATIONS 1911 AUTO  
CARBON FIBER GRIPS**


**Lightweight Hi-Tech Grips For 1911's**  
Strong, lightweight, durable, carbon fiber and kevlar woven together, then resin-impregnated to create a distinctive grip. Weave pattern changes with the viewing angle. Double-diamond, 18 lpi checkering. Hard, clear, synthetic finish resists cleaning solvents.

**SPECS:** Carbon fiber, black. Approx.  $\frac{1}{4}$ " (6.3mm) thick. Models for Govt/Commander and Officers ACP.

#222-101-001DM	Govt. Carbon Fiber Grips, 2B55N00.....	\$ 80.00
#222-101-002DM	Officers Carbon Fiber Grips, 2B55F00 .....	80.00

**CRIMSONTRACE 1911 AUTO**
**LASER GRIPS**

Instant On-Off Aiming Without The Bulk  
Of An Accessory Laser Unit

Laser Grips give you an immediate, decisive advantage because 80% of self-defensive shootings occur in low light conditions or complete darkness. Provides an added defensive edge in any light condition. With just a squeeze of your shooting hand the laser grip unit instantly projects a bright red aiming dot on your intended target; even in broad daylight. Makes a great training tool; provides instant feedback to shooting students learning how to achieve a steady trigger pull, consistent follow through, proper sight alignment and instinctive aiming. Grips are made from a rugged but soft, over molded rubber for increased shooting comfort. Laser units are located in the top of the grip. Laser unit on Wrap Around (W/A) models are activated from the pressure sensitive finger pads located on either side. The pressure switch located in the lower front finger groove activates laser unit on Front Activated (F/A) models. Both models include a manually activated on/off switch on the lower left side helps prevent dead batteries and accidental laser activation.

**SPECS:** Injection molded rubber, black, matte. Front Activated 1911 Auto models require shortening of right side thumb safety lever. Includes batteries, installation instructions and training manual.

STOCK #	FITS	STYLE
#100-002-590DM	1911 Govt./Comm.	W/A
#100-002-600DM	1911 Govt./Comm.	F/A
#100-002-601DM	Off. ACP/Def	F/A

— Advise # — Crimson Trace Laser Grips,  
4B299E99 ..... \$ 299.99

**CLYINDER & SLIDE 1911 AUTO  
"320" TACTICAL GRIPS**  
Practical, Durable & Good-Looking Grips  
For Hard Daily Use

Textured grips made from durable engineered materials stand up to the abuse of tactical operations or competition where traditional wood grips fail—and still look good. Flat bottom eliminates the gap between the grip and extended magazine wells, and there's a cutout for an ambi safety. "320" Pattern irregular texturing approximates traditional 16 lpi checkering and provides an even more secure grip.

**SPECS:** G10 fiberglass composite, black. Fits Government Model and Commander.

#206-000-046DM 320 Tactical Grips, 6K55I67 ..... \$ 64.99

**WANT MORE NEW PRODUCTS?  
SHOP ONLINE!  
PRODUCTS ADDED DAILY**


**ED BROWN 1911 AUTO  
ROSEWOOD LAMINATE GRIPS**


**Good-Looking, Genuine Rosewood, Laminated For Extra Strength**

Real Rosewood laminate grips are stronger, display a more consistent grain pattern, and have more uniform coloring than grips cut from a piece of natural wood. Checkered 18 lpi double-diamond-pattern provides excellent grip and handling. Beveled bottom edge has a cut-out for the mainspring housing; not cut for ambidextrous safeties. Available in **Standard** thickness or **Slim** grips that are 33% thinner to help minimize pistol profile for concealed carry or to accommodate shooters with small hands or large fingers.

**SPECS:** Rosewood laminate. Grain patterns will vary. Fits full-size 1911 Government and Commander. Not cut for ambidextrous safety. **Standard** – Approximately  $\frac{1}{4}$ " (6.8mm) thick, 1.4 oz. (39g) wt. **Slim** – Approximately  $\frac{3}{16}$ " (4.9mm) thick, 1.1oz. (31g) wt. Requires slim bushings and screws, available separately.

#087-000-085DM	Laminate Grips, Standard, 7H42B81.....	\$ 47.99
#087-000-086DM	Laminate Grips, Slim, 7H42L81	47.99

**ED BROWN 1911 AUTO  
COCOBOLO GRIPS**

Classic, Double-Diamond Style  
With Precision-Cut  
20 lpi Checkering



Classic, double-diamond checkered Cocobolo grips are the same high quality grips that come with Ed Brown custom pistols. Cocobolo is prized for its rich, varied grain ranging in color from orange to deep red-brown, as well as for durability and hardness so it holds the 20 lpi checkering through years of hard use. Made from premium-grade wood with an excellent natural grain—no added stains or dyes—with a durable, satin-finish clearcoat to protect the wood from moisture and surface wear. Features include a beveled bottom edge, convenient cut-out for mainspring housing pin, and a choice of **Standard** or **Bobtail** configuration to fit Ed Brown compact/concealment Bobtail frames. **Slim Grips** are 35% thinner to minimize pistol profile for concealed carry. Requires slim grip screws and bushings, available separately.

**SPECS:** 26" (6.6mm) thick. Approximately 1.3 oz. (39g) weight per pair. Natural wood color and grain patterns will vary. Fits full-size Government and Commander. Not cut for ambi safety. **Slim** – .17" (4.3mm) thick. Approximately .8 oz. (24g) weight per pair.

#087-000-055DM	Cocobolo Grips, Std., 7H33C06	\$ 39.99
#087-000-056DM	Cocobolo Grips, Bobtail, 7H40N16	49.99
#087-000-058DM	Cocobolo Grips, Slim, 7H33L06	39.99

**FALCON INDUSTRIES 1911 AUTO XT GRIPS**

Extremely Tough, Textured Grip Surface

Strong, lightweight, and extremely tough, heavily textured grips provide excellent handling and stability in all conditions. Cut for ambidextrous safeties. Install easily. Government/ Commander grip frame with standard grip screws and bushings. **Beveled** has a neatly beveled bottom edge that won't snag the hand during the draw and minimizes "printing" through clothing on concealed carry pistols. **Square Bottom** fits flush against magazine guides and chutes that attach to the bottom of the grip frame.

**SPECS:** Injection molded nylon-based rigid polymer, Black or O.D. Green. Available with beveled bottom edge (**BB**) or square bottom (**SB**). Fits full-size Government Model and Commander grip frame.

#573-000-046DM	XT Grips, BB/Black, 3G20D65	\$ 23.99
#573-000-048DM	XT Grips, BB/O.D. Green, 3G20Q65.....	23.99
#573-000-040DM	XT Grips, SB/Black, 3G20G65	23.99

**SATISFACTION GUARANTEED  
SINCE 1939**

**HALPERN TITANIUM 1911 AUTO  
ULTRA-SLIM TITANIUM GRIPS**


**Machined From The "Space Age Metal" For Highest Strength-To-Weight Ratio, Superior Corrosion Resistance & An Extra Thin Profile**

Ultra-slim grip panels of lightweight Titanium are precision CNC machined for a perfect fit and truly custom appearance on any full-size Colt 1911 or clone. Extra low density Ti trims unnecessary weight while maintaining steel-like strength. Corrosion-resistant – even in salt water – to maintain the original, stunning good looks day-after-day with little to no maintenance. Unique texturing pattern gives an aggressive gripping surface that "sticks" to your hand for positive control under heavy recoil. Smooth, radiused edges produce a clean transition from grip-to-frame for added comfort. Countersunk holes provide a flush-fit for the included hex head grip screws.

**SPECS:** Titanium, natural silver, bead-blasted finish. 101" (2.5mm) thick, 2.3 oz. (65g) wt. Fits 1911 Auto Government model. Not cut for ambidextrous safety. Screws not included.

#100-013-616DM Replica Walnut Grips, 3D28H00\$ 34.99

**Color HOGUE 1911 AUTO PISTOL GRIPS**

Hand-Filling, Versatile Designs In Rubber & Wood



Hand-filling grips help absorb recoil by spreading the shock over a wider area of the hand. Finger groove models tighten the grip upward, into the triggerguard for better recoil control. All wood grips are cut from imported, select grades of hardwood. Molded rubber grips cushion recoil and have non-slip, pebble finish; black, unless noted otherwise. Checkered grips are Double Diamond pattern.

**SPECS:** Select model from chart. Model designations abbreviated as follows. **Checkered (CH)**; **Finger Grooves (FG)**; **Rubber (RU)**; **Slabs (SL)**; **Palm Swells (PS)**.

STOCK #	MODEL	FITS	PRICE
#408-602-045DM	RU/SL	1911 Auto	8K11N06\$ 11.99
#408-602-145DM	RU/FG BIK	1911 Auto	8K16H08\$ 19.99
#408-000-118DM	RU/FG Tan	1911 Auto	8K19N20\$ 19.99
#408-000-013DM	RU/SL/CH	1911 Auto	8K10Q92\$ 12.99
#408-602-245DM	RU/FG	Off ACP	8K16J08\$ 19.99
#408-602-014DM	RU/FG	Para-Ord P-14	8K16H49\$ 19.99

**HOGUE 1911 AUTO  
SQUARE BOTTOM GRIPS**

Additional Length Fits Pistols Equipped With Add-On Mag Wells

Extra-long grip panels, cut square at the bottom, fit flush and look great on guns equipped with add-on mag wells. Does away with the unsightly gap left by standard length grip panels. Cut slightly fuller than factory grips for extra shooting comfort and recoil control. Functional, combat-style, 18 lpi checkering provides additional, no-slip grip.

**SPECS:** Approximately  $\frac{1}{4}$ " (6.3mm) thick.

#408-607-245DM

Pau Ferro S/B Grips, 8K32C18. \$ 39.99

#408-607-345DM

Goncalo S/B Grips, 8K32D18.... 35.99

**McCORMICK 1911 AUTO**
**EXHIBITION GRADE ROSEWOOD GRIPS**

Distinctive Elegance For The Finest Pistols



Best quality, exhibition grade, rosewood, properly shaped and contoured to improve handling and grip feel for better recoil control. Hand-cut, 18 lpi, checkering in the double diamond pattern provides a positive grip. Colors vary from light reddish shades to dark burgundy with contrasting dark lines. Right panel is relieved for ambidextrous thumb safety.

**SPECS:** Rosewood. Fits 1911 Auto.

#207-559-001DM 1911 Auto Grips, 7B36E51 ..... \$ 42.99

## MAGPUL 1911 AUTO MOE® GRIP PANELS

Economical & Lightweight;  
Large Thumb Cutaway  
To Reach Mag Release

Designed and tested with input from instructors for Magpul's training division, these budget-friendly Magpul Original Equipment (MOE) grips provide outstanding weapon control without adding a lot of bulk. Heavy-duty, lightweight polymer is hollowed underneath and reinforced with a "skeleton" of diamond-shaped cross patterns that keep the panels thin while allowing the use of standard grip screw bushings. The "ribs" also prevent the grip from twisting in the hand under recoil. Aggressive texturing is not overly abrasive and won't fray clothing, and the slim profile helps those with small hands maintain a secure hold. Extra large, deep thumb groove on the left panel ensures a clear, quick, easy path to the magazine release without having to shift your grip; cutout won't interfere with left-handed users, as it's not intended to be a thumb shelf when shooting. Compatible with ambidextrous safeties and relieved for the mainspring housing pin. Magpul name etched into the bottom of each panel.

**SPECS:** Reinforced polymer, matte black. Approx. 4" (10.16cm) long,  $\frac{1}{4}$ " (.635cm) maximum thickness. 1.1 oz. (31.18g) wt. per pair. Fits full-size 1911 frames and copies with standard grip screw bushings. Compatible with ambi safeties. Screws not included.

#100-012-618DM MOE Grip Panels, 3K18E71 ..... \$ 23.70

## MCCORMICK 1911 AUTO SLIM CARRY GRIPS

40% Narrower For Carry & Concealment Comfort

Thinner-than-stock, Slim Carry grips reduce overall width to better fit shooters with small hands, and make pistol more concealable for any shooter. Exhibition grade rosewood has a reddish brown color with contrasting black grain. Right panel is relieved for ambidextrous thumb safety. Hand-cut, 18 lpi checkering with the popular, double diamond pattern to provide a positive grip. **SPECS:** Rosewood. Double diamond checkered. Fits 1911 Govt model and Commander. Approximately  $\frac{1}{32}$ " (4mm) thick. Includes shorter bushings and screws.

#207-559-003DM Slim Carry 1911 Grips,  
7B49K99 ..... \$ 54.99

## MIL-TAC KNIVES & TOOLS 1911 AUTO

### TACTICAL GRIPS

Aggressive Patterns Prevent Slippage; Made From Nearly Indestructible G10 Fiberglass

Fully CNC machined from G10 fiberglass laminate, these grips are impervious to impact, solvents, heat, sweat, and moisture for non-degrading dimensional stability in all conditions. All models come with cutout for ambi safety. **Government Beveled (GB)** grips are machined from G10 to the standard 1911A1 configuration with beveled bottom and an aggressive diamond pattern that forms an aggressively textured gripping surface. Features a notched thumb ramp on the left panel for fast reach to the magazine release. Cutout allows access to mainspring housing pin without removing the whole grip panel. **Tactical Flat Bottom (TFB)** grips are machined from G10 with a traditional diamond checkering pattern that provides an outstanding gripping surface. Square bottom provides a proper fit for guns equipped with add-on magazine wells; covers mainspring housing pin. Includes notched thumb ramp on left panel. 

## NAVIDREX MAHOGANY GRIPS

Genuine Philippine Mahogany

A true asian hardwood with the beauty of expensive exotics, at a fraction of the cost. Deep reddish/brown color of varying intensity provides attractive contrast with blue and stainless steel guns. **Contoured (Ctd)** is relieved in the center to improve grip for persons with smaller hands. Fits 1911 Auto and Officers Model frames.

**SPECS:** Approximately  $\frac{1}{4}$ " (6.7mm) thick.

1911 STOCK #	OFF.ACP STOCK #	STYLE
#647-025-001DM	#647-026-001DM	Double Diamond
#647-025-003DM	—	Double Diamond Ctd
#647-025-005DM	—	Full Checkered

— Advise # — Mahogany Grips, 7D14G00 ..... \$ 18.00

## NAVIDREX CUSTOM GRIPS

Handcrafted From Genuine Westinghouse Micarta®

Long-wearing, solid, comfortable grips hand crafted and checkered from two of the best handgun grip materials ever invented: genuine Micarta in a gorgeous, jet black that's close to ebony. Double diamond pattern features hand cut, 18 lpi checkering and models to fit either Government/Commander length 1911 Auto (Std) or Officers ACP-length frames. **SPECS:** Approximately  $\frac{1}{4}$ " (6.3mm) thick.

#647-011-001DM	Black Micarta Custom Grips, Std, 7D30L00	\$ 40.00
#647-012-001DM	Black Micarta Custom Grips, Officers, 7D30N00	40.00

## NAVIDREX SLIM GRIPS

Reduces Bulk For Easy-To-Grip Shooting & Carry Comfort

Extra-thin to reduce bulk for concealed carry and give shooters with small hands a better hold. Available **Checkered** with full coverage checkering or **Double Diamond** checkered to fit full-size 1911 Auto and Commander. Requires slim bushings and screws, available separately. Synthetic black **Micarta®** gives the appearance of fine ebony. Genuine Philippine **Mahogany** is deep reddish/brown color of varying intensity. **SPECS:** Approx. .165" (4.2mm) thick.

#647-000-004DM	Checkered Micarta Grips, 7D30M00	\$ 40.00
#647-000-005DM	Double Diamond Micarta Grips, 7D30D00	40.00
#647-000-018DM	Double Diamond Mahogany Grips, 7D13H34	17.80

**SPECS:** G10 laminate or Micarta, black, black/gray speckled, desert tan, or desert camo. Fits 1911 Govt. model and Commander grip frames. Cut for ambi safety. **GB** - G10 laminate. A1 configuration with cutout for mainspring housing pin. **TFB** - G10 laminate. Square bottom.

STOCK # GB	STOCK # TFB	COLOR
#100-003-931DM	#100-002-545DM	Black
#100-002-546DM	#100-003-935DM	Black/Gray
#100-003-932DM	—	Desert Tan

— Advise # — GB/TFB G10 Grips, 5A56P00 ..... \$ 69.99

Orders/Tech: 800-741-0015

## N.C. ORDNANCE 1911 AUTO

### "EXOTIC" GRIPS

Authentic-Looking  
Simulated Ivory & Stag



Affordable, elegant-looking reproductions of exotic grips are molded from polyurethane resin and finished by hand for a precise fit. Hard, durable resin looks and feels like classic stag antler or ivory, and won't chip, shrink, or crack over time. Proprietary molding process uses the highest-quality molds cast from mint-condition original grips to ensure there are no unsightly air bubbles in the finished product. **SPECS:** Molded polyurethane resin, simulated Ivory or Stag. Beveled bottom has cutout for mainspring housing pin. **Checkered Govt. Model Ivory** right grip is cut for ambi safety. All models may require minor fitting.

#100-005-009DM	Checkered Govt Model Grips, Ivory/Ambi Cut, 8B23M75	\$ 29.99
#100-005-008DM	Govt Model Grips, Stag, 8B29C99	34.99
#100-005-010DM	Officers Model Grips, Ivory, 8B24H15	29.99



## PACHMAYR COMBAT GRIPS

Faster Handling For Combat Matches

Improved features enhance handling and help shooters reload faster in action shooting events. **GM-45CS "Special"** has no thumbrest and features a "sculptured" cutaway so the thumb reaches the magazine release button quicker. **GM-45C** has flat sides, with no thumbrest or cutaway. **AMERICAN LEGEND GRIPS**

692-545-345DM	GM-45CS "Special", 2F20D66	\$ 30.99
692-545-245DM	GM-45C Grip, 2F20G79	30.99



## PACHMAYR 1911 AUTO

### AMERICAN LEGEND GRIPS

The Look & Feel Of Wood,  
Plus The Handling & Control Of Rubber

Rugged, dual-material grips combine the appearance and feel of real wood with the control and handling benefits of rubber combat grips. Smooth grip panels of attractive Pacwood, a rosewood laminate with a durable satin-finish, have neatly beveled bottom edges with cutouts for mainspring housing pin. The insert of semi-soft Decelerator® neoprene rubber has sharp diamonds molded in the side panels for superior gripping surface, wet or dry, that won't bite into your hand. Deep, molded finger grooves on the frontstrap provide maximum control and comfort. For either right- or left-handed shooters, these grips will complement the finest accurizing job or combat alterations. Installation requires no alterations to gun. **SPECS:** Smooth rosewood laminate, with black molded neoprene rubber. Fits 1911 Auto Gov't. and Commander pistols.

692-000-022DM	Legend Finger Groove Grips, 2F30E44	\$ 34.99
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## PEARCE SEMI-AUTO GRIPS

### 1911 AUTO MODULAR HANDGUN GRIPS

Soft, rubber grips add both style and controllability to any full-size 1911 Auto. Thin, contoured shape provides additional support for the inside of the palm. Gives reach for shooters with smaller hands. Classic, double-diamond pattern with sharp 18 lpi checkering ensures a positive, no-slip grip. Use independently or with the finger-groove, wrap-around grip enhancement below. **SPECS:** Soft rubber, black. Reinforced backing.

092-100-011DM	1911 Auto Grip Panels, 2K91I0	\$ 14.50
092-100-014DM	Officers ACP Grip Panels, 2K9L10	14.50

**FINGER-GROOVE GRIP ENHANCEMENT** - Adds increased control and repeatable finger placement. Installs easily, no permanent modifications required. May be used with the **Pearce Soft Rubber Grips** above, or your favorite aftermarket panel. **SPECS:** Soft rubber, black.

092-100-012DM	1911 Grip Enhancement, 2K6K90	\$ 9.99
092-100-017DM	Officers ACP Grip Enhancement, 2K6G90	9.99



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### RIO GRANDE 1911 AUTO CUSTOM GRIPS

Flaming Color & "Punisher" Logo  
For A Truly Unique Look

Vibrant flames and a silver-gray metallic "Punisher" skull logo decorate these full-sized grips and give your 1911 Auto pistol a distinctive, attention-getting upgrade. Molded polymer is oil, salt, solvent, water, and abrasion-resistant and won't wear away. Cut for ambi safety.

**SPECS:** Molded, polymer, orange and grayish-silver. Fits 1911 Government Model and Commander pistols. .28" (7mm) thick.

#100-007-222DM Punisher Grips, 1D53I79 ..... \$ 64.99

### ROCO FIREARM TECHNOLOGY 1911 AUTO

#### WALNUT GRIPS

Ergonomically Designed  
For Shooting Comfort & Accuracy

Solid walnut grips enhance your hold with their contoured swell that fills and supports the palm for increased shooting comfort. Helps accommodate differences in finger length for a more consistent trigger pull and accuracy. Stippled surface allows secure, non-slip contact with the hand without abrading the skin during recoil. Made from fancy Turkish Walnut hardened for extra strength, then beautifully finished and sealed with urethane resin.

**SPECS:** Turkish Walnut. Fits Government length grip only. Inletted for ambi safety.

#100-002-551DM 1911 Grip, 3A33N03 ..... \$ 39.90



### STRIKE INDUSTRIES 1911 AUTO PX™-09 POLYMER EXTREME GRIP

Aggressive Grip Pattern  
Gives Excellent Control

Lightweight grips feature a golfball-like, dimpled texture to provide a sure hold on your 1911 under nearly any conditions. Molded polymer not only keeps weight to a minimum, but is impervious to sweat, oil and solvents, plus it resists abrasion to keep your pistol looking good for years to come.

**SPECS:** Molded polymer, black. Fits 1911 Government models. .295" (75mm) thick. Cut for ambi safety.

#100-011-007DM PX-09 Polymer Extreme Grip, 2H11P54 ..... \$ 14.29

### UNIVERSAL OUTFITTERS 1911 AUTO

#### G10 COMBAT GRIPS

Uniquely Textured G10 Fiberglass For  
An Ultra-Secure Grasp & Good Looks

Rugged grips made from advanced materials have unique, aggressive texturing patterns to provide a secure grasp on the weapon for combat or competition. Lightweight, "grabby" G10 fiberglass composite construction, with square-cut bottom edges, with the right-hand panel cut for an ambi safety. **Lightspeed** - Vertical, downward radiating groove pattern. Smooth surface at the top of the grip, where you need to move your fingers to operate the controls, with a progressively rougher surface toward the bottom where you grasp the grip. **Double Diamond** - Combines modern G10 construction with the classic 1911 checker-pattern for an ultra-secure grip without abrading the hand. **Fandango** - Cut with large horizontal finger grooves for a very secure hold and an attention-getting appearance.

**SPECS:** G10 fiberglass composite, black/gray. Fits Government and Commander grip frames.

#100-004-477DM G10 Grips, Lightspeed, 5C43A30 \$ 54.95

#100-004-478DM G10 Grips, Dbl Diamond, 5C43I30 ..... 54.95

#100-004-479DM G10 Grips, Fandango, 5C43P30.. 54.95



Lightspeed Fandango

### VZ GRIPS 1911 AUTO "GATOR-BACK" GRIPS

Comfortable, Non-Slip  
MICARTA® Grip

Durable Micarta® panels provide a custom look to your 1911. Available in three Micarta® types: **Paper**, which is dense in color and very decorative; **Linen**, medium grade in toughness and durability; **Canvas**, threads in the milled finish for additional grip texture. All resist temperature changes and have length-wise ridges that resemble alligator back hide for a distinct look and a comfortable, non-slip grip. Available in two thicknesses to fit Government models. **Bobtail** version fits frames with bobtail mainspring housing.

**SPECS:** Standard is approx. .25" (6.3mm) thick, Slim is approx. .175" (4mm) thick.

STK # STD. STK # SLIM COLOR

#100-001-742DM #100-001-750DM Blast Black Canvas

#100-001-743DM #100-001-751DM Green Canvas

#100-001-744DM #100-001-752DM Black Paper

NA #100-001-753DM Green/Black Linen

- Advise # - Gator-Back Grip Gov't Std, 7A45C00 \$ 56.00

#100-001-758DM Bobtail Govt Grip, Black Canvas, 7A48H00 ..... \$ 60.00

**SATISFACTION GUARANTEED  
SINCE 1939**

### VZ GRIPS 1911 AUTO

#### G10 GRIPS

Unique Texturing  
Patterns For  
Excellent Hold &  
Weapon Control

Rugged grip panels made from tough G10 fiberglass offer the durability and superior gripping texture of modern composite materials. Advanced G10 laminate won't absorb moisture, resists impact, and won't expand or contract due to temperature fluctuation—perfect for all-weather operations and extreme conditions. Texturing is CNC machined into the laminate, then hand-finished to ensure uniform pattern depth. The hard surface allows the texturing to be cut a little sharper to give more "bite" than traditional checkered wood grips.

**SPECS:** Machined G10 fiberglass composite. Approx. .275" (7mm) thick. Fits full-size Government model and Commander. Unless otherwise indicated, not cut for ambi safety.

**DOUBLE DIAMOND** - Cut with a traditional double-diamond checkering pattern that prevents the hand from shifting and helps maintain strong recoil control for fast, accurate followup shots. Crisp, 20 lpi checkering and smooth, diamond-shaped raised areas around screw holes give an outstanding combination of function and traditional appearance. Inletted for ambi safety.

#100-003-955DM Dbl Diamond Grips, Tactical Black, 7A54C99 ..... \$ 69.99

#100-003-956DM Dbl Diamond Grips, Black/ Desert Sand, 7A54Q99 ..... 69.99

#100-003-957DM Dbl Diamond Grips, Tiger Stripe, 7A54P99 ..... 69.99



**OPERATOR II** - Offers the same basic design and G10 fiberglass construction as VZ's original Operator grips with the substitution of golfball pattern texturing on the leading edge next to the front strap, plus a thumb recess for the mag release. Excellent choice for the action competitor shooter or tactical operator.

#100-011-277DM VZ Operator II Grips, Black, 7A55I17 ..... \$ 62.99

#100-011-279DM VZ Operator II Grips, Hyena Brown, 7A55G17..... 62.99

#100-011-276DM VZ Operator II Grips, Dirty Olive, 7A55N17..... 62.99

#100-011-275DM VZ Operator II Grips, Black/ Gray, 7A55P17..... 62.99

#100-011-278DM VZ Operator II Grips, Zebra, 7A55Q17 ..... 62.99

#100-011-274DM VZ Operator II Grips, Black/Desert Sand, 7A55N17 ..... 62.99



**FRAG" GRIPS** - Features a texturing pattern designed after fragmentation grenades. It's a great medium texture that gives you more "bite" as you increase the pressure of your hold. Solid, multi-purpose grips, suitable for carry, tactical, or range use. Carbon Fiber model has texturing only where the palm and fingers contact the grip; the rest of the surface is smooth. Not cut for ambi safety.

### VZ GRIPS 1911 AUTO

#### VZ 320 GRIPS

Extremely Stable In All Weather Conditions;  
Superior Gripping Texture  
That Won't Snag On Clothing

Attractive, square bottom warp-proof panels of lightweight canvas Micarta laminate provide an excellent gripping surface that will not abrade or catch on clothing – the perfect addition to a carry gun. Micro CNC milling plus a unique texturing process creates a surface texture similar to fine, 320 grit sandpaper. Laminate construction forms a resilient, solvent-resistant panel that's completely stable in all temperature and humidity extremes to maintain a custom fit indefinitely. "Blasted Black Canvas" is a versatile, medium gray color overall, highlighted with light gray strands of canvas. Grips are not relieved for ambidextrous safety.

**SPECS:** Micarta laminate, Blasted Black Canvas color/textured. 3/16" (5mm) thick. Fits 1911 Auto Government and Commander models.

#100-003-191DM 320 Micarta Grips, 7A45D00 .... \$ 56.00



### VZ GRIPS 1911 AUTO

#### VZ OPERATOR'S GRIPS

Aggressive Texture  
For Improved Pistol Control

Durable, tactical style grips provide improved pistol control during peak shooting action. Dimensionally stable, CNC machined, square bottom panels feature moderately coarse checkering and diagonal grooving for improved grip traction. Ball-cut grooves increase the available surface area to help you resist grip rotation during recoil. Hard, durable G10 fiberglass composite is non-reflective and meets select military requirements.

**SPECS:** G10 fiberglass composite, black, matte finish. Approximately 1/4" (6.3mm) thick. Fit Government Model and Commander. Not relieved for ambidextrous safety.

#100-003-189DM G10 Operator's Grips, 7A53C50\$ 65.00



**"FRAG" GRIPS** - Features a texturing pattern designed after fragmentation grenades. It's a great medium texture that gives you more "bite" as you increase the pressure of your hold. Solid, multi-purpose grips, suitable for carry, tactical, or range use. Carbon Fiber model has texturing only where the palm and fingers contact the grip; the rest of the surface is smooth. Not cut for ambi safety.

#100-011-286DM VZ Frag Grips, Black, 7A55F17.... \$ 62.99

#100-011-287DM VZ Frag Grips, Steel Gray, 7A55G17..... 62.99

#100-011-288DM VZ Frag Grips, Military Brown, 7A55Q17..... 62.99

#100-011-289DM VZ Frag Grips, Carbon Fiber, 7A82N76..... 94.99



**SIMONICH GUNNER GRIPS** - Entire surface is covered with the popular "golfball" texturing originally introduced by Simonich Knives for a great hold without digging into your hand. Superb choice for tactical operations, action pistol competition, or general range use. Not cut for ambi safety.

#100-011-290DM VZ Simonich Gunner Grips, Black, 7A55I17..... \$ 62.99

#100-011-293DM VZ Simonich Gunner Grips, Military Brown, 7A55B17..... 62.99

#100-011-291DM VZ Simonich Gunner Grips, Dirty Olive, 7A55C17..... 62.99

#100-011-292DM VZ Simonich Gunner Grips, Predator Green, 7A55P17..... 62.99



**GRIPS CONTINUED ON PAGE 43**



## Old John Still Has The Right Idea

"It's unwise to pay too much . . . but it's worse to pay too little. When you pay too much, you lose a little money . . . that is all. When you pay too little, you sometimes lose everything, because the thing you bought was incapable of doing the thing it was bought to do."

The common law of business balance prohibits paying a little and getting a lot. It can't be done. If you deal with the lowest bidder, it is well to add something for the risk you run. And if you do that, you will have enough to pay for something better."

— JOHN RUSKIN



**Stock numbers shown in red indicate  
the product is made in the U.S.A.**

*This information is not available for all items at time of catalog production; nor does it imply that foreign merchandise is of lesser quality. We will keep our website current with the latest information.*

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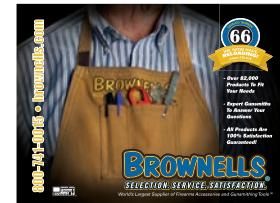
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# #1



We're the world's largest source for firearms accessories and gunsmithing tools. Our master catalog is known throughout the industry as the "Big Book". Inside you'll find the very best *Selection* of gun products anywhere, delivered with top-notch *Service* and our promise that your *Satisfaction* is most important to us.

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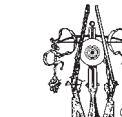
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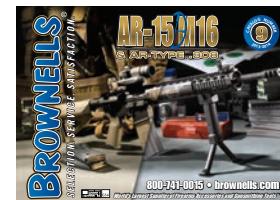
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Thanksgiving – Thurs. Nov. 27  
Christmas – Thurs. Dec. 25 &  
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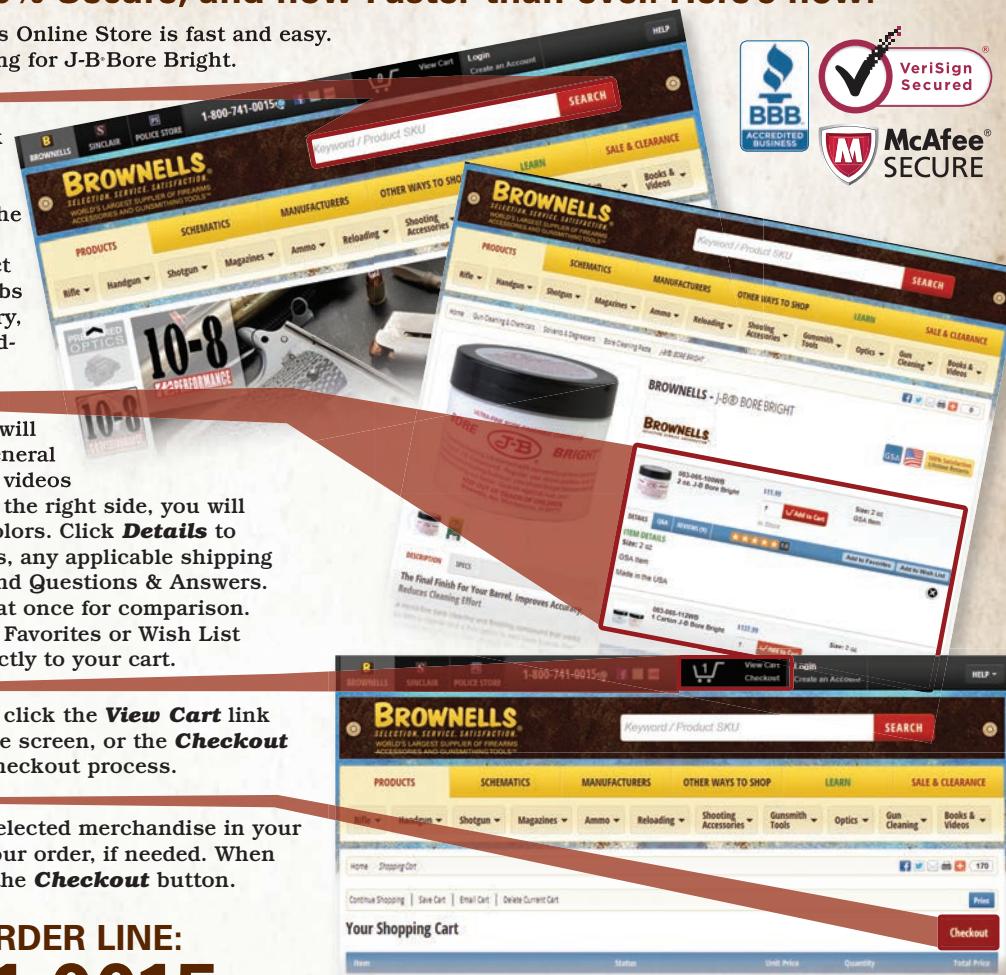
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- Economy Service** - For only \$7.95 you can ship any order (subject to some weight restrictions). From our total 82,000+ products, there are some items that are just too heavy to fit into this program. You'll find these products listed in the Yellow Index section of this Catalog.



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We not only provide  
our customers the tools  
to do the job  
- but also the information  
to do it well

We pride ourselves on providing customers with the best and most reliable information about our products before they make a purchase. We believe that informed customers will be satisfied customers.

Our extensive master catalog has become unofficially known as the "wish book" of guns. We don't take that reputation lightly, and we've put that vast wealth of information, and more, into our website. There you'll find full schematics for over 500 popular firearms, and more than 1,500 product information videos in the "Learn" section.

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# BROWNELLS®

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managed a gas station and a sandwich shop in his small hometown of Montezuma, Iowa. In his free time, Bob was a devoted shooter and outdoorsman who enjoyed repairing and customizing firearms. He started by working on his own guns, but news of his talent spread quickly and he soon began accepting jobs from friends. By 1939, his gunsmithing hobby was making profits, so Bob added part-time gunsmith to his list of businesses.

As the gunsmithing business grew, so too did Bob's need for good-quality tools. He searched the few gun supply catalogs available at the time, but came to the conclusion that some of the most necessary tools just couldn't be purchased anywhere. When he did find products that worked, he bought extras for fellow gunsmiths who were also having difficulties finding supplies.



the focal point of the company today, served him well, and by 1951 he closed down the gunsmithing shop to concentrate full-time on providing supplies to gunsmiths across the United States.

Bob's son Frank worked in the business as a teenager, and then rejoined the company in 1964 after returning from serving in the United States Navy. Frank's

In the 1920s and 1930s, Bob Brownell was a businessman who owned and

education in journalism and advertising, coupled with the leadership skills he acquired in the military, served the company well as he worked alongside his father.



By 1983, Brownells was considered the undisputed leader in the gunsmithing supply industry. The Research and Development portion of the business was testing models and building the latest, most innovative tools on the market. The now-legendary Brownells Gun Techs™, made up of the best and most experienced gunsmiths recruited from across the U.S., made a name for themselves as more and more customers called seeking their trusted advice.

The 1990s ushered in a wave of new computer technology, and with Bob's passing in 1991, it was all up to Frank to maintain open, honest, one-on-one customer service in a changing world.

Under Frank's direction, the growth continued tremendously throughout the 1990s, and the gun parts and accessories business, along with the gunsmithing supplies continued to thrive. As a result, the company earned its title as The World's Largest Supplier of Firearms Accessories and Gunsmithing Tools™.

A "new era" started when Frank's son Pete joined the company. Pete oversaw the successful implementation of the Brownells website, [brownells.com](http://brownells.com). This



provided customers around the world unprecedented access to Brownells vast selection of products.

By 2012, Brownells was running out of room at its 39-year-old facility in Montezuma, and plans were announced for an additional warehouse and office facility expansion in nearby Grinnell, Iowa, scheduled to open in 2014. The building will feature retail space with a unique shopping experience. Customers will be able to stop and chat with gun techs or attend a training session.

As it celebrates its 75th year in business, Brownells recognizes its success comes from Bob's three founding principles: provide customers with the widest **Selection** of products; deliver them with the best customer **Service**; and guarantee customers' **Satisfaction** with a 100% FOREVER GUARANTEE.

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**WILSON COMBAT 1911 AUTO****COCOBOLLO GRIPS**

Beautiful Hardwood, Custom Crafted

Double-diamond, 20 lpi checkering, relief cut for ambi safety with Wilson "Eagle" logo.

SPECs: Approx.  $\frac{1}{4}$ " (6.3mm) thick. Fit Govt./Comm.

#965-351-102DM Cocobolo Grips, 5F51N76 ..... \$ 59.95

**WILSON COMBAT 1911 AUTO G10 GRIPS**

Distinctive Looks With Aggressive Texture Patterns For A Secure, Non-Slip Grip

Great-looking replacement grips are made from solid, G10 fiberglass fabric laminate for outstanding, non-slip function. Epoxy resin binder injected under high pressure renders these grips strong and highly resistant to moisture, sweat, solvents, and heat. Will not warp, crack, or chip, even when subjected to hostile conditions. Aggressive texturing offers an easy-to-grab surface that creates a bond with your hand for excellent control. Cut for ambidextrous safety and relieved with a scallop cut to improve magazine release. Models available to fit full-size Government Model (Govt)/Commander and Compact (Officers) grip frames. Unique starburst pattern features machine cuts that extend symmetrically from the rear center point of the grip and angle to the front in an radial pattern. Available with the traditional Beveled bottom edge or Flat bottom that fits flush on pistols equipped with add-on, oversize magazine wells and no pin cut out.

SPECs: G10 fiberglass laminate, black, with pewter Wilson Combat logo medallion inset. Models for full-size Government Model/ Commander or Compact (Officers).

#965-000-127DM	Govt Model G10 Grips, Bevelled, 5F85C61	\$ 94.99
#965-000-131DM	Govt Model G10 Grips, Flat, 5F85H61	\$ 94.99
#965-000-126DM	Compact G10 Grips, Bevelled, 5F85H61	\$ 94.99
#965-000-130DM	Compact G10 Grips, Flat, 5F85L61	\$ 94.99

**GRIP SCREWS & BUSHINGS**

**BROWNELLS TRI-WING GRIP SCREWS** - Offers positive driver purchase plus a neat way to set your 1911 Auto apart. Three recesses in a symmetrical design.

SPECs: Stainless steel, heat treated, .150-.50 x .250". Sold 4 screws per pak. Includes Tri-wing driver.

#080-863-104DM Tri-Wing Grip Screws, 8K11G75 ..... \$ 17.99

**NOWLIN CUSTOM HEX HEAD GRIP SCREWS & BUSHINGS**

Fully machined and hardened hex head grip screws in natural stainless steel that's a real eye-catcher on custom pistols.

SPECs: Stainless steel, .150-.50 tpi x .250". Four per pak.

#654-109-104DM SS Hex Head Screws, 4E8A24 ..... \$ 9.95  
#654-110-004DM Grip Screw Bushings, 4E5I76 .. 6.95**SMITH & ALEXANDER 1911 AUTO ENGRAVED GRIP SCREWS**

Give Your Gun A Unique, Individual Appearance

Hand engraved, polished and blued screws with an attractive floral pattern that provides a distinctive, custom look to 1911 Auto pistols. Hex head "slot" blends into the engraving pattern, plus reduces the possibility of slot damage. Blue or Stainless steel complements the finest exotic wood grips.

SPECs: Steel, polished blue or stainless steel (SS) matte finish. Four per pack.

#849-015-011DM Blue 1911 Engraved Screws, 9D16Q00..... \$ 20.00  
#849-015-111DM SS 1911 Engraved Screws, 9D16F80 ..... 21.99**BROWNELLS TORX® HEAD GRIP SCREWS**

Distinctive Star Shape Gives A Custom Look; Prevents Scratched Frames &amp; Grips

Positive wrench engagement prevents scratches and marks on 1911 Auto frames and custom grips. Miniature star shape adds a distinctive, personal touch to a favorite pistol. Machined and hardened screws fit flush in all factory and aftermarket 1911 Auto grip panels. SPECs: Steel, heat-treated. .150-.50 x .250". Available blued (BLU) or stainless steel (SS). Sold in single and multiple paks of 4 screws, each pak contains one wrench.

STOCK #	FINISH	QTY	PRICE
#080-830-004DM	BLU	4	8K9M96 \$ 13.99
#080-830-104DM	SS	4	8K10M27 \$ 14.99
#080-830-024DM	BLU	24	8K43D98 \$ 62.99
#080-830-124DM	SS	24	8K48K16 \$ 69.99

**BROWNELLS 1911 AUTO ALLEN HEAD GRIP SCREWS**

No-Slip Head With A Custom Look

Puts an end to scratched and marred screw heads on 1911 Auto pistols. Machined and hardened

screws use an Allen head socket to prevent the wrench from slipping and making your "masterpiece" look less-than-perfect. SPECs: Steel, heat treated. .150-.50 x .250". Available blued (BLU) or stainless steel (SS). Sold in single and multiple paks of 4 screws, each pak contains one wrench.

STOCK #	FINISH	QTY	PRICE
#080-831-004DM	BLU	4	8K8A62 \$ 12.99
#080-831-104DM	SS	4	8K10E17 \$ 13.99
#080-831-024DM	BLU	24	8K40A50 \$ 57.99
#080-831-124DM	SS	24	8K42C61 \$ 61.99
#080-831-048DM	BLU	48	8K68M77 \$ 85.99
#080-831-148DM	SS	48	8K72M94 \$ 103.99

**BROWNELLS 1911 AUTO****TiN-COATED TORX & ALLEN HEAD GRIP SCREWS**

Bright Gold Accents For Your Favorite 1911

Really dresses up and accentuates the grip panels on any model of 1911 Auto; a great finishing touch for your favorite custom pistol. Brownells, **Stainless Steel Grip Screws** with ultra-hard, gold-colored, Titanium nitride coating; Allen or Torx sockets help prevent stripped or damaged screw heads. SPECs: Stainless steel, .150-.50 x .250" top. 4 screws per pak, includes correct wrench

#080-833-004DM TiN Torx Grip Screws, 8K13P45. \$ 19.99  
#080-834-004DM TiN Allen Grip Screws, 8K12D73 17.99**BROWNELLS 1911 AUTO SLIM GRIP SCREWS AND BUSHINGS**

The Right Fit For Thin Grips

Replacement package of four, short socket-head screws and bushings for use with Slim Grips. Hex head looks great and prevents ragged looking screws.

SPECs: Steel, blued or electroless nickel plated (NP) to match stainless steel. Screws: .150-.50 tpi. Bushings: .236-.60 tpi

#080-000-074DM Blue Slim Grip Screws & Bushings, 8K9C96..... \$ 12.99  
#080-000-075DM NP Slim Grip Screws & Bushings, 8K10F37 ..... 13.99**ED BROWN****ALLEN HEAD GRIP SCREWS**

Give Your 1911 Auto That HighTech Look

Beautifully machined with the correctly proportioned head and hole size, contoured to fit flush in any 1911 grip and look great. No more buggered screw heads.

SPECs: Heat-treated steel, .150-.50 x .250". Available in blued or stainless steel (SS). Pak of 4 includes  $\frac{1}{4}$ " Allen wrench.

#087-011-004DM	Blued Grip Screws, 4-Pak, 7H6C81	\$ 7.99
#087-011-104DM	SS Grip Screws, 4-Pak, 7H7I67	8.99
#087-011-024DM	Blued Grip Screws, 24-Pak, 7H34N72	39.99
#087-011-124DM	SS Grip Screws, 24-Pak, 7H37K20	43.99

**SLIM GRIP SCREWS & BUSHINGS** - Allen head screws are contoured to fit flush in your 1911 slim grips. Low-profile bushings replace your 1911's factory originals, letting you install slim grips for a minimal grip profile on concealed-carry guns or for shooters with small hands. Bushings and screws are sold separately, in paks of 4. SPECs: Steel, heat treated, blued, or stainless steel (SS). Screws - .150-.50 x .168". Pak of 4 includes  $\frac{1}{4}$ " Allen wrench. Bushings - .157" long, .270" O.D., .236-.60 external threads, .150-.50 internal threads. Pak of 4.

#087-000-060DM	Blued Slim Grip Screws, 4-Pak, 7H13G20	\$ 13.99
#087-000-059DM	SS Slim Grip Screws, 4-Pak, 7H14Q03	14.99
#087-000-061DM	Blued Slim Grip Bushings, 4-Pak, 7H10N72	11.99
#087-000-062DM	SS Slim Grip Bushings, 4-Pak, 7H13F20	13.99

**EGW 1911 AUTO GRIP SCREWS & BUSHINGS**

Hex Head Prevents Slot Stripping &amp; Scratching

Whether you're building a custom 1911 or just upgrading grips, these high-quality, economical replacement grip screws and bushings will provide a secure, neat-looking installation. Hex-head screws tighten with an Allen wrench to reduce risk of stripping the slot or the screwdriver slipping and damaging grip or frame.

#296-000-138DM	Grip Screws, Blued, 6B6I43	\$ 7.99
#296-000-139DM	Grip Screws, SS, 6B6J43	7.99
#296-000-140DM	Grip Bushings, Blued, 6B7H43	8.99
#296-000-141DM	Grip Bushings, SS, 6B6P43	7.99

**STI 2011 GRIP SCREW KIT**

Stainless Steel Replacement Hardware For 2011 Modular Grips

Factory hardware fits 2011 composite and aluminum grip assemblies to ensure reliable performance. Kit is the perfect option when building a 2011 pistol, or keep as a spare to replace lost or damaged screws. Includes two grip screw bushings, triggerguard sleeve, two long grip screws, two short grip screws, two triggerguard screws, and three allen wrenches.

SPECs: Stainless steel, natural finish. Kit includes: (2) grip screw bushings, (1) trigger guard sleeve, (2) long grip screws, (2) short grip screws, (2) triggerguard screws, (1)  $\frac{1}{8}$ " allen wrench, and (2)  $\frac{1}{16}$ " allen wrenches.

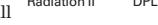
#791-117-000DM 2011 Grip Screw Kit, 1G18H15 \$ 19.99

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[www.brownells.com](http://www.brownells.com)**NEW****VZ GRIPS 1911 AUTO****CUSTOM GRIP SCREWS**

Dress Up Your Forty-Five With Unique Grip Screws

Torx®-head grip screws with unique patterns personalize your pistol and show your style. Great companion to VZ Grips. Available in **Turbo**, **Radiation**, and **DPL** patterns, screws are standard length and fit Government model and Commander. Installs with T-15 Torx driver. Sold in 4-paks. Fits all standard 1911s. Bushings not included. SPECs: Stainless steel with Blackout (matte black) or Black Wash (natural silver with matte black highlights in recesses) finish.

STOCK #	STYLE	FINISH	PRICE
#100-011-294DM	Turbo	Black Wash	7A15E00 \$ 18.99
#100-011-295DM	Turbo	Blackout	7A15F00 \$ 18.99
#100-011-296DM	Radiation	Black Wash	7A15K00 \$ 18.99
#100-011-297DM	Radiation	Blackout	7A15H00 \$ 18.99
#100-011-298DM	Radiation II	Black Wash	7A15J00 \$ 18.99
#100-011-299DM	DPL	Black Wash	7A15D00 \$ 18.99

**WILSON COMBAT 1911 AUTO HEX HEAD GRIP SCREWS**

Eliminates Buried Screw Slots

Give positive purchase for removing grip screws and prevents damaged, ragged-looking grips and screws. Fit flush with most grips.

#965-313-004DM	4 Hex Head Blue G/Screws, 5F6M15	\$ 6.99
#965-313-024DM	24 Hex Head Blue G/Screws, 5F29I48	35.95
#965-313-104DM	4 Hex Head SS Grip, 5F7N25	8.99
#965-313-124DM	24 Hex Head SS Grip Screws, 5F32E76	39.95



Professionally &amp; Easily Replace Stripped-Out Bushing Holes - No Welding Or Drilling

Easily and professionally solves the problem of stripped out stock bushing holes. Special tap cleans out stripped frame threads, cuts new ones without pre-drilling. Matching bushing screws right in, uses original grip screw. Will save your life when polishing/bluing, accurizing .45's!

#080-570-000DM	Oversized Bushing Set, Basic, 1 set of 4/one tap, 8K29L75	\$ 54.99
#080-571-100DM	Oversized Bushing Set, Deluxe, 6 sets of 4, (24)/one tap, 8K50G41	92.99
#080-572-012DM	Oversized .45 Bushings, per 1 set of 4, 8K7J98	12.99
#080-572-025DM	Oversized .45 Bushings, 6 sets of 4, (24), 8K38K52	59.99
#080-572-050DM	Oversized .45 Bushings, 12 sets of 4, (48), 8K61D62	97.99
#080-598-225DM	Oversized Bushing Tap, each, 8K25G12	45.45

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## BROWNELLS 1911 AUTO STOCK BUSHINGS, SCREWS & TAPS

Made to Original Factory Specs  
For Easy Replacement



The 1911 Government model auto is about as rugged as a mountain mule, but when you take the grips off to polish and reblue the critter or put on another set of grips, chances are that at least one of the stock screws will need replacing, or, worse yet, the stock frame bushing will be stripped. And, when you remove the frame bushings to get the best polishing job on the frame, you'll find yourself looking for new bushings.

**STANDARD STOCK BUSHING & SCREWS** - Nicely made and finished, these special-sized, blued screws and bushings are packed in sets of 4 Screws or 4 Bushings. We've also had the proper sized taps made up as well.

**SPECS:** Blued steel. Screws - .150"-50. Bushings - .236"-60. Taps - High speed steel. .150"-50 (screws), .236"-60 (bushings). Use  $\frac{7}{32}$ " tap drill for bushing; #31 tap drill for .150"-50 screw.

#080-568-004DM Stock Bushings, per 1 set of 4, 8K4N30.....\$ 7.99

#080-568-412DM Stock Bushings, 6 sets of 4 (24), 8K19N26.....40.99

#080-568-425DM Stock Bushings, 12 sets of 4 (48), 8K29D82.....81.99

#080-569-004DM Stock Screws, per 1 set of 4, 8K4A06.....8.99

#080-569-412DM Stock Screws, 6 sets of 4 (24), 8K17E55.....54.99

#080-569-425DM Stock Screws, 12 sets of 4 (48), 8K26A52.....99.99

#080-598-150DM 1911 Auto Screw Tap, 2K29K82.....38.99

080-598-236DM 1911 Auto Bushing Tap, 2K30I50.....39.99

**STAINLESS STEEL STOCK BUSHING & SCREWS** - Look "right" on stainless steel and nickel-plated guns.

**SPECS:** 150"-50 thread.

#078-045-104DM SS Stock Bushings, Set of 4, 8G7B15.....\$ 10.99

#078-045-412DM SS Stock Bushings, 6 sets of 4 (24), 8G37C51.....68.99

#078-045-425DM SS Stock Bushings, 12 sets of 4 (48), 8G49E99.....129.99

#080-573-004DM SS Stock Screws, Set of 4, 8K5B00.....8.99

#080-573-412DM SS Stock Screws, 6 sets of 4 (24), 8K23M89.....49.99

#080-573-425DM SS Stock Screws, 12 sets of 4 (48), 8K40J20.....95.99

## AMERIGLO 1911 AUTO

### TRITIUM NIGHT SIGHT SET for KIMBER®

Low-Profile Combat Sights  
With Easy-To-See Tritium Dots

For Fast Targeting In Low Light

Fixed, low-profile combat sights for Kimber pistols have two, self-illuminating, Tritium inserts in the rear sight and one in the front blade to provide an easy-to-see, 3-dot sight picture. Helps you acquire the sights and get on target quickly under stress. Works like a simple, 3-whitedot system for enhanced visibility in daylight. Nothing to turn on: as the ambient light gets lower, the Trijicon® Tritium dots start glowing. Extra-wide rear notch allows more light around the front blade, further speeding target acquisition. Drop-in replacements for Kimber factory fixed sights have sight bodies machined from steel barstock. Wedge shaped rear sight has fully rounded edges and sits low in the slide to resist snagging on clothing during the draw.



## 10-8 PERFORMANCE 1911 AUTO U-NOTCH REAR SIGHT

Rugged Construction  
For Daily Carry, Plus A Clear,  
Easy-To-See Sight Picture



Fixed rear sight is precision machined from heat-hardened 4140 steel bar stock, so it withstands the wear and tear of daily carry, yet delivers a clear, precise

sight picture. Perfect for concealed carry, duty, or combat pistols where a rugged, reliable rear sight is mission critical. Fully "dehorned," with rounded and chamfered edges to prevent snagging on holster, clothing, or other gear that could impede draw. Easy-to-acquire .125" high U-shaped notch aligns quickly with a wide variety of factory-height front sights, including fiber optic, tritium dot, and gold beads. Rear face of the plain black blade has 40 lpi serrations for a glarefree sight picture under almost any light conditions; front of the blade has ledge contour to aid in one hand cocking. A hard, manganese phosphate parkerized finish that matches many tactical pistol finishes adds strength and surface wear resistance. A hidden setscrew helps anchor the sight in the slide dovetail for extra-secure mounting and resistance to shifting under recoil. **Standard/Tall** are cut to fit the popular Novak Lo-Mount-type dovetail. **Kimber** fits dovetail on fixed-sight Kimber pistols and comes with a matching .200" high front sight. All models come with wrench and instructions. May require minor fitting.

**SPECS:** Steel, matte black finish. Fits Novak-style 65° x .500" dovetail. **Standard** - .325" high, available with .125", .140", and .156" wide notches. **Tall** - .375" high, with .125" wide notch, for Officers model and other short-barrel 1911s; a direct replacement for Springfield Armory factory rear sight. **Kimber** - Rear: .360" high, with .135" wide x .125" high notch. Fits Kimber fixed-sight pistols with forward-slanting factory rear sights. Fits the dovetail on pre-Series II and Warrior series pistols that came with rear-slanting sights, but will shoot high on guns with 5" barrels. Will not fit SIS series. Front: .125" wide x .200" high.

#100-003-766DM Standard .125" U-Notch Rear Sight, 1B39E04.....\$ 52.99

#100-003-768DM Standard .140" U-Notch Rear Sight, 1B41G66.....52.99

#100-003-769DM Standard .156" U-Notch Rear Sight, 1B41H66.....52.99

#100-003-767DM Tall .125" U-Notch Rear Sight, 1B39A04.....52.99

#100-004-357DM Kimber U-Notch Sight Set, 1B60I79.....75.99

**NM U-NOTCH REAR SIGHT** - National Match style rear sight combines modern features with "retro" looks. Fits the dovetail of GI-pattern 1911 pistols, including current-production Colts—no milling required. Extra-thick blade is tall enough to work with Colt .175" high front sight or same-height aftermarket alternatives. Wide .140" notch aids in easy, fast acquisition of front sight for precise targeting. Ledge on front of blade aids in one-hand slide racking.

**SPECS:** Steel, matte black finish. .315" high, with .140" wide x .125" high notch. Fits dovetail for GI-pattern 1911 pistols, including current-production Colts with .175" high front sight.

#100-004-375DM NM U-Notch Rear Sight, 1B26H76.....\$ 33.95

**TOLL FREE: 800-741-0015**

**SPECS:** Machined steel, black, matte finish. Available with green front/green rear sight (G/G) or green front/yellow rear (G/Y). Fits Kimber pistols with factory fixed sights.

#100-004-567DM Kimber Night Sight Set, G/G, 4K82N07.....\$ 89.99

#100-004-568DM Kimber Night Sight Set, G/Y, 4K85A67.....109.99

## ARISTOCRAT 1911 AUTO T5-45 TRI-SET ADJUSTABLE REAR SIGHT

Simplified Mill-In Installation



Blends beautifully with the 1911 Auto slide. Hidden recoil shoulder prevents shoot-off. Your  $\frac{1}{2}$ " center-cut end mill makes the necessary cuts, no dovetails. Slotted cam selects three pre-set positions for fast elevation changes.

**SPECS:** Blued steel, satin finish. **Body** - 2.2" (5.6cm) long, .700" (17.7mm) wide. **Blade** - .874" (22mm) wide. .432" (11mm) high. **Notch** - .11" (2.8mm) wide. Use approx. .215" (5.4mm) high front sight. Installation requires milling of slide.

#044-045-401DM TS-45 Tri-Set Rear, 4D136D08..\$ 159.95

## ARISTOCRAT 1911 AUTO SIGHT RIB



### Front & Rear Adjusting Ribs

Unique, Poly-Set system allows selection of three, preset sight elevations for standard combat distances. Can be reset to any of those distances with a quick, easy movement of the elevation cam. Also adjusts for windage. Rib top is serrated and blade notch beveled to reduce glare. Underside internally hollowed to save weight. Durable, steel front sight won't snag and break off. Available for Govt. Model and Govt. Model with long slide.

**SPECS:** Steel, blued. Screws and instructions included. Gunsmith installation required. **Govt. Model** - 7/8" (1.8cm) long; fits 1911 Auto Government Model with 5" barrel. **Govt. Model Long** - 8 1/4" (21cm) long; fits 1911 Auto Government Models with long slides and 6" barrel.

#044-000-023DM Govt. Model Auto 5" Rib, 4D171N62.....\$ 209.95

#044-000-024DM Govt. Model Long Auto 6" Rib, 4D171P62.....209.95

## BRAZOS CUSTOM LIGHTNING ROD SIGHT

Bright Red Sight  
Holds Your Eye On Target

Extra long, fiber optic rod provides a glowing sight picture that draws your eye to the sight. Open center blade lets in lots of light for a bright red, easy-to-see dot. Five heights, for use with, fixed and adjustable, ghost ring, v-notch and conventional sights. Includes green, yellow and red optic rods.

**SPECS:** Steel, black, matte finish. Kimber/Novak, 65° x .330" x .075" dovetail. .127" (3.2mm) wide, .150" (3.8mm), .160" (4mm), .175" (4.5mm), .200" (5mm), .240" (6mm) high. .820" (21mm) long.

#985-000-001DM .150" Lightning Rod Sight, 5H28L00.....\$ 34.95

#985-000-002DM .160" Lightning Rod Sight, 5H28B00.....34.95

#985-000-003DM .175" Lightning Rod Sight, 5H28G00.....34.95

#985-100-330DM .200" Lightning Rod Sight, 5H28G00.....34.99

#985-000-004DM .240" Lightning Rod Sight, 5H28I00.....34.95

5H28L00.....\$ 34.95

5H28B00.....34.95

5H28G00.....34.95

5H28I00.....34.95

## EGW FIBER OPTIC FRONT SIGHT

Enhanced Sight Picture  
In Bright Or Low Light

Interchangeable, red or green, fiber optic insert glows brightly, drawing your eye to the sight for fast pickup and improved shooting performance. Open center gathers lots of light for a bright dot. Three heights match most rear sights. **Kimber** and **Para-Ord** replace factory height blades. Fits factory dovetails.

**SPECS:** Steel, black, matte finish. Blade - .295" (7.3mm) high, .125" (3.1mm) wide. Fits standard .330" x 65° Novak front dovetail cut. Includes stainless steel roll pin.

#206-000-044DM "Strong" Front Sight, 6K22D01 \$ 24.99



## CASPIAN ADJUSTABLE SIGHT

3 Steps Improve Sight Picture,  
Target Acquisition, Visibility

Low profile body with round

ed corners helps eliminate snagging. Serrated rear blade prevents glare and helps guide your eye to the sight. **Target** - narrow notch provides precise, open sighting for Bullseye or target competition. **Round Ghost Ring** - gives quick sight alignment for fast target acquisition.

**Diamond Ghost Ring** - combines speed and accuracy in bright lighting conditions when used with fiber optic front sights. Fits the **BM-1** sight cut or the **LPA** sight cut found on Springfield, Para-Ord and others. Fully adjustable for windage and elevation. **SPECS:** Steel, black, matte finish. Rear blade .423" (10.7mm) high, .900" (22.8mm) wide. Target notch .128" (3.27mm) wide. Installation requires machining of slide.

STOCK #	FITS	STYLE	PRICE
#168-202-100DM	BM-1	Target	8F59P53 \$ 69.99
#168-202-101DM	BM-1	Round	8F56H23 \$ 70.99
#168-202-102DM	BM-1	Diamond	8F59K53 \$ 69.99
#168-202-110DM	LPA	Target	8F59L53 \$ 69.99
#168-202-111DM	LPA	Round	8F59N53 \$ 69.99



## CASPIAN FIBER OPTIC DOVETAIL SIGHT

Enhanced Sight Picture, Faster Sight Pickup

Light gathering, interchangeable green and red fiber optic rods really stand out against various target backgrounds. Improves front sight visibility, excels with ghost ring rear sights.

**SPECS:** Steel, matte black finish. Blade .185" high, .125" wide. **60N**: 65° x .330" x .75" dovetail. **60H**: 60° x .300" x .60" dovetail.

#168-203-600DM 60N Fiber Optic Sight, 8F22H20.....\$ 26.99

#168-203-605DM 60H Fiber Optic Sight, 8F22B22.....26.99



## CYLINDER & SLIDE

### "STRONG" FRONT SIGHT

Extra Metal Prevents Front Sight Failure;  
Fits Novak Dovetail

Heavy duty front sight is over-engineered with the needs of the tactical operator in mind. Plain, black blade incorporates an integral "gusset" of reinforcing metal between the base and the blade for additional strength that helps prevent breakage. Ideal choice for pistols used during room clearing operations or close quarter battle. Fits in the standard Novak-style front dovetail cut. Pre-drilled for vertical roll pin.

**SPECS:** Machined steel, matte black finish. Blade - .295" (7.3mm) high, .125" (3.1mm) wide. Fits standard .330" x 65° Novak front dovetail cut. Includes stainless steel roll pin.

#206-000-044DM "Strong" Front Sight, 6K22D01 \$ 24.99

els for 65° x .330" x .070", 60° x .330" x .070" dovetails, plus Kimber Classic, and Para-Ord Limited.

STK # 65°	STK # 60°	STK # KIMBER	STK # PARA	HEIGHT
#296-065-160DM	NA	NA	NA	.160"
#296-065-185DM	#296-060-185DM	NA	NA	.185"
#296-065-200DM	#296-060-200DM	NA	NA	.200"
NA	NA	#296-000-004DM	NA	.150"
NA	NA	#296-000-006DM	#296-000-008DM	.175"

- Advise # — EGW Fiber Optic Front Sight, 6B28L00.....\$ 35.00

**ED BROWN 1911 AUTO SIGHTS**

Low Profile For  
Concealed Carry;

**Outstanding Sight Picture**

**ADJUSTABLE REAR** - Low-profile rear sight replicates the dimensions and function of the proven Bo-Mar adjustable sight.

Rugged design withstands the shock of full-power service ammunition—perfect for combat applications—yet provides fine adjustability to meet the needs of the target shooter. Minimal-height sight body hugs the top of the slide for faster sighting and increased accuracy. Precise click detents provide full adjustment for both windage and elevation. Combat-style blade, with fine-line serrations on the rear face, angles backward from the top to help deflect the light for a clear, easy-to-acquire sight picture in all light conditions. Deep, square-cut notch further enhances sight picture; dog-ear cuts on top corners help reduce snagging during draw. Installation requires machining, drilling and tapping of slide. Available with plain black rear blade or night sight configuration with two glowing Tritium dot inserts to aid in precise shot placement even in low-light conditions.

**SPECS:** Steel, blued. Body – 1.435" (3.6cm). Blade – .765" (19mm) x .425" (11mm) with .115" (plain) or .130" (night sight) wide notch. Both models fit pistols with 60° x .359" x 100" rear sight dovetail.



**#087-000-050DM Adjustable Rear Sight, 7H60M84..... \$ 73.99**  
**#087-000-063DM Adjustable Rear Night Sight, 7H99F27..... 109.99**

**FIXED** - Wedge-shaped rear sight has rounded and beveled edges to reduce the chance of catching on clothing while carrying concealed. Recessed rear notch gives an outstanding sight picture for fast, glare-free sight pickup and instinctive front sight acquisition. Deeply serrated sides provide an aggressive contact area to aid in racking the slide. Available with plain black rear face (**LMC01**) or with two Tritium dots (**LMC03**) with high-visibility white outlines to get on target fast in all lighting conditions. Matching front sight, sold separately, has a single Tritium dot.

**SPECS:** Machined steel, matte black. **Rear Sights** - 1" (2.5cm) long, .70" (1.8cm) wide, .325" (8.2mm) installed height, .120" (3mm) wide notch. Fits Novak rear sight dovetail. **Front Sight** - .125" (3.2mm) wide, .180" (4.6mm) tall. Fits .65" x .330" x .075" dovetail. Front and rear Tritium sight dots: .100" (2.5mm) diameter, white outline.

**#087-000-067DM LMC01 Rear Sight, 7H30A58.... \$ 33.99**  
**#087-000-066DM LMC03 Tritium Rear Sight, 7H83Q49..... 89.99**  
**#087-000-068DM Tritium Front Sight, 7H49C61..... 54.99**

**EGW 1911 AUTO****WIDE TENON FRONT SIGHT BLANK**

Stake-On Sight For Custom Applications

This .250" high, wide tenon sight blank is perfect for duplicating an old, obsolete sight or developing a new design. Blanks can be shaped as desired and is high enough to allow it to be filed or machined down to regulate with almost any rear sight. Made of 1018 steel for easy shaping and bluing. Must be staked in place. Gunsmith installation recommended. **SPECs:** 1018 steel, in the white. .250" (6.4mm) high excluding tenon, .125" (3.2mm) wide, .5" (12.7mm) long. Fits wide tenon slides. Gunsmith installation recommended.



**#296-000-182DM 1911 Wide Tenon Sight Blank, 6B7L20..... \$ 8.99**

**BROWNELLS SIGHT CALCULATOR****TRY THE ONLINE SIGHT CALCULATORS**

Automatically calculate SIGHT CORRECTION  
or front and rear SIGHT HEIGHT

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Orders/Tech: 800-741-0015

**GUNCRAFTER INDUSTRIES 1911 AUTO REAR SIGHT**

**NEW**  
Beveled & Radiused Edges &  
Corners For Snag-Free Operation



Machined chrome-moly steel rear sights feature beveled and radiused edges that won't snag during the draw stroke. Front is squared off to help with one-handed slide racking and finely serrated rear face cuts glare. Fits popular Novak-style .495" x 65° sight cut. Machined slightly oversized to allow custom fitting. Available with **U-Notch**, **Square Notch** or **Square Notch w/Tritium** green dot for lowlight usage. Secures with two extra-large set screws, included.

**SPECS:** 4130 chrome-moly steel, Parkerized finish. Fits .495" x 65° Novak-style sight cut. .325" high with .140" wide notch.

**#100-011-544DM U-Notch Rear Sight, 9A44G90.. \$ 51.99**

**#100-011-543DM Square Notch Rear Sight,  
9A44F90..... 51.99**

**#100-011-542DM Square Notch Rear Sight w/  
Tritium, 9A66F90..... 77.99**

**GUNCRAFTER 1911 AUTO BRASS BEAD FRONT SIGHT**

**NEW**

**Durable Brass Bead**

**Gives Instant Sight Reference**  
Polished brass bead is mounted in machined chrome-moly steel sight blade for enhanced sight picture in varying light conditions. Fits the popular Novak-style front sight cut of .330" x 65°. Dovetail base is fully contoured, and machined slightly oversized to allow for custom fitting. Front roll pin hole helps secure the sight to the slide.

**SPECS:** Chrome-moly steel, Parkerized finish. Polished brass bead. Dovetail height .075" (1.9mm). Blade height .180" (4.5mm).

**#100-011-545DM Brass Bead Front Sight,  
9A43F90..... \$ 46.99**

**HARRISON DESIGN & CONSULTING 1911 AUTO RETRO REAR SIGHT**

**NEW**  
Fits GI-Pattern Dovetail;  
Rugged Construction For Daily Carry



Fixed rear sight fits the GI-pattern dovetail and provides an improved sight picture while maintaining your pistol's stock appearance. An extra-wide .135" notch puts more light around the front blade to aid in faster target acquisition. 50 lpi horizontal serrations on the rear face help eliminate glare. A setscrew locks the sight into the dovetail for a secure installation that won't shoot loose, yet still allows drift adjustments for windage. Rounded corners help resist snagging during the draw from concealment. Precision machined from steel barstock to look good and handle the knocks of daily carry.

**SPECS:** Steel, matte black finish. .344" (.87cm) length, .622" (1.8cm) base width, and .317" (.8cm) overall height. **Square Notch** - .135" (3.42mm) wide x .135" high notch; **U-Notch** .138" (3.51mm) wide by .138" high notch. Both models fit GI-pattern 1911 slide dovetail.

**#100-004-784DM 1911 Retro Rear Sight,  
9B32L62..... \$ 39.99**

**#100-013-387DM 1911 Retro U-Notch Sight,  
9B32P62..... 39.99**

**HEINIE SPECIALTY 1911 AUTO SLANTPRO® NIGHT SIGHTS**

No-Snag, Low-Profile With Tritium Dots  
For Enhanced Visibility In Low Light



Straight Eight

The ultimate marriage of quality and function, fixed combat sights with Trijicon® self-illuminating tritium inserts provide a fast, easy-to-acquire sight picture in all light conditions. Wedge shaped body has fully rounded edges and sets low in the slide for minimum profile and a smooth, snag-free draw for concealed carry. Fine-line serrations on rear of blades eliminate glare for the best possible sight picture. Dovetails are cut .002"- .003" oversize for secure fit in existing sight cuts; gunsmith fitting may be required. Setscrew locks rear sights in the slide dovetail to prevent shifting under recoil. **Straight Eight** - One tritium dot on the front sight and one on the rear align vertically for exceptionally fast acquisition. **3-D** - One tritium dot on the front sight, and two side-by-side dots on the rear sight for a more traditional, three-dot horizontal sight picture. The rear dots are slightly smaller to help the shooter quickly identify the front sight dot and get the sights aligned on the target fast. **Ultra Low Mount** provides an even more compact profile; fits pistols with Novak-type .500" x 65° dovetail in slide. "T" suffix on model number indicates rear sight is .050" taller to provide correct sight picture on smaller short-slide pistols. **Ultra Low Mount Ledge™** - Front edge of the rear sight blade has been cut square to provide adequate purchase for one-handed slide racking. Available in standard and T models. **Ultra Low Mount, including Ledge**, fits Novak-type .500" x 65° dovetail. "T" suffix on model number indicates .050" taller height for short-slide compact pistols. May require minor fitting.

**FRONT/REAR SETS**

STOCK #	MODEL #	FITS	STYLE	HEIGHT REAR	HEIGHT FRONT	PRICE
<b>#394-102-306DM</b>	3005	1911 Auto	Straight 8	.450"	.190"	4C106N50 \$ 132.99
<b>#394-102-355DM</b>	355	Kimber (fixed rear)	Straight 8	.375"	.185"	4C106I50 \$ 132.99
<b>#394-000-043DM</b>	416	Taurus 1911	3-D	.285	.180	4C119A50 \$ 147.99

**ULTRA LOW MOUNT REAR SIGHTS**

STOCK #	STYLE	HEIGHT	NOTCH	MODEL #	PRICE
<b>#394-000-008DM</b>	Standard, Straight 8	.325"	.125"	365	4C68L99 \$ 81.99
<b>#394-000-031DM</b>	Standard, 3-D	.325"	.125"	362	4C79P15 \$ 96.99
<b>#394-000-037DM</b>	Ledge, Straight 8	.325"	.140"	366	4C78A44 \$ 89.99
<b>#394-000-038DM</b>	Ledge, Straight 8	.375"	.140"	366-T	4C78I44 \$ 99.99

**ORIGINAL-STYLE STRAIGHT EIGHT NIGHT SIGHT** - Heinie's classic, low-mount, no-snag combat/competition fixed sights with Trijicon self-illuminating tritium lamps give a fast, easy-to-see sight picture in any light. The exclusive two-dot "Straight Eight" design makes sighting simple and fast. Serrated face of rear blade angles slightly toward the shooter to eliminate glare; smooth, rounded corners can't catch on clothing or holsters. Sold as a matching front and rear sight set for 1911 Auto applications.

**SPECS:** Steel, matte blue finish. Rear Sight - Body: 1.04" (2.6cm) x .695". Blade: .695" (17mm) x .440" (11mm). Notch: .125" (3.1mm) x .112" (2.8mm). Fits .375" x 65° dovetail. Front Sight - .190" high. Fits .300" x 60° dovetail. Installation requires milling of slide.

**#394-300-000DM Model 3000 1911 Auto Original Straight 8 Sights, 4C106M50 .....** \$ 132.99

**HARRISON DESIGN 1911 AUTO EXTREME SERVICE REAR SIGHTS**

**Smooth, No-Snag Fixed Combat Sight  
For Three Popular Slide Dovetails**



Rugged, fixed rear sight features a precision machined Novak, LPA, or Bo-Mar dovetail for easy replacement of a fragile adjustable sight to make your gun more suitable for duty or carry. Extra-wide .135" notch provides more light around the front blade to open up the sight picture for fast target acquisition. Fine, 50 lpi serrations on the rear face help eliminate glare and the distorting effects of uneven ambient light. Allen head setscrews lock sight into slide dovetail for a rock-solid installation that won't shoot loose. Regulates with most factory installed front sights. Precision machined from solid steel bar stock with radiused edges that help prevent holster snag. Minor fitting may be required. **LPA** fits Springfield Armory, Para-Ordnance and other pistols with the LPA dovetail. Will not fit Springfield TRP Operator. **Novak** fits pistols with a Novak .495" x 65° rear sight cut. Available in standard and extra-height Plain Black, plus 1- or 2-Dot Tritium night sight configurations. Extra-height model recommended for Officers Model or shorter slides. Does not fit Kimber, Para-Ordnance, or Smith & Wesson SW1911. **Bo-Mar** - 1.43" (3.6cm) long, .68" (17mm) wide, extends approximately .40" (10mm) high above slide. Notch - .135" (3.4mm) wide x .135" deep. Fits pistols with Bo-Mar BMCS (BM #1) 60 x .359" x .100" slide cuts and Springfield TRP Operator.



the "Deluxe" pocket cut. Two steel screws and a hidden lug join the body to the base to ensure a rock-solid installation that will not shoot loose. Drift adjustable .030" left or right for windage, for correction of approximately 3" of error at 20 yards. Installed height is same as many popular aftermarket rear sights, so you may not need to replace your pistol's front sight. Available in plain black or 1- or 2-Dot Tritium night sight configuration.

**SPECS:** Machined steel bar stock, black, matte finish. **LPA** - 1.43" (3.6cm) long, .690" (1.7cm) wide, .463" (1.2cm) high. Notch - .135" (3.3mm) wide x .115" (2.9mm) deep. Fits Springfield Armory, Para-Ordnance and others with .60" x .395" x .100" LPA sight cut. Does not fit Springfield Armory TRP Operator. **Novak** - 1" (2.5cm) long, .690" (1.7cm) wide, .325" (8.3mm) high rear blade. Extra height model has .375" (9.5mm) high rear blade. Notch - .135" (3.3mm) wide x .125" (3.17mm) deep. Fits Novak .495" x 65° dovetail cut. Does not fit Kimber, Para-Ordnance, or Smith & Wesson SW1911.

**Bo-Mar** - 1.43" (3.6cm) long, .68" (17mm) wide, extends approximately .40" (10mm) high above slide. Notch - .135" (3.4mm) wide x .135" deep. Fits pistols with Bo-Mar BMCS (BM #1) 60 x .359" x .100" slide cuts and Springfield TRP Operator.

**#100-004-076DM LPA-Cut Square Notch Rear Sight, Plain Blk, 9B59N58..... \$ 67.99**

**#100-012-178DM LPA-Cut U Notch Rear Sight, Plain Blk, 9B59B58 .....** 67.99

**#100-006-568DM Novak-Cut Rear Sight, Plain Blk, 9B45J52..... 54.49**

**#100-006-571DM Novak-Cut Ex-Height Sight, Plain Blk, 9B47L17..... 56.49**

**#100-003-572DM Bo-Mar Cut Rear Sight, Plain Blk, 9B75J03..... 84.99**

**#100-006-569DM Novak-Cut Rear Sight, 1-Dot Tritium, 9B74M48..... 89.99**

**#100-006-570DM Novak-Cut Rear Sight, 2-Dot Tritium, 9B92J69 .....** 109.99

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...ONLY THE BEST...

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## HEINIE SPECIALTY SLANT PRO™ SIGHT

Low Profile, Fixed Sights  
Gives A No-Snag Draw

Wedge-shaped body with fully rounded edges provides a smooth, snag-free draw for concealed carry and competition guns. Sets low in the slide for minimum profile. Front and rear sight blades have fine line serrations to eliminate glare and ensure the best possible sight picture. Supplied as a front/rear set for all models listed except **Low Mount**, which is a rear sight only to fit guns with Novak dovetail dimensions. **Kimber Fixed** fits Kimber pistols with factory fixed sights. **Kimber Adj.** is a fixed sight replacement for Kimber models with factory adjustable sights. 

**SPECS:** Steel, black, matte finish. **1911** and **Kimber** - Rear: 1" (25mm) x 1/16" (17mm). Front: 1/2" (13mm) x 1/16" (3mm). **Low Mount** - 1" (25mm) x 1/16" fits Novak dovetail only. **Rear Sight Notch** - 1/16" wide, height varies.

STOCK #	FITS	PRICE
#394-102-305DM	1911, set	4C47C15 \$ 58.99
#394-102-350DM	Kimber Fixed, set	4C47E15 \$ 58.99
#394-000-017DM	Kimber Adj., set	4C48Q81 \$ 59.99
#394-000-007DM	Low Mount, rear	4C32C50 \$ 39.99

## HEINIE SPECIALTY SEMI-AUTO RAMPED DOVETAIL FRONT SIGHT

A Bold, Easy-To-See  
Sight Picture In A Compact,  
Easy-To-Carry Shape

Serrated-ramp fronts provide a perfect match for low mount, rear sights. Available with **Black Ramp (BR)** or **White Dot (WD)**. Installation requires machining of slide. 185" or 190" match Heinie 1911 and Bo-Mar BMCS rears. 200" front matches Heinie Browning HP Rear. 

**SPECS:** Steel, blue, matte finish. **Blade** - .126" (3.1mm) wide, .175" (4.4mm), .185" (4.6mm), .190" (4.8mm), .200" (5mm) high, .500" (12.7mm) long. **Dovetail** - .60" x .300" x .060" with .002" taper.

STK # BR	STK # WD	HEIGHT
#394-000-002DM	N/A	.175"
#394-309-185DM	#394-312-185DM	.185"
#394-309-190DM	#394-312-190DM	.190"
#394-309-200DM	#394-312-200DM	.200"

- Advise # - BR Ramped Front Sight, 4C19F05 .. \$ 23.99

## HEINIE SPECIALTY SEMI-AUTO TRIJICON® FRONT DOVETAIL SIGHT

Serrated Ramps &  
Tritium Dots For Fast Pickup

Fully-contoured, cross-dovetail sights complete with the increased, low light visibility of genuine Trijicon, tritium vials. Tapered dovetail holds the sight firmly. Fits nominal 60° x .300" x .060" front sight dovetails. 

**SPECS:** Steel, blued, matte finish, green dot. **Blade**: .126" (3.2mm) wide, .175 (4.4mm), .185" (4.6mm), .190" (4.8mm) or .200" (5mm) high. Installation requires machining of slide.

STOCK #	FITS DOVETAIL	PRICE
#100-002-632DM	BM #1 Standard	5A54E57 \$ 64.99
#100-002-633DM	BM #1 Deep Notch	5A56I01 \$ 64.99
#100-003-069DM	BM #1 White Dot	5A56D01 \$ 64.99
#100-004-083DM	LPA White Dot	5A54E57 \$ 64.99
#100-002-634DM	Kimber 1911 Adj.	5A54D57 \$ 64.99
#100-002-635DM	Ellison	5A43P08 \$ 49.99

 Stock numbers shown in red indicate the product is made in the U.S.A.  
This information is not available for all products at time of catalog production, but will be regularly updated on our website.

## HIVIZ KIMBER 1911 AUTO INTERCHANGEABLE FIBER OPTIC FRONT SIGHT



Improves Visibility  
With Interchangeable  
Red, Green &  
White Rods

Advanced fiber optic sight maintains perfect sight/target contrast in all shooting conditions by allowing you to easily interchange fiber optic rods at any time from red to green, or to a solid white color as lighting conditions change. Innovative sight base uses locking spring to keep the LitePipe secure, while allowing interchangeability in the field with the provided key. Streamlined, no snag design helps prevent holster catch that can slow down your draw. Fits Kimber 1911 dovetail and regulates with the original factory rear sight. Includes rods, carrying case, and key for interchanging the rods. Gunsmith fitting is recommended.

**SPECS:** Steel, black, matte finish. Includes (3) red, (2) green, (1) white rod, carrying case, and key. Overall Sight Dimensions - 3/4" (19.1cm) long, 1/8" (3.2mm) wide, .186" (4.72mm) high from top of slide. LitePipe - .092" (2.3mm) diameter. Requires 60° x .330" x .075" dovetail. Will not fit Kimber .22 rimfire.

#638-000-082DM Kimber Interchangeable  
Sight, 8C23A86 ..... \$ 37.75



## KENSIGHT COMBAT CARRY ADJUSTABLE REAR SIGHT

### Rounded Blade Edges Won't Snag On Clothing Or Holsters

Enjoy the accuracy of a fully adjustable, competition-style rear sight in a package suitable for daily carry. Beveled edges on sight body and radiused corners on blade minimize chances of snagging on clothing or holster. Blade, sight body, and base are EDM-wire machined from high-grade, 4140 billet steel, then heat-treated to Rc 28-32 to retain the extra-tight tolerances. Front hinge pin is hardened to Rc 60 for reliable, long-lasting service without breakage. Fine serrations on the rear sight blade surface reduce light reflection to enhance sight pick up in all light conditions. Consistent, click-adjustable detents for windage and elevation provide precise, repeatable settings.

**SPECS:** 4140 steel, blued, matte finish. **BM #1** - Fits pistols with the Bo-Mar BMCS rear sight dovetail. **BM #1 Oversized** - Dovetail is .10" oversized to allow custom-fitting in loose Bo-Mar BMCS slide cuts. **LPA Cut 1911** - Fits Springfield Armory, Para-Ordnance, Nowlin, High Standard, Olympic Arms, and Charles Daly 1911 Auto pistols with the LPA slide cut for adjustable sights.

#100-002-637DM	BM #1 Rear Sight, 5A54J49 .....	\$ 67.99
#100-004-082DM	BM #1 Oversized Rear Sight, 5A58B50 .....	69.99
#100-002-638DM	LPA Cut 1911 Rear Sight, 5A55Q50 .....	69.99



## KENSIGHT 1911 AUTO TRITIUM FRONT SIGHT

### Extra Height For Use With Adjustable Or High-Profile Rear Sights

Extra-tall front sights have enough height to regulate correctly with most adjustable rear sights. Bright Tritium insert is easy to see in low light conditions - great for pairing up with a high-quality rear Tritium night sight. Fits a standard .330" x 65 °.075" dovetail.

**SPECS:** Steel, matte black oxide finish. Sight Blade - .115" (2.9mm) wide, .525" (13.4mm) long. Heights listed below. Requires a .65" x .330" x .075" dovetail. Minor fitting required.

#100-011-055DM	.220" Tritium Front Sight, 5A38J07 .....	\$ 44.99
#100-011-056DM	.230" Tritium Front Sight, 5A38B07 .....	44.99
#100-011-057DM	.240" Tritium Front Sight, 5A38B07 .....	44.99
#100-011-058DM	.250" Tritium Front Sight, 5A38B07 .....	44.99

## MEPROLIGHT DAY/NIGHT SIGHT

Always "On",  
No Batteries, No Charging



Really "shines" when other sights are useless. No switch to turn on, no batteries to wear out. Both front and rear blades have their own green Tritium light source and provide a green/green, 3-dot sight picture. Unaffected by weather, gun solvents or oils. Used by NATO, U.S., and Israeli armies. Also ideal for law enforcement and others requiring accuracy in low-light conditions. Replaces the original factory sights.

**SPECS:** Blued steel with Tritium inserts. Fits Colt 1911 Series 80 and later pistols originally equipped with factory, fixed/non-adjustable sights, with .125" wide tenon front sight.

#387-304-776DM Day/Night Sight Set, 7H99F99. \$ 119.99

**MEPROLIGHT FRONT SIGHTS** - Front sight with single Tritium dot. Replace damaged units or stake-on models after refinishing.

**SPECS:** Steel body, blue. Self-luminous Tritium lamp. For use with MeProlight Adjustable rear sights. **Narrow Tenon** fits slides with .058" front sights. **Wide Tenon** fits Colt Gold Cup with .125" front sight and factory (Ellison) rear sight.

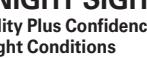
#387-500-011DM Narrow Tenon Front Sight,  
7H106B90 ..... \$ 106.90

#387-500-112DM Wide Tenon Front Sight,  
7H39M99 ..... 49.99

## MEPROLIGHT PARA ORDNANCE

### TRITIUM NIGHT SIGHT

Daytime Visibility Plus Confidence  
In Low Light Conditions



Rugged, steel tritium sight gives you a bright, white dot for fast target acquisition in low light situations with your Para Ordnance LDA. Rear sight has two dots, front sight has one dot for positive sight picture. Sealed, Tritium vials aren't affected by even the most aggressive cleaning solvents.

**SPECS:** Blued steel with white tritium inserts. Fits Para Ordnance LDA models with fixed dovetail front/rear sights.

#387-000-038DM Tritium Night Sight, 7H89F99. \$ 109.99



## KENSIGHT DEFENSIVE SIGHTS

Low Profile, No-Snag Design  
For Self Defense Pistols

No sharp edges to drag on holsters or snag clothing because these low profile sights are designed specifically for concealed carry. EDM machined from 4140 steel, then heat-treated to Rc 38-40 and vacuum tempered. Fully Adjustable (**Adj.**) models are click-adjustable for windage and elevation. Elevation Adjustable (**Elev.**) model provides the consistency of click adjustment for elevation only. Fixed (**Fxd.**) models feature no adjustments for maximum reliability and simplicity preferred by many shooters. White Dot (**WD**) model features two white, ABS plastic .070" (1.8mm) diameter dots, one on each side of rear notch. Tritium (**Trit.**) versions feature dual, self-luminous, .076" (1.9mm) diameter, green Tritium dots on both sides of the rear notch for improved sighting in low light conditions. Serrated (**Sert.**) models feature fine line serrations on the rear surface of the sight.

Available to fit Novak-style dovetail.

**SPECS:** 4140 steel, blue, matte finish. Fits Novak-style 65° x .495" dovetail cut.

**STOCK #** **MODEL** **PRICE**

#100-002-639DM	Lo-Mount, Adj.	5A52A41 \$ 59.99
#100-002-640DM	Lo-Mount, Adj./Sert.	5A53D00 \$ 68.95
#100-003-068DM	Lo-Mount, Adj./Sert./WD	5A57B42 \$ 64.99
#100-002-641DM	Lo-Mount Elev./Trit.	5A80D71 \$ 105.95
#100-002-642DM	Lo-Mount Adj./Trit.	5A101I17 \$ 119.99
#100-002-916DM	Lo-Mount, Fxd./WD	5A29B77 \$ 38.99
#100-002-644DM	Lo-Mount Fxd./Trit.	5A57F23 \$ 81.95

## MGW 1911 AUTO FIXED SIGHT COMBO

### Easy Installation, Low Profile

Mounts in factory dovetail to replace issue sights. Rear blade overhangs the back of the slide for fast pickup. Rounded corners and edges. Front sights have serrated ramp.

**SPECS:** Steel, blue, matte finish. **Rear Blade** - .735" (18mm) wide x .345" (8.8mm) high. **Front** - .121" (3mm) wide x .195" (4.9mm) high. Available in Plain Black (PB) or White Dot (WD) style with Wide (WT) or Narrow (NT) tenon.



**Models**  
**NEW**

## NOVAK 1911 AUTO ADJUSTABLE EXTREME DUTY SIGHTS

### Low-Profile Mounting; Fully Adjustable

CNC-machined, steel, rear sight with Novak's famous, low-profile design and the added versatility of elevation and windage adjustments. Set screw allows drift adjustment for windage; elevation screw positively stops and audibly clicks for easy fine-tuning. Smooth, contoured edges have less chance of catching or snagging. Front sights are CNC-machined, steel and mount in factory dovetail. Available in Plain Black, White Dot, and Tritium Dot for Colt and clones, Kimber, and SW1911 pistols.

**SPECS:** CNC-machined steel, black, matte finish. **Front (F)** and **Rear (R)** sights available in Plain Black (PB), 2-Dot White (WD), and 2-Dot Tritium (TR). **Rear Dimensions:** 1" (2.54cm) long,  $\frac{1}{8}$ " (13mm) high,  $\frac{3}{4}$ " (19mm) wide. Requires matching of slide. **Colt** rear sights regulate properly with .225" high front sights. **Kimber** rear sights regulate properly with .175" high front sights. **SW1911** rear sights regulate correctly with .305" high front sight.



#584-006-145DM	PB/NT Front Sight, 4H6C75	..... \$ 9.11
#584-007-446DM	PB/WT Front Sight, 4H6E75	..... \$ 9.11
#584-006-545DM	WD/NT Front Sight, 4H8I35	..... 11.27
#584-007-445DM	WD/WT Front Sight, 4H8P35	..... 11.27
#584-003-145DM	PB/NT Front/Rear Combo, 4H22A27	..... 30.06
#584-003-545DM	PB/WT Front/Rear Combo, 4H22P27	..... 30.06
#584-003-645DM	WD/NT Front/Rear Combo, 4H27A84	..... 37.58
#584-003-745DM	WD/WT Front/Rear Combo, 4H27H84	..... 38.57

## MGW SEMI-AUTO

### DOVETAIL FRONT SIGHT BLANK

#### Strong & Ready-To-Shape For Custom Applications

Long enough and high enough for most custom pistol applications. Dovetail installation is much stronger than staking, so the front sight stays put under heavy recoil or extreme use. Drilled for  $\frac{1}{16}$ " diameter roll pin for more "hold". Bluses easily.

**SPECS:** Steel, blued. **Blade** - .268" (6.8mm) high, .128" (3.2mm) wide, .640" (16mm) long. **Dovetail** - 65° x .330" x .075".

#584-012-268DM Dovetail Front Sight, 4H9I79 ... \$ 13.08

**NEW**

## NOVAK 1911 MEGA DOT FIBER OPTIC FRONT SIGHT

### Highly Visible & Snag-Free For Carry

This eye-catching sight features an oversized, red or green fiber optic dot to help with rapid target acquisition in bright and low light conditions. The recessed front and full height sides protect the fiber optic element from damage and the beveled edges prevent snagging, making this sight ideal for concealed carry. Available in red or green versions.

**SPECS:** Steel, matte black oxide finish, .180" height. Bead diameter - .140". Fits .330" x 65 degree x .075" Novak front sight dovetail cut.



#662-000-107DM	Green Mega Dot Front Sight, 2F34F72	..... \$ 41.99
#662-000-108DM	Red Mega Dot Front Sight, 2F34D72	..... 41.99

## NOVAK SEMI-AUTO DOVETAIL MOUNT FRONT SIGHT

### Strong, Easily Changed Sights For Autos

Dovetail mounted, roll-pinned sights resist shoot-off. Easily changed for different loads or conditions. Full instructions.

**SPECS:** Blued steel, .295" (75mm) high x .125" (3.17mm) wide blade. Requires milling 65° x .330" dovetail in slide. **.075"** size for Govt. Mod., Commander, S&W 645/745/59. **.060** for Colt Officers ACP, S&W mini-guns, Browning Hi-Power, CZ-75.

#662-645-075DM	.075 Novak Front Sight, 2F14B00	..... \$ 17.50
#662-645-060DM	.060 Novak Front Sight, 2F14G00	..... 17.50

**READ REVIEWS ONLINE** ★★★★★ 5.0



## NOVAK 1911 AUTO MEGA DOT® TRITIUM FRONT SIGHT

Tritium Insert With Oversize White Ring For High Visibility Day Or Night

Replacement front sight features a highly visible white ring surrounding a self-illuminating Tritium insert that really makes the front sight stand out in all light conditions. Mounts in a standard Novak dovetail (65° x .330" x .075") and can be secured with the included roll pin. Precision-machined steel body provides maximum protection of insert. Some fitting required; gunsmith installation recommended.

**SPECS:** Steel, matte black, .148" (3.8mm) wide blade. Available in .160" and .180" heights. Requires 65° x .330" x .75" dovetail.

#662-000-099DM	.160" Mega Dot Sight, 2F51E29	\$ 54.95
#662-000-098DM	.180" Mega Dot Sight, 2F51Q29	54.95



**READ REVIEWS ONLINE** ★★★★★ 5.0

## NOVAK 1911 AUTO

### ADJUSTABLE EXTREME DUTY SIGHTS

#### Low-Profile Mounting; Fully Adjustable



#### NOVAK 1911 AUTO CARRY REAR SIGHT

#### Low Profile; Fits Factory Dovetails



Exclusive, wedge-shaped, "Concealed Carry" design puts the sight body and blade close to the slide for a snag-free draw and smooth, comfortable carry. Highly visible rear blade with rebated notch gives fast, glare-free sight pickup for more accurate instinctive shooting. Available in plain black, two white dots, or two Tritium dots.

**SPECS:** Machined steel, blue, matte finish.

**1911 AUTO** - Fits Colt-style, 1911 auto rear dovetail, uses Series 80 factory front. Includes windage lock screw. May require slight fitting. .125" (3.1mm) wide notch. Rear blade is .630" (16mm) wide, .223" (5.6mm) high.

#662-017-004DM Black 1911 Carry Sight, 2F27M96 ..... \$ 34.99

#662-017-005DM 2-Dot 1911 Carry Sight, 2F31I96 ..... 39.99

**KIMBER CLASSIC** - Fits Kimber Classic dovetail, uses factory front sight. Includes windage lock screw. May require slight fitting. .125" (3.1mm) wide notch. Rear blade is .700" (17.9mm) wide, .316" (8mm) high.

#662-030-125DM 2-Dot Kimber Sight, 2F31B96 .. \$ 39.99

#662-002-031DM 2-Dot Trit. Kimber Sight, 2F73N65 ..... 89.99

## NOVAK 1911 AUTO

### FRONT DOVETAIL SIGHTS

#### Low Profile Provides Excellent Carry Performance



CNC machined, steel, dovetail front sight won't snag on your holster during presentation. Available with a large, .075" diameter white dot or gold bead for fast sight recognition, or with a plain black, serrated face for glare reduction. Requires use of a 65° x .330" dovetail cutter to cut the proper Novak dovetail; includes roll pin inserts in front to stake sight in place. Available in six heights.

**SPECS:** Steel, black oxide, matte finish. Fits 1911 Govt. or any gun with a 65° x .330" x .075" dovetail. Includes roll pin and complete instructions. Gunsmith installation recommended.

STK # WHITE STK # GOLD STK # BLACK HGT

#662-000-019DM #662-000-022DM #662-000-021DM .160"

#662-000-055DM NA #662-000-056DM .175"

#662-000-057DM NA #662-000-061DM .180"

#662-000-062DM NA #662-000-063DM .185"

#662-000-018DM NA NA .215"

#662-000-012DM NA #662-000-013DM .225"

- Advise # — White Dot Front Sight, 2F23J96 .. \$ 29.95

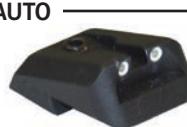
- Advise # — Gold Bead Front Sight, 2F95N96 .. 99.95

- Advise # — Plain Black Front Sight, 2F19J96... 24.95

## NOVAK 1911 AUTO

### TRITIUM REAR SIGHT

#### No-Snag Shape, Low-Light Visibility



Two, glowing Tritium dots help you see the sight in low-light conditions. **Competition** has a plain, target-style, undercut blade with protected notch. Hangs over the rear of the slide and extends sight radius for quicker, more precise sighting. **Lo-Mount** has an angled top surface with mitered edges that won't snag on holsters or clothes. Rebated blade fights glare. **Wide Notch (WN)** has enlarged, .140" wide notch to provide more light around the front sight for a clearer sight picture and faster target acquisition. Helps aging eyes see front sight more easily.

**SPECS:** Machined steel, matte blue finish. .125" (3.1mm) wide notch. **Competition** fits factory 65° x .330" dovetail. **Lo-Mount** requires milling of slide, use 65° x .495" dovetail cutter. **Wide Notch (WN)** has .140" (3.6mm) wide notch.

## NOVAK FIBER OPTIC SIGHTS



### Maximizes Available Light

#### For Fast, Low-Light Sight Acquisition

Advanced light gathering properties of fiber optic rods make maximum use of ambient light to provide a bright glow that stands out against dark backgrounds and puts you on target fast, even in low-light or high-stress situations. Fronts and rears sold separately, so you can create a custom, three-dot, fiber optic system tailored to your shooting needs. Available with red or green inserts. Lo-Mount rear sights have radiused edges that won't snag on holster or clothing. Front sight can also be used with Novak's plain, wide-notch rear. Colt rear sight fits Government model; requires milling, installation instructions included. S&W rear sight drops in; fits both Commander and Government models. Kimber and Taurus front and rear sights are the same height as factory sights and fit factory dovetails; no machining required.

**SPECS:** Machined steel, matte black finish with fiber optic rods in red or green. **Colt** - Front: Blade is .64" (1.6cm) long, .127" (3.2mm) wide. Rear: 1" (2.5cm) long, .72" (1.8cm) wide, .46" (1.17cm) high, with .125" (3.2mm) wide notch. Fits Government model; milling required, instructions included. **Kimber** - Front: Red insert. Blade is .650" (16.5mm) long, .125" (3.2mm) wide. Available in .150" (3.8mm) and .175" (4.4mm) heights. Rear: Green inserts. 1.080" (2.7cm) long, .704" (1.8cm) wide, with .125" wide notch. Fits factory dovetails of Kimber 1911 pistols; minor fitting may be required. **S&W** - Front: Blade is .47" (1.19cm) long, .127" (3.2mm) wide. Rear: .94" (2.4cm) long, .69" (1.8cm) wide, .38" (9.7mm) high, with .122" (3.1mm) wide notch. Fits Government and Commander models. **Taurus** - Front: Red insert. Blade is .66" (1.7cm) long, .123" (3.1mm) wide, .150" (3.8mm) high. Rear: Green inserts. .76" (1.9cm) long, .625" (16cm) wide, with .135" (3.4mm) wide notch. Fits Taurus 1911 pistols; minor fitting may be required.

#### FRONT SIGHTS

STK # RED	STK # GREEN	HEIGHT	FITS
-----------	-------------	--------	------

#662-000-036DM #662-000-037DM .175" Colt 1911

#662-000-039DM #662-000-042DM .180" Colt 1911

#662-000-040DM #662-000-043DM .190" Colt 1911

#662-000-090DM NA .150" Kimber 1911

#662-000-091DM NA .175" Kimber 1911

#662-000-030DM #662-000-031DM .245" S&W 1911

#662-000-086DM NA .150" Taurus 1911

NA #662-000-035DM .275" S&W 1911

- Advise # — Fiber Optic Front Sight, 2F33H56 .. \$ 41.99

#### LO-MOUNT REAR SIGHTS

STK # RED	STK # GREEN	FITS
-----------	-------------	------

#662-000-038DM #662-000-041DM Colt 1911

NA #662-000-089DM Kimber 1911

NA #662-000-033DM S&W 1911

NA #662-000-085DM Taurus 1911

- Advise # — Fiber Optic Rear Sight, except Taurus, 2F39N96 .. \$ 49.99

#662-000-085DM Taurus Fiber Optic Rear Sight, Green, 2F47D57 ..... \$ 58.99

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**NOVAK 1911 AUTO SIGHT**

No-Snag  
"Angle" Design;  
Fast Sight Picture;  
**Competition (Comp)** plain, target

style, undercut blade with protected notch. Hangs over the rear of the slide and extends sight radius for quicker, more precise sighting. **Lo-Mount (LM)** has an angled top surface with mitered edges that won't snag on holsters or clothes. Rebated blade fights glare. **Wide Notch (WN)** has enlarged, .140" notch to provide more light around the front sight for a clearer sight picture and faster target acquisition. **Super Wide Notch (SWN)** has .170" wide notch for even faster target acquisition; helps aging eyes see the front sight more easily.

**SPECS:** Machined steel, matte black finish. .125" (3.1mm) wide notch. Available with two white dots (**WD**) or plain black (**P/B**). **Wide Notch (WN)** has .1540" (3.6mm) notch. **Super Wide Notch (SWN)** has .170" (4.3mm) wide notch. **1911 LM** requires milling of slide, use .65" x .495" dovetail cutter. **1911 Comp** fits in factory dovetail.

**PLAIN BLACK REAR SIGHTS**

STOCK #	FITS/MOD.	USE	REAR
		FRONT SIGHT	BLADE W X H
#662-250-045DM	1911/Comp	.185"-.200"	.735"x.425"
#662-260-045DM	1911/LM	.175"-.200"	.700"x.340"
#662-000-027DM	1911/LM/WN	.175"-.200"	.720"x.450"
#662-000-102DM	1911/LM/SWN	.175"-.200"	.720"x.450"

- Advise # — P/B Competition Sight, 2F27K96. . . . \$ 34.99
- Advise # — P/B Lo-Mount Sight, 2F28H05 . . . . . 31.99
- Advise # — P/B WN Lo-Mount Sight, 2F27K96 . . . 34.95
- Advise # — P/B SWN Lo-Mount Sight, 2F30D00 . . . 34.99

**WHITE DOT REAR SIGHTS**

STOCK #	1911/COMP	.185-.200	.735X.425
#662-255-045DM	1911/Comp	.185"-.200"	.735"x.425"
#662-255-046DM	1911/LM	.175"-.200"	.700"x.340"
#662-000-028DM	1911/LM/WN	.185"-.200"	.735"x.425"

- Advise # — White Dot Competition Sgt, 2F31M96 . . . . . \$ 39.99
- Advise # — White Dot Lo-Mount Sight, 2F31E96 39.99
- Advise # — WD WN Lo-Mount Sight, 2F31K96 . . . 39.95

**NOVAK TAURUS 1911 X-MODEL TRITIUM SIGHTS**

**Clear, Fast Sight Picture  
In All Light Conditions;  
Low-Profile, No-Snag Shape**  
Low-profile, fixed sights for Taurus 1911 have Tritium inserts that glow in low light, so you can see the sights clearly under all conditions. Same height as original factory sights, and cut for drop-in fit to factory dovetails—no machining of slide required. Rear sight has two dots, one on each side of the notch; front sight has one dot. Wide notch in rear sight provides more light around the front sight for a clearer sight picture and faster target acquisition. White circles around the inserts further enhance visibility in daylight conditions, while rebated rear blade helps prevent glare in bright light. X-Model design with sloping top surface, rounded corners, and beveled edges that won't snag on clothing or holster—perfect for concealed-carry or tactical use. Purchase together to give your pistol an advanced three-dot night sight system or mix with other Novak sights to create a sight system customized to your shooting needs.

**SPECS:** Machined steel, matte black finish, with Tritium inserts. Fits Taurus 1911 pistols; minor fitting may be needed. **Front** - .610" (1.5cm) long, .125" (3.2mm) wide, .150" (3.8mm) high. **Rear** - .80" (2cm) long, .625" (1.6cm) wide, with .135" (3.4mm) wide notch.

- #662-000-093DM Tritium Front Sight for Taurus 1911, 2F44H86 ..... \$ 54.99
- #662-000-092DM 2-Dot Tritium Rear Sight for Taurus 1911, 2F82M34 ..... 99.99

**NOVAK 1911 AUTO TRITIUM GHOST SIGHT**

Fast, Clear Sight Picture;  
**Compact, No-Snag Size**

Streamlined, rugged, all-steel sight eliminates the top half of the conventional ghost ring to quickly and naturally center the eye on the front sight. One Tritium dot is positioned below the aperture. Wedge shape prevents snagging. For use with .175"-.200" high front sights.

**SPECS:** Steel, blue, matte finish. 1.02" (25.9mm) long, .720" (18.3mm) wide, .325" (8.3mm) high. .345" (8.8mm) wide semi-circular ghost ring. Use .65" x .495" dovetail cutter. Retrofits to pistols already equipped with Novak sights.

#662-004-003DM Tritium Ghost Sight, 2F73D65. \$ 89.99

**NOVAK****TRITIUM DOVETAIL FRONT SIGHT**

Strong, Easily Changed Sights

For 1911 Autos

Dovetail mounted, roll-pinned sights (except Kimber) resist shoot-off. Easily changed for different loads or conditions. Bright Tritium dot draws your eye in low light. **Target Ring (TR) Tritium** - Includes a white ring surrounding a tritium dot. **Standard (Std) Tritium** - Bright, Tritium dot only for shooters who find the white ring distracting.

**SPECS:** Steel, blue. .125" (3.17mm) wide blade. Govt. Model and Commander require .65" x .330" x .075" dovetail in slide. Colt Officers ACP requires .65" x .330" x .060" dovetail. Kimber - Requires .65" x .330" x .070" dovetail, .150" high only.

**TARGET RING TRITIUM**

STK # GOVT	STK # OFF ACP	HEIGHT
#662-000-020DM	#662-007-160DM	.160"
NA	#662-007-165DM	.165"
#662-005-175DM	NA	.175"
#662-005-180DM	NA	.180"
#662-005-190DM	NA	.190"
#662-000-026DM	#662-000-025DM	.215"

- Advise # — TR Tritium Front Sight, 2F44A05. . . \$ 54.95

**STI SEMI AUTO ADJUSTABLE REAR SIGHT**

Low Profile, Easy Carry,  
Fits Most Semi-Auto Pistols



Flat blade with anti-glare serrations gives ideal sight picture for target or carry; contoured, resists snagging. Low profile for quick alignment. Machined, solid steel; adjusts for windage and elevation.

**SPECS:** Steel, matte, black finish. **Rear blade** - .434" (11mm) high, .762" (19.3mm) wide. **Notch** - .110" (2.8mm) wide. Installation requires milling, drilling and tapping of slide. Fits BM#1 cut.

#791-256-000DM STI Adjustable Sight, 1G59N64. \$ 62.99

**STI SEMI AUTO 3-DOTTRITIUM SIGHT SET**

Fully Adjustable, Easy To See

All steel construction, fully adjustable for windage and elevation, sight set fits Government Model 1911's with a BM#1 cut.

Easy-to-see tritium 3-dot system gives great target acquisition in all shooting environments. Low profile, flat blade rear sight is serrated to cut down on glare. Front sight is contoured on the leading edge to prevent hanging up in the holster and won't snag on clothing.

**SPECS:** Steel, matte black finish. **Rear blade** - .447" (11.5mm) high, .738" (18.7mm) wide. **Front blade** - .161" (4mm) high x .125" (3.1mm) wide, .65" x .300" dovetail.

#791-000-066DM 3-Dot Tritium Sight Set, 1G114K10..... \$ 119.99

**STI 1911 AUTO****RAMPED DOVETAIL FRONT SIGHT**

Easy-To-See, Plain Black, No-Snag Design

Low-profile, blued-steel front sight is the perfect match for a fixed, combat-style rear sight on a CCW or tactical pistol. Plain black face provides a straightforward, easy-to-acquire sight picture. Radiused front and angle cut on the rear face virtually eliminate chances of snagging on clothing during draw. Installation requires machining of slide.

**SPECS:** Steel, blued, matte finish. Blade - .470" (11.9mm) long, .110" (2.8mm) wide, .175" (4.4mm) high. For pistols with fixed rear sight and barrel lengths between 5" and 6". Dovetail - Fits 60° x .300" x .065" thick dovetail cut.

#791-000-073DM Ramped Dovetail Front Sight, 1G11J67 ..... \$ 14.99

**TRIJICON®****FRONT SIGHT**

Replace Lost Or Removed Sights;  
Add Tritium



Front sights only, to replace those knocked off or removed for refinishing.   
**SPECS:** Steel body, blued. Self-luminous lamp.

STOCK #	FITS	PRICE
#892-500-100DM	1911 Auto Govt. narrow	2H56E99 \$ 63.99
#892-500-101DM	1911 Auto Govt. wide	2H56P99 \$ 56.99
#892-501-101DM	1911 Auto Commander wide	2H56A99 \$ 67.99
#892-502-101DM	1911 Auto Officers wide	2H56G99 \$ 63.99

**TRUGLO 1911 AUTO****TFO BRITE-SITE FOR KIMBER**

Gathers Light & Illuminates  
For Maximum Sight Visibility  
In All Conditions



Tritium/Fiber Optic (TFO) technology combines the self-illuminating properties of Tritium with the light-gathering capabilities of fiber optics to ensure fast sight acquisition in any light conditions from daylight to complete darkness. Precisionmachined, steel body provides excellent strength to handle the wear and tear of daily carry or competition. Low-profile design prevents holster snagging. Fits factory dovetails; rear sight includes setscrew for extra-secure installation on slide. Sold in front/rear pairs

**SPECS:** Steel, matte black finish. Fiber optic/Tritium rods, green front/green rear (G/G) or green front/yellow rear (G/Y). Fits factory dovetails.

#902-000-116DM TFO Sights For Kimber, G/G, 2K97M05 ..... \$ 121.99

#902-000-117DM TFO Sights For Kimber, G/Y, 2K97C05 ..... 121.99

**TURNBULL MFG. 1911 AUTO****REPRODUCTION SIGHTS**

Duplicates Of Original 1911 Designs

Patterned after the original Colt designs, these reproduction sights are the correct choice when restoring an early gun or building up your own retro-looking 1911. **RoundTenon Front** was found one the earliest Colt pistols with serial numbers 1 to 700,000, or up until about 1919. Later guns used the narrow **SquareTenon** style. The **Round Top Rear** sight was used from serial numbers 1 to 62,000 until the flat top style was introduced in 1913. Front sights require staking in place. Gunsmith installation recommended.

**SPECS:** Steel, satin blue finish. Rear sight - .238" height. Front sight - .100" height above slide. **Round Post Front** fits early Colts under serial number 700,000. **Square Tenon Front** fits later guns with narrow tenon cut. **Rear Sights** fit standard .330" x 65 degree dovetails.

STOCK #	FITS	FRONT OUTLINE	PRICE
#892-000-131DM	Novak	Orange	2H137I51 \$ 144.50
#892-000-127DM	Novak	Yellow	2H137H51 \$ 144.50
#892-000-124DM	Colt 1911	Orange	2H137B51 \$ 144.50
#892-000-125DM	Colt 1911	Yellow	2H137P51 \$ 144.50

**SPECS:** Steel, satin blue finish. Rear sight - .238" height. Front sight - .100" height above slide. **Round Post Front** fits early Colts under serial number 700,000. **Square Tenon Front** fits later guns with narrow tenon cut. **Rear Sights** fit standard .330" x 65 degree dovetails.

#899-000-004DM Rnd Tenon Frnt Sight, 9H16M55 \$ 18.99

#899-000-005DM Sq Tenon Frnt Sight, 9H16H55... 18.99

#899-000-002DM Rnd Top Rear Sight, 9H45L00.... 45.00

#899-000-003DM Flat Top Rear Sight, 9H45P00.... 45.00



Sights

**TRIJICON® 1911 AUTO TRITIUM SIGHTS**

Low Light Handgun Sights  
Without Batteries



Nighttime and low light shooting tests prove sights equipped with these glowing dots are easier to see and more accurate than instinctive shooting with standard black sights. Rugged, heavy duty, Traser®, luminous, 3-Dot tri-tium lamps provide their own long-lasting energy source. Lamps are mounted in silicone-sealed, metal cylinders to give maximum protection from breakage or leakage. Polished sapphire, crystal windows give a bright, crisp and perfectly round aiming dot in low light. Inlaid white rings around each sapphire make the sights appear as standard white dots in daylight. Very narrow blades do not have the white ring and will look more like a plain black blade in daylight. Most can be installed in factory dovetail or sight base. Tenon, staked, 1911 models require use of special Trijicon installation tools to prevent sight damage.

**SPECS:** Steel, blued with tritium inserts. Sights listed as **Adj.** are adjustable sights to fit guns originally equipped with factory, adjustable sights. Sights listed as **Fxd.** fit guns originally equipped with factory, fixed sights. **Kimber** fits Polymer Custom, Polymer Stainless, Pro Carry, Pro Carry II, Ultra Carry, Compact, Pro Eclipse II, and Ultra 10. **Para** - Fits Para-Ordnance. **Novak-style** fits Series 80 Colt with standard Colt .330" x 65° fixed rear and wide tenon front sight. Does not fit guns with Novak sight cuts.

STOCK #	FITS	PRICE
#892-101-001DM	Colt 1911, Para P10, P14 (Fxd.)	2H113J98 \$ 119.00

Wide

STOCK #	FITS	PRICE
#892-000-118DM	Colt 1911 & clones, Novak-style	2H115A28 \$ 121.55

rear & wide tenon front

STOCK #	FITS	PRICE
#892-101-002DM	Colt 1911, (Fxd.) Narrow	2H113G98 \$ 119.00

2H113J98 \$ 119.00

STOCK #	FITS	PRICE
#892-101-004DM	Colt Comm., Para P13 (Fxd.) Wide	2H113J98 \$ 119.00

2H115A37 \$ 121.55

STOCK #	FITS	PRICE
#892-101-005DM	Colt Off. ACP, Para P12 (Fxd.)	2H113F98 \$ 119.00

2H27K99 \$ 279.99

STOCK #	FITS	PRICE
#892-000-014DM	Kimber (see specs for fit)	2H133E44 \$ 140.25

#892-000-028DM S&W 1911 (Fxd.)

2H137G61 \$ 144.50

**HD™ NIGHT SIGHT SET** - Tactical night sights add to the three green Tritium dots of Trijicon's standard night sights a bright orange outline around the front sight dot to give your eyes a bit more time to adjust to a sudden reduction in ambient light - such as entry into a building - so they can pick up the Tritium insert. Outline is charged by exposure to any bright light source; glows for approximately 5 minutes on full charge. Fixed rear sight has an angled and serrated rear face to minimize glare, with a wide U-shaped notch to guide your eye quickly to the front sight. Pronounced ridge on the front face enables one-handed racking of slide in an emergency, yet won't snag during the draw.

**SPECS:** Steel, matte black finish. Sold as front/rear set only. **Novak** fits 1911 Auto slides with .330" x 65° front dovetail and rear cut with .495" x 65° dovetails for Novak LoMount Carry sight. **Colt** fits Colt factory slide dovetails (stake-on rear fixed sight); available with Orange or Yellow outline around front sight dot.



## WARRENTACTICAL 1911 AUTO TACTICAL SERIES SIGHTS

Gets You On Target Fast;  
Plain Black, Fiber Optic  
& Tritium Models

Streamlined, all-steel sights fit low on the slide to resist snags that can impede the draw. Provide fast front sight recognition and enhanced field-of-view for quick target acquisition under stress—excellent for concealed carry or tactical competition. Rear sights are drift-adjustable for windage, with a locking setscrew to stay put. Some fitting may be required to install all these sights. **Front Sight** is available with a black, serrated rear face for reduced glare or interchangeable, bright red or green fiber optic rods for enhanced visibility in all light conditions. **Sevigny Competition** rear sight fits the popular Novak slide cut and features a square notch, rear face angled slightly back to eliminate glare, and nominal 1/8" radiused corners to help prevent hang-ups during the draw. Plain black finish without distracting points, edges, or serrations provides excellent contrast in bright daylight. **Tactical** rear sight has a unique "Wave Profile" contour with cut-out, concave outer corners to ensure a smooth, snag-free presentation. U-shaped notch with extra wide field of view helps you find the front sight fast.

**SPECS:** Hardened steel, matte black finish. **Front Sights** - Standard serrated rear face (**Std**) or Fiber optic (**FO**) with two interchangeable light rods, 1 red and 1 green, 2" long x .040" dia. **Sevigny** - Requires Novak. 500" x 65" slide cut for installation. Front Sight -.175" high x .115" wide. Rear Sight -.165" wide notch. **Tactical** - Front Sight -.165" x .115" wide. Rear Sight -.150" wide notch. Available to fit Smith & Wesson SW1911 or Novak sight cuts.

#100-005-183DM	1911 Sevigny Comp Set, w/Std Front, 5A61F56	\$ 69.99
#100-005-188DM	1911 Sevigny Comp Set, w/FO Front, 5A69M56	\$ 79.99
#100-005-186DM	1911 Sevigny Comp Rear Sight, Only, 5A39M16	\$ 46.99
#100-013-873DM	1911 Novak Tactical Set, Plain Blk, 5A51A40	\$ 54.99
#100-013-874DM	1911 Novak Tactical Set, Tritium Front/Blk Rear, 5A77M00	\$ 81.99
#100-013-875DM	1911 Novak Tactical Tritium Set, 1-Dot Rear, 5A11P40	\$ 119.99
#100-013-876DM	1911 Novak Tactical Tritium Set, 2-Dot Rear, 5A11P97	\$ 129.99
#100-005-187DM	S&W 1911 Tactical Set, w/FO Front, 5A61M56	\$ 69.99
#100-005-185DM	S&W 1911 Tactical Rear Sight, Only, 5A31N16	\$ 38.95

## WILLIAMS FIRE SIGHTS

Glowing Fiber Optic Dots  
For Faster Sight Pickup

Direct fixed sight replacements for factory sights on Colt Series 80 and clones equipped with fixed factory sights. Gathers ambient light for superb visibility. The more light, the brighter the beads glow 3-dot sight picture; front sight has red insert, rear has two green inserts.

**SPECS:** Aluminum body, black finish. Fiber optic insert. Includes front and rear sights. Fits fixed sight Colt Series 80 and clones with wide, .125" (3.2mm) front sight Tenon.

#962-563-620DM	Series 80 Fire Sight Set, Fixed, 2F38G57	\$ 44.99
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## WILSON COMBAT 1911 UTIMATE SPEED SIGHT

Oversized Notch Improves Sight Picture; No-Gunsmithing Fit To Novak-Type Dovetail Streamlined combat sight provides snag-free carry and an extremely clear sight picture. The extra-large Unotch ensures speedy acquisition of the front sight under any conditions, even in poor light. Sloped, pyramid-shaped body obscures less of the



target than standard rear sights, and won't snag on the holster during the draw. Sight slides into a standard Novak-type .495" x .65" dovetail and locks securely with a new locking bar system developed by Wilson Combat. No filing or fitting is needed.

**SPECS:** Hardened steel, black phosphate finish. 1 1/8" long, 3/4" wide, 1/2" high including dovetail. Fits Novak-type .495" x .65" dovetail. Requires a .200" tall front sight on standard 5" Government Model, or a .170" front sight on compact 1911s.

## WILSON COMBAT 1911 AUTO SNAG-FREE FRONT SIGHTS

Low Mount, No-Snag Contour For Combat Pistols

"Melted" design with no sharp corners to catch on holsters or clothing and slow your draw. Low-profile front sights with high-visibility dots greatly enhance the eye's ability to find the front sight for fast target acquisition, and consistent accuracy. **Gold Bead** is easy to see under most conditions. **Fiber Optic** - Red or Green fiber optic rods. **Nite-Eyes® Tritium** - Self-illuminating dots work best under low light conditions. All models available in .170" and .190" heights.

**SPECS:** Sight body-steel, blue, matte finish. .300" x 60° dovetail. Installation may require machining of slide; correct-size dovetail cutter sold below.

#965-000-138DM .190" Gold Bead, 5F63C90 ..... \$ 74.99

#965-000-139DM .170" Fiber Optic, Green, 5F33C61 ..... 38.99

#965-000-141DM .170" Fiber Optic, Red, 5F33P61 ..... 38.99

#965-000-140DM .190" Fiber Optic, Green, 5F33B61 ..... 38.99

#965-000-142DM .190" Fiber Optic, Red, 5F33H61 ..... 38.99

#965-000-143DM .170" Nite-Eyes, 5F38M66 ..... 44.99

**60° x .290" DOVETAIL CUTTER** - The correct dovetail cutter for installing all current models of Wilson Snag-Free front sights. Nominal 60° x .290" cuts the required 60° x 300 dovetail.

**SPECS:** High-speed steel. Nominal 60° x .290". .375" (9.5mm) diameter shaft.

#080-621-290DM Wilson Dovetail Cutter, 8K27D96 ..... \$ 36.99

## XS SIGHT SYSTEMS

### TRITIUM EXPRESS SIGHT SET

**Fast Sight Pickup In Low Light**  
High-visibility sight combinations put you on target faster in high stress or low light conditions by pulling your eyes to the front sight. Sight set includes non-tritium, white line V-notch for the rear sight, green tritium dot surrounded by a white ring for the front. Low profile, no-snag design is great for carry and combat competition guns. Matched sight sets offer direct replacement of factory sights. **Big Dot (BD)** front sight has a large, easy-to-see white ring surrounding the tritium dot. **Standard Dot (STD)** front sight has narrow white ring around the tritium dot for precise aiming at longer distances.

**SPECS:** Machined steel, matte black. **Big Dot** - .161" (4mm) diameter dot. **Standard Dot** - .110" (2.8mm) diameter dot. Round models fit round top slides. 1911 front sight requires 65° x .330" x .075" dovetail. All rear sights are secured with two setscrews. All sights are fixed. Gunsmith installation recommended.

#006-100-111DM Express Sight Set, 6K45N00 ..... \$ 60.00

## XS SIGHT SYSTEMS

### XS SIGHT SYSTEMS

#### 24/7 TRITIUM EXPRESS SIGHT SET

Quick Sight Acquisition,  
Day or Night

Matched sight set features green tritium on both the front and rear sights for fast pickup under any light conditions. Rear sight features vertical tritium bar with a highly visible, white border; front includes tritium dot surrounded by a white ring. Rounded, low profile design won't slow your draw. Designed to directly replace factory sights. **Standard Dot** front sight has narrow, white ring around the tritium dot for precise aiming at longer distances. **Big Dot** front sight has a large, easy-to-see white ring surrounding the tritium dot.

**SPECS:** Machined steel, matte black. **Big Dot**.161" (4mm) diameter dot. **Standard Dot**.110" (2.8mm) diameter dot. 1911 Govt & Comm: Rnd. Rnd fits round top slides. Novak fits slides with Novak-style sight cut. 1911 front requires 65° x .330" x .075" front sight dovetail. All rear sights are secured with two set screws. **Para P13/P14 Limited** rear sight has adjustment screws for elevation. Gunsmith installation recommended.

#017-245-001DM 1911 Grip Mount, 7A50L41 ..... \$ 59.99

## STOCK # BD STOCK # STD

### TRIT EXP SET TRIT EXP SET FITS

#006-000-052DM NA Kimber Compact

#006-115-004DM #006-000-074DM Kimber Cust. & Ultra Carry

#006-115-001DM #006-000-063DM 1911 Govt. Rnd

#006-000-042DM #006-000-064DM 1911 Govt. Rnd Novak

#006-000-043DM #006-000-065DM 1911 Comm. Rnd

#006-000-120DM #006-000-121DM Para P10, P12, C6.45, C7.45

#006-000-122DM #006-000-123DM Para P13, P14 Limited, Adj.

#006-000-046DM NA Springfield 1911 Loaded

— Advise # — 24/7 Express Sight Set, except P13/  
P14 Limited, 6K90D00 ..... \$ 108.00

— Advise # — 24/7 Express Sight Set, P13/P14  
Limited, 6K112P50 ..... 135.00

## XS SIGHT SYSTEMS

### EXPRESS SIGHT SET

Low Profile, High Visibility,  
Rapid Sight Picture

White line, V-notch rear sight and a white dot front post pull your eye to the front sight in high stress or low light conditions. Preserves a very fast, highly visible sight picture to get you on target quickly. Low profile, no-snag design (even the top of the front sight body is rounded) is great for carry and combat competition guns. Matched front and rear sets offer direct replacement of factory sights. **Big Dot (BD)** front sight has a large, easy-to-see white ring surrounding the tritium dot. **Standard Dot (STD)** front sight has narrow white ring around the tritium dot for precise aiming at longer distances.

**SPECS:** Machined steel, matte black. .110" (2.8mm) dia. front sight dot. Fits round top slides, only. Front sight requires 65° x .330" x .075" dovetail. Non-adjustable rear sight is secured with two setscrews. Gunsmith installation recommended.

#006-100-111DM Express Sight Set, 6K45N00 ..... \$ 60.00

## XS SIGHT SYSTEMS

### PRO EXPRESS SIGHT

Easy-To-See White Line Or Tritium

All steel, fully adjustable for windage and elevation, V-rear blade gives fast sight alignment. Vertical, **white line**, or **tritium bar** provides a quick focal point with the front sight. Use with a tritium or white Big Dot front sight for a bar-dot setup.

**SPECS:** Steel, black, matte finish. **Rear Sight:** Blade - .760" (19.3mm) wide, .385" (9.8mm) high. **Body:** 1.5" (3.7mm) long, .72" (17.5mm) wide. Fits BM-1 sight cut. Use with 180° high front sight.

**Front Sight:** fits 65° x .330" x .075" dovetail. .210" high. .161" (4mm) diameter dot.

#006-000-021DM White Line Express Rear Sight, 6K50K00 ..... \$ 60.00

#006-000-022DM Tritium Express Rear Sight, 6K75E00 ..... 90.00

#006-000-025DM White Big Dot Front Sight, 6K22F50 ..... 30.00

#006-000-026DM Tritium Big Dot Front Sight, 6K45F00 ..... 60.00



## AIMTECH 1911 AUTO GRIP SCOPE MOUNT

### Light, "Right Side" Scope Mount

Replaces the grip on the right side of Colt-Style semi-auto frame so it can't interfere with thumb safety operation. "Quad Lock" installation system securely attaches the mount to the frame at four points. Accepts Weaver-style rings. No drilling or tapping.

**SPECS:** Black-anodized, extruded aluminum. Approx. 5 1/2" long, 6" (15.2cm) high. Includes mounting pins and instructions. Cannot be used with ambi safety or ambi slide release.

#017-245-001DM 1911 Grip Mount, 7A50L41 ..... \$ 59.99



## ALLCHIN C-MORE COMP MOUNT

Lightweight & Rigid

Single side design helps eliminate ejection interference. Front deflector shield protects the lens from blast residue. Mounts on the dust cover using C-More hole spacing; two additional holes give increased support. Includes a removable thumb rest. Accepts C-More, Glock, slide-ride mount and Weaver-style rails.

**SPECS:** Aluminum, matte finish. 4.5" (11.5cm) long, 1.7 oz. (48 g). Includes screws and instructions. Gunsmith fitting recommended.

#005-100-000DM C-More Comp Mount, 5K69D10\$ 89.99



## ALLCHIN X SCOPe MOUNT

Mounts A Red Dot & Retains Use Of Iron Sights

Single side mount offers holes spaced for C-More optics, and accepts C-More Rail or Slide mount without modification. Preserves use of iron sights with the red dot mounted - and still leaves right side of slide clear for case ejection. Machined from solid aluminum bar stock for light weight and durability.

**SPECS:** Machined 6061 T6 aluminum, hardcoat anodized, clear. 2.1" (55mm) high, 2" (52mm) wide, .8 oz. (23g) wt. Includes mounting hardware. Gunsmith installation recommended.

#100-010-547DM Allchin X Scope Mount, 5K86P67 ..... \$ 99.00



## BURRIS FASTFIRE™ SIGHT MOUNTS

Secure Attachment Of

Burris Red Dot Sights

Using Existing Dovetails

Lightweight, solid aluminum mounts let you install a Burris FastFire red dot reflex sight on your 1911 using the existing rear sight dovetail—no machining required. Models available to fit **Standard**, .330" x 65° Government Model, **Novak**, and **Bo-Mar/Kimber** dovetails.

**SPECS:** Aluminum, matte black. Accepts original FastFire, FastFire II, and Docter red dot sights. Mounting screws included.

#118-000-013DM 1911 Standard FastFire Mount, 8A54E49 ..... \$ 54.49

#118-000-014DM 1911 Novak FastFire Mount, 8A54G49 ..... 54.49

#118-000-015DM 1911 Bo-Mar/Kimber FastFire Mount, 8A54M49 ..... 54.49



### CLARK 1911 AUTO SLIDE MOUNTED SCOPE BASE

#### Install An Optic Using Existing Mounting Holes

Replaces Bo-Mar sight rib and accepts Weaver-style rings. Does not accommodate the Bo-Mar "tuner" feature.   
**SPECS:** Aluminum, black, anodized finish. 7 1/8" (18cm) long, .874" (21.5mm) wide. 1.7 oz (48 g). Fits 5" Govt. length slides only.

**#181-011-200DM** Scope Base, 1H22L10..... \$ 29.99

### EGW 1911 AUTO

### DOCTER RED DOT SIGHT MOUNT

#### Replaces Rear Sight For Easy Installation Of A Docter Style Red Dot



Adapter base fits "iron" rear sight dovetails for easy mounting of a Docter or similar red dot sight with a hole pattern that fits a Docter base. No modifications to slide required. Adjustable hex-head screw ensures a secure lock in the dovetail; includes two hex-head cap screws to secure sight to base. Models available to fit Novak and Bo-Mar rear sight dovetails.

**SPECS:** 7075 T6 aluminum, hardcoat anodized, black. Will not accept J-Point/Optima red dot sights.

**#296-000-137DM** Novak Sight Mount, 6B40Q43.. \$ 49.95

**#296-000-135DM** Bo-Mar Sight Mount, 6B40K43 49.95

### JP ENTERPRISES

### J-POINT MOUNT

#### Keeps Optics Low For Fast Target Acquisition

Gives the JP J-Point and the old Tasco Optima and Fire Point sights the lowest possible mount for fast eye alignment and sight pickup. No machining required; fits the factory dovetail. Four locating studs lock sight to base. **BM #1** fits slides cut for "melted-in" sight.

**SPECS:** Aluminum, black anodized, matte finish.

STOCK #	FITS	PRICE
<b>#452-000-002DM</b> BM #1	2E39J95	\$ 39.95
<b>#452-000-018DM</b> 1911 Auto w/fixed sight	2E39K95	\$ 39.95



### WEIGAND COMBAT 1911 AUTO

### GP SCOPEMOUNT®

#### Great For All Types Of Shooting

Solid side panels and no-flex design make this mount great for shooting full power loads. Light weight helps reduce red-dot "carry over". Won't affect ejection or cycling. Accepts Weaver-style rings.

**SPECS:** Extruded aluminum, silver or black, matte finish. 4 1/2" (11cm) long. Fits 1911 Auto. Installation requires drilling and tapping of frame. Includes instructions and screws.

**#957-117-200DM** GP Scopemount, Silver, 7E63F99..... \$ 79.99

**#957-000-051DM** GP Scopemount, Black, 7E63P99..... 79.99



### SELECTION. SERVICE. SATISFACTION.

Three words that Brownells has based a foundation of excellence on for 75 years.

### WEIGAND COMBAT 1911 AUTO 3rd GENERATION SCOPEMOUNT®

#### Frame Mount Design Gives Stable Sight Picture

Exclusive, forward, frame mounting positions both optical and electronic scopes low, directly over center of slide and grip frame for better balance and pointability. Lightweight, one-piece, no-flex, dependable base stands up to the demands of competitive pistol shooting. Won't interfere with ejection or cycling. Will accept the Tasco PDP4 40mm Red Dot Scope.

**SPECS:** Aluminum, silver or black, anodized finish. 4 1/2" (11cm) long, 2 oz. (.57g) wt. Fits 1911 Auto, Govt. length frame. Accepts Weaver-style rings. 3.296" (8.3cm) c-to-c ring spacing. Requires drilling and tapping of frame. Includes screws and instructions.

**#957-210-000DM** 3rd Gen. Scopemount, Silver, 7E79P99 .....

**#957-000-052DM** 3rd Gen. Scopemount, Black, 7E79L99 .....

99.99

### ALESSI 1911 AUTO HOLSTERS

Super-Fitting, Handmade, Top-Grade Gunleather  
That'll Last A Lifetime

Each holster is individually handmade from top-grade leather for a superb made-for-your-gun fit you can depend on. They look great, last a lifetime, and are available in a variety of styles to fit your pistol and your style of carry. Meticulously hand-fitted to the contours of the gun to ensure secure retention, with a molded sight channel that protects the front sight and the holster from unwanted wear. All materials made in the USA. Requires no break-in. Nylon thread stitching with double-stitched stress points and back-tacked ends for years of service. **SPECS:** Top-grade leather, black only. Fits belts up to 1 1/2" wide. Right-hand carry only.

**CQC-S HOLSTER** - Features a slight forward cant for ease of presentation. Designed to be worn on the outside of the waistband just behind your hip in front of your rear pocket. Snap-closure belt loops on both sides help prevent twisting, and let you install the holster without taking off your belt. Reinforced on the front face for added stiffness and easy re-holstering.



<b>#100-005-473DM</b> CQC-S Holster, Govt, 7D141K29	\$ 149.99
<b>#100-005-472DM</b> CQC-S Holster, Commander, 7D141L29	149.99
<b>#100-005-471DM</b> CQC-S Holster, Officers, 7D141E29	149.99

**PCH HOLSTER** - An extremely comfortable inside-the-waistband holster, the Professional Carry Holster features a 15° forward cant to aid in quick presentation and easy one-handed re-holstering. Designed to wear just behind the hip with an extended stabilizing tab that helps distribute weight and prevent uncomfortable rubbing. Compact, double belt loop with snap-flaps let you install the holster without taking off your belt.



<b>#100-005-465DM</b> PCH Holster, Govt, 7D169D99	\$ 169.99
<b>#100-005-464DM</b> PCH Holster, Commander, 7D169M99	169.99
<b>#100-005-463DM</b> PCH Holster, Officers, 7D169Q99	169.99

**DOJ-S HOLSTER** - Originally designed for the California Department of Justice, this outside-the-waistband holster features an extended rear wing for stability and a snug, low-profile fit to the body. An extra layer of leather, stitched to the front edge for extra support, includes the integral belt loop. Vertical no-cant design for enhanced cross-draw capability.



### BLACKHAWK INDUSTRIES 1911 AUTO

### CQC MAG POUCH

#### High Security & Fast Magazine Changes

Lightweight, high-strength polymer magazine holder with built-in tension spring holds your magazine firmly in place until it's needed. Compact for easy concealment, with a short profile that allows a hand-filling grasp of the exposed magazine for quick removal and fast magazine changes.

One-piece, wrap around belt clip is spring-loaded to the closed position for worry-free retention. Molded polymer construction. Models available for single- and double-stack 1911 type magazines or similar size. Available in black, coyote tan, and foliage green. Fits belts up to 2" (5.1cm) wide.

**SPECS:** Molded polymer, black, coyote tan, or foliage green; 1" (1.4cm) long, 1 1/8" (1.8cm) wide, 3 1/2" (8.7cm) high. Fits belts up to 2" (5.1cm) wide. Fits 1911 type magazines.

STOCK #	FITS	COLOR
<b>#100-003-491DM</b>	Single-Stack	Black
<b>#100-003-494DM</b>	Double-Stack	Black
<b>#100-003-495DM</b>	Single-Stack	Coyote Tan
<b>#100-003-496DM</b>	Double-Stack	Coyote Tan
<b>#100-003-497DM</b>	Single-Stack	Foliage Green
<b>#100-003-498DM</b>	Double-Stack	Foliage Green

- Advise # — Mag Pouch, 8K15P86 .....

\$ 16.99

**#100-005-482DM** DOJ-S Holster, Govt, 7D135F49 \$ 144.99

**#100-005-481DM** DOJ-S Holster, Commander, 7D135L49 ..... 144.99

**#100-005-480DM** DOJ-S Holster, Officers, 7D135E49 ..... 144.99



### WATCH 6 HOLSTER

- Combines some of the best features of the CQC-S and PCH models for a great, inside-the-waistband holster for all-around carry. A 15° forward cant keeps the grip from digging into your side and aids in fast, smooth presentation. An extra wide wing with a riveted polymer belt loop on each side provides excellent weight distribution.

**#100-005-490DM** Watch 6 Holster, Govt, 7D117A29 \$ 124.99

**#100-005-489DM** Watch 6 Holster, Commander, 7D117K29 ..... 124.99

**#100-005-488DM** Watch 6 Holster, Officers, 7D117H29 ..... 124.99



### SHOULDER HOLSTER

- Fully adjustable shoulder rig is designed to provide comfortable, concealed carry for a variety of different-sized shooters. Holster is positioned semi-horizontally between the arm and body, underneath the shoulder. Two integral pouches are secured to the other side of the rig to hold spare mag, speed loaders, ammo, or additional small gear; snap-flap covers keep contents secure. Unique Speed Break retention system snaps into the triggerguard for a secure hold, but still allows a fast, natural draw.

**#100-005-512DM** Bodyguard Holster, Govt, 7D201K29 .....

\$ 214.99

**#100-005-511DM** Bodyguard Holster, Commander, 7D201D29 .....

214.99

**#100-005-510DM** Bodyguard Holster, Officers, 7D201I29 .....

214.99



### MAGAZINE POUCHES

- Made with the same attention to detail as the Alessi's holsters. Low-cut for easy magazine access and fast reloads. Features a full-width snap-flap that wraps around the belt slides easily around the belt from underneath. Single and double-magazine models available.

**#100-005-503DM** Single Mag Pouch, 7D46N69.... \$ 49.99

**#100-005-504DM** Double Mag Pouch, 7D65I39 .... 69.99

### BLACKHAWK INDUSTRIES 1911 AUTO

### SERPA HOLSTERS

Lightweight, Durable & Fast To Use;  
Secure Level 2 Retention



Injection molded from advanced carbon fiber nylon composite to provide maximum strength, with minimal weight. Fully covered triggerguard for added safety, with a cutout trailing edge for maximum clearance during presentation. Features a Level 2 retention system with adjustable tension and an index finger-actuated, active system that won't release the triggerguard until you press on the lock while you draw. Adjustable to fit belts up to 1 1/8" (4.1cm) wide. **CQC SERPA** can be mounted using the belt loop or included paddle; both attachments are lock-adjustable for forward and rearward cant. **Tactical SERPA** thigh holster attaches to the right leg directly below the waist belt to keep the pistol within easy reach. Length adjustable, upper and lower leg straps are built from heavy duty, nylon elastic webbing and provide a firm, secure fit around your thigh. Quick-release buckles allow easy removal and installation. Dual top straps use hook-and-loop fastener for easy installation around the waist belt and include quick-release pull tabs for fast removal. Polymer swivels let the holster pivot when sitting-down, without pinching or binding.

**SPECS:** Injection molded carbon fiber impregnated nylon, matte black finish. Adjusts to fit belts up to 1 1/8" (4.1cm) wide. Right hand only. **CQC** - Paddle attachment, 4 oz (113g) weight. **Tactical** - Thigh pad, polymer buckles, nylon elastic webbing. 20.5 oz (581g) weight. **#100-002-891DM** CQC Holster, Black, Colt 1911 & Clones, 8K35H00 ..... \$ 48.99 **#100-100-064DM** CQC Holster, Black Colt Commander & Clones, 8K41A61 .. 45.99 **#100-003-486DM** Tactical SERPA Holster for 1911 Auto, 8K94L99 ..... 99.99



### BLADE-TECH 1911 AUTO KYDEX® BELT HOLSTER

#### Secure Weapon Retention & Fast Draw

Lightweight Kydex® competition holster has a broad "speed-cut" front opening that lets the gun clear the holster fast, even when you draw from a seated position. Enables quick rotation of the muzzle forward, toward the target, eliminating sideways movement during the draw that can endanger bystanders. Tall sight channel provides plenty of clearance for aftermarket night sights or fiber optic sights. Triggerguard tension lock ensures the weapon stays in the holster until you draw it. Tough, chemical- and wear-resistant Kydex holds its shape indefinitely and provides a super-slick, snag-free interior surface that aids a fast draw. Dual tension screws let you fine-tune the level of retention. Adjusts for three carry angles: straight drop, muzzle forward, or FBI cant. Adjustable Tek-Lok belt clip gives a choice of high- or low-ride on hip. Hinge pin and locking tab make it fast and easy to unclip from belt. **ASR** attachment system pulls gun closer to the body for excellent concealment. **SPECS:** Thermoformed Kydex, black. Right-hand only. Fits full-size 1911 Government Model. **Tek-Lok** fits belts up to 2 1/4" (5.7cm) wide. **ASR** fits belts up to 2" (5.1cm) wide. **#098-000-086DM** Belt Holster, Tek-Lok, 8K53K89 ... \$ 66.99 **#098-000-083DM** Belt Holster, ASR, 8K53M89 ..... 69.99

View our How-To Video Guides at

[brownells.com](http://brownells.com)



## BLADE-TECH 1911 AUTO INJECTION MOLDED HOLSTER & MAG POUCH

Tough, Secure, Lightweight & Economical

Injection molded to give an exact gun/holster fit for secure carry. A built-in sight channel and low, speed-cut front provide for an ultra-fast presentation. Twin tension screws let you set precise retention force. Excellent for daily carry, practice, or competition. Holster - IDPA approved belt holster features a straight drop belt loop with shim inserts. Mag Pouches hold spare magazines for easy reach and fast reloads. Low profile design with TEK-LOK belt attachment makes concealment easy. Adjustable tension screws let you set precise retention force so magazines stay in the pouch. 2- and 4-magazine models available.

**SPECS:** Injection-molded polymer, matte black. Fits 1 1/4" to 1 3/4" wide belts. Holster includes inserts to accommodate belt width. Right-hand only.



#098-000-018DM	Injection Molded Belt Holster, 8K23C89.....	\$ 28.99
#098-000-036DM	Double Mag Pouch w/Tek-Lok, 8K47G31.....	49.99
#098-000-059DM	Quad Mag Pouch w/Tek-Lok, 8K38H29.....	45.99

## BLADE-TECH INDUSTRIES

### KYDEX® HOLSTERS & POUCHES

Comfortable, Simple, Secure; Impervious To Wear

Kydex provides long-lasting weapon retention, plus it stands up to the harshest environment, does not squeak, and it's impervious to solvents and oils. Tension screws allow you to adjust retention. All models include reducers for 1 1/2" and 1 1/4" belts.

**STANDARD HOLSTER - Paddle** model has three-way adjustment for carry angle, FBI cant, straight drop and muzzle forward. Wide, comfortable paddle with adjustable retaining keeper holds the holster to the waistband. **Belt** model has straight-up carry angle, provides fast draw and close, comfortable carry. IDPA approved.

**SPECS:** Kydex, black. Fits belts to 1 3/4" (4.4cm) wide. Fits Colt-style slides. Oversize, after-market slides may not fit. Models for full-size Govt Model or Commander length slides.



#098-100-011DM	Paddle Holster, Govt, 8K53N89. \$ 66.99
#098-100-012DM	Paddle Holster, Comm., 8K53H89..... 66.99
#098-101-012DM	Belt Holster, Comm., 8K53K89 .. 66.99

**FLASHLIGHT/MAGAZINE POUCH** - Holds one single stack magazine and a Surefire 6P/9P flashlight, lens down. Tek-Lok™ quick release belt clip fits belts up to 1 3/4" (4.4cm) wide.

**SPECS:** Kydex, black, matte finish.



#098-000-016DM	Tek-Lok Light/Mag Pouch, 8K42D39.....	\$ 53.99
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**MAGAZINE POUCHES** - Single screw with rubber spacer adjusts friction fit; holds magazines without rattling. **Lock** pouches feature quick release, Tek-Lok™ utility belt clip. **Paddle** has molded clip, adjustable for belt width, that snaps over belt or waistband. **SPECS:** Kydex, black. Fits belts 1 1/4" to 1 3/4" (4.4cm). Fits single stack magazines only.



#098-116-001DM	Single Mag Pouch, 8K29I75 ..... \$ 34.99
#098-121-001DM	Double Mag Pouch, Lock, 8K45F89 ..... 54.95
#098-120-001DM	Double Mag Pouch, Paddle, 8K42F89 ..... 52.99

## BLADE-TECH 1911 AUTO IDPA COMPETITION PAK

Perfect For Practical Shooting  
Competition Or Daily Carry;  
IDPA Approved;

Convenient kit has the belt gear you need to get started in practical shooting competition, plus the versatility to serve for daily carry, too. The IDPA-approved, custom-fit belt holster is heat-molded to fit your gun model from strong, flexible Kydex® thermoplastic acrylic polyvinyl chloride sheet. With a tough outer surface highly resistant to abrasion, Kydex retains its shape in extreme environments, does not squeak, and is impervious to solvents and oils—perfect for a hard-working competition holster. Twin tension screws and rubber spacers let you set the right retention force to keep your gun securely holstered and still have smooth presentation. Adjustable Sting Ray belt attachment system pulls the gun closer to the body, aiding concealment and maintaining a consistent position for fast draw during competition. May be positioned in straight drop, grip forward (FBI cant), or muzzle forward positions. Install the injection-molded paddle attachment (screwdriver required) to convert to a compact, concealable configuration for daily carry. Wide, curved paddle conforms to body and has a lower profile for better concealment. Flared base adds stability and prevents unwanted rocking motion when worn with a belt. Allows the same three angles as belt mount configuration; fits belts between 1 1/4" and 2 1/4" wide. Tough, shock-resistant, injection-molded polymer magazine pouch with adjustable belt loop holds two spare mags at the ready, in easy reach for fast reloads when fractions of a second count. Single screw adjusts friction fit to prevent magazines from rattling or falling out when running. Separate models for Govt/Commander and Officers Model.

**SPECS:** Holster - Kydex, black. Pouch & Paddle Attachment - Injection-molded polymer, black. All items fit belts up to 2 1/4" wide. For right-handed shooters only.



#098-000-058DM	Govt Model Competition Pak, 8K81Q29.....	\$ 89.99
#098-000-061DM	Officers Model Competition Pak, 8K81G29.....	89.99

## CALIFORNIA COMP WORKS 5/10 TOURNAMENT POUCH

Protects & Secures Magazines  
During Competition

Robust, 1000 denier Cordura® nylon pouch provides convenient storage for up to ten 1911 single-stack magazines or five double-stack magazines. Overlapping cover with hook-and-loop latch provides a tight seal to keep magazines clean and secure during tactical competition. High strength, double-stitched loop fits belts up to 2 3/4" wide. Mounts on either left- or right-hand side for easy access.

**SPECS:** 1000 denier Cordura nylon, black. 4 5/8" (11.7cm) long, 2"

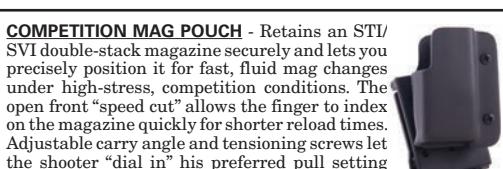
(5.1cm) wide, 4" (10.2cm) deep. 20 oz. (567g) wt. Fits belts up to 2 3/4" (6.9cm) wide.

**#151-000-031DM** 5/10 Mag Pouch, 1E17D95 ..... \$ 24.95

**COMPETITION MAG POUCH** - Retains an STI/SVI double-stack magazine securely and lets you precisely position it for fast, fluid mag changes under high-stress competition conditions. The open front "speed cut" allows the finger to index on the magazine quickly for shorter reload times. Adjustable carry angle and tensioning screws let the shooter "dial in" his preferred pull setting with up to 75 degrees of movement from vertical. Adjustable Tek-Lok clip fits belts up to 2 1/4" wide.

**SPECS:** Kydex, black. RH only. Accepts double-stack STI/SVI magazines, all calibers. Fits belts up to 2 1/4" (5.7cm) wide.

#098-000-079DM	Competition Mag Pouch, 8K31K29.....	\$ 39.99
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## COMP-TAC 1911 AUTO MINOTAUR MTAC CONCEALMENT HOLSTER

Combines The Comfort Of Leather  
& The Security Of Kydex;  
Adjustable For Custom Fit

Inside-the-waistband "deep conceal" holster of hybrid leather and Kydex® construction provides a combination of comfort and secure retention. The cowhide leather backing provides the breathability and comfort many shooters prefer, while the Kydex outer half-shell delivers the consistent draw, reholstering, and security that makes Kydex tactical holsters popular. Designed for comfortable, behind-the-hip (4 o'clock position) wear and adjustable for cant and ride height. Slim profile minimizes bulk and risk of "printing."

**SPECS:** Kydex and cowhide leather, black. Accepts full-size 1911 Auto Government Model with 5" barrel. Fits belts up to 1 1/2" wide. Right-hand only.



#100-009-015DM	MTAC Concealment Holster, 3D86D99.....	\$ 86.99
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## FOBUS 1911 AUTO

### TACTICAL ELITE HOLSTER

Comfortable Carry That's Light & Secure

Triggerguard-detent passive retention system provides nearly snatch-proof security, and allows a quick, smooth draw. Molded from lightweight thermoplastic for an exact fit, with a molded-in sight channel to prevent snagging. Contoured paddle with a full width belt lock lets the firearm hug your body.

**SPECS:** RX18 thermoplastic, black. Right-hand only. C-21 fits 5" 1911 Auto.

#100-000-286DM	C-21 Tactical Paddle Holster, 3K16H93.....	\$ 24.99
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**MAGAZINE POUCH** - Uses a friction pad retention system to keep magazine secure; prevents rattling. Paddle, with full-length belt lock, holds pouch tightly to your belt.

**SPECS:** RX18 thermoplastic, black. Accepts single-stack, 1911 Auto magazines.

#100-000-288DM	1911 Auto Double Mag Pouch, 3K16Q67.....	\$ 21.66
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## GHOST PRODUCTS GHOST HOLSTER

Lightweight, Fast & Secure

Spring-loaded triggerguard lock provides positive retention without clips, buckles, muzzle cups or walk through straps. Holds the gun securely until you unlock for the draw; no more concerns about pistol retention; just run, unlock, draw and shoot. No need to re-adjust configuration to use Limited and Open guns in the same holster. Completely adjustable for height, draw angle and cant. Lock plate clamps tightly to 1" wide belt, completely eliminates movement.

**SPECS:** Steel, aluminum and plastic. Black, matte finish. Right-hand only. 1911 - fits 1911 Auto, STI/Infinity, Para-Ordnance.

#100-000-293DM	1911 Ghost Holster, 3K130Q41.	\$ 149.99
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## GALCO INTERNATIONAL 1911 AUTO PREMIUM GUNLEATHER

For Concealed Carry

Expertly crafted for superior fit and function. Cut from the top 2% of the finest, "Number One" grade, U.S. vegetable tanned steer hides, then hand-molded for a perfect fit. Hand-rubbed oil preserves the leather. Havana brown is a rich burgundy color produced by penetrating, aniline dyes.



#100-001-635DM	Miami Classic, 7A155A96.....	\$ 155.99
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**U.S.A.** - Ultimate Second Amendment™ features the Generation III J-Hook; attaches over the waistband, behind the belt and hooks upward over the bottom of the belt for total concealment with a tucked-in shirt.



#100-001-658DM	U.S.A. Holster, 7A55Q96 .....	\$ 55.99
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**F.L.E.T.C.H.™** - High-ride, open muzzle design with retention strap fully covers the triggerguard and protects the sights. Low cut grip access ensures fast presentation. Body-side contour gives extra comfort on the hip. Reinforced thumb break.



#100-001-640DM	3.5" F.L.E.T.C.H. Holster, 7A78L36 .....	\$ 78.36
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**CONCEALABLE™** - Low profile belt holster contours your hip for extra stability. Open top provides grip accessibility for fast presentation and reholstering. Belt slots minimize shift give weapon a forward cant.



#100-001-729DM	Concealable Holster, 7A85C56.	\$ 85.56
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**YAQUI SLIDE BELT HOLSTER** - Concealable under a short jacket. Features minimum bulk with plenty of security. Contoured for zero cant. Tension screws allow fitting to a variety of pistols. Belt slide has cutout for over a belt loop to prevent shifting.

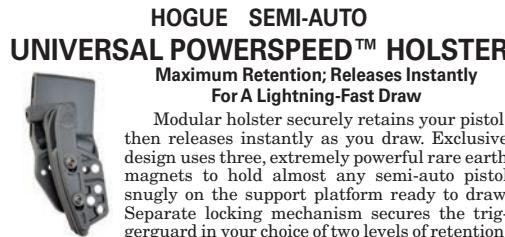


#100-001-891DM	Yaqui Holster, 7A51M96.....	\$ 51.96
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**D.M.P.™** - Ambidextrous, Double Magazine Paddle holds two .45 or 10mm single-stack magazines. Dual, tension adjustment screws for maximum retention. Injection-molded, belt-lock paddle fits inside the waistband and hooks under a belt; keeps mag carrier secure and allow on/off without removing belt.



#100-001-687DM	D.M.P. Magazine Carrier, 7A56G06 .....	\$ 69.95
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## HOGUE SEMI-AUTO UNIVERSAL POWERSPEED™ HOLSTER

**Maximum Retention; Releases Instantly  
For A Lightning-Fast Draw**

Modular holster securely retains your pistol, then releases instantly as you draw. Exclusive design uses three, extremely powerful rare earth magnets to hold almost any semi-auto pistol snugly on the support platform ready to draw. Separate locking mechanism secures the triggerguard in your choice of two levels of retention.

Fully-Locked or Semi-Race; releases instantly with just a light push from the thumb as you draw. Disengage the lock for a completely unimpeded draw in full-race situations. Made from lightweight, unbreakable, resin impregnated plastic. Holster is fully adjustable for width at triggerguard, height of draw and left- or right-hand carry. Includes two belt mounts: Competition/Duty is adjustable for cant and angle, fits belts 1 1/2" (3.8cm) to 3" (7.6cm) wide; High Rise fits 1 1/2" wide belts and is designed for concealed carry.

**SPEC'S:** Plastic, black 7.2 oz. (202 g) wt. Fits most full-size, semi-auto pistols with steel slides and a minimum barrel length of 3 1/2".

#408-300-000DM Powerspeed Holster, 8K89L99. \$ 94.99

## MILT SPARKS SEMI-AUTO SUMMER SPECIAL 2

**Highly Concealable, Comfortable,  
All-Day Carry**

Classic inside the waistband holster offers optimum concealment and comfort. Open top style for a quick draw, yet molded to an exact fit for excellent retention. Steel reinforced top always remains open for easy, one hand holstering. Rough-side-out texture grips clothing to prevent holster from shifting. Protective backflap prevents thumb safety from snagging on clothing; keeps slide from digging into your ribs. Features sewn-in sight channel and belt loops with snaps so you can put the holster on without removing your belt. **SPEC'S:** Leather, tan, 1 1/2" (3.8cm) belt loops.

#728-002-191DM 1911 Auto Summer Special, 8B95N00 ..... \$ 99.99

#728-002-192DM Commander Summer Special, 8B95D00 ..... 99.99

#728-002-193DM Officers ACP Summer Special, 8B95A00 ..... 99.99



## RESCOMP

### C-R SPEED HOLSTER; MODEL "A"

**Highly Functional Design Provides  
Lightning Fast Draws For 1911 Auto**

Ultra-lightweight, rail-style design provides open access to grip for a fast, unrestricted draw. Exclusive, safety-locking lever engages with a flick of your thumb. Fully adjustable for overall length, degree of rake, draw tension, height and outward cant. Fits all barrel lengths, with or without scopes and comps. Can be converted for left-hand use; clamps to belts up to 1 1/2" wide.

**SPEC'S:** Polyethylene plastic, black, 8.8 oz.(250 g) wt. Imported from South Africa. Includes 3mm and 4mm Allen wrenches. Fits 1911 Auto, all styles and models plus, many other guns with triggerguards from 3/8" (9.5mm) to .453" (11.5mm) wide.

#775-100-001DM "A" C-R Speed Holster, 5G87G27 ..... \$ 109.99



## MITCH ROSEN 1911 AUTO EXPRESS LINE™ GUN LEATHER

**Top-Of-The-Line Craftsmanship At An Affordable Price  
From One Of The Most Innovative Names In Handgun Leather**

Hand fitted from the finest quality cowhide to precisely match the contours of the firearm for a snug fit and secure retention. Nylon thread stitching with double-stitched stress points and back-tacked ends for years of service. Formed sight channel ensures the front sight never snags or pulls leather. Excellent attention to detail and design gives comfortable, all-day carry.

**ARG. AMERICAN REAR GUARD** - Inside-the-waistband. Double leather and steel reinforced top for easy, one-hand re-holstering. Rides extremely low with radical rearward muzzle rake. Single rear belt loop reduces bulk; holds securely to belt. Draws the butt tightly against body for minimal printing. One-way snap for easy removal.

**SPEC'S:** Cowhide, tan and brown. Fits 1 1/2" belt loops. Right-hand.

#100-000-465DM ARG Holster, 1911 Auto, 5K70H00 ..... \$ 90.00

**PREMIER HOLSTER** - Hand-fitted from the finest quality cowhide to precisely match the contours of the firearm for a snug fit and secure retention. Holster features two snap closures for quick attachment and release without removing belt. Double nylon stitching increases rigidity for easy re-holstering. 18° forward cant gives quick presentation; rides close to the body for minimal printing.

**SPEC'S:** Cowhide, black. Fits 1 1/4" belts. Right-hand.

#100-001-822DM Premier Holster, Govt., 5K70J00 ..... \$ 90.00

#100-001-823DM Premier Holster, Comm., 5K70K00 ..... 90.00

**DEUCE** - Holds two magazines vertically. Attaches to the belt with two, one-way snaps, or thread your belt through the 1 1/2" slots. Features two tension adjustment screws.

**SPEC'S:** Cowhide, brass rivets. Black or brown. RH. Single-Stack - 9mm or .45 ACP. Double-Stack - 9mm or .40 S&W.

#100-000-480DM Single-Stack Deuce, Black, 5K40Q10 ..... \$ 50.00

#100-000-481DM Single-Stack Deuce, Brown, 5K37E50 ..... 50.00

#100-000-482DM Double-Stack Deuce, Black, 5K37M50 ..... 50.00



## RESCOMP C-RVERSA POUCH

**Adjust Angle & Tension For High-Speed  
Magazine Changes; Ambidextrous Design**

Injection-molded competition pouch makes it easy to fine-tune the pull tension and angle of draw. Spacer inserts and knurled-head, adjusting screw provide proper fit for most single- and double-stack mags. Finger groove gives a positive, repeatable grip. Belt hanger reverses for left- or right-hand use.

**SPEC'S:** Molded polymer, black. Pouch - 1 1/8" (4.1cm) long, 1 1/8" (3.5cm) wide, 2 1/4" (7cm) high. 3.2 oz. (90.7 g) wt. Accepts double-stack hi-cap magazines including STI, SV, SPS, Para Ordnance, Bul M5, and Caspian. Fits belts to 1 1/2" wide.

#775-000-018DM C-R Versa Pouch, 5G35E00 ..... \$ 39.99

mounted in two different positions on the holster for short or long pistols.

**SPEC'S:** Polyethylene plastic, black.

#775-000-031DM C-R Speed Muzzle Platform, 5G32L30 ..... \$ 40.37



## SAFARILAND 6004 TACTICAL HOLSTER

**Lightweight, Rugged, Secure  
Weapon Retention & Protection**

Thermal-molded laminate holster protects pistol from dents and dings, and ensures retention in the most demanding tactical situations. Self Locking System (SLS) releases the weapon when you push down on the thumb lock and rotate hood forward; pulling up on the gun's grip without releasing the lock actually makes weapon more secure. With no cumbersome snaps to release, SLS design allows a smoother draw, protects weapon from attempted seizure, and is less likely to release accidentally. Molded sight track and suede liner protects sights and finish. Attaches to duty belt and secures to leg with a double strap and contoured shroud system for added comfort and stability. Setscrew allows adjustment for optimal retention force.

**SPEC'S:** Safari-Laminate™, nylon, ABS plastic, Black, Dark Earth, or Foliage Green. Fully lined. Right-hand only. Holster must be worn with belt up to 2 1/4" (5.7cm) wide. Fits full-size 1911.

#797-000-074DM 6004 SLS Holster, Colt 1911, 7G128J97 ..... \$ 169.99

#797-000-117DM 6004 SLS Holster, Dark Earth, Colt 1911, 7G127N87 ..... 162.75

#797-000-121DM 6004 SLS Holster, Foliage Green, Colt 1911, 7G127G87 ..... 162.75

## SAFARILAND 1911 AUTO 6304 TACTICAL HOLSTER

**Strong, Lightweight &  
Adjustable;  
Dual Quick-Release  
Retention Systems**

Rugged, lightweight, thermal-molded laminate holster securely retains your pistol during the most strenuous tactical maneuvers and prevents seizure by unauthorized personnel. Dual quick-release locking systems ensure that you—and only you—can access your weapon. The Self Locking System (SLS) prohibits access until you push down on the thumb lock and rotate the protective hood forward. Upward force on the gun's grip without releasing the lock actually makes the weapon more secure. Hood also serves as a hammer blocking device on a pistol carried in Condition 1. In addition, the Automatic Locking System (ALS) automatically grips the gun from the inside every time you holster it. After releasing the SLS, your thumb is positioned to pull back on the ALS release lever and complete a straight-up draw that is natural, smooth, and faster than traditional snap-and-strap systems. The hood guard at the front of the holster further blocks unauthorized access by another person but won't interfere with your access to the controls. Nearly indestructible Safari-Laminate™ is thermal-molded to encase the gun and protect it from impact, while the molded sight track and soft suede lining protect sights and finish. Setscrews allow adjustment retention force to prevent movement of gun when walking or running. Adjustable vertical strap mounts to any width duty belt, and a hook-and-loop system lets you set the exact holster height you want. A contoured leg shroud with two adjustable straps secures the holster to your leg for maximum stability and comfort.

**SPEC'S:** Safari-Laminate™, nylon, ABS plastic, with suede lining, black. Fits full-size 1911 with 5" barrel. Right hand only.

#797-000-112DM 6304 Tactical Holster, 7G147J74 ..... \$ 194.75

## SAFARILAND 1911 AUTO

## 6005 QUICK-DETACH LEG STRAP Easy, Fast Attachment & Removal Of 6000-Series Tactical Holsters

Upgraded, replacement leg strap with quick-release buckle allows easy, fast attachment and removal of Safariland's 6000-series tactical holsters without having to remove duty belt. Secure, positive-locking buckle of tough mold-polymer has extra lock button that must be depressed as you squeeze the side prongs to release the buckle. Virtually eliminates the danger of accidentally opening the buckle and dropping the holster. Strap made of the same super-tough nylon webbing as the original strap that came with your holster.

**SPEC'S:** Molded polymer, nylon webbing, black. Approx. 1 1/4" (36.8cm) long. Fits Safariland leg-shroud holsters with T-shaped 3-hole screw pattern, including 6004, 6074, 6274, 6304, and 6305.

#797-000-126DM 6005 Quick-Detach Leg Strap, 7G30H34 ..... \$ 40.00

## SAFARILAND 079 DOUBLE CARRY MAGAZINE HOLDER

**Ambi Design;  
Cut Low For Faster Reloads**



Low-cut design for easier magazine access, plus adjustable tension so each shooter can set the amount of resistance for getting the draw that feels best, without sacrificing safety.

**SPEC'S:** Safari-Laminate™, Black basketweave. Fits belts up to 1 1/4" wide. Reversible to fit either right- or left-hand. Single-Stack accepts 1911-style magazines. Double-Stack accepts Glock 20/21, Para-Ordnance, McCormick, STI, Infinity.

#797-079-057DM Single-Stack Magazine Holder, 7G26F90 ..... \$ 39.00

#797-079-157DM Double-Stack Magazine Holder, 7G26J90 ..... 39.00

## SAFARILAND 1911 AUTO 77-53 DOUBLE MAGAZINE POUCH

**Secure Magazine Retention &  
Protection From The Elements**



Rugged pouch made of incredibly tough, abrasion-resistant synthetic material securely holds two spare magazines at the ready for fast tactical reloads. Individual snap-flaps lets you access one mag while leaving the other one secured in its compartment. Designed specifically for use with the Safariland 6004/6005 Tactical thigh holster system, but will fit any 2 1/4" belt. Injection-molded polymer and heat-fused polymer laminate construction provides snug fit, with adjustment screw for extra secure retention. Inside of pouch back and flaps is covered with a thin layer of Safari-Suede™ to protect magazine finish and absorb oils and lubricants. Tough STX Tactical™ exterior finish blends well with other tactical and duty gear, repels water, and resists scuff and nicks, yet looks good through years of hard use. Will not absorb water or sweat, and cleans up easily with water and mild soap.

**SPEC'S:** Molded and heat-laminated polymers, black. Fits magazines for Colt 1911 Government Model, Commander, Officers, and clones including Kimber and AMT Hardballer. Also fits H&K P7/P7M8, Sig P220, and S&W39/3904/3906/4013/4053/439/639/909/CS9. Fits belts up to 2 1/4" wide.

#797-000-124DM 77-53 Mag Pouch, STX/Black Snap, 7G27J77 ..... \$ 40.25

## SAFARILAND 773 COMPETITION MAG POUCH

Fully Adjustable For Fast, Smooth Draw

Thermo-molded from Safari-Laminate® for light weight and durability. Adjustable draw angle and tension. Closed front improves retention. **SPECS:** Safari-Laminate, black basketweave finish for right-handed shooters. Fits belts up to 1 1/2" (3.8cm) wide. Fits: 53 - 1911 Auto, single-stack; 850 - STI/Infinity, Para-Ordnance P-14.

#797-773-001DM Comp. Mag Pouch 53, 7G27F60 \$ 35.00  
#797-773-005DM Comp. Mag Pouch 850, 7G27A60 ..... 35.00



## SAFARILAND 1911 AUTO SLIMLINE OPEN-TOP TRIPLE MAGAZINE POUCH

Ultra-Fast Access To Three Spare Mags;  
Conserves Belt Space

Durable, secure molded polymer laminate mag pouch holds three magazines "face out" rather than sideways, so they take up less belt space. Open-top design gives you ultra-fast access to a spare mag with no flap/snap to slow you down. External adjustment screw lets you set the best balance of tension to hold the mag in place while you're moving and still allow smooth removal from pouch.

Mounts vertically or horizontally on belts up to 2 1/4" wide. STX Tactical® semi-rigid polymer is durable, highly resistant to abrasion, and non-reflective, for years of service.

**SPECS:** STX Tactical® molded polymer, black. Fits 2 1/4" wide belts. Accepts magazines for Colt 1911 Gov't Model, Commander, Officers Model, and clones, as well as SIG P220 and 220R Compact.

#797-000-134DM 775-53 Triple Mag Pouch, STX Tactical, 7G22B96 ..... \$ 29.99

## SKYLINE TOOLWORKS UNIVERSAL CLIPDRAW

Attaches In Seconds To Most Handguns;  
Easily Removable For Use With Holsters

Spring steel clip installs to most pistols and revolvers to provide secure carry with minimum bulk for maximum concealment. Attach the pre-drilled mounting plate to a clean, flat surface on the gun using the provided high-bond, 3M double-back tape, then fasten the clip to the mounting plate with the included Allen screws. Adhesion actually increases over time. For conventional holster carry, simply unscrew and remove the clip; mounting plate will not interfere with most holster configurations. Installation requires a minimum 3" x 1/4" flat surface area on the firearm. Great for any handgun with varying carry requirements. Stretch release technology makes it easy to completely remove all traces of mounting tape with no remaining residue or blemishes to your gun's metal finish.

**SPECS:** Steel, blue (BL) or stainless steel (SS), natural finish. 3" (76cm) long, 1/4" (6mm) wide, 3/8" (10mm) high. Includes adhesive strips, cleaning pads, screws, and Allen wrench.

#918-000-003DM SS Universal Clipdraw, 8A11G95 ..... \$ 19.95  
#918-000-004DM BL Universal Clipdraw, 8A11J95 ..... 19.95



## SKYLINE TOOLWORKS CLIPDRAW

Safe, Convenient Carry Without A Holster

Spring steel clip holds gun securely, provides an inside the waistband carry without the additional bulk of a holster. Installs easily under gun grip panel, does not interfere with gun function.

**SPECS:** Spring steel, black or nickel finish.



## SOFT ARMOR 1911 AUTO HOLSTERS

Lightweight Nylon Holsters  
For A Variety Of Carry Styles

Compact, lightweight, and versatile nylon holsters for concealed or duty carry. Rugged 600 denier nylon outer shell with foam padding underneath cradles the gun and ensures comfortable all-day carry. Soft tricot lining protects gun's finish and aids in a smooth, fast draw. Snap-closure thumbbreak nylon retention strap keeps your pistol secure when you're on the move, yet allows easy access for the draw. **Jaguar Hip Holster** offers built-in belt loops on both sides for traditional open carry on either hip. **Compak Shoulder Holster** features a wing style harness that distributes weight evenly across the shoulders for all-day comfort. Remove the harness to convert into a hip holster. **Compak Leg Holster** is a tactical holster designed to be worn on the thigh, out of the way of body armor and rappelling gear, while preserving quick access to the sidearm. A quick-detach harness suspends it from the belt, while two wide straps keep the holster securely positioned on the leg. Right hand only. **SPECs:** 600 denier nylon, black. Fits full-size 1911 Government model.

#100-005-540DM Jaguar Hip Holster, 2D11J45 ... \$ 18.99  
#100-005-542DM Shoulder Holster, 2D26188 ..... 39.99  
#100-005-541DM Compak Leg Holster, 2D30D05 49.99

## SPECTER GEAR

### TACTICAL THIGH HOLSTER

Multiple Adjustments For Comfort;  
Securely Retains Your  
Handgun & Magazine



Heavy-duty pistol holster offers almost infinite adjustability for correct fit and increased wearing comfort. Multiple adjustment points safely and securely retain your handgun at the recommended mid-thigh level for tactical duty applications. Fully adjustable, double leg straps are made with durable, 2" wide nylon webbing with interwoven rubber stitching to prevent shifting during use. Dual, quick-release side buckles with elastic inter-loops evenly distribute weight for less fatigue and expansion of the leg straps during movement. Triple routing channels for the attachment straps provide a perfect fit for all users. Vertical hanger strap with quick-release buckle is constructed of three layers of 2" wide webbing with a full length hook-and-loop pad for up to 6" of vertical drop adjustment. All stitching and seams are sewn with either #69 or #92 mil-spec nylon thread; high stress points are quadrule stitched for added strength. Adjustable hammer retention strap with additional security release slips clear with minimum thumb pressure, yet securely retains your pistol even when low crawling or rappelling. Includes single magazine pouch located at the front of the holster. **SPECs:** Ballistic nylon w/ 1000 denier cordura nylon outer shell, black. Approx. 1 lb. (.5kg) weight. Available in right hand (RH) or left hand (LH). Fits 5" 1911 Govt.

#100-002-860DM 1911 Thigh Holster, RH, 4K66133 ..... \$ 79.99  
#100-002-861DM 1911 Thigh Holster, LH, 4K66A33 ..... 79.99

STOCK #	FITS	COLOR	PRICE
##918-011-100DM	1911 Auto	Black	8A11Q95 \$ 19.95
##918-011-101DM	1911 Auto	Silver	8A11N95 \$ 19.95
##918-012-100DM	Officers ACP	Black	8A11B95 \$ 19.95
##918-001-100DM	S&W J-Frame	Black	8A11J95 \$ 19.95
##918-001-101DM	S&W J-Frame	Silver	8A11G95 \$ 19.95



## TUFF 1911 AUTO

### "IN-LINE" MAGAZINE POUCH

Secure, Space-Saving Carry  
Of Backup Magazines



Durable, Cordura® nylon competition pouches hold single-stack magazines exactly where you need them to get reloaded and back in action fast. Positions the mags at a 90° angle to the body, rather than flat against it, to maximize belt real estate. Designed for 45 ACP 1911 Auto magazines, these pouches are also great for Sig P220 and similar single-stack magazines. The flap may be detached to enable even quicker access to a fresh mag. Overbuilt with reinforced stitching at the edges, internal support to help index magazine, and 2"-wide hook-and-loop fasteners for a superior mag retention. Mounts on belts up to 1 1/4" wide or MOLLE-compatible gear. **SPECs:** 1000 denier Cordura® nylon, mil-spec webbing, black. Available in 5- and 8-magazine capacities.

#100-005-572DM 8-In-Line Mag Pouch, 1C37A50 \$ 49.99  
#100-005-571DM 5-In-Line Mag Pouch, 1C37D50 49.99



## UNCLE MIKE'S DOUBLE MAGAZINE POUCH

Durable Injection-Molded Kydex  
For Long Life

Tough, molded Kydex mag pouch has individually molded compartments for secure retention of two magazines. Tension screw system lets you adjust the amount of retention for competition or carry. **Single-stack** model for 1911-type magazines. **Double-stack** model accepts only high-capacity 9mm and .40 caliber magazines. **SPECs:** Kydex, black.

#593-000-033DM Double Magazine/Single Stack, 3E16H49 ..... \$ 16.99  
#593-000-034DM Double Magazine/Double Stack, 3E16N49 ..... 16.99

## BROWNELLS 1911 AUTO LIGHT RAIL MOUNT

Add Lights & Lasers To  
Non-Railed Frames



Add-on light rail makes it cost-effective to convert any 1911 Auto-type pistol without an integral frame rail to accept a wide assortment of popular weapon lights and lasers. Rail attaches permanently with the supplied screws and Acraglas Gel® to form a seamless mate with the dust cover. **Aluminum** model keeps aluminum-framed pistols lightweight and maneuverable. **Steel** version provides extra strength and added weight for improved balance and recoil control, plus it can be welded into place and finish-shaped for a "built-in" appearance on steel framed pistols. Installation requires permanent alteration of the frame and must be completed by a competent gunsmith or machinist. **SPECs:** Reinforced polymer, black. Approximately 2 1/2" (73cm) long, 1 1/4" (3.2cm) wide, 3 1/4" (8.3cm) high. Fits single and double stack magazines from 9mm to .45ACP. Will not load magazines with less than 8mm between feed lips.

#100-003-052DM Uplula Semi-Auto Pistol Mag Loader, 3E33N49 ..... 34.99

## MASEN PARA-ORDNANCE MAGAZINE LOADER

Saves your thumbs and increases the refilling speed. Increases leverage on the follower. Works for both right- and left-handed shooters. **SPECs:** High-impact plastic. Fits Para-Ordnance, STI, SVI and Glock-type magazines.

#555-203-000DM Para Clip Loader, 6E5G76 ..... \$ 6.99



## NOVAK 1911 AUTO

### TACTICAL LIGHT RAIL

Rock Solid Under-Receiver  
Mounting Of Tactical Lights & Lasers



Low-profile accessory mount attaches to underside of receiver in front of triggerguard for ultra-secure mounting of tactical lights and laser aiming devices. Gets light/laser close to the bore axis for accurate aiming, with controls in easy reach of support hand. Four precision machined slots accept any accessory designed to fit a MIL-STD 1913 Picatinny rail. Beveled and dehorned for snag-free operation; extends only 1/4" below frame to allow easy fit in any holster designed for use with light/laser-equipped pistols. Available in blued carbon steel, matte gray stainless steel, or extremely lightweight aluminum with matte black anodized finish. Mounts using three super-strong, heat-hardened hex-head screws; drilling and tapping of frame required. **SPECs:** **Steel** - Carbon steel, blued, or stainless, matte gray finish. 1.3 oz. (36g) weight. **Aluminum** - Anodized, matte black. .4 oz. (12g). All models 2.18" (5.5cm) long, .835" (2.1cm) wide. Extends approx. 1/4" (6.4mm) below frame when installed. Drilling and tapping of frame required. Includes mounting screws, hex wrench, and instructions.

#662-000-080DM Blued Steel Tactical Light Rail, 2F49H49 ..... \$ 59.95  
#662-000-078DM Stainless Steel Tactical Light Rail, 2F49L96 ..... 59.99  
#662-000-079DM Aluminum Tactical Light Rail, 2F49N96 ..... 59.99

## BUTLER CREEK SEMI-AUTO PISTOL UPLULA UNIVERSAL MAGAZINE LOADER



Loads Pistol Magazines Fast,  
Protects Fingers & Thumbs

Hand-held loader fills standard centerfire pistol magazines quickly and easily, so you spend less range time loading mags and more of it shooting. Smooth, positive operation protects fingers and thumbs while you load hundreds of rounds painlessly - as fast as one round per second. Also lengthens magazine life by reducing wear and tear on feed lips. One size fits all; no inserts, spacers, or adjustments needed to change calibers. Hold the magazine upright with the bottom resting on a solid surface. Place the loader over the top of the mag, press down lightly while squeezing the lever quickly to push it into the mag. Repeat the process until the magazine is full - you'll be amazed at how quickly you can load up a mag! **SPECs:** Reinforced polymer, black. Approximately 2 1/2" (73cm) long, 1 1/4" (3.2cm) wide, 3 1/4" (8.3cm) high. Fits single and double stack magazines from 9mm to .45ACP. Will not load magazines with less than 8mm between feed lips.

#100-003-052DM Uplula Semi-Auto Pistol Mag Loader, 3E33N49 ..... 34.99

## HKS MAGAZINE SPEEDLOADER

Load Mags Almost As Fast As You Can Shoot,  
Without The Sore Fingers

Simple, easy-to-use design lets you load 1911 Auto magazines quickly without digging the feed lips and pinching your fingers, so you spend more precious range time shooting, less loading magazines. Slide the loader over the magazine and grasp both firmly as you repeatedly depress the ribbed, no-slip thumb lever to relieve the spring pressure and insert rounds. **SPECs:** Plastic, black. **.450** fits standard single-stack 7rd magazines and many 8-rd magazines. **.451** fits Colt 9mm/.38 Super/.40/10mm/.45 ACP.

#392-000-018DM HKS 450 Magazine Speedloader, 2C8J37 ..... \$ 13.95  
#392-000-019DM HKS 451 Magazine Speedloader, 2C8H37 ..... 13.95

**BROWNELLS**  
...ONLY THE BEST...



## THERMOLD 1911 AUTO MAGAZINE LOADER

Makes Loading Fast, Easy & Painless

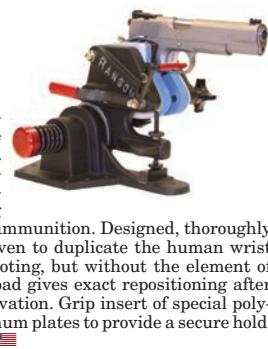
Molded polymer, push-button-operated loader slides over the magazine and helps you quickly reload it with less wear and tear on your fingers and thumb—and the magazine. Compresses the mag spring uniformly, so inserting the rounds puts less pressure on the feed lips, so it helps extend magazine life. Push the spring-loaded plunger down onto the magazine follower, slide a round into the opening, release the plunger, and push the round the rest of the way into the magazine. Repeat until magazine is full. Can also be used on many non-1911 pistols.

**SPECS:** Zytel nylon, black. Fits 9mm, .38 Super, .40 S&W, and .45 ACP magazines.

#100-005-860DM	Single Stack Magazine Loader, 7C5G38.....	\$ 6.99
#100-005-861DM	Double Stack Magazine Loader, 7C5A38 .....	\$ 6.99

## RANSOM 1911 AUTO MACHINE REST

Ultimate Accuracy Tester  
Eliminates Human Error



The finest handgun machine rest; very well made and extremely reliable. Shows pistolsmiths, competitive shooters and accuracy buffs the true shooting potential of their guns and ammunition. Designed, thoroughly tested and performance proven to duplicate the human wrist and hand action during shooting, but without the element of human error. Positive stop pad gives exact repositioning after each shot. Adjustable for elevation. Grip insert of special polyurethane is bonded to aluminum plates to provide a secure hold. Insert available separately.

**SPECS:** Polyurethane. Safety blue color. Handgun simulators weigh approximately 11 oz. (311g) depending on model.

#100-000-664DM	1911 Auto Simulator, 3K39M86 \$ 44.99
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**RANSOM WINDAGE BASE** - Get positive control over windage with your Ransom Rest by mounting it on this fully adjustable base.

**SPECS:** 12 $\frac{1}{2}$ "(32.4cm) x 9 $\frac{1}{2}$ "(24.4cm) x 3 $\frac{1}{2}$ "(8cm). 5 lb. (2.2kg).

#164-003-000DM	Ransom Windage Base, 4F197N83 .....	\$ 219.99
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## EGW CARTRIDGE CHECKER

Helps Prevent Jams  
By Making Sure Each Round  
Meets Specs Before Shooting

Make sure all your ammo is in spec before you shoot that critical match. Helps you avoid jams, misfires, feeding problems, and other malfunctions caused by out-of-spec ammo that can cost you precious points—or a whole match. Machined aluminum with check holes

precision bored using the same high-quality Clymer reamers EGW chambers its barrels with. **4-Caliber Handgun** model lets you check four popular cartridges commonly used in practical shooting matches: 9mm, .38 Super, .40 S&W, and .45 ACP. **.380 ACP** model lets you check 7 .380 rounds at a time. **12 Gauge** model can check 6 shotshells at once.

**SPECS:** 6061T6 aluminum, anodized, black. **4-Caliber Handgun** - 3"(7.6cm) long, 1"(2.5cm) wide, 1 $\frac{1}{4}$ "(3.2cm) high. **.380 ACP** - 3 $\frac{1}{4}$ "(8.3cm) long, 1 $\frac{1}{4}$ "(3.2cm) wide, 1" high (2.5cm). **12 Gauge** - 6 $\frac{1}{4}$ "(15.9cm) long, 1 $\frac{1}{4}$ " wide, 2 $\frac{1}{2}$ "(6.4cm) high.

## BLADE-TECH 1911 AUTO TRAINING BARREL

Inert Barrel For Safe, Realistic Training & Function Testing

Provide realistic, hands-on training with this replacement barrel that allows safe service pistol use during classroom demonstrations and instruction. Converts a functional pistol into a non-loading, non-firing gun, so you can still operate the slide and dry-fire the weapon during presentation drills. Easily identifiable, bright yellow color indicates the gun is safe for training. Constructed of high strength, polymer composite that's resistant to solvents for a lifetime of use.

**SPECS:** Polymer composite, bright yellow. Fits Govt. models. #098-000-056DM TB005 Training Barrel, 1911 Government, 8K12K09 ..... \$ 11.99

## RING'S MANUFACTURING FIREARMS SIMULATOR

Safe, Non-Gun,  
For Practice & Training

A realistic, safe alternative to using real firearms for training exercises and weapons retention drills. Molded from actual weapons for true-to-life detail. Strong, polyurethane plastic has steel reinforcement to prevent bending and flexing; handles and balances like an actual firearm. Safety blue color signifies this is a non-firing training aid.

**SPECS:** Polyurethane. Safety blue color. Handgun simulators weigh approximately 11 oz. (311g) depending on model.

#100-000-664DM	1911 Auto Simulator, 3K39M86 \$ 44.99
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## CRTC SAFETY MAG

Weighted, Inert Magazine  
Enhances Firearms Safety Training

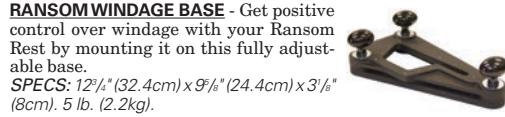
Duplicates the weight and feel of a loaded magazine to provide safe, realistic training and practice of tactical reloads, dry firing, and immediate response drills. Completely eliminates the fear of accidental discharge. International Inert Blue color provides fast, easy identification.

**SPECS:** Solid synthetic, blue. Fits single-stack Colt 1911 and clones, and S&W .45 autos.

#182-100-001DM	1911 Auto Safety Magazine, 2H14L00.....	\$ 17.50
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## UNIQUETEK BRASS WIZARD

Helps You Pick Up Spent Brass  
Quickly & Easily



Handy tool makes range cleanup fast and easy. Simply roll the wire drum over your spent brass for quick pickup on sand, dirt, grass, and hard surfaces. No more bending and hunting for your cases, no more handling dirty brass. Scoops up all sizes from .380 Auto to rifle cases, even shotshells and .50 BMG. Aluminum handle has comfortable PVC hand grip at the top, and is adjustable for length from 30.5" to 49". Includes a wire "dumper" bracket that attaches to a utility bucket to enable release of the captured brass with a simple twist of the handle.

**SPECS:** Steel basket, chromed, and aluminum handle. Handle length adjustable from 30.5" to 49".

#100-007-556DM	Brass Wizard, 4B50K00 .....	\$ 59.99
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#296-000-125DM	4-Caliber Cartridge Checker, 6B16Q49 .....	\$ 21.95
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#296-000-202DM	.380 ACP Cartridge Checker, 6B16G29 .....	19.99
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#296-000-203DM	12 Gauge Cartridge Checker, 6B40E79 .....	49.99
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**SATISFACTION GUARANTEED  
SINCE 1939**



## BROWNELLS PRO SERIES HEARING PROTECTOR

Blocks Dangerous Noise,  
Lets Normal Sounds Through

Comfortable, snug-fitting muffs employ advanced dynamic compression circuitry with less than 1.5 millisecond "attack time" to reduce the sound of gunfire and other loud noises to a safe 70 dB level. They allow sounds below 70 dB to pass through unattenuated, so you hear range commands and normal conversation. Built-in stereo microphones give you a realistic 360° sound

field that helps you hear what direction sounds are coming from

come from, with separate volume controls for each ear with audible "click" on/off. Leather over foam padding on the ear cups and the adjustable headband lets your skin breathe, so there's no more "sweaty ears" after a day at the range. The lightweight, hard-polymer ear cups are angled to provide plenty of clearance for a good cheekweld on both rifle and shotgun buttstocks.

**SPECS:** NRR 26. Polymer resin-composite ear cups, supports, and headband. Uses two (2) 1.5 volt N-size batteries (included); expected normal use battery life: 400 hours.

#080-000-922DM	Pro Series Hearing Protector, 8D123I51 .....	\$ 139.99
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## BROWNELLS PROTECTIVE EYEWEAR

Comfortable & Lightweight;  
Impact-Resistant Eye Protection



Impact-resistant, polycarbonate lens with a lightweight, composite, wrap-around frame provide unobstructed peripheral vision and reduced eye fatigue. Rubber coated temples along with a soft rubber nosepiece allow comfortable, all day wear. Removable neck lanyard keeps the glasses handy and prevents loss when not being worn.

**SPECS:** Polymer composite frame; clear polycarbonate lens with rubber nosepiece and rubber coated temples. Meets ANSI standard Z87.1 for impact-resistance. Includes neck lanyard.

#080-000-544DM	Clear Glasses, 6G10Q95 .....	\$ 13.99
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## BROWNELLS VERSATILE LIGHTS

Compact, Powerful, Adaptable,  
Durable - And Affordable Flashlights

When we decided to design our own flashlight, we started with a list of "mission critical" features. We wanted a compact light that fits comfortably in the hand, yet is super-bright, with an ultra-reliable, shockproof, LED "emitter," rather than a traditional light bulb with a filament that's easily broken on impact or under recoil when mounted on a gun.

We wanted a rugged, machined aluminum body that's 1" wide, so it will fit a lot of popular gun mounts, and O-ring sealed to make it waterproof. The light had to run on two readily available CR-123A lithium batteries because so many law enforcement, military, and civilian shooters already have devices that use those. And we wanted to offer these lights at a really affordable price that says, "Hey, why not buy two?!"

We think we've achieved all those goals (and then some!) with the Brownells Versatile Light.

The **BVL160** offers an impressive 160 lumens maximum output. Hit the sealed rubber tailcap switch repeatedly to cycle through its four output modes: momentary on, constant-on high beam, constant-on low beam, and slow strobe. The **BVL280** provides an incredible 280 lumens of light in momentary or constant-on mode. Both models have a sophisticated electronic



## BROWNELLS MAGAZINE WELL FILLER

Helps Prevent Expensive Frame Damage

Fits inside and fills the magazine well to help prevent distortion caused by vise pressure.   
**SPECS:** 7075 aircraft aluminum, silver, matte finish.  
**1911 Auto** available in Standard (**Std**) 4" (10.2cm) length and Extended (**Ext**) 5" (12.7cm) length. Double-Stack models are Extended (**Ext**) 8" (20cm) length only. **STI** fits STI, SVI and McCormick.

STOCK #	MODEL	LENGTH	PRICE
#080-810-100DM	1911 Auto	Std.	8K22L99 \$ 29.97
#080-810-101DM	1911 Auto	Ext.	8K30H04 \$ 42.99
#080-925-002DM	STI	Ext.	8K20N14 \$ 24.97

## C.B. GIORNESTO 1911 AUTO

### THE 1911 BLOK

Frees Both Hands & Holds Pistol Securely In Vise  
For Easy Cleaning & Maintenance

Solid, high-strength vise block slides into mag well and locks tight using the mag catch to hold your 1911 pistol securely for easy cleaning and maintenance. Keeps both hands free for detailed, precision work, and helps eliminate the chance of dropping the pistol and causing damage. Durable, injection-molded polymer composite construction won't mar or scratch gun and resists most common solvents.   
**SPECS:** Polymer, black. Stem - 4 $\frac{1}{4}$ " (10.8cm) long.

#100-003-987DM	1911 Vise Block, 6B30N54 .....	\$ 39.99
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Simplifies hand lapping a 1911 slide and frame. Oversize ball handle on a dummy "bushing" fits into the slide and makes it possible to apply a smooth back-and-forth lapping action.   
**SPECS:** 5 $\frac{1}{2}$ " (13cm) long overall. 3 $\frac{1}{2}$ "(8.8cm) long x  $\frac{1}{4}$ "(15.9mm) dia. steel shaft. 2"(5cm) dia. plastic ball handle.

#583-100-000DM	1911 Slide Lapper, 3H39F95 .....	\$ 39.95
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## WANT MORE?

OVER 82,000  
PRODUCTS AVAILABLE!

power management system that delivers maximum output for up to 2 hours, then backs down the output to give you up to 24 hours of usable light from one set of batteries. It even reduces the power if it senses the light is overheating - amazing!

Both lights come with three color filters (red, green, and blue) to make the BVL highly adaptable to different illuminating tasks, plus rubber rings that you can slide over the body to serve as finger stops when employing the popular "syringe" grip technique. The free-spinning lanyard loop rotates a full 360° so the lanyard (also included) won't get tangled.

**SPECs:** Machined aluminum body and bezel, matte black. 5 $\frac{1}{2}$ " (13.6cm) OAL, 1 $\frac{1}{2}$ " (3.5cm) maximum O.D. at bezel, 1" (2.5cm) O.D. body, 6 oz. (169g) wt., including batteries. XR-E Cree LED emitter. Up to 2 hours runtime at maximum output. **BVL-160** - 160 lumens max. output; four-mode switch. **BVL-280** - 280 lumens max output; two-mode switch. Comes with two CR-123A lithium batteries, lanyard & lanyard ring, red/blue/green lens filters, (4) rubber rings, and instruction booklet.

#080-000-966DM	Brownells BVL-160 Flashlight, 160 Lumens, 7E49J99 .....	\$ 59.99
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#080-000-967DM	Brownells BVL-280 Flashlight, 280 Lumens, 7E80K29 .....	\$ 89.99
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## 10-8 PERFORMANCE ARMORERTOOL

**Sturdy Non-Marring Tool  
Has Dozens Of Uses**

Handy tool of extremely tough, non-marring glass-reinforced nylon is perfect for prying and pushing applications where a metal tool can damage the part or gun finish. Rigid chisel point on one end is useful for depressing springs and spring-loaded parts—even use to thread MOLLE straps through webbing—while the semi-flexible flat blade on the other end can get into tight spots or serve as a temporary shim. Great to have around during disassembly of semi-auto pistols like the 1911, Glock, or Smith & Wesson M&P or when working on service rifles like the AR-15/M16. Multiple ridges molded into the grasping area in the middle of the tool help prevent slippage when working with oily or greasy hands. Available in **Black, Flat Dark Earth, and Foliage Green.**



**SPECS:** Glass reinforced nylon, Black, Flat Dark Earth, or Foliage Green. Approximately 5" (12.7cm) long,  $\frac{1}{4}$ " (6.4mm) diameter.

#100-003-708DM	Armorer's Tool, Black, 1B6M49	\$ 7.95
#100-003-709DM	Armorer's Tool, Flat Dark Earth, 1B6G49	7.95
#100-003-710DM	Armorer's Tool, Foliage Green, 1B6H49	7.95

## 10-8 PERFORMANCE 1911 AUTO ARMORER'S BLOCK

**For Fast, Easy Maintenance,  
While Protecting Pistol & Hands  
From Damage**

Handy bench block machined from super-tough, glass-reinforced nylon supports 1911 pistol components so you can perform a variety of repair, assembly/disassembly, and accurizing tasks quickly and easily. Securely holds the frame on its side, so you can work on it without risk of damaging the finish. Helps you check hammer/sear engagement, remove hammer strut pin, remove mainspring housing, and holds thumb safety for easy filing of sear stop stud engagement surface. Use to tension the extractor off the slide, so you don't risk scratching the slide, and retain the extractor while filing and honing the claw. Holds the barrel during link pin removal, with blind holes to catch the pins so they don't get lost. You can even place the frame between two blocks and clamp it in a bench vise for slide fitting. **US Patent Pending**

**SPECS:** Glass-reinforced nylon, black. 4" long (10.2cm) x 4" wide x  $\frac{1}{4}$ " (3.2cm) high.

#100-004-369DM	Armorer's Block, 1B39E96	\$ 49.99
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## INNOVATIVE SHOOTING PRODUCTS 1911 AUTO REVERSE PLUG RETENTION CLIP

**Retains Reverse Plug & Spring  
On Guide Rod**

Handy steel clip slips over a full-length guide rod and securely retains the reverse plug and spring when field stripping a 1911. Acts like a "third hand" to keep the spring and plug on the rod while you remove or install the slide. Eliminates the need for improvised tools like small nails or paper clips that can fall out and cause a safety hazard by unexpectedly launching the spring, plug, or rod across the shop.

**SPECS:** Steel, approx. 2 $\frac{1}{8}$ " (5.4cm) long.



#100-004-616DM	Reverse Plug Retention Clip, 3Z5F18	\$ 6.99
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## BROWNELLS 1911 AUTO COMPLETE DISASSEMBLY KIT

**Everything Needed  
To Detail Strip Your 1911**

Kit contains all the necessary tools to completely disassemble your 1911 pistol down to the last pin. Eliminates the worry of damaging a part or marring the finish by using tools not made for the job. The tough, synthetic bench block protects your pistol and the work surface while driving pins. Specialty tools like the detent depressor, bushing wrench, extractor removal tool, and the mainspring housing tool make the more difficult tasks quick and easy, and the extractor tensioning tool allows the extractor to be tuned with precision rather than by guesswork. The only tool you need to add is a screwdriver, Allen wrench, or Torx wrench to remove the particular type of grip screws on your gun.

**SPECS:** Kit includes mainspring housing tool, safety detent depressor, bushing wrench, bench block, extractor tensioning tool, brass alignment & push punch, and extractor removal tool.

#080-001-032DM	1911 Complete Disassembly Kit, 8K104N56	\$ 119.99
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## SECURE FIREARMS PRODUCTS 1911 AUTO RECOIL SPRING TESTER

**Quickly Measures  
Spring Strength**

Simple testing device helps you quickly measure the compression strength of any Government-length 1911 recoil spring. Lets you easily check if your gun's spring is getting weak, and you can identify the weight of any unmarked springs you may have lying around. No more worries about damaging the gun with a weak spring or accidentally installing a soft spring when you want to shoot +P ammunition. Compact enough to take to the range; fits easily in tool box or shooting bag. **SPECS:** Hard polymer with steel components. Instructions included. Measures springs up to 26 lbs. spring weight.

#100-010-989DM	Recoil Spring Tester, 8F31I79	.. \$ 33.99
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## SECURE FIREARM PRODUCTS UNIVERSAL SPRING TENSIONTESTER

**Quickly Measures Spring Strength**

Easy-to-use testing device helps you quickly measure the compression strength of recoil springs, mainsprings, firing pin springs, striker springs - or any coil spring used on pistols, revolvers, rifles, and shotguns. Lets you easily check if the spring is getting weak and needs to be replaced before it fails at a critical moment. Helps you identify the weight of loose springs you may have lying on the bench or parts box. Comes with large and small spring adapters. **SPECS:** Hard polymer with steel components. Measures springs from .352 oz. (10g) to 88 lbs. (40kg). Use the small adapter, spring with an ID as small as .140" can be measured. Includes tester, large and small spring adapters, digital scale, 2AAA batteries, and instructions.

#100-011-593DM	Spring Tension Tester, 8F00FIJ	\$ 39.99
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## BROWNELLS 1911 AUTO FIELD MAINTENANCE PACK

**Complete, Dedicated  
Kit For Field Repair  
& Maintenance Of  
Tactical 1911 Autos**

This compact field maintenance pack is designed specifically for servicing combat 1911 Autos during Military Ops. And, it provides the soldier with all the required tools to field strip, repair, and maintain this pistol while on the move. This is not a run-of-the-mill cleaning kit, but carefully selected, high-quality field armorer tools dedicated to working on the 1911 pistol, so there is no confusion and no down time spent scrounging through one large field case of loose odds and ends. Individual pouches and compartments inside the water- and abrasion-resistant, denier Cordura case keeps all tools secure and separated to help minimize noise that could jeopardize your mission. Quiet, #9 YKK zippers with oversized pulls make it fast and easy to get tools in and out. Front panel features clear, I.D. card sleeve and loop strip for name tape. Includes two, nylon grab handles for easy carry. Made in the U.S.A. Field Pack Case is also available separately. **US Patent Pending**

#080-710-045DM	Trigger Stirrup Die 1911 Auto, 8K20F88	\$ 25.99
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## BROWNELLS 1911 AUTO TRIGGER STIRRUP DIE

**Forms Stirrup For Precise  
Trigger Pull**

Makes it easy to smooth out the bends and bumps found in production triggers and match-fit them for precise, no-wobble travel. Slide a trigger over the die and tap lightly around it with a small hammer. Maintains correct shape and angles. Dual use, lets you save dinged and damaged ones too. Models available for standard **Single-Stack**, as well as double-stack **Para-Ordnance** and **STI** pistols. **SPECS:** Hardened Steel. **Single-Stack:** 1 $\frac{15}{16}$ " (23.8mm) long,  $\frac{5}{8}$ " (15.9mm) thick, 1 $\frac{1}{2}$ " (3.8cm) high. **Para-Ordnance:** 1 $\frac{17}{32}$ " (3.9cm) long,  $\frac{19}{16}$ " (2.4cm) thick, 2" (5.1cm) high. **STI:** 2" long,  $\frac{15}{16}$ " thick, 3" (7.6cm) high.



#080-710-045DM	Trigger Stirrup Die 1911 Auto, 8K20F88	\$ 25.99
#080-000-388DM	Para-Ord Stirrup Die, 8K25H98	38.99
#080-000-389DM	STI Trigger Stirrup Die, 8K25B98	49.99

## BROWNELLS 1911 AUTO RAIL SWAGING PUNCHES

**Helps Prevent  
Frame Rail Damage**

Puts downward swaging pressure directly onto the frame rails and not on the frame. Giant steel punches with specially machined steps prevent overpeening and crushed frame rails. Single or Double design allows tightening only the specific rail area required for closer frame-to-slide fit. **SPECS:** Machined steel. 5/8" (56cm) long, 1" (2.5cm) diameter. Set includes 1 punch of each design.

#080-805-001DM	Single Swage Punch, 8K29N98	\$ 39.99
#080-805-002DM	Double Swage Punch, 8K25K41	30.99
#080-805-000DM	Swage Punch Set, 8K49J84	65.95

## BROWNELLS/STARRETT 1911 AUTO SLIDE RAIL MICROMETER

**Quickly Choose Correct  
Slide Fitting Bar**

**With Micrometer Accuracy**

For match level accuracy, slide-to-frame fit on 1911-style autos must be closer than a gnat's whisker. This specially modified Starrett mike precisely measures the thickness of the slide's "rails". Makes choosing the correct slide fitting bar quick and accurate. No guesswork. Take measurement at three points along the slide, average readings together, and select a slide fitting bar (listed elsewhere) .001" to .002" thicker. **SPECS:** Stainless steel, 2 $\frac{1}{2}$ " (6.3cm) overall. Carbide measuring faces read .0000 to .4265" (10.8mm). Includes plastic case.

#827-561-730DM	Slide Rail Micrometer, 7B269D99	\$ 269.99
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**THE WORLD'S  
LARGEST SUPPLIER  
OF FIREARMS  
ACCESSORIES AND  
GUNSMITHING TOOLS™**



## D.I.Y. REPAIRS & UPGRADES FOR YOUR 1911

More than 100 years after it was first adopted by the United States military, the 1911 remains one of America's favorite pistols. Designed when hand fitting was still common, even on mass-produced guns, the 1911 is usually considered a gun that only a skilled gunsmith should work on. However, there are some repairs and upgrades that average 1911 owners can handle, even if they are not professional pistolsmiths.

### SLIDE COMPONENTS

The slide contains several parts that enthusiasts can easily replace to repair or upgrade their pistols, including the recoil spring guide, recoil spring, and spring plugs. Some 1911 fans think a full-length guide rod keeps the recoil spring from kinking, helps reduce recoil, or just makes the pistol run smoother, ①. Changing a GI spring guide to a full-length spring guide is as simple as removing the standard part and replacing it with the longer part.



The recoil spring is just as easy to swap out. Many shooters like to match the spring weight to the type of loads they shoot, often choosing low-weight springs for light loads and heavy-weight springs for stout loads. Another easy upgrade is putting a nylon recoil buffer on the spring guide to absorb some of



the recoil force by keeping the slide from slamming directly into the frame, ②.

The barrel typically requires hand fitting for proper function, but two barrel-related parts are easily replaced: the barrel link and the barrel link pin. For standard or "mil-spec" 1911s, it's just a matter of finding a brand of barrel link that fits. For pistols built for maximum accu-



racy, you'll need to choose a link of the correct length to get the tightest possible lock-up. Wilson Combat offers a set of links that differ in length by .005" increments, so you can choose the one that works best on your pistol, ③.

The firing pin and its spring are also usually easy to replace. On many 1911s, it's simply a matter of depressing the rear of the firing pin and carefully sliding the firing pin stop down to release the firing pin spring's pressure before removing both the pin and the spring. Replacements just drop in, and then you depress the firing pin again and replace the stop. Find out if your pistol uses a standard .45 firing pin or a 9mm/.38 Super firing pin, as these pins will not interchange. Some makers like STI, Caspian, and Les Baer use 9mm/.38 Super firing pins on all their guns, even those chambered in .45.



Sights are a rich area for customizing a 1911, and many shooters like to upgrade to replace nubby black factory sights with high-visibility fiber optic or Tritium night sights, ④. Consider two things before attempting this job. First, are both the front and rear sights on your slide fitted into dovetail cuts, or is the front sight staked in place as on the original military 1911 and 1911A1s? Replacing a staked front sight is probably a job you want to take to a gunsmith. Even if both front and rear sights are drifted into dovetail cuts, you have to know what type of cuts they are – Novak? Kimber? Bomar? If you're not sure, probably best to take the project to a gunsmith.

### FRAME PARTS

Two parts on the frame are easy to change: the slide stop and the magazine release button, ⑤. The slide stop is the simplest because you remove and reinstall it every time you field strip the gun for cleaning. Many folks change it to get a larger contact pad or a different texture for easier operation under stress.



Shooters change the magazine release button for the same reason, and changing it is almost as easy. To remove it, depress the button and simultaneously make about a quarter-turn with a flat-blade screwdriver on the other side of the button. It may seem a bit tricky at first, but once you get the hang of it, swapping out a 1911 mag button is a piece of cake.

The mainspring housing is also frequently replaced. Some shooters like flat housings, some like arched, and



there is an almost endless array of surface textures – smooth, grooved, checkered, “chain link,” and many others. The job requires a few pin punches, or the Brownells mainspring housing pin tool (#080-850-000) and some means of securing the housing when you actually remove the mainspring, **⑥** and **⑦**. Be careful – those mainsprings sometimes fly out with force!



You can even change the mainspring housing and simultaneously add an enlarged magwell by using an all-in-one unit like the Ed Brown Maxi-Well, Smith & Alexander Mag Guide, Wilson Combat Speed-Chute™, and others (see pages 23-24). Most of the time, the parts just drop in. If you discover a combination of these parts that requires fitting, it's time to go see a gunsmith.

## GRIPS

The grips are on the frame, but they are so easy to change – and are changed so often – that they deserve special attention. There are hundreds of different

colors, styles and types of grips you can put on your 1911. Changing them is one of the easiest ways that 1911 owners can customize their pistols for specific shooting applications, to



express their individuality, or just to make their guns look better, **⑧**. Crimson Trace even offers “Laser Grips” with a built-in laser sight for easier aiming in low-light situations, **⑨**.



**⑨**

Along with grips, you can choose from many different types of grip screws and grip screw bushings, to make sure your 1911 has the fit and function you need.

## MAGAZINES



**⑩**

Of course, the easiest part on your 1911 to replace is the magazine. A good magazine is critical to ensuring your pistol functions reliably. Cracked or bent feed lips can cause misfeeds, ejection failure or worse – damage to your gun. Factory mags don't always work perfectly and may need to be swapped for a higher-quality, smoother-running, or larger-capacity model. Try various types, finishes, and styles, **⑪**.

Fatigued springs or followers can lead to unreliable feeding but don't mean you need a whole new mag. Installing replacements takes a bit of patience but is very doable. To disassemble a mag with a base plate welded to the tube, push down the rear of the follower using a narrow object like a pencil, **⑫**, then pull the spring and follower up and out, **⑬**.



**⑫**



**⑬**

Changing the magazine base pad is another uncomplicated fix to enhance function or appearance, **⑭**. Replacing plastic with metal adds weight to ensure the empty magazine drops out quickly and lands base down, protecting the feed lips from damage. An extended “bumper” pad makes it easier to seat a mag in the heat of competition, while a flush-fitting pad is better for carry applications.



Depending on the style, carefully remove the screws or slide off the pad, making sure the spring and follower don't fly across the room. Bumper pads take a beating every time they hit the ground, so base plates with predrilled holes make mounting fresh ones easy. On some magazines, the bumper takes the place of a detachable plate.



**⑭**

Finally, grip extenders make it easier to use full-size magazines in compact Officers models, providing more ammo capacity and more surface to grasp. Some secure with a screw, while others snap into place without tools, **⑮**.





## BROWNELLS 1911 ARMORER'S STOOL KIT



### The Tools You Need To Do Quality Work On 1911s

This kit includes the 21 most essential tools necessary to assemble, disassemble, improve performance, and to do general maintenance on 1911-style pistols. Plus, we put them in a heavy-duty case and added a large, bench/field mat to protect guns, parts and your bench.

**#080-000-183DM** 1911 Armorer's Tool Kit, 8K276G45.....\$ 309.99

### 1911 ARMORER'S KIT

**(1) #81 MAGNA-TIP® SOLID HANDLE** - Rugged and hand filling with a powerful magnet for fast bit changes. Suitable for dozens of jobs when working on 1911s.

SPECS: 1 $\frac{1}{4}$ " (3.2cm) diameter, 8" (20.3cm) long overall.

**#080-086-181DM #81 Solid Handle, 8K11P65** .....\$ 13.99

**(2) 3/32" ALLEN BIT** - Inserts into the Magna-Tip screwdriver to remove Allen-head grip screws.

SPECS: Steel, heat treated. Fits Brownells 1911 Auto and Ruger® MkI/MkII grip screws.

**#080-185-100DM #185-1 Bit, 8K2C52**.....\$ 2.99

**(3) #240-5 SLOTTED BIT** - Inserts into the Magna-Tip screwdriver to remove slotted grip screws.

SPECS: Steel, heat treated. Fits Brownells 1911 Auto and Ruger MkI/MkII grip screws.

**#080-240-540DM #240-5 Slotted Bit, 8K2H52** .....\$ 2.99

**(4) T15TORX BIT** - Inserts into the Magna-Tip screwdriver to remove torx grip screws.

SPECS: Steel, heat treated. Fits Brownells 1911 Auto and Ruger MkI/MkII grip screws.

**#080-435-015DM T15 Torx Bit, 8K2Q52** .....\$ 2.99

**(5) MAGNA-TIP .45 BUSHING DRIVER BIT** - Supports grip bushings for easy removal; fits in the Magna-Tip Handle above. SPECS: 1 $\frac{1}{16}$ " (3.9cm) overall length, 1/4" (6.35mm) O.D.

**#080-434-045DM Magna-Tip .45 Bushing Driver Bit, 8K8J49**.....\$ 13.99

**(6) 1911 AUTO GRIP BUSHING STAKER** - 8-segment, 90° head gives maximum contact with bushing for most secure installation possible.

SPECS: Staker head - S5 Tool Steel with Rc 57-60 hardening. 4" (10.2cm) handle.

**#080-644-000DM Grip Bushing Staker, 8K23J97** \$ 31.99

**(7) BROWNELLS LUG IRON** - Removes rough spots and machine marks from the slide lug area of 1911 Autos.

SPECS: 8 $\frac{1}{4}$ " (22.2cm) long. One-piece steel shaft and head.

**#080-689-000DM Brownells Lug Iron, 8K44J74** ..\$ 52.99

**(8) 1911 AUTO ANODIZED BUSHING WRENCH** - Non-marring aluminum gets the tightest bushings loose. Fits Govt. and Officers.

SPECS: Aluminum, red anodized. 5 $\frac{1}{2}$ " (14cm) long, 1 $\frac{1}{4}$ " (3.2cm) wide, 1/4" (6.35mm) thick.

**#080-045-200DM 1911 Auto Anodized Bushing Wrench, 8K15N69** .....\$ 19.99

**(9) PLUNGER TUBE CRIMPER KIT** - Easy-to-use tool lets you secure the plunger tube to the frame without fear of tube crush or frame damage.

SPECS: Steel, 7" (17cm) long. Crimper Kit includes crimper and plunger tube support. Includes external reinforcing block. Plunger Tube Support - Hardened steel. 4" (10.2cm) long, .106" (2.7mm) diameter. Step is .300" (7.6mm) long, .090" (2.3mm) diameter.

**#080-806-500DM Plunger Tube Crimper Kit, 8K57B94** .....\$ 74.99

**(10) 1911 AUTO SAFETY DETENT DEPRESSOR** - Slips behind the thumb safety; cupped tip won't slip off lock detent pin. Press in and pop the safety into place.

SPECS: Steel shaft, plastic handle, 5" (12.7cm) long.

**#583-120-101DM 1911 Auto Safety Detent Depressor, 3H12B99**.....\$ 12.99

**(11) MAINSPRING HOUSING PIN PUSHER** - Pops the main-spring housing pin out easily.

SPECS: Approx. 3" (7.6cm). RC 50 steel shank, plastic handle.

**#080-850-000DM Mainspring Housing Pin Pusher, 8K16E56** .....\$ 24.99

**(12) 1911 AUTO TRIGGER STIRRUP DIE** - Smoothes out bends and bumps found in production triggers to match-fit them for smooth travel.

SPECS: Hardened Steel. 1 $\frac{15}{16}$ " (23.8mm) long, 5/8" (15.9mm) thick, 1 $\frac{1}{2}$ " (3.8cm) high.

**#080-710-045DM Trigger Stirrup Die 1911 Auto, 8K20F88** .....\$ 25.99

**(13) 1" NYLON/BRASS HAMMER COMBO** - Brass head for driving various pins; no-mar nylon head for soft "tapping".

SPECS: 1" (2.5cm) diameter faces. 11 $\frac{1}{2}$ " (29.2cm) hickory handle. Weighs approximately 6 oz. (170.1g).

**#818-600-100DM 1" Nylon/Brass Hammer Combo, 8A17N99**.....\$ 19.99

**(14) BLUE PISTOL BENCH BLOCK** - Large, durable bench block; won't embed or mar when pounding out pins.

SPECS: Polyethylene blue. 4" (10cm) diameter, 1 $\frac{1}{8}$ " (2.8cm) high.

**#080-000-493DM Blue Pistol Bench Block, 8D18H99** .....\$ 18.99

**(15) NYLON FRONT SIGHT PUNCHES** - Non-marring punch lets you drift the front sight right or left without damage to the sight.

SPECS: 4" (10.2cm) long, 5/16" (7.9mm) diameter. Polyenco Nylon. Sold in a set of 3.

**#080-478-000DM Set of 3 Nylon Front Sight Punches, 8K4J22** .....\$ 4.99

**(16) BROWNELLS FRONT SIGHT STAKER** - Offset punch efficiently directs the full force of the hammer blow downward against the sight tenon to stake front sights tightly.

SPECS: Steel, blued. 5/16" (79mm) x 1/8" (12.7mm) x 4 $\frac{1}{2}$ " (11.4cm) long shaft. Replaceable, hardened steel tip. Fits 1911 Auto. Includes complete instructions.

**#080-817-000DM Brownells Front Sight Staker, 8K35F79** .....\$ 46.99

**(17) 1911 AUTO EXTRACTOR REMOVAL TOOL** - Dual-purpose tool prevents scarred breech faces, scratched slides and gives fast, easy extractor removal every time.

SPECS: Steel, blue, matte finish. 6" (15.2cm) long, 3/8" (9.4mm) diameter handle, .150" (3.7mm) diameter lever.

**#080-923-000DM 1911 Auto Extractor Removal Tool, 8K20K23** .....\$ 25.99

**(18) #120-3 BIT** - Fits slotted magazine catch locks.

SPECS: Steel. 120° (3.1mm) shank diameter, .03" (.76mm) blade thickness.

**#080-120-330DM #120-3 Bit, 8K2M52**.....\$ 2.99

**(19) #185-00 HEX-HEAD BIT** - Fits hex-head (Allen) magazine catch locks.

SPECS: Steel. 1" (2.54cm) long, 1/16" (1.6mm) thick.

**#080-185-002DM #185-00 Bit, 8K2B52**.....\$ 2.99

## ALPHA PRECISION 1911 AUTO SLIDE TIGHTENING TOOLS

### Tighten Slide-To-Frame Tolerances Without Over-Squeezing Or Damage

Tools developed by noted pistolsmith Jim Stroh help you produce an exceptionally tight slide-to-frame fit for better accuracy without loss of clearance for reliable cycling. Eliminate accuracy robbing slide slop and uneven spots to produce a uniform slide/rail gap as small as .0005" on carbon steel guns. All components are precision machined from high-quality steel or aluminum barstock; instructions included.

**Slide Tightening Blocks** use the powerful mechanical advantage of your bench-mounted vise to produce controlled, incremental squeezing of the slide to tighten its fit to the frame. Lets you tighten a stainless steel slide to run on a stainless steel frame with as little as .001"- .002" clearance without risk of galling. Should be used with the **Slide Tightening Stop** to prevent overtightening and damage to the slide. Specially heat treated aluminum alloy won't deform under pressure and won't mar the slide; kit includes two vise blocks and steel fulcrum rod. Slide Tightening Stop fits between the slide rails to set correct dimensions and prevent deformation of the slide while applying pressure with the Tightening Blocks. Tighten until the stop cannot be moved in the slide, release pressure, move the stop and blocks down the slide, and apply pressure in the new location. Repeat procedure until the entire slide/frame contact area has been tightened. **Rail Gauge** - Use in conjunction with a caliper's depth-measuring feature or a depth micrometer to measure depth of frame rails for selecting a correct-size spacer bar for peening the rails to eliminate vertical slide movement.

SPECS: **Tightening Blocks** - Aluminum, 1" (2.5 cm) square, 3" (7.6cm) high. **Tightening Stop** - Steel, machined. Adjusts from .701" (17.9mm) to .852" (21.6mm) in width. **Rail Gauge** - Steel. 5 $\frac{1}{8}$ " (14.9cm) long, 3/4" (1.9cm) wide.

**#012-101-000DM Slide Tightening Blocks, 2A45A00** .....\$ 62.99

**#012-101-001DM Slide Tightening Stop, 2A64H00** .....89.99

**#012-100-093DM Rail Gauge, 2A31I00** .....43.99

**TOLL FREE: 800-741-0015**

## BROWNELLS/YAVAPAI 1911 AUTO SLIDE JIG

### Enables Fast, Precise Milling Of Popular Slide Modifications

Securely anchors all models of 1911 Auto slides for precise milling of low-mount sight dovetails, extractor roller cuts, front cocking serrations, French Cuts, ejection port lowering, 1° comp cuts plus, and similar operations. Also makes a great handle for polishing prior to application of final finish.

SPECS: Aluminum. 5 $\frac{1}{4}$ " (14.6cm) long, 2" (10cm) wide, 1 lb. 10 oz. (759g) wt. Includes complete instructions.

**#080-835-002DM 1911 Slide Jig, 8K95N10**.....\$ 126.99

## BROWNELLS 1911 AUTO SLIDE FITTING BARS

### Remove Slide "Play" Accurately & Professionally

Surface ground and hardened tool steel bars in ten thicknesses. Recommended by agency armorers and top pistolsmiths as the most accurate way to remove vertical slide "play" from the 1911 Auto, its variations and copies. May be slower than the quick-and-dirty methods, but gives an infinitely more accurate and professional job. Basic procedure as follows: Measure gun's slide rail thickness; place closest-sized Slide Fitting Bar in frame "way"; tap frame rail with light hammer to close the "ways" space down to match the slide rail thickness. Complete instructions included.

SPECS: 4" (10.2cm) L x 1" (2.5cm) W. stainless steel, heat treated. + .0005"/-.0005" (.0127mm) tolerances. Set includes 10 slide fitting bars, and a hardwood divider tray, all in a tough, polypropylene bench storage box.

STOCK #	THICKNESS	STOCK #	THICKNESS
#080-745-111DM	.111" (2.891mm)	#080-745-116DM	.116" (2.946mm)
#080-745-112DM	.112" (2.8448mm)	#080-745-117DM	.117" (2.9718mm)
#080-745-113DM	.113" (2.8702mm)	#080-745-118DM	.118" (2.9972mm)
#080-745-114DM	.114" (2.8956mm)	#080-745-119DM	.119" (3.0226mm)
#080-745-115DM	.115" (2.9210mm)	#080-745-120DM	.120" (3.0480mm)

- Advise # - Single Slide Fitting Bar, 8K23M98 . . . \$ 29.99

**#080-745-001DM Slide Fitting Bar Box and Tray, 8K29E38** .....\$ 41.17

**#080-745-000DM Slide Fitting Bar Set, 8K277Q80** .....347.99

**SLIDE FITTING BAR HOLDING FIXTURE** - This is the third hand you've been looking for when peening or swaging 1911 Auto frame rails. All-steel tool holds a single or double Slide Fitting Bar securely in place, without movement. Makes striking our **Rail Swaging Punctures** with a hammer easier and more accurate. Designed by William A. Smith III of Marietta, Georgia. Must be used with current production **Slide Fitting Bars** equipped with through holes.

SPECS: Steel, blued. 2.6" (6.6cm) wide. Includes two, 1/4"-28 Allen screws and washers.

**#080-745-002DM Slide Fitting Bar Holding Fixture, 8K24B25** .....\$ 30.95

## EGW FRAME & SLIDE GROOVING SAW

### Make Fast, Accurate, Slide & Frame Cuts

Solid-carbide slitting saws make great-looking cuts on 1911 slides. 15° cuts 1911A1 Govt. cocking serrations. Use 60° for checkering and French Cuts.

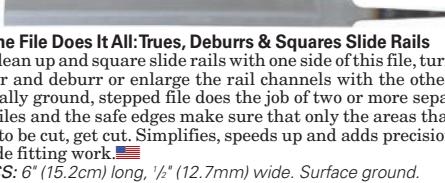
SPECS: Solid carbide. 1.250" (3.2cm) dia., 1/16" (1.58mm) thick, 1/2" (12.7mm) arbor. Feed rate for Rc 42 steel is 4" / minute, 610 RPM. Made in U.S.A. 15° and 60° - 24 tooth cut.

**#296-040-015DM 15° Slitting Saw, 6B54L00** .....\$ 54.00

**#296-040-060DM 60° Slitting Saw, 6B67G00** .....67.00

**#296-015-050DM Slitting Saw Arbor, 6B50E00** .....50.00

## BROWNELLS 1911 AUTO SLIDE/FRAME RAIL FILE


**One File Does It All: Trues, Deburs & Squares Slide Rails**

Clean up and square slide rails with one side of this file, turn it over and deburr or enlarge the rail channels with the other. Specially ground, stepped file does the job of two or more separate files and the safe edges make sure that only the areas that need to be cut, get cut. Simplifies, speeds up and adds precision to slide fitting work.

**SPECS:** 6" (15.2cm) long,  $\frac{1}{8}$ " (12.7mm) wide. Surface ground.  
**#080-753-000DM** Slide/Frame Rail File, 8K39A76 ..... \$ 50.99

## POWER CUSTOM 1911 AUTO FRAME SUPPORT SYSTEM

### 2-Piece Set Prevents Frame Damage During Fitting, Acts As Guide For Stippling

Stops frame "crush" while performing any of the lapping, heavy hammering or heating and bending alterations that require holding and squeezing the frame in a bench vise. Expandable Magazine Well Support adjusts to fill magazine opening so it can't collapse. Hardened steel Side Plates index off the grip bushings to take vice jaw pressure and dings, plus provide a convenient, damage-proof, straight edge guide for stippling on the front strap. Fits all types and calibers of 1911 Auto frames.

**SPECS:** Heat-treated steel, blued finish. Mag Well Support - 4" (10cm) long, adjusts to  $\frac{1}{8}$ " (3.5cm) wide. Side Plates - 3" (7.62cm) wide,  $\frac{1}{4}$ " (11.4cm) long,  $\frac{1}{8}$ " (6.3mm) thick. Includes Allen wrenches, adjustment screws and instructions.

**#713-100-000DM** Frame Support System, 3A72H92 ..... \$ 79.99

## 1911 AUTO FITTING & DEBURRING FILE SET


**Indispensable  
For Accurizing  
Your Pistol  
For Precise Fit  
& Function**

Convenient set of five, round parallel files for deburring mag release hole, slide stop hole, and other frame pin holes to ensure precise fit and smooth function of your 1911. Also use to fit, shape, and blend beavertail grip safety to frame. American-pattern, single cut files ensure gradual, even metal removal to help you maintain precise dimensions. Indispensable for any accurizing job.

**SPECS:** Hardened cutting steel. Round parallel files with approximately  $\frac{1}{8}$ " (15.2cm) cutting surface, 2" (5.1cm) tang. Kit contains one each  $\frac{1}{8}$ " (3.2mm),  $\frac{1}{4}$ " (4mm),  $\frac{3}{16}$ " (4.8mm),  $\frac{7}{32}$ " (5.6mm),  $\frac{1}{2}$ " (6.4mm) diameter.

**#191-000-002DM** 1911 File Set, 1A17C31 ..... \$ 22.50

## AL MARVEL 1911 AUTO SAFETY DETENT DEPRESSOR


**Stop Scratching Frames**

Easily slips behind the thumb safety; cupped tip won't slip off the slide lock detent.

**SPECS:** Steel shaft, plastic handle, 5" (12.7cm) long.

**#583-120-101DM** 1911 Auto Safety Detent  
Depressor, 3H12B99 ..... \$ 12.99

## BROWNELLS MAINSPRING HOUSING PINTOOL


**Pops This Stubborn Pin Out Easily**

Makes removing the 1911 Auto mainspring housing pin (it's held in by a detent) a snap. Round, plastic handle fits your palm nicely, one "rap" and the pin is out. Speeds any disassembly/reassembly job, whether doing repairs or using the "stone and try" method for trigger pull work. Fits all 1911 Autos.

**SPECS:** Plastic handle. RC50 steel shank. Approximately, 3" (7.6cm) long.

**#080-850-000DM** Mainspring Housing Pin  
Pusher, 8K16E56 ..... \$ 24.99

## BROWNELLS 1911 AUTO PIN HOLE REAMERS


**Deburr & Ream  
Frame Holes  
For Precise Pin Fit**

Hardened steel, fluted reamers true-up pin holes in 1911 frames to help ensure a tight, smooth-operating pistol. Ideal for correcting out-of-round and under-size pin holes. Hand-filling polymer handles give you a secure purchase to transmit maximum torque smoothly and evenly to the hole. A must-have for building custom pistols. Available as a kit of six reamers, including reamers for both standard-size and under-size slide stop pin holes; individual reamers also sold separately.

**SPECS:** Hardened steel shank, polymer handle.  $\frac{1}{8}$ " (3.8cm) cutting length. Kit contains (1) of each reamer: .157" (3.98mm) hammer pin, .110" (2.8mm) sear pin, .199" (5mm) slide stop pin, .201" (5.1mm) slide stop pin, .154" (3.91mm) link pin, and .156" (3.96mm) link/safety lock pin. Includes instructions.

<b>#080-000-699DM</b> Pin Reamer Kit, 8K89C99 .....	\$ 105.00
<b>#080-000-695DM</b> Hammer Pin Reamer, 8K16M50 .....	19.99
<b>#080-000-696DM</b> Sear Pin Reamer, 8K15N50.....	18.99
<b>#080-000-697DM</b> .199" Slide Stop Pin Reamer, 8K15J50 .....	18.99
<b>#080-000-698DM</b> .201" Slide Stop Pin Reamer, 8K17C25 .....	18.99
<b>#080-000-693DM</b> Link Pin Reamer, 8K15N50 .....	18.99
<b>#080-000-694DM</b> Link/Safety Lock Pin Reamer, 8K15M50 .....	18.99

## BROWNELLS 1911 AUTO DISCONNECTOR STAKING TOOL

**Eliminates Lateral Movement  
Of The Disconnector For A  
Tighter, Cleaner Trigger Pull**

Steel punch reduces the size of the disconnector hole in the frame to prevent lateral movement of the disconnector and help eliminate creep from the trigger pull. Use as part of any accurizing or trigger job to produce a smoother, more precise pull and cleaner release. Concave tip ensures controlled application of staking force by letting you use the tool with the disconnector in place to help keep the tip centered on the frame hole.

**SPECS:** Tool steel hardened to Rc 58-60. 3" (7.6cm) long. Includes instructions.

**#080-000-691DM** Staking Tool, 8K16K02 ..... \$ 19.99

## BROWNELLS 1911 AUTO DISCONNECT SCRAPER

**Deepens Disconnector Notch  
For Smoother Trigger "Feel"**

Super-hard, steel scraper lets you deepen the disconnector notch to keep the disconnector from bumping the slide. The right way to end the problem. NEVER shorten the disconnector.

**SPECS:** CPM Rex 76 steel. 5/4" (13.3cm) long overall.

**#080-746-002DM** Disconnect Scraper, 8K12P90 .. \$ 17.49



## BROWNELLS 1911 AUTO MAGAZINE LIP FORMING TOOLS

**Customizes Magazines To Properly Feed  
Wadcutter Ammo**


No amount of accurizing will make a 1911 Auto shoot wadcutter ammo if the magazine's feed lips aren't right. These tools easily reform the lips to the optimum angle, curing the tendency of wadcutter to jam against the ramp. "Anvil" fits inside the magazine and establishes the angle. "Yoke" (designed by Lou Wolf) fits over the lips and ensures that both sides will be identical.

**SPECS:** 1018 Steel, hardened to Rc 50. **Anvil** - 2 $\frac{1}{4}$ " (70cm) x  $\frac{1}{4}$ " (3.2cm) x  $\frac{1}{8}$ " (9.5mm). **Yoke** - 3" (76cm) x 1" (2.5cm) x  $\frac{1}{8}$ " (4.12mm). Set includes one of each. Instructions included.

**#080-810-001DM** Lip Forming Anvil, 8K48A49 .... \$ 60.95

**#080-810-002DM** Lip Forming Yoke, 8K34P69 .... 44.99

**#080-810-003DM** Lip Forming Set, 8K73N36..... 95.99

## BROWNELLS 1911 AUTO GUN SPECIFIC MAGNA-TIP® SCREWDRIVER SET

**Self-Storing, Carry Along For  
'Smiths & Shooters'**


We precisely matched each screw on the 1911 Auto to our MAGNA-TIP bits to give you the best possible, blade-to-slot fit, then added in a few specialty bits, plus a brand new, short-shanked, #84 MAGNA-TIP Hollow Handle for maximum control when working on your pistol. The result is a compact, take-it-anywhere field tool for the 1911 shooter or gunsmith. Contoured driver handle holds six bits: #150-4 for the magazine catch lock, #240-5 for slotted grip screws,  $\frac{1}{8}$ " Allen for Allen head grip screws,  $\frac{1}{4}$ " Allen for Boman and Heine sights,  $\frac{1}{8}$ " Allen for Novak sights, a mainspring housing bit, plus a .050" Allen wrench for adjusting XS sights.

**SPECS:** 6 $\frac{1}{2}$ " (15.5cm) OAL, 1 $\frac{1}{8}$ " (2.9cm) dia. handle, 1 $\frac{1}{4}$ " (4.4cm) long shank. Set contains (1) each: #150-4, #240-5,  $\frac{3}{8}$ z,  $\frac{1}{8}$ z and  $\frac{5}{6}$ z Allen bits, mainspring housing bit, and .050" Allen wrench.

**#080-000-444DM** 1911 Screwdriver Set,  
8K21A07 ..... \$ 24.99

**#080-000-448DM** 1911 Bits, only, 8K11K51 ..... 13.99

## BROWNELLS GRIP SCREW BITS


**Allen®, TORX® & Slotted Bits Fit Right**

Here are the three Magna®-Tip bits you'll need to install and remove our custom grip screws. Although we picked them to match our screws, they'll fit other brands too.

**SPECS:** Steel, heat treated. Allen:  $\frac{3}{16}$ " hex. Slotted: 240-5, TORX: T-15. Fit Brownells 1911 Auto and Ruger MkI/MkII grip screws.

**#080-185-100DM** #185-1 Bit, 8K2C52..... \$ 2.99

**#080-240-540DM** #240-5 Slotted Bit, 8K2H52 ..... 2.99

**#080-435-015DM** T15 Torx Bit, 8K2Q52 ..... 2.99

## BROWNELLS MAGNA-TIP®

### 1911 AUTO BUSHING DRIVER™ BIT


**Supports Bushing For Easiest  
Removal - & Fits Into Your  
MAGNA-TIP's Hollow Handle!!**

Special bits that fit our MAGNA-TIP® and Clip-Tip handles to correctly center the blade and fully support 1911 grip bushings. Makes removal easier, faster and prevents tearing up the slot. Regular 1911 Bushing Driver Bit removes standard bushings; Slim 1911 Bushing Driver Bit removes the thin bushings used for slim grips.

**SPECS:** 1 $\frac{1}{8}$ " (3.9cm) overall length,  $\frac{1}{8}$ " (8mm) O.D.

**#080-434-045DM** Magna-Tip .45 Bushing Driver  
Bit, 8K8J49 ..... \$ 13.99

**#080-134-001DM** 1911 Slim Bushing Bit, 8K9Q34 11.99

**8-Segment, 90° Head Gives Maximum Contact To Frame  
For Most Secure Bushing Installation Possible**

1911 stock bushings get bunged up or lost in the field or, when a pro is doing a "Master Reblue Job" they get removed to permit the finest possible polishing job. Then they have to be replaced and that can be a real chore. No more. With this special Brownells 1911 Auto Grip Bushing Staker, it's now quick and easy to get them tight on the first try. Made in 8 segments with 90° cuts between for maximum bushing contact to frame. Has "handle" and deep hole in top of Staker to prevent your  $\frac{1}{8}$ " punch from slipping off. (The  $\frac{1}{8}$ " punch passes thru bushing center on opposite side of frame to give clean access to bushing being replaced or tightened.)

**SPECS:** Staker head - S5 Tool Steel hardened to Rc 57-60. 4" (10.2cm) handle.

**#080-644-000DM** Grip Bushing Staker, 8K23J97 \$ 31.99

**#080-644-001DM** Replacement Staker Head,  
8K20F61 ..... 24.99

**#891-215-640DM**  $\frac{1}{8}$ " High Speed Drill, 1H2Q99 3.99

## BROWNELLS 1911 AUTO LUG IRON


**Removes Ridges & Levels Lug Area**

Quickly, accurately removes wear flanges and machining ridges from the slide lug area of 1911 Autos. Ensures a precise fit, reduces barrel friction and improves accuracy.

**SPECS:** 8 $\frac{1}{4}$ " (22.2cm) long. One-piece steel shaft and head.

**#080-689-000DM** Brownells Lug Iron, 8K44J74 .. \$ 52.99

**BROWNELLS**  
...ONLY THE BEST...

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Orders/Tech: 800-741-0015

order on the web  
[www.brownells.com](http://www.brownells.com)

## BROWNELLS 1911 AUTO LUG CUTTER

Recuts Lug For A Tight Fitting Barrel  
That Improves Accuracy

Hand operated, carbide cutter easily trims excess material from the bottom barrel lug when fitting custom or factory barrels to 1911 Autos. Cuts barrel lugs parallel, and with the correct height and radius, to help produce the best possible lockup. Use .186" cutter first, then progress to the .195" cutter if more material needs to be removed. Follow with careful hand fitting to achieve a firm, non-binding barrel-to-slide fit. Start small and check your work often. It is possible, with some slide/barrel combinations, that the .195" cutter could remove more material than necessary. Fits all 1911 Auto, Commander and Officers ACP, single- and double-stack frames. 

**SPECS:** 1" (2.5cm) diameter knob; 2.07" (5.25cm) long shank. .186" (4.72mm) or .195" (4.95mm) diameter cutters. Complete instructions included.

#080-000-067DM	Handle & .186" Cutter, 8K59P02	\$ 78.99
#080-000-068DM	Handle & .195" Cutter, 8K61I62	82.99
#080-000-062DM	1911 Auto .186" Lug Cutter, 8K43A99	53.99
#080-000-063DM	1911 Auto .195" Lug Cutter, 8K46B72	57.99

## BROWNELLS 1911 AUTO EJECTION PORT GRINDING STONE KIT

"Cobalt" Stones Easily Shape  
Hardened Slides

Long-lasting, Cobalt impregnated aluminum oxide stones are the ultimate for shaping the ejection port roll-over notch. 

**SPECS:** Cobalt impregnated aluminum oxide, 120 grit. Includes (2) B51, (2) B42 stones and instructions. 1/8" (3mm) dia. shank.

#080-810-000DM	Ejection Port Stone Kit, 8K19A98	\$ 29.99
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## DC ENGRAVING 1911 AUTO GRIP FRAME CHECKERING GUIDE

For Perfectly Straight,  
Square Cut Front Strap  
Checkering

Self-aligning jig system makes it easy to create perfectly straight, square-cut checkering on the front strap of any single-stack 1911. Use the horizontal jig to score precisely straight, parallel lines across the front strap. The vertical jig aligns itself by clamping into the grip frame and lets you cut four to five lines at a time. Deepen or clean up your cuts as needed with a riffler file. Portions of the jig that the files contact are heat-hardened to prevent unwanted wear. Brass tipped locking screw on horizontal jig protects the pistol frame from marring. Accepts all wide checkering files. 

**SPECS:** 1018 case hardened steel, blued, matte finish. Instructions and two Allen wrenches included. Fits single-stack 1911 Auto pistol frames. For 90° file cuts only.

#100-006-290DM	Pistol Frame Checkering Guide, 2D61G54	\$ 79.99
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## BROWNELLS 1911 AUTO CHECKERING GUIDE

Get True Diamonds On Front Strap



GSA



Clamps over the frame of a 1911 Auto to provide a solid guide for getting the front strap checkerling lines started correctly. Sets up 60° or 90° diamonds. 

**SPECS:** 2 1/2" (6.3cm) long, 1" (2.5cm) wide. 7/16" (11.1mm) thick. Aluminum Guide and Clamp Bar. Allen head lock screw.

#080-684-000DM	1911 Checkering Guide, 9A24E01	\$ 30.99
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## BROWNELLS 1911 AUTO LUG FITTING KIT

Helps You Fit The Standing Lugs On Oversized Barrels



The three essential tools in this kit work together to help you successfully fit oversized barrels. The **Barrel Holder** locks the barrel in the slide to let you cut the excess material on the lugs with the carbide **Barrel Lug Cutters**. The **Slide Pusher** holds the slide forward to put a consistent pressure on the barrel while cutting. 

**SPECS:** Kit contains Slide Pusher, Barrel Holder, Lug Cutter Handle, .195" and .186" Barrel Lug Cutters, instructions, and storage box. Kit components also sold separately. **Barrel Holder** - Steel. Approximately 3.5" (9cm) long .44" (1.1cm) O.D. **Barrel Lug Cutter** - Carbide. Separate models available for .186" or .195" lugs. **Slide Pusher** - steel shaft, plastic handle. 6.5" (16.5cm) long.

#080-000-089DM	1911 Auto Lug Fitting Kit, 8K134L54	\$ 179.99
#080-746-001DM	1911 Auto Slide Pusher, 8K14A68	20.99
#080-711-100DM	1911 Auto Barrel Holder, 8K15I56	20.99
#080-000-058DM	1911 Auto Lug Cutter, Handle only, 8K17F29	21.99
#080-000-063DM	1911 Auto .195" Lug Cutter, 8K46B72	57.99
#080-000-062DM	1911 Auto .186" Lug Cutter, 8K43A99	53.99

## MARVEL PRECISION EZ CHECKERING FIXTURE

Produces Accurate, Beautiful,  
Hand-Cut Checkering  
In Any LPI Spacing



Professional-quality fixture helps you produce straight, accurate, front strap frame checkering on your very first try. Clamps to any single stack, Govt. length frame and provides repeatable indexing for vertical and horizontal cuts, plus the initial undercut. If used correctly, this CNC-machined fixture will make it very difficult to make a mistake. Accepts all wide check-

ering files. Includes well written, well illustrated instructions. 

**SPECS:** Aluminum fixture, matte, silver finish. Steel screws and indexing pins. Includes undercut rollers and Allen wrenches.

#588-100-011DM	EZ Checkering Fixture, 8H229H99	\$ 229.99
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**SATISFACTION GUARANTEED  
SINCE 1939**

## BROWNELLS 1911 AUTO ANODIZED BUSHING WRENCH



NEW



Non-Marring Aluminum Gets The Tightest Bushings Loose

The perfect tool for every 1911 owner's range bag or cleaning kit. Precision machined for a close fit to Government Model and Officers bushings. The extra thick, contoured handle fits comfortably in your hand; has plenty of heft for a good, solid grip. Turns the tightest bushings without slipping. Enhanced model has a handy flange that retains the recoil spring plug as you twist the bushing free. No more flying springs or plugs! 

#080-045-200DM	1911 Auto Anodized Bushing Wrench, 8K15N69	\$ 19.99
#080-045-300DM	Enhanced Bushing Wrench, 8K16F08	19.99

## BROWNELLS CAN'T MAR™ 1911 AUTO BUSHING WRENCH



Can't Damage Finishes • Virtually Unbreakable  
Pocket-Sized • Versatile, Double-Ended Design

Every 1911 owner and gun shop needs a wrench to remove the barrel bushing from the 1911 Autos. Ours fits all the calibers and variations; Colt-made (including factory Officers ACP), plus copies. Made from super tough ABS "T" grade polymers, Brownells Can't Mar™ wrench has more thickness and heft than other synthetic wrenches. It gets out even the most tightly fitted, match-grade bushing WITHOUT scarring or marring the finish of the gun's bushing or slide. Virtually unbreakable, the Can't Mar™ wrench carries easily in a pocket or field kit. 

**SPECS:** 5 1/2" (14cm) long. 1 1/4" (3.2cm) wide. 187" (4.75mm) thick. Weighs 1 oz. (28g).

#080-045-045DM	Can't Mar™ Bushing Wrench, 6K3J95	\$ 6.99
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## CHADWICK & TREFETHEN 1911 AUTO BARREL BUSHING REAMER



A Better-Fitting Bushing Means Enhanced Accuracy

Expandable reamers easily adjust to cut the exact I.D. dimension required for a tight barrel-to-bushing fit. "A" Reamer is used for the smaller I.D., Colt factory Commander barrels in 9mm and .38 Super. "B" Reamer is used for all factory and after-market Government length barrels in all calibers. 

**SPECS:** Carbon steel, in-the-white. Dimensions and expansion ranges: "A" 5 1/4" (14.2cm) long, .218" (5.5mm) square shank, .468" (12mm) - .531" (13.5mm). "B" 5 1/4" (14.6cm) long, .282" (7.1mm) square shank, .531"-.593" (15mm).

#170-531-001DM	"A" Adjustable Reamer, 7A84Q55	\$ 85.99
#170-531-002DM	"B" Adjustable Reamer, 7A52N62	52.99
#170-531-102DM	"B" Replacement Reamer Blade Set, 7A50E27	51.99
#170-531-202DM	"B" Replacement Reamer Nut, 7A7B99	7.99

## BROWNELLS 1911 AUTO MUSTACHE BUSHING WRENCH

NEW



Fanciful  
&  
Functional

Uniquely-shaped, fully-functional wrench is modeled after the trademark mustache sported by Bill Laughridge, owner of Cylinder & Slide Shop, one of the country's premier custom 1911 shops. Made of machined aluminum for strength and durability, with the Brownells logo laser-etched on one side and the Cylinder & Slide logo on the other. Unconventional shape makes it stand out on even the most crowded workbench so you can easily find it when you need it. 

**SPECS:** 6061 aluminum, black anodized finish. Fits standard 1911 bushings.

#080-001-045DM	Mustache Bushing Wrench, 8K9P00	\$ 14.99
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## BROWNELLS COLTWRENCH



1911 Auto Bushing Wrench, Plus Ratchet/Ejector Rod Wrench

An obvious "must have" tool belonging on the bench of every gunsmith or armorer who works on (or strips for rebluing) any Colt handgun. The double-ended 1911 Auto bushing wrench feature has been time proven by gunsmiths. Ours handles the traditional Government model with one end and the Colt Officer's ACP with the other. We've all sweated over the mar-free removal and reassembly of the ratchet (ejector/extractor) from the ejector rod of large and small frame Colt revolvers. Brownells Colt Wrench handles the operation properly. The hex opening fits over the ratchet of large frame Colts (including old and new Pythons) to hold the ratchet for unscrewing from the ejector rod. For small frame Colt revolvers, the slot with two small studs fits between ratchet and cylinder face; the two studs fitting into two of the ratchet cartridge extractors. The tool ratchet unscrews from rod with no mar or deformations! A lifesaver!! 

**SPECS:** Blued steel. 6 1/8" (15.6mm) x 1" (2.5cm) x 1/8" (3.2mm).

#080-557-000DM	Brownells Colt Wrench, 8K18F00	\$ 24.99
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## CLYINDER & SLIDE 1911 AUTO BUSHING WRENCH

Integral Shield  
Helps Prevent  
Search & Rescue  
Of Flying Parts



Simple, practical wrench includes an integral shield that blocks the recoil plug from going airborne during bushing removal on Government models and clones. Makes the entire process of field stripping your pistol faster and safer. Heavy gauge steel construction makes rotating even the tightest-fitting bushings smooth and effortless, plus eliminates bending or rounding off of the bearing surfaces that can lead to slippage. Smooth edges around the entire circumference of the tool make it comfortable in the hand and help prevent marring of the bushing, slide, or plug. 

**SPECS:** Steel, blue, matte finish. 5 1/8" (13cm) long x 1/8" (3.2mm) thick.

#206-000-043DM	C&S Bushing Wrench, 6K12L00	\$ 14.99
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View our How-To Video Guides at

**brownells.com**

Office/Tech: 641-623-5401

## BROWNELLS BUSHING/COMPENSATOR FITTING MANDREL

Grips & Centers  
For Turning O.D.



Makes uniform, precise fitting of an oversized bushing or cone style compensator fast and simple. Two-piece mandrel threads together with the bushing/comp in between. Flat seat locates front of bushing; tapered, hardened "nose" automatically centers the rear. Mount in the lathe or drill press and file or turn O.D. as needed.

**SPECS:** Machined steel,  $\frac{1}{8}$ " (17.4mm) diameter. Approximately 4" (10.2cm) long. Comes complete with "A" rod for bushing, "B" rod for cone style comps. Instructions included.

#080-804-100DM	Bushing/Compensator Fitting Mandrel, 8K46P82	\$ 61.99
#080-804-101DM	Bushing/Compensator "B" Rod, only, 8K12N48	15.99

## PRESENT ARMS 1911 AUTO PLUG CAPTURE TOOL

Handy Bushing Wrench  
Automatically Captures  
Recoil Plug

Hard polymer tool helps you quickly remove the barrel bushing without losing control of the recoil plug. Engages bushing at the 3 o'clock position and then rotates to the 6 o'clock position to fully cover the recoil plug. Eliminates the need to align flanges or shields. Ergonomic design makes it easy to use, and lightweight polymer construction won't mar the gun's finish.

**SPECS:** Polymer, gray finish.  $\frac{4}{5}$ " (11cm) long,  $\frac{1}{16}$ " (3cm) wide,  $\frac{3}{16}$ " (5mm) thick, .7 oz. (20g) wt. Fits Government model and clones.

#100-011-039DM	Plug Capture Tool, 1F8A24	\$ 9.99
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## CLYMER 1911 AUTO GO/NO-GO GAUGE SETS

Headspace Gauge Sets  
To Check For Safe  
Chamber Dimensions



Convenient kits contain "Go" and "No-Go" gauges for accurately checking chamber length to make sure it meets SAAMI specs. These gauges are essential tools for ensuring a tight, accurate, safe chamber. Always have a set on hand to check for correct headspace before buying or firing a new gun. Comes in a handy, durable plastic carrying case.

**SPECS:** Steel, precision machined to SAAMI specs. Each set contains one go gauge and one no-go gauge in a single caliber. Sets available in .45 ACP, 9mm Luger, .40 S&W, and .22 LR.

#184-000-041DM	.45 ACP Headspace Gauge Kit, 4H62G99	\$ 69.99
#184-000-042DM	9mm Luger Headspace Gauge Kit, 4H61D99	69.99
#184-000-050DM	.40 S&W Headspace Gauge Kit, 4H61F99	69.99
#184-000-051DM	.22 LR Headspace Gauge Kit, 4H61N99	69.99

## EGW 1911 AUTO FRAME CUTTER FOR WILSON/NOWLIN RAMPED BARREL

Removes Factory Feed Ramp From  
Frame; Trues Up Contact Surfaces

End-mill cutter helps you quickly convert a standard 1911 frame for precise fit of a Wilson/Nowlan ramped barrel. Use in a lathe or milling machine to cleanly remove the frame's feed ramp and true up factory flaws found in many frames to allow proper contact with the barrel feet. Helps ensure a cleaner impact surface that prevents excess battering and uneven stresses on the feet for longer barrel life. Manu-



## BROWNELLS SEMI-AUTO PISTOL COMPENSATOR TAP & DIE

Make & Install Custom  
Compensators For Reduced  
Recoil And Better Control



Use die to thread custom and standard barrels to accept recoil compensators. Use plug tap to chase threads or tap your own custom compensators.

### 1911 AUTO COMPENSATOR TAPS AND DIES

Dies are  $1\frac{1}{2}$ " (3.8cm) diameter. Unthreaded comps should be drilled with  $.35\frac{1}{16}$ " HSS drill then reamed to .551" before threading with either tap.

Turn barrels to approximately .002" smaller than thread diameter.  $.575\text{-}40$  thread matches most commercial, tapered-sleeve or integral, cone-style comps.  $.581\text{-}40$  thread is same as used on Wilson, Brown and Storm Lake Machine barrels and bushing style comps.  $.685\text{-}40$  thread is used to fit compensators to threaded Bull and Hybrid barrels.

**SPECS:** High speed steel.

#080-598-575DM	.575"40 Compensator Tap, 2K35K70	\$ 44.99
#080-598-576DM	.575"40 Compensator Die, 2K71P36	103.99
#891-235-640DM	$\frac{5}{16}$ " Drill Bit, 1H25L61	31.99
#080-598-581DM	.581"40 Compensator Tap, 2K34J81	49.97
#080-598-582DM	.581"40 Compensator Die, 2K65N32	95.99
#080-598-685DM	.685"40 Compensator Tap, 6K32H86	43.99
#080-598-686DM	.685"40 Compensator Die, 6K62E31	83.99

## DAVE MANSON PRECISION REAMERS NOWLIN CHAMBER REAMER

Fits Nowlin Tight Bore Barrels

Specially ground, reduced-diameter pilots fit the tighter bore specifications used on all Nowlin barrels. Precision ground with an integral throater and solid, fixed pilot.

**SPECS:** M7 high speed steel. Six straight flutes with right hand cut.  $\frac{1}{16}$ " (6.3mm) square drive shank.

#513-051-909DM	9mm Nowlin Reamer, 3A72G95	\$ 72.95
#513-051-389DM	38S Nowlin Reamer, 3A82H95	82.95
#513-051-409DM	.40 S&W Nowlin Reamer, 3A72P95	72.95
#513-051-459DM	.45 ACP Nowlin Reamer, 3A70A00	70.00

## NOWLIN MFG. 1911 AUTO RAMPED BARREL FRAME BRIDGE CUTTER

Speeds Ramped Barrel  
Installation; Ends Ruined

### Frames & Broken Cutters

Precision-ground cutter speeds up the time-consuming job of removing the ramp from a 1911 Auto frame prior to installing a fully ramped barrel. Custom-ground, long-shank end mill helps you get a frame that's cut clean and straight, ready to fit. Fully piloted to eliminate bind, and won't lose zero if you take the frame out of the milling vise.

**SPECS:** High-speed steel cutter, carbon steel shank, aluminum bushing.  $5\frac{1}{8}$ " (14.3cm) OAL,  $\frac{1}{8}$ " (1.1cm) diameter cutter,  $\frac{1}{2}$ " (1.3cm) diameter shank. Works for all ramped barrels equipped with bottom slot cut square at the rear, like Nowlin and Wilson.

#654-105-000DM	Ramped Barrel Frame Bridge Cutter, 4E70F39	\$ 84.95
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factured from U.S.-sourced M42 high-speed tool steel blanks for precise cutting surfaces that stay sharp. One-piece design means nothing to work loose halfway through the job. Shank is long enough to clear full-length dust covers.

**SPECS:** Tool steel, in-the-white. 6" (15.2cm) long,  $\frac{1}{8}$ " (11.1mm) diameter cutter,  $\frac{1}{2}$ " (12.7mm) diameter shank.

#296-000-124DM	Wilson/Nowlan Barrel Ramp Cutter, 6B60L00	\$ 60.00
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**SPECS:** Micrograin carbide. Shank -  $\frac{7}{16}$ " diameter.

#296-000-201DM	Barrel Bed Cutter, 6B40I27	\$ 49.99
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#296-000-201DM	Barrel Bed Cutter, 6B40I27	\$ 49.99
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**SPECS:** Micrograin carbide. Shank -  $\frac{7}{16}$ " diameter.

#296-000-201DM
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## BROWNELLS 1911 AUTO PLUNGERTUBE CRIMPER KIT



Foolproof, Military Design  
For Tightest Tubes

Easy-to-use adaptation of a proven armorer's tool lets you secure the plunger tube to the frame without fear of tube crush or expensive frame damage. Adjustable to fit all makes of frames and tubes for both installing and re-tightening. Beveled jaws allow easy frame access; hardened crimping point assures long tool life. **PlungerTube Support** slips inside plunger tube and prevents compression damage while tube is being staked to frame.

**SPECs:** Steel, 7" (17cm) long. **Crimper Kit** includes crimper and plunger tube support. Includes external reinforcing block. **Plunger Tube Support** - Hardened steel. 4" (10.2cm) long, .106" (2.7mm) diameter. Step is .300" (7.6mm) long, .090" (2.3mm) diameter. **Replacement Tip** - 10-32 tpi fits current crimpers, 8-32 tpi fits all older crimpers.

#080-806-500DM	Plunger Tube Crimper Kit, 8K57B94.....	\$ 74.99
#080-707-000DM	Plunger Tube Support, 8K10Q54.....	15.99
#080-806-100DM	10-32 tpi Crimper Replacement Tip, 8K3E12.....	3.99
#080-806-101DM	8-32 tpi Crimper Replacement Tip, 8K3B58.....	4.99

## EGW 1911 AUTO

## PLUNGERTUBE STAKING TOOL



Protects The Tube & Frame From Damage;  
No Need To Remove Ejector

Two-piece staking tool protects the plunger tube and surrounding frame area with a block of machined Delrin® while you spread the pins with the steel staking bar. Eliminates metal-on-metal contact on exterior surfaces to prevent scratches that can mar the pistol's finish. Saves you time, too, because the staking bar has a cutout to clear the ejector, so you can stake the tube without having to remove it. The staking point is a hardened steel screw that lets you adjust the staking depth. When the point wears out, simply install a new screw (spare included) to make the tool good as new. Delrin block has cutouts to support both rounded and square plunger tubes; cuts are positioned so the block always rests on a flat side to provide full support.

**SPECs:** Steel, black oxide finish, and machined Delrin®.

#296-000-123DM	Plunger Tube Staking Tool, 6B25C95.....	\$ 25.95
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## GUN RUNNERS 1911 AUTO

## PLUNGERTUBE STAKING TOOL



Easy, Two-Hand Operation  
Gives Tight Crimp

Combination tool clamps plunger tube firmly and accurately in place, helps prevent expensive damage to the frame or the plunger tube. Locking bar is milled for a precise fit to both  $\frac{1}{2}$ " Mil-Spec, and  $\frac{3}{16}$ ", oversize tubes. Spot-faced holes along the back of the locking bar hold tool in correct alignment for a tight crimp. Hardened point gives years of service.

**SPECs:** 1018 steel body, matte grey parkerized finish. Bar - 3 $\frac{1}{2}$ " (8.9cm) long. Body - 2 $\frac{1}{4}$ " (7cm) long.

#634-000-001DM	Plunger Tube Staking Tool, 4C23I85.....	\$ 32.99
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## BROWNELLS 1911 AUTO EXTRACTOR REMOVAL TOOL



Fast, Damage-Free  
Extractor Removal

Dual-purpose tool gives fast, easy extractor removal. Handle end helps depress the firing pin to remove the stop, spring and pin. Lever end reaches easily into the slide, moves the extractor to the side, presses it to the rear for easy removal.   
**SPECs:** Steel, blue, matte finish. 6" (15.2cm) long,  $\frac{3}{8}$ " (9.4mm) diameter handle, .150" (3.7mm) diameter lever.

#080-923-000DM	1911 Auto Extractor Removal Tool, 8K20K23.....	\$ 25.99
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## WILSON COMBAT 1911 AUTO BEAVERTAIL FITTING JIG

Takes The Guesswork Out  
Of Beavertail Fitting



Provides a precise guide for cutting the frame tangs on 1911 Auto frames; makes short work of installing Wilson High-Ride Beavertails. Install on frame and file up to guide; file will not cut the hardened jig. Remove jig and sand or file to fit.   
**SPECs:** Steel, in-the-white, hardened. Includes jig, fasteners and instructions. Fits Wilson and Clark beavertails.

#965-402-000DM	402 Beavertail Jig, 5F20N46.....	\$ 24.95
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## HARRISON DESIGN & CONSULTING 1911 AUTO GRIP SAFETY FIXTURE

Holds Beavertail Grip Safeties  
Firmly In Place While Fitting

Precision machined fixture fits in place of the trigger to hold the grip safety securely in place while fitting it to the top of the frame tangs. Adjustable screw and pin allows precise positioning and retention of the grip safety and frame. For best results, use with thumb safety and mainspring housing in place.   
**SPECs:** Plastic body, stainless steel screw and adjustment pin. Body is 1 $\frac{3}{4}$ " (4.45cm) long x  $\frac{1}{4}$ " (.64cm) thick. Adjusts out to 2 $\frac{3}{4}$ " (6.9cm).

#100-002-919DM	Grip Safety Fixture, 9B36P15 ..	\$ 39.99
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## WEIGAND COMBAT EXTRACTORTENSION GAUGE SET

Eliminate Extraction Problems



Accurately measure extractor/shell rim tension to help achieve reliable case feeding, extraction and ejection. Slips between the breech face and the extractor. Take measurement with your 6 lb. trigger pull gauge.   
**SPECs:** EDM brass. 2" (5cm) long. Set includes two double-ended gauges to fit 9mm/.38 Super, .40, 10mm/.45 ACP for most semi-auto pistols with exposed extractors and open breech faces.

#957-101-000DM	Extractor Tension Ga. Set, 7E19N99.....	\$ 19.99
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## ED BROWN 1911 AUTO

## BEAVERTAIL INSTALLATION JIG

Radius Frame Ears "Just Right" For  
Brown Beavertail Safeties

Neat little jig "buttons" show you just how much of the frame ears to mill/grind away when installing Ed's Beavertail Safety. Just drop in the thumb safety pivot pin hole, scribe around, grind/mill close, then hand file right down to the hardened button. Includes instructions.   
**SPECs:** Hardened steel.  $\frac{1}{2}$ " (12.7mm) dia. x 1 $\frac{1}{4}$ " (4.4cm) long.

#087-145-886DM	Brown Beavertail Jig, 7H20G65 ..	\$ 29.95
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**SATISFACTION GUARANTEED  
SINCE 1939**



## WEIGAND COMBAT 1911 AUTO EXTRACTORTENSIONING TOOL

Improves Case Feeding,  
Extraction & Ejection



Easily puts just the right bend in the extractor, without over-bending, for precise tension adjustment, right to the ounce. Use in conjunction with the Weigand Extractor Tension Gauges to fine tune the extractor for optimum extraction and feeding reliability. Carry in your range bag to keep the extractor performing its best.   
**SPECs:** Aluminum, natural finish. 2 $\frac{3}{4}$ " (long). Instructions included.

#957-000-037DM	Extractor Tensioning Tool, 7E37C50 ..	\$ 39.99
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## BROWNELLS 1911 AUTO TRIGGER TRACK STONE

Polish The Channel To Reduce Trigger Pull Of 1911 Autos

Precision ground to fit inside the trigger bow frame ways; polishes out the manufacturing burrs and rough edges that interfere with trigger movement. Made of premium ceramic for fast cutting action that quickly imparts a very smooth surface. Easy cleanup with soap and water. Truly essential to achieving a light, crisp, trigger.   
**SPECs:** Medium grit, gray ceramic. .230" (5.8mm) square, 5" (12.7mm) long.

#080-721-230DM	Trigger Track Stone, 8K12E18.	\$ 15.99
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## BROWNELLS 1911 AUTO HAMMER SLOT STONE

The Right-Sized Stone For Semi-Auto Pistol & Revolver Work

Precision-cast, ceramic stone is an exact fit for smoothing the inside surface between the frame tangs on a 1911 Auto. That gives smooth hammer movement and a lighter trigger pull. We had it specially made for that one job, then, as we used it, we found that it works great for many others. It also fits the hammer slots on all Ruger "P" Series Pistols, all Ruger Revolvers plus all S&W K, L, & N frame revolvers. We didn't plan on such a versatile stone, but we're delighted it turned out that way.   
**SPECs:** Ceramic, brown. .302" (7.6mm) sq. 5" (12cm) long.

#080-625-002DM	Hammer Slot Stone, 8K9H93....	\$ 13.99
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## NORTON 6" x 1/2" x 1/2" INDIA STONES

Traditional  
Gunsmithing  
Favorites Deliver  
Excellent Surface  
Finishes

Fast cutting aluminum oxide stone. **MF-46 Medium** is perfect for fast production cleanup of the manufacturing burrs found in almost all new guns. A few quick strokes in the jig results in a much smoother trigger pull. Lubricate with stoning/honing oil. **FF-46 Fine** is a good combination of speed and smoothness of cut to put a finer finish on parts for slicker, smoother trigger pulls. A favorite of many armorers. Lubricate with stoning/honing oil. Aluminum oxide.

#657-246-146DM	MF-46 India Stone, 7E8F79.....	\$ 10.99
#657-246-246DM	FF-46 India Stone, 7E8P79 .....	10.99

## MARVEL 1911 AUTO SEAR JIG

Locates Sear Precisely,  
Guides Stone Accurately



CNC-machined, aluminum sear jig with stainless steel roller is preset to cut the primary and relief angles. Steel post corresponds with sear hole; side clamp holds the sear in place. Change angles by releasing the clamp and pressing down on the sear. Steel thread inserts in the drilled screw holes prevent wearing during adjustments.

**SPECs:** Aluminum jig body and sear vise, natural finish. Steel roller. 3 $\frac{1}{2}$ "(8.5cm) L x 1 $\frac{1}{4}$ "(4.4cm) H x 1 $\frac{1}{2}$ "(2.5cm) W.

#583-000-001DM	1911 Auto Sear Jig, 3H64Q95....	\$ 64.95
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## BROWNELLS/YAVAPAI 1911 AUTO SEAR TOOL

Helps You Produce Precise, Custom-Fit Hammer/Sear Engagement



Easy to use, dual-purpose jig incorporates a roller-type, sear stoning fixture that helps you consistently and accurately cut both primary and secondary sear angles. Fully adjustable for angle of cut, plus the 25x magnifier is great for detailed, up-close examination and precise changes in individual hammer/sear engagement.

**SPECs:** Aluminum block, 3" (7.6cm) x 1.5" (3.8cm) x  $\frac{3}{4}$ " (19cm). Includes 25x magnifier, steel roller, hammer pin, sear pin, and complete instructions.

#080-835-001DM	Brownells/Yavapai Sear Tool, 8K125L99 .....	\$ 159.99
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State-Of-The-Art Stones Combine  
Fast Metal Removal With Fine Finish

Custom made to our specs from premium ceramic. The cutting action is very fast and the resulting surface very smooth. Perfect for all trigger work from burr removal to final finish. Use dry or with water as a lube (no messy oil); soap and water cleanup. Less fragile than Arkansas stones. Sold in two colors, **White** and **Black**. Ground sides for sharp, 90° edges and an extremely fine cutting action for polishing and smoothing triggers and sears, like the 1911 Auto, that require an exact 90° interface for best performance. **White** stones produce a finer cut than **Black**. Set contains one of each stone.

#080-721-621DM	2 Ceramic Stone Ground Set, 8K35P84 .....	\$ 49.99
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**BROWNELLS HAMMER/SEAR FILE & STONE KIT** - The most complete and useful selection of specially designed  $\frac{1}{2}$ " x  $\frac{1}{2}$ " x 6" sharp edged stones and files ever offered for 1911 Auto trigger and sear work. Our exclusive 90° Hammer Hook Squaring File w/Handle, FF-46 India Stone, Ground Black Ceramic Stone and Ground White Ceramic Stone packaged in a convenient polypropylene storage box with oak divider tray.

#080-811-000DM	Brownells Hammer/Sear File & Stone Kit, 8K99E99 .....	\$ 129.99
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Office/Tech: 641-623-5401

# BROWNELLS SIGHT BASE CUTTERS

## CUSTOM MADE DOVETAIL END MILLS IN BOTH PREMIUM CARBIDE AND HIGH SPEED STEEL

### LOW MOUNT 1911 AUTO SIGHT BASE CUTTER 65° Shoulder x .495"



These cutters are specially designed by us and made to our specifications for cutting the sight base slot required to mount the Wichita and Novak Lo-Mount 1911 Auto sights. Use 1/4" carbide end mill to remove the bulk of the material (see drawing above) then make final dovetail cut. Final cut to lower rear of slide is done with an end mill and is not a part of the sight base cut. Made slightly undersized to compensate for variations in sight bases and milling tolerances on installation. With the popularity of custom 1911 Auto pistols, this cutter is one that you will use frequently in your custom work. **CAUTION: For use in milling machine only.**

**HSS DOVETAIL SIGHT BASE CUTTER** - 2" (5cm).495" diameter cut. 1/8" (12.7mm) diameter shank. 65° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-495DM HSS Lo-Mount Sight Base Cutter, 8K41A84 ..... \$ 52.99

**CARBIDE DOVETAIL SIGHT BASE CUTTER** - Much harder and longer-lasting than HSS cutter. Use on hardened Colt factory slides. Solid carbide, 2" (5cm) long,.495" diameter cut. 1/8" (12.7mm) diameter shank. 65° shoulder.

#080-621-965DM Carbide Lo-Mount Sight Base Cutter, 9K81E25 ..... \$ 114.99

### FRONT SIGHT DOVETAIL CUTTER

60° & 65° Shoulder x .300"



Cuts lengthwise dovetail required to install special handgun front sights from Jim Clark, Ed Brown, Bob Marvel and others. Slightly undersized to allow for precise final fitting and to compensate for any machine wear. **CAUTION: For use in milling machine only.**

**HSS FRONT SIGHT DOVETAIL CUTTER** - High speed steel. .300" (7.3mm) diameter cut. 3/8" (9.5mm) diameter shank. 60° or 65° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-300DM 60° HSS Front Sight Dovetail Cutter, 8K32N13 ..... \$ 44.99

#080-621-305DM 65° HSS Front Sight Dovetail Cutter, 8K28I41 ..... 36.99

**CARBIDE FRONT SIGHT DOVETAIL CUTTER** - Solid carbide resists wear and easily cuts through even hardened steels. .300" (7.3mm) dia. cut, 1/8" (9.5mm) dia. shank. 60° or 65° shoulder.

#080-621-960DM 60° Carbide Front Sight Dovetail Cutter, 7A58Q97 ..... \$ 77.99

#080-621-963DM 65° Carbide Front Sight Dovetail Cutter, 7A57J69 ..... 80.99

### HARRISON DESIGN 1911 AUTO HD-805 TRUE RADIUS STONING JIG



Designed and manufactured for Harrison by Chuck Warner of Warner Pistols, this stoning jig allows the gunsmith to duplicate the geometry of Harrison's "True Radius" sear on any sear to form a radiused contact surface that is true with the sear pin hole. This radius ensures that the sear maintains neutral engagement with the hammer notch for the smoothest possible break.

### SEMI-AUTO PISTOL SIGHT BASE CUTTER

60° & 65° Shoulder x .330"

Our special 65° shoulder Sight Base Cutter designed to cut dovetails for both standard Colt factory and mil-spec 1911 Autos, and for replacement sights like Wichita Hi-Mount, older Bo-Mar and others with a 65° shoulder. Some makers use a 60° dovetail on their rear sights and we also have a cutter to match them. For low-mount adjustable sights use the **Standard Sight Base Cutter** shown on this page. Actual cutting diameter is .330" so more than one pass will be required to install most sights. This is done on purpose to allow for factory variations in sight width as well as milling tolerances. **CAUTION: For use in milling machine only.**

**HSS SEMI-AUTO PISTOL SIGHT BASE CUTTER** - High speed steel, 2" (5cm) long, 1/8" (9.5mm) diameter shank. 60° or 65° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-331DM 60° HSS Semi-Auto Sight Base Cutter, 8K29M59 ..... \$ 36.99

#080-621-330DM 65° HSS Semi-Auto Sight Base Cutter, 8K23J72 ..... 31.99

**CARBIDE SEMI-AUTO PISTOL SIGHT BASE CUTTER** - Solid carbide cutter resists wear when cutting pistols made from hardened steel. 2" (5cm) long, 1/8" (9.5mm) diameter shank. 60° or 65° shoulder.

#080-621-066DM 60° Carbide Semi-Auto Sight Base Cutter, 7A60A15 ..... \$ 85.99

#080-621-065DM 65° Carbide Semi-Auto Sight Base Cutter, 7A62J76 ..... 87.99

### FRONT SIGHT INSERT CUTTER

60° Shoulder x .245"



We've had many requests for a small dovetail cutter that would speed up the cutting of dovetails in front sight blades when installing colored inserts. The one we've had made cuts a 1/4" wide dovetail, just right for sight inserts, and the finished product is very precise. Since the cutter is small, (it tapers to a diameter of .110"), you must make an initial cut with a 1/8" end mill (listed below). By using the end mill to remove some metal first, you'll avoid overloading the cutter and breaking it. **CAUTION: For use in milling machine only.**

**HSS FRONT SIGHT INSERT CUTTER** - High speed steel. 2 1/2" (5.1cm) long, 1/4" (6.3cm) diameter shank. Maximum cut depth is .100" (2.5mm) 60° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-245DM HSS Front Sight Insert Cutter, 8K22N03 ..... \$ 29.99

#080-621-246DM Carbide Sight Insert Cutter, 7A50D09 ..... 71.99

### HEINIE REAR SIGHT CUTTER

65° Shoulder x .370"



Cuts the .370 x 65° dovetail required when fitting Heinie rear sights. Solid carbide cuts the hardest slides with minimal wear.

#080-621-371DM Carbide Heinie Rear Sight Cutter, 7A53L58 ..... \$ 70.99

**SPECS:** Hardened carbon steel, black oxide finish. Instructions included.

#100-011-766DM HD-805 True Radius Stoning Jig, 9B55G00 ..... \$ 60.00

### STANDARD SIGHT BASE CUTTER

60° Shoulder x .359"

Universal Sight Base Cutter made for sights with 60° shoulder and a 3/8" base. Cuts most standard front and rear rifle sights as well as 1911 Auto low-mount, adjustable sights like E.E.A. Super Sights, Millett and Bo-Mar-style. Cutter is slightly undersized at .359" which requires that you make two cutting passes to compensate for factory variations in sight manufacture and milling tolerances. Designed with proper relief for maximum strength and clean cutting. **CAUTION: For use in milling machine only.**

**HIGH SPEED STEEL STANDARD SIGHT BASE CUTTER** - 2" (5cm) long, 1/8" (9.5mm) diameter shank. 60° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-359DM HSS Standard Sight Base Cutter, 8K27M06 ..... \$ 37.99

**CARBIDE STANDARD SIGHT BASE CUTTER** - Solid carbide. 2" (5cm) long, 1/8" (9.5mm) diameter shank. 60° shoulder.

#080-621-060DM Carbide Standard Sight Base Cutter, 7A62N43 ..... \$ 85.99

### SPECIAL FRONT SIGHT DOVETAIL CUTTERS

Unique Sizes For Wilson & Meprolight

**WILSON SNAG-FREE DOVETAIL CUTTER** - Cuts the .290" x 60° dovetail required to install all current models of the Wilson Snag-Free front sights. **CAUTION: For use in milling machine only.**

**HIGH-SPEED STEEL WILSON DOVETAIL CUTTER** - 2" (5cm) long, .375" (9.5mm) diameter shaft. 60° shoulder. **DO NOT EXCEED 700 rpm, HIGHER SPEED WILL BREAK TEETH.**

#080-621-290DM Wilson Dovetail Cutter, 8K27D96 ..... \$ 36.99

**CARBIDE WILSON DOVETAIL CUTTER** - Solid carbide 2" (5cm) long, .375" (9.5mm) diameter shaft. 60° shoulder.

#080-621-291DM Carbide Wilson Dovetail Cutter, 7A55G31 ..... \$ 79.99

**MEPROLIGHT® DOVETAIL CUTTER** - Cuts the .250" x 74° dovetail required when altering ramp-style front sights to accept Meprolight's Universal front sight inserts. Cutter can be used to open up a standard ramp when installing Brownells Colored Sight Inserts. **DO NOT EXCEED 700 RPM, HIGHER SPEED WILL BREAK TEETH.**

#080-621-250DM Dovetail Cutter, .250" x 74°, 8K35B88 ..... \$ 44.99

### MARVEL PRECISION

#### ULTIMATE 1911 SEAR JIG

Roller-Guided Stoning For Precise Sear Engagement Cuts

Aluminum jig uses two rollers to guide your stone evenly over the sear to let you get the exact angle for a crisp, clean trigger pull. Three modes allow you to pre-set, mate, and set up for secondary stoning to ensure that the hammer-sear engagement is precisely set. An adjustable angle mode is also available for experimenting with different angles. Brass rollers prevent over-



### BROWNELLS 1911 AUTO SEAR STONING FIXTURE

Helps You Adjust Primary Sear Angle

For A Perfect Trigger Pull

Easy-to-use, hand-held tool retains the sear and positions it so you can stone the contact surfaces at the correct angles to produce a smooth, clean-breaking trigger free from unwanted creep. Helps you produce precise, mirror-finish surfaces for complete, full-width contact with the hammer to ensure reliable ignition while preserving proper operation of the thumb safety. Raising or lowering the fixture's setscrew lets you change sear angle. Fixture body is machined from solid carbon steel for years of service without loss of alignment. Includes a hardened, stainless steel .020" thick shim that prevents you from removing too much material from the sear, and protects the fixture body from wear. **SPECS:** Steel, black oxide finish. 3 1/4" (8.3cm) long, 3/4" (1.9cm) wide. Includes .020" thick stainless steel shim and instructions.

#080-000-579DM Sear Fixture, 8K24K99 ..... \$ 34.99

### BROWNELLS 1911 AUTO HAMMER SQUARING FILE

Makes A Perfect 90° Cut When Squaring The Hammer Hooks

Our specially designed, two-sided, square file greatly simplifies trigger jobs by establishing the required, precise, 90°, hammer hook angle. Saves those easily-worn stones for setting hook heights and putting on the final polish. Safe on two sides, cannot damage hammer, and safe to use with the various hammer/trigger sear jigs. Keeps its sharp corners and dead flat edges, even after extended use. Available with or without plastic handle (handle color may vary).

**SPECS:** 5" (12.7cm) long. Tapers, .185" (4.8mm) - .180" (4.6mm).

#080-752-000DM 1911 Hammer Squaring File, 8K35A00 ..... \$ 38.00

#080-811-001DM 1911 Hammer Squaring File w/handle, 8K36I49 ..... 39.99

### POWER CUSTOM 1911 AUTO SERIES I STONING FIXTURE

Ultimate For Hammer & Sear Work;  
Accurate, Repeatable Setup

Save time and money by providing repeatable setup and accurate and measurable adjustments for 1911 trigger jobs. To use, mount hammer or trigger/sear on adapter, set and lock at correct index mark as instructed. Set stoning angle by counting "clicks" specified to raise or lower elevator and stoning guide. Lock guide, place stone on both roller and hammer or trigger/sear, and stone as normal. Easily adjustable to allow variations in stoning angle for exact, desired trigger pull weight. Fixture is available with or without adapter. Instructions included. You will also need a #10 machinist's clamp and 6"x1/2"x1/2" stones. **SPECS:** 5 1/2" (14.1cm) long x 2 1/2" (6.5cm) wide x 3" (7.6cm) high. 3/4" (19mm) thick base. 5 3/4 lb. (2.6 kg) Blued steel. **Fixture Complete** includes roller guide and Colt Govt. adapter. Adapter also sold separately.

#713-070-002DM Series I Fixture Complete, 3A159H99 ..... \$ 159.99

#713-071-002DM Colt Govt. Adapter, only, 3A25I00 ..... 25.49

stoning the sear and an adjustable insert and knob work with the sear block to lock the sear in place to prevent movement. **SPECS:** Aluminum block, brass rollers. Includes instructions

#588-000-003DM Ultimate 1911 Sear Jig, 8H132G61 ..... \$ 139.99

## POWER CUSTOM SERIES II STONING FIXTURE



Precise, Controlled Stoning  
Of 1911 Auto Hammer  
For Perfect Trigger Pull

Eliminates the guesswork and gives an accurate, repeatable method to achieve a crisp, clean-breaking trigger pull on semi-automatic firearms. Individual, easy-to-change Adapter attaches to a precision-ground indexing elevator column and clamps the hammer in the right position for correct stoning with the specially ground Series II India Stone or Series II Hard Arkansas Stone. Adjustable design lets you change hammer angle to meet the shooters' precise needs. Series II India Stone or Series II Hard Arkansas Stone required for use. Purchase separately; listed below. Universal Adapter fits 1911 Auto, plus High Standard rimfires, S&W 3rd Gen., Browning HP, SIG 226 series, Ruger single and double Actions, Ruger 10/22, Beretta, and many others. SPEC: Steel, blued, precision ground and hardened. 5" (12.7cm) 4" (10cm) high, 3" (7.6cm) wide. Fixture includes Adapter, hammer and sear clamp, three Allen wrenches and instructions.

**#713-270-100DM** Series II Stoning Fix. w/Univ. Adapter, 3A172J63 ..... \$ 179.99

**#080-815-000DM** Series II India Stone, 8K13G22 ..... 20.99

**#080-815-001DM** Series II Hard Arkansas Stone, 8K65I46 ..... 79.99

**TRIANGLE STONE HOLDER** - Lets you use a common 4" x 1/4" triangular India stone in the Series II stoning fixture. Completely supports stone along its entire length to help prevent breakage and extend stone life. When the edge becomes dull, simply loosen the fixture and rotate the stone to present a new edge. Use as a hand-held tool for any stoning application where a flat, sharp edge is required. Rigid housing of 6061 T6 aluminum with a clamp pad and spacer of tough polyethylene securely grasp the stone and prevent slippage. Stainless steel bolts maintain proper tension while ensuring easy disassembly and adjustment. SPEC: 6061 T6 aluminum, anodized, matte black, and polyethylene. 4" (10.2cm) long, 1/4" (3.2cm) wide, 1" (2.5cm) high. Includes (1) triangular 4" x 1/4" fine grit India stone.

**#713-000-082DM** Triangle Stone Holder, 3A56D94 ..... \$ 63.99

## BROWNELLS

### TRIGGER ADJUSTMENT PINS



Mount On Outside; Save Repeated Assembly/ Disassembly

Precision-ground and hardened trigger and hammer pins (.0005" tolerance) that mount on the outside of the gun frame, using the gun's own pin holes. Allows you to easily observe and adjust trigger pull and sear engagement without repeated disassembly/reassembly to "blind" test changes. Saves time and money; greatly improves chances of getting it right!

SPEC: M2 tool steel hardened to Rc 55-60. Fits 1911 Govt., Commander and Gold Cup.

**#080-622-001DM** Trigger Adjustment Pins, 8K21A90 ..... \$ 29.99

## ED BROWN 1911 SEAR JIG



Sets Critical Sear Angle  
For 1911 Trigger Jobs

Contoured design fits comfortably in the palm of your hand, holds sear at the correct angle for precise ston-

## BROWNELLS 1911 AUTO NIGHT SIGHT MOUNTING FIXTURE

Helps Prevent Tritium Vial Breakage; Accepts All 1911 Stake-On Sights

Heavy, solid steel fixture securely holds the slide and the night sight in the proper, damage-free position for fast and easy staking. Simply prepare the slide to accept the night sight, clamp the slide and sight in the fixture, then clamp the fixture in your bench vise. The night sight is now ready to stake using your Brownells 1911 Front Sight Staking Tool. Can be used with both Government and Commander length slides, and all 1911 stake-on sights. SPEC: Steel, blue. 5 1/2" (14 cm) long, 1" (2.5cm) wide handle, 3/4" (19mm) thick. Includes instructions, clamping plate and screw.

**#080-000-454DM** Night Sight Mounting Fixture, 9B33K48 ..... \$ 46.99

## BROWNELLS HAMMER/SEAR PIN BLOCK

Allows Visual Inspection Of Hammer & Sear Engagement

Machined steel block allows you to mate the hammer and sear (or trigger) outside of the firearm for a clear, unobstructed view of the critical point of engagement. Accepts a wide selection of hammer and sear pins sized for various handguns and rifles. Dovetailed adjustment block rides in slotted channel so pin spacing can be precisely set to match individual frames and receivers. Allen screw locks the pin setting so hammer and sear can be dropped in place relative to their actual position in the firearm. Great for cutting the engagement surfaces on new parts or fine-tuning the factory ones. Pins are individually numbered for proper identification. SPEC: Steel, blued. Pins - Stainless steel. 2 1/2" (6.4cm) long, 1/16" (1.7cm) wide. Block and pins sold separately.

**#080-000-098DM** Hammer/Sear Block Hammer Pin, 8K3A99 ..... \$ 4.99

**#080-000-099DM** Hammer/Sear Block Sear/Trigger Pin, 8K3B99 ..... 4.99

**#080-000-116DM** Hammer/Sear Pin Block, only, 8K47F96 ..... 75.99

## BROWNELLS 1911 AUTO HAMMER STOP BLOCK

Saves Time, Speeds 1911 Trigger Jobs

Save time and effort, accurately evaluate trigger function and pull weight without installing and removing the slide each time. Slides onto the frame rails and locks solidly with a thumb screw; nylon pad cushions hammer fall, prevents damage to hammer and frame. Greatly simplifies action tuning and trigger work on 1911 Auto pistols. Does not interfere with safety or disconnector operation.

SPEC: Aluminum, silver, anodized finish. 1" (2.5cm) long, 1" (2.5cm) wide.

**#080-929-000DM** Hammer Stop Block, 8K37G19. \$ 51.99

ing. Adjustable positioning screw lets you make exact sear angle changes to increase or decrease trigger pull weight. Use with 6"x1/2"x1/2" stones to achieve a mirror smooth finish for a clean, crisp letoff. Includes complete instructions and .020" shim. SPEC: Stainless steel. 1" (2.5cm) wide, 4 1/16" (11.1cm) long.

**#087-000-011DM** Brown Sear Jig, 7H34H72 ..... \$ 49.95

**SATISFACTION GUARANTEED  
SINCE 1939**



## BROWNELLS 1911 AUTO TRIGGER, HAMMER & SEAR KIT



Indispensable Tools To Help You Produce A Match Quality Trigger Job

A smooth, clean breaking trigger is one of the most important steps in fine tuning the 1911 Auto. We've brought together a complete selection of professional quality jigs, stones, files and more; plus, we've included clear, easy-to-understand instructions to help you produce that clean-as-glass trigger break and light, smooth-as-silk pull your customers want. This kit will help you modify most triggers, hammers and sears made for the Colt 1911A1, its many models and copies, including both the traditional single-stack and the popular double-stack variations. Complete kit includes each of the items listed below.

**#080-785-000DM** 1911 Auto Trigger/Hammer/ Sear Kit, 8K249J99 ..... \$ 299.99

**① BOB MARVEL SEAR & HAMMER JIG** - Three-piece combination jig/vise guides stone over hammer and sear. Makes both primary and secondary sear cuts simple.

**#080-823-000DM** Sear & Hammer Jig, 8K118E41 \$ 156.95

**② BROWNELLS TRIGGER ADJUSTMENT PINS** - Let you test your stone cuts without repeated assembly/disassembly.

**#080-622-001DM** Trigger Adjustment Pins, 8K21A90 ..... \$ 29.99

**③ BROWNELLS TRIGGER STIRRUP DIE** - Maintains and corrects the angle of all trigger stirrups for proper length of travel.

**#080-710-045DM** Trigger Stirrup Die 1911 Auto, 8K20F88 ..... \$ 25.99

**④ SWISS PATTERN PILLAR FILE** - Fine cut, safe-sided file for trimming hammer hooks, angles and pads on custom triggers.

**#191-399-110DM** #2 6" Swiss Pattern Pillar File, 8K11L55 ..... \$ 15.99

**⑤ .020 SHIM STOCK** - Use with #2 Swiss Pattern Pillar File to assure correct height when trimming the hammer hooks.

**#080-785-020DM** .020 Steel Shim, 8K5A34 ..... \$ 10.99

**⑥ BROWNELLS HAMMER/SEAR FILE & STONE KIT** - Specially designed 1/2"x1/2"x6" sharp edged stones and files for 1911 Auto trigger and sear work. Our exclusive 90° Hammer Hook Squaring file, FF-46 India Stone, Ground Black Ceramic Stone and Ground White Ceramic Stone, all in a storage box.

**#080-811-000DM** Brownells Hammer/Sear File & Stone Kit, 8K99E99 ..... \$ 129.99

**540 BENCH BOX** - Made from virtually indestructible, polypropylene plastic. Resists heat, cold, most chemicals. (Not shown.)

**#084-078-501DM** 540 Bench Box, 3A6L68 ..... \$ 9.99

## BROWNELLS SIGHT BASE FILES



The Professional Way To Safely Widen Or Cut New Dovetails

Designed especially for widening and final fitting after using our 65° Sight Base Cutter to cut the basic slot. Or, can open up a 60° slot to proper 65° angle if changing to a new sight design. Has true parallel cutting edges for precision filing, giving you

## BROWNELLS 1911 AUTO FRONT SIGHT STAKER

Makes Sight Staking Easier

Makes front sight staking effortless, faster and far more accurate. Improved, offset punch design efficiently directs the full force of the hammer blow downward against the sight tenon. Hardened, "V"-shaped tip easily displaces both wide and narrow tenons for a great-looking, tight-fitting front sight that won't shoot loose. Large, square shaft is easier to hold, see and hit so there's less chance of a missed hammer blow striking your customer's expensive slide. SPEC: Steel, blued. 5/16" (7.9mm) x 1/2" (12.7mm) x 4 1/2" (11.4cm) long shaft. Replaceable, hardened steel tip. Fits 1911 Auto. Includes complete instructions.

**#080-817-000DM** Brownells Front Sight Staker, 8K35F79 ..... \$ 46.99

**#080-870-213DM** Replacement Swage Point, 8K11K15 ..... 15.99



## TRIJICON® 1911 AUTO SIGHT STAKING TOOL

Ensures Sight Is Professionally Mounted & Securely Staked

Install 1911 Auto, tenon sights so they won't fly off or shoot loose -- without damaging the sight or marking the slide. Solid steel mandrel fits into front of the slide; fixture adjusts to hold sight in place. Tap the hardened steel wedges with a hammer to displace the tenon material for a secure, professional installation that won't shoot loose. Use to install all narrow and wide tenon, skirted front sights, including Trijicon and Millett, plus non-skirted front sights no less than .185" in height. SPEC: Tool - Steel blue, Wedges - Tool steel, hardened. Kit includes tool, wide and narrow tenon wedges, cleanup shear and complete instructions. Fits all 1911 Autos except Officers ACP.

**#892-101-103DM** Sight Staking Tool, 2H279K99. \$ 283.90

## MGW 1911 AUTO SIGHT MOVER

Removes, Installs & Adjusts 1911 Auto Pistol Rear Sights Without Damage

Safely engages the standard, factory fixed sight (some aftermarket fixed sights, too) and moves it right or left without deforming slide or sight. Knurled thumbscrew securely locks the sight tool into the slide recesses. Hardened steel handle provides plenty of leverage to break rear sights loose from even the tightest dovetail. Bronze Oelite® bearings and extra-fine threads for smooth, precise adjustment. SPEC: Anodized, aluminum body, steel cross carriage bolt fits factory sights. Colt model: approximately 4 3/4" (12cm) wide, 3" (7.6cm) high, 3/4" (19mm) thick.

**#584-045-001DM** 1911 Auto Sight Mover, 4H86D00 ..... \$ 99.99

full control over the angle of the dovetail. One cutting side only, with the other two sides "safe", so you can widen or deepen sight slots safely without fear of changing the other dimensions. (See Sight Base Cutters listed elsewhere.)

SPEC: 7" (17.8cm) long, 3/8" (4.8mm) wide #1, medium, double-cut; #2, fine, single-cut.

**#080-648-165DM** #1 65° Sight Base File, 6C30D77 ..... \$ 34.99

**#080-648-265DM** #2 65° Sight Base File, 6C33H86 ..... 39.99

## BROWNELLS RAMP SOLDERING JIG

Spring Pressure Keeps Ramps/  
Bases/.45 Sights In Place



Cures the "ramp slips just as the solder melts" problem with a pointed, spring-loaded plunger that keeps constant pressure on the ramp or a .45 sight. Adjusts for height, angle and amount of spring pressure. Non-marring, "V" block base centers barrel under the plunger. Great torch clearance.

**SPECS:** 2" (5.1cm) long, aluminum Base. 4" (10.2cm) high overall.

**#080-739-000DM** Ramp Soldering Jig, 8K67M66 \$ 89.99



## MEPROLIGHT® UNIVERSAL SIGHT INSTALLATION TOOL

Lets You Install & Adjust  
Over 40 Different Semi-Auto  
Pistol Sights



Universal bench tool provides accurate cross-dovetail pistol sight adjustment and installation without damage to the sight or the slide. Multi-position, slide support block and separate slide clamp adjust quickly. Body is machined from a solid block of aluminum alloy. Square thread adjustment screw provides plenty of leverage to move even the most stubborn sight without damage. Includes attachment ears for bench mounting.

**SPECS:** Body - Aluminum, black, hardcoat anodized finish. 6" (15cm) wide, 4½" (11cm) high, 2 lb. (.9kg) wt. Adjustment Screw - Hardened steel. Includes complete instructions and pistol sight reference chart. Will not install tenon-style front sights.

**#387-100-000DM** Type II Univ. Sight Tool,  
7H700C00.....\$ 680.05



## B&J MACHINE

### P500 UNIVERSAL SIGHTTOOL

Safely Removes & Installs  
Dovetail Front & Rear Sights;  
Works On Shallow,  
Cross-Dovetails



Precision-machined, steel tool safely removes, installs and adjusts front and rear sights on handguns. Clamp your slide into the tool and line up the sights with the tool's pusher tip for installation, removal, or adjustment. Mobile jaw customizes to the height of your slide and can be used from the right or left side. Delrin® liner protects slide from scratches. Includes three sight pushers that attach to the end of the sight-pushing bolt. ¼" square tip works perfectly on shallow, cross-dovetail sights. Hold Down Clamp helps prevent the slide from twisting in the frame of the P500 by applying extra force to the top of the slide. Provides a secure seat in the tool when working with hard-to-remove sights or slides with angled sides, like the Springfield Armory XD and the S&W M&P. Slide Stop speeds up the process of performing the same sight job on a large number of the same model pistol. Stop simply screws to the P500 frame and lets you position each slide in exactly the same place to perform the necessary sight adjustment quickly and easily. **P500 Universal Sight Tool Kit** combines P500 Universal Sight Tool with the Hold Down Clamp and Slide Stop to provide the ultimate of flexibility and versatility in a sight adjustment tool.

**SPECS:** Steel, black, powder-coat finish. Approximately 5" (12.5cm) long, 2" (5cm) wide, 1" (2.5cm) high. Instructions included. Hold Down Clamp - Steel, powder-coated, black. Approximately 4" (10cm) long, 1½" (3.8cm) wide, ¾" (9.5cm) high. Comes with clamp assembly, jaw screw, 3/32" hex wrench, and instructions. Slide Stop - 1018 steel, black oxide finish. Approximately 1¼"

Orders/Tech: 800-741-0015

## W.H. MERCHANT 1911 AUTO FEED RAMP GAUGE

Prevents Over-Cutting  
Of Feed Ramp &  
Ruptured Cases



Easy-to-use tool acts like a Go/No Go gauge for the 1911 barrel ramp. Shows instantly if a barrel is throated too shallow or too deep. Makes it easy to get the angle just right when performing a reliability job, and also lets you quickly check questionable barrels that may lack sufficient case support. To use, just remove the barrel from the pistol, insert the rod into the barrel, and place the depth gauge with the .075" side

in the chamber. Slide the rod until it contacts the gauge, tighten the stop collar, and remove the gauge. If the ramp is cut properly, the top edge of the ramp and the rod will line up. If the ramp edge is short of the rod, the ramp is too shallow, and if the ramp is too deep, it will be below the rod. Use the .090" side of the gauge to determine excessive ramp depth; any barrel with a ramp over .090" should be replaced.

**SPECS:** Hardened steel, in the white. Fits barrels chambered for .45 ACP only. Instructions included.

**#565-000-010DM** Feed Ramp Gauge, 5F24A00.....\$ 29.99

## XS SIGHT SYSTEMS

### DOVETAIL MEASURING TOOL

Determines Sight &  
Dovetail Width

Takes the guesswork out of determining how wide to mill the dovetail cut. Lets you make fast, finished cuts within .0005". Measures sights and dovetails.

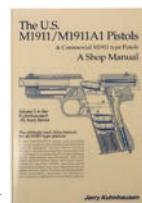
**SPECS:** Aluminum base, matte black finish. Steel pins. Base 2" (5.8cm) x 2" (5.8cm) x 1.1" (2.8cm). Includes charts, instructions.

**#006-101-000DM** Dovetail Measuring Tool,  
6K50100.....\$ 50.00

## JERRY KUHNHAUSEN

### THE U.S. M1911/M1911A1 PISTOLS

& COMMERCIAL M1911 TYPE  
PISTOLS: A SHOP MANUAL  
Volume II In The Series; Covers Repair,  
Rebuilding & Customizing; Even More  
Detailed Than Volume I



207 pages. 6" x 9". Softbound. Filled with incredibly crisp, clear, cutaway drawings, exploded views, how-to pictographs, and photos; complimented by very readable, detailed text, dimensioned close ups of all the components and valuable tricks of the trade. If you want to understand the 1911, how it functions, what causes it to malfunction and how to fix it, you must have this book. Includes what are probably the best set of instructions for fitting a custom barrel available to date. Illustrates how to fit parts to the proper dimensions and install them correctly - a must whether you're building duty guns, casual plinkers, or match winners. Even the index is well laid out and useful. An excellent reference work and practical how-to manual.

**#924-800-245DM** M1911 Pistols Manual,  
Volume II, 4B31H99.....\$ 31.99

(3.2cm) long, ½" (1.3cm) wide, 1" (2.5cm) high. Includes stop block, stop pin, hex wrench, (5) 6-32 setscrews, and instructions. **P500 Universal Sight Tool Kit** contains the P500 Universal Sight Tool, Hold Down Clamp, Slide Stop, and complete instructions.

**#694-000-001DM** P500 Sight Removal Tool,  
4F126I64.....\$ 139.99

**#694-000-003DM** Hold Down Clamp, 4F62I07.....\$ 64.99

**#694-000-002DM** Slide Stop, 4F20B69.....\$ 24.99

**#694-000-004DM** P500 Universal Sight Tool Kit,  
4F229I99.....\$ 215.99

## JERRY KUHNHAUSEN

### THE COLT .45 AUTOMATIC A SHOP MANUAL

200 pages, 6" x 9". Softbound. Covers the popular 1911 including the Series 80. All the step-by-steps, plus a full section on popular accurizing tricks and how to do them. Includes the only really detailed instructions on fitting barrel and link that we've seen in print. With the popularity of the .45 still growing, this book will pay for itself many times over.



**#924-200-045DM** .45 Auto Manual,  
Volume I, 4B31J99.....\$ 31.99

## THE M1911 COMPLETE OWNER'S GUIDE

Walt Kuleck. 290 pages, 6" x 9". Softbound. Over 300 photographs and illustrations. This comprehensive, "must have" reference details the design history of the M1911, and covers detailed, down-to-the-frame disassembly/assembly, troubleshooting, maintenance, and upgrades. Thoroughly explores the pistol's principles of operation, including chapters on holster styles and their use, ammo, magazines, and shooting.

**#261-000-007DM** M1911 Complete Owner's  
Guide, 1F24E79.....\$ 29.99

## .45 AUTO CUSTOM TOUCHES

R.D. Nye. 88 pages. 8½" x 11". Softbound. Nye's down-to-earth style helps you decide how to improve your .45 to shoot better with more accuracy, dependability and comfort. Large, concise, detailed drawings show each step and operation using only basic gunsmithing skills and tools. 15 chapters cover simple to complex jobs. Plus, info on making jigs, fixtures and tools. Sources and pistolsmiths directory. An outstanding .45 book!!



**#645-045-000DM** .45 Custom Touches, 5D10P36..\$ 11.99

## MODEL 1911 SERIES PISTOLS GUN-GUIDE

16 pages. 5½" x 8½". Soft cover. 20 photographs, 7 illustrations, including parts schematic. Compact guide with detailed, step-by-step field stripping, disassembly, and reassembly procedures for M1911, M1911A1, Colt Series 70/80, and clones. Easy-to-read parts schematic, with concise, one-step-at-a-time disassembly instructions that use large, easy-to-see photographs. Includes special reassembly "tricks-of-the-trade" and short, historical background on the design and development of the 1911. Spiral bound to lay flat and stay open on the bench.

**#100-004-412DM** Model 1911 Gun-Guide,  
8A3Q97.....\$ 5.49

## M1911A1 TECHNICAL DIAGRAM MANUAL

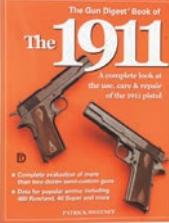
Eric A. Niclaus. 98 pages. 8½" x 14". Softbound. This informative shop manual is very well illustrated, well written, and provides an in-depth analysis for the both the novice and professional. Documents literally every original U.S. government blueprint for each individual component and subcomponent of the M1911A1 pistol. Original factory prints provide critical dimensions and in-depth manufacturing data to help you understand the individual sub-components. Contains a unique appendix with cross-reference guide for easy access to substitute part numbers. Cover and back of the manual are 10mil thick polypropylene for complete protection in the workshop. Spiral bound to lay flat when open so you can work on your pistol while using as a reference guide.



**#100-003-759DM** M1911A Diagram Manual,  
7B24K95.....\$ 26.99

## GUN DIGEST BOOK OF THE 1911

Patrick Sweeny. 334 pages. 8½" x 11". Softbound. 700 photos. Fifteen chapters are devoted to history, how to inspect a used gun, how a 1911 functions, (including malfunction cures), competition and carry, custom building and gunsmithing options, choosing magazines, shooting schools, reloading techniques, plus information on five, .22 LR conversion kits. In addition, there is a very thorough evaluation, comparison and accuracy test of two dozen, semi-custom, production guns.



**#491-000-008DM** The 1911 Book, 1D18Q64.....\$ 21.99

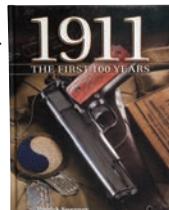
## WILSON COMBAT 1911 AUTO MAINTENANCE MANUAL

Bill Wilson. 67 pages. 5½" x 8½". Soft cover. Step-by-step disassembly, cleaning, inspection, lubrication and reassembly instructions. Well-illustrated with color photos. Covers guns with conventional or tapered cone bushings and shows field stripping for cleaning and detailed disassembly. Includes a troubleshooting section explaining problems, their causes and cures.

**#965-401-000DM** Wilson 1911 Manual, 5F9N99...\$ 11.99

## GUN DIGEST 1911: THE FIRST 100 YEARS

Patrick Sweeney. 286 pages. 8-1/2" x 11". Hardcover. Eighteen chapters cover the development, history, use, and future of the world-renowned "Model 1911 U.S. Army Pistol" developed by John Moses Browning over 100 years ago. This book reviews the 1911's predecessors and covers early prototypes and development, as well as its use in wartime, present-day customized competition pistols, and ongoing development. Over 400 photographs and illustrations give you a detailed and highly-informative look at this hardy, still-going-strong centenarian.



**#491-000-037DM** 1911: The First 100 Years,  
1D17C14.....\$ 19.99

## MAKE READY WITH PAUL LIEBENBERG:

### GUNSMITHING THE 1911

2 DVDs. 311 minutes. Master 1911 builder Paul Liebenberg shares his vast knowledge and experience with you so you can perform your own customizing jobs. All-inclusive series covers the proper way to fit a barrel and barrel bushing, installing grip and thumb safeties, a trigger, installing and tuning an extractor, ejector installation, relieving the mag well, undercutting the triggerguard, lowering the ejection port and a myriad of other operations. A must-have for any fan of the classic 1911!

**#100-011-312DM** Gunsmithing The 1911 DVD,  
9C38F99.....\$ 38.99

## WANT MORE?

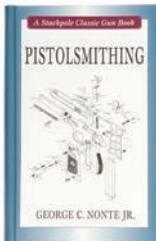
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PAGE 65

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[www.brownells.com](http://www.brownells.com)

**PISTOLSMITHING**

George C. Nonte Jr., 560 pgs. 6½" x 9½". Hardbound. Comprehensive, basic book on art of pistolsmithing. Covers wide variety of actions, firing systems, action feeding methods and curing common malfunctions. Divided into 30 chapters covering subjects such as: stiff cylinder rotation, double-action/single-action tuning and timing, rimfire revolver problems, making and repairing parts, tuning semi-auto pistols for high performance, changing calibers, and an excellent troubleshooting reference chart that shows malfunction-cause-cure scenarios. A really fine book for the shop or serious handgunner doing any pistol work.

**#825-010-000DM** **Pistolsmithing By Nonte,**  
5B45H65.....\$ 47.99

**AMERICAN GUNSMITHING INSTITUTE  
COLT 1911 ARMORER'S COURSE**

Bob Dunlap. DVD format. 111 min. running time. Well lit, professionally photographed with sharply focused close-ups and good sound quality. Unique, classes go from history and design through a detailed stripping, cleaning and inspection. A How-It-Works segment is followed by detailed, one-step-at-a-time disassembly instructions. You'll learn many handy tips, like when to watch out for and prevent, flying springs. Next, Dunlap does a thorough cleaning and oiling, pointing out things to look for which indicate

problems that can be corrected before they cause a malfunction. The reassembly portion isn't just "reassemble in reverse order". You'll stop and look at the parts, learn exactly how to put the pieces back together correctly and pick up more repair tricks. Tuning Tips shows you ways to make sure the gun functions better than it did when you started. Accessories covers spare parts you should keep around, and why. All through the DVD, you'll pick up troubleshooting tips and cures.

**#050-000-030DM** **Colt 1911 Armorer's Course,**  
5K39K95 .....\$ 39.95

**AGI PROFESSIONAL GUNSMITHING VIDEO  
INSTRUCTIONAL SERIES**

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**309 BUILDING THE 1911 STYLE LIMITED CLASS OR CARRY GUN VOL. 2** - 3 hours, 1 DVD. Covers fitting slide to frame, barrel lockup, headspans and chamber reaming, ejector/extractor tuning, full length guide rods, selecting the right springs.

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5K63C96.....\$ 69.99

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**THE M1911 COMPLETE ASSEMBLY GUIDE**

Walt Kuleck & Drake Oldham. 250 pages. 6" x 9". Softbound. Over 400 photographs and illustrations. This companion volume to The M1911 Complete Owner's Guide takes you step-by-step through building a custom 1911 pistol from component parts, or by upgrading a stock pistol into a tack-driving match gun. Not only tells you the "how" of a procedure, but explains why it's done, cautioning about pitfalls, giving tips, and describing the resulting benefits. Includes chapters on frame and slide fitting, grip safety installation, barrel fitting, slide assembly, sight installation, frame assembly, final assembly, and finishes. Don't work on any 1911 until you read this book.

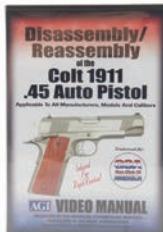
**#261-000-008DM** **M1911 Complete Assembly  
Guide, 1F24N79.....\$ 29.99**

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ONE-RATE SHIPPING ANYWHERE IN THE U.S.**

**AMERICAN GUNSMITHING INSTITUTE  
1911 AUTO DISASSEMBLY/REASSEMBLY**

1 DVD. 90 minutes. Easy-to-follow video course teaches you how to disassemble and reassemble your 1911 with complete confidence. Master gunsmith Ken Brooks gives clear, step-by-step instructions on taking the gun all the way down to the small parts. Detailed explanations of the major components help you keep your 1911 in safe, reliable, top-notch condition. Fully indexed, so you quickly access the information you're looking for. Applicable to most manufacturers, models, and calibers of the 1911. Includes coverage of Series 80 and Kimber-type firing pin blocking safeties.

**#050-000-070DM** **1911 Disassembly/Reassembly,**  
5K19D96.....\$ 19.99

**WILSON COMBAT**

**COMBAT CUSTOMIZING THE 1911 AUTO**  
**A Comprehensive DVD Set That Covers Everything You Need To Know**

By Bill Wilson and the pistolsmiths at Wilson's Gun Shop. A complete, video course on how to alter the 1911 Auto for increased reliability, accuracy and performance. Each DVD is a stand-alone presentation featuring one of Wilson's Master Pistolsmiths clearly showing the same modifications they make to the guns built there.

**VOLUME 1** - 2 hours. Covers disassembly, feed ramp polishing, barrel throating, ejection port flaring, extractor work, sight installation, mag well opening and beavertail grip safety installation. **DVD format only.**

**#965-000-041DM** **1911 Video, Volume 1, 5F30B55 . \$ 31.99**

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**VOLUME 3** - 1 hour, 52 min. Shok-Buff/Group Gripper installation, slide tightening and barrel fitting, chamber reaming, feed ramp cutting, front sight removal, compensator installation, fitting reverse plug and checking breech face clearance. **DVD format only.**

**#965-000-043DM** **1911 Video, Volume 3, 5F30H54. \$ 31.99**

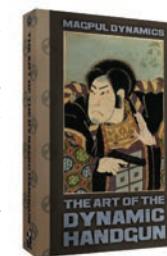
**VOLUME 4** - 1 hour, 39 min. Serrating/checkering rear of slide, checkering front strap, making dovetail cuts, extended slide stop and mag release installation, thumbguard installation, logo etching, final prep, assembly and testing. **DVD format only.**

**#965-000-044DM** **1911 Video, Volume 4, 5F30I55 .. \$ 31.99**

**#965-000-040DM** **1911 Video, Four Vol. Set,  
5F109C99 ..... 109.99**

**MAGPUL DYNAMICS  
THE ART OF THE DYNAMIC HANDGUN**

DVD or Blu-ray, 4 disc set, 7 hours. Beginners, intermediates and advanced shooters alike will benefit from this highly instructive training package that explores every facet of handling, carrying and shooting handguns. Whether you're a competitor, law enforcement officer, military service member, or just a responsibly armed citizen, this set explains and demonstrates how the handgun is more than just a tool – it's a critical factor in your own survival. You'll gain a deeper understanding of how a handgun operates and how to use it effectively. Magpul Dynamics instructors Travis Haley and Chris Costa push students of various backgrounds to their limits in live fire drills, and then show them the tactics and skills they need to conquer an opponent in a firefight. Disc 1 focuses on grip position, draw, tactical and speed reloads, balancing speed and accuracy, clearing malfunctions, and shooting positions. Disc 2 covers combat mindset, shooting on the move, reflexive firing, addressing threats from outside the direct line of attack, and reality checks, plus different scenarios law enforcement, military, and civilian personnel are likely to face. Disc 3 addresses the concealed carry lifestyle, how to draw from concealment, operating a weapon with only one hand, gear selection, and unique considerations for small concealable handguns. Disc 4 wraps up with a discussion of ammo, suppressors, and accessories like belts, holsters, lights, and lasers, plus 40 quick-reference drills. Disc 4 in the Blu-ray set is a standard DVD, for ease in referencing drills on a laptop at the range. Produced by Magpul Dynamics.



**#100-005-269DM** **The Art of the Dynamic Handgun, DVD, 3K00NEF .. \$ 47.45**

**#100-007-532DM** **Art of the Dynamic Handgun,  
Blu-ray, 3K56G95 ..... 56.95**

**KUHNHAUSEN M1911 WALL CHART**

Illustrates Basic Function & Cycle Of Operation

Illustrates the operating cycle of the classic 1911A1 pistol. Very detailed, printed on tan 80 lb. poster stock and covered with a leather grain, embossed plastic laminate to cut glare and protect against damage.

**#924-850-172DM** 17" x 25" 1911 Chart, 4B25D73.. \$ 29.99  
**#924-850-253DM** 25" x 39" 1911 Chart, 4B36M57. 39.99

**INSIZE DIGITAL THICKNESS GAUGE**

Easy-To-Read Digital Gauge Instantly Measures Neck Wall Thickness



A very fast and easy to use tool for measuring neck wall thickness. You can make multiple thickness measurements around a case neck in just a few seconds to determine neck uniformity. Also lets you easily calculate the neck bushing size you need without having a loaded round. The gauge works with a spring loaded sliding anvil so the anvil pressure is always consistent, and comparing multiple measurements will be accurate. The ball anvil for case necks or tubing can be moved down to allow the gauge to measure flat stock up to 1" thick.

**SPECS:** Accuracy on the digital display is 0.0005", with controls for on/off, zero and inch/millimeter. Comes in a fitted plastic case and uses standard SR44/357 batteries (included).

**#749-006-095DM** **Digital Thickness Gauge,  
5E59F99 ..... \$ 59.99**

**6" DIGITAL CALIPER**

Easy-To-Read Digital Readout For Precise Measurements

High-quality, large display digital calipers are built on a stainless steel frame, have an easy to read large LCD (display), have a one-touch zero function, and can switch from inches to millimeters on the fly. Measures to .001". Indispensable on the reloading bench, as well as the workbench.

**#749-004-996DM** **6" Digital Calipers, 4F39E99.... \$ 39.99**

**LYMAN DIGITAL CALIPER**

Direct, Digital Readout In Both Inches & Millimeters

Precise LCD digital readout takes the guesswork out of measuring. Gives inside, outside and depth functions. Manual on/off switch. Pushbutton zero allows pre-selection of a zero dimension and plus or minus comparison for sorting of parts based on variation. Single toggle button and dual beam graduations give instant inch and millimeter conversions. Reads to 6"/150mm with .0005"/.01mm resolution and .001"/.01mm accuracy.

**SPECS:** Stainless steel beam, jaws and rollers. 9/4" (23.4cm) long. Includes foam-padded, plastic case and battery.

**#539-832-218DM** **Lyman Digital Caliper,  
9C39H99..... \$ 54.99**

## LYMAN DIAL CALIPER



High-Quality  
Stainless Steel  
At A Moderate  
Price

Provides inside, outside, depth and step measuring at a very reasonable price. Rugged stainless steel body and jaws, slide graduated in .100" increments up to 6". Clear, easy-to-read, black-on-white dial is single revolution per .100", graduations in .001". Includes thumb roller, slide lock, and case.

**SPECS:** Approximately 9 1/2" (24cm) long, 1 1/2" (3.8cm) diameter dial, 9 1/2" x 3 1/2" (8.8cm) x 1" (2.5cm) case.

#539-832-212DM Lyman Dial Caliper, 9C26P36 .. \$ 29.99

## Sinclair

### PRIMER POCKET UNIFORMER



Precisely Shapes & Squares  
Primer Pockets

The Sinclair Uniformers are precision ground from one solid piece of tungsten carbide, so there is no need to worry about changing the depth of cut. These cutters will cut the primer pocket to a uniform depth and also square the bottom of the pocket in relationship to the case head. Uniformers are available in sizes to fit Small Pistol (also fits small rifle) and Large Pistol primer pockets. Handle not included with uniformers but is sold separately below.

**SPECS:** Tungsten carbide cutters. Plastic handle sold separately, below.

#749-003-710DM Small Pistol/Small Rifle Uniformer, No Handle, 8H22L65 \$ 29.99

#749-003-711DM Large Pistol Uniformer, No Handle, 8H26J39 ..... 29.99

#749-001-607DM 8000 Series Uniformer Handle, Only, 8H8A41 ..... 10.95

#749-001-880DM 8000 Series Power Screwdriver Adapter, 8H9A80. 11.95

## LYMAN UNIVERSAL CASE PREP ACCESSORY SET

Full Array Of Case Prep Tools  
In Durable, Organized Pouch

Lyman's Universal Case Prep Accessory Set has all of the necessary case prep tools conveniently packaged in a durable storage pouch. It's the perfect way to compliment any case trimmer. Eight tools in all: small and large primer pocket cleaners to clean carbon deposits from the pocket, small and large primer pocket reamers to remove military primer crimp, small and large primer pocket uniformers to square and uniform pocket depth, and inside and outside case mouth deburring tools.

#749-010-273DM Case Prep Accessory Set, 9C55F99 ..... \$ 57.99

**NEW**

## HORNADY CAM-LOCK CASETRIMMER

Helps You Maintain  
Consistent Trim Lengths  
Case-To-Case

Easy-to-use tool helps you produce accurate, uniform trim lengths on every case. Trim length is micro-adjustable with the fine adjust knob on the cutter shaft, while a light touch on

the cam-lock securely locks the case into the shellholder. Cases are held square to the large cutter head, for a clean, uniform cut. Comes with pilots for seven popular calibers: .22, 6mm, .270, 7mm, .30, .38, and .45 calibers. Additional pilots available separately. Uses Hornady shellholders, also available separately.

#749-006-945DM Hornady Cam-Lock Case Trimmer w/7 pilots, 1C69H99 .. \$ 69.99

#749-009-821DM Case Trimmer Dust Cover, 1C10B99 ..... 10.99



Orders/Tech: 800-741-0015



## LYMAN CASE PREP XPRESS

One-Stop Machine Helps You  
Quickly Perform Brass Prep

All-in-one power tool includes the most popular case preparation accessories in one unit driven by a single high-torque, low-RPM motor ideally suited to case prep work. Nothing else to buy to get started! Quick, easy cleanup, too - just brush all the brass chips into the removable collection pan. Includes attachments to perform these case prep operations: deburr case neck inside (VLD) and outside; clean/lubricate case neck; clean/uniform primer pocket and ream out primer crimp on military brass (includes attachments for both large and small pockets). Comes with case neck brushes in .25, .30, .38 and .45 calibers, plus Mica case neck lube and a handy clean-up brush.

**SPECS:** 125 rpm tool speed. Available in 110 or 230 volt model.

#749-012-596DM Case Prep Xpress, 110 volt, 9C129G99 ..... \$ 132.99

#749-012-597DM Case Prep Xpress, 230 volt, 9C134N99 ..... 138.99



## HORNADY LOCK-N-LOAD CASE PREP TRIO

Reduces Time Spent  
Prepping Brass - More Time  
For Loading & Shooting

The Case Prep Trio powered prep system is one of Hornady's latest innovations to help you reduce the time spent preparing your brass, so you can spend more time at the range. This durable, three-in-one tool has a high-torque, low-speed motor powering separate tools to chamfer, debur, and clean primer pockets at one, easy-to-use station. Inside and outside chamfer and deburring tools are provided, along with additional storage for primer pocket reamers, case neck brushes, or any other 8-32 thread tools (sold separately).

#100-010-331DM Lock-N-Load Case Prep Trio, 1C99J99 ..... \$ 99.99

#749-012-881DM Large Primer Pocket Cleaner, 1C4A99 ..... 4.99

#749-012-880DM Small Primer Pocket Cleaner, 1C4B99 ..... 4.99

#749-012-879DM Large Primer Pocket Reamer, 1C8M49 ..... 8.49

#749-012-878DM Small Primer Pocket Reamer, 1C8D49 ..... 8.49

#100-012-028DM Large Primer Pocket Uniformer, 1C12P99 ..... 12.99

#100-012-029DM Small Primer Pocket Uniformer, 1C12J99 ..... 12.99

#100-012-030DM Flash Hole Deburring Tool, 1C17F99 ..... 17.99

#100-012-026DM Large Caliber Chamfer for .30 to .50 Cal., 1C21K99 ..... 21.99

#100-012-027DM Large Caliber Deburr for .30 to .50 Cal., 1C21K99 ..... 21.99

the cam-lock securely locks the case into the shellholder. Cases are held square to the large cutter head, for a clean, uniform cut. Comes with pilots for seven popular calibers: .22, 6mm, .270, 7mm, .30, .38, and .45 calibers. Additional pilots available separately. Uses Hornady shellholders, also available separately.

#749-006-945DM Hornady Cam-Lock Case Trimmer w/7 pilots, 1C69H99 .. \$ 69.99

#749-009-821DM Case Trimmer Dust Cover, 1C10B99 ..... 10.99

the cam-lock securely locks the case into the shellholder. Cases are held square to the large cutter head, for a clean, uniform cut. Comes with pilots for seven popular calibers: .22, 6mm, .270, 7mm, .30, .38, and .45 calibers. Additional pilots available separately. Uses Hornady shellholders, also available separately.

#749-006-945DM Hornady Cam-Lock Case Trimmer w/7 pilots, 1C69H99 .. \$ 69.99

#749-009-821DM Case Trimmer Dust Cover, 1C10B99 ..... 10.99

## CASE MOUTH DEBURRING TOOLS



### Deburring Tools For Every Size Cartridge Case

All cases should be case mouth deburred after trimming or neck turning. We carry standard deburring tools from L.E. Wilson, RCBS, Forster, Redding and Lyman. All tools are double-ended with standard 45° flutes that debur/chamfer the inside and outside mouth of the case and provide a gentle transition at the mouth to help start the bullet for seating. They will work on cases from .17 through .45 caliber. The Wilson, RCBS and Forster tools can be used in the Sinclair Deburring Tool Holder (sold separately) under power.

#749-002-551DM Wilson, 8E16C99..... \$ 19.99

#749-012-930DM Lyman Deburring Tool, 9C16Q99 ..... 17.49

#749-002-912DM RCBS, 7D18P13 ..... 19.99

#749-002-482DM Forster Deburring Tool, 9A16D99 ..... 17.99

#749-003-247DM Redding, 1F23J99 ..... 23.99



## Sinclair PRIMING TOOL

Stainless Steel Tool  
Gives Flawless Function For A Lifetime

Sinclair's Priming Tool is one of the finest tools of its type we've ever seen - anywhere. And handloaders around the world have told us "this is the best priming tool in the world". There are no plastic or pot metal parts to wear out or break. The main body, head, and punch housings are all made of stainless steel, the handle is machined from aircraft grade aluminum, and the pins and pushrod are hardened. These materials ensure the owner a lifetime of trouble-free use.

Made strictly for single feeding of primers - the method that gives you the best feel and most control for seating the primer completely - the Sinclair Priming Tool comes complete with housings and punches for both large and small primers. The tool head uses Sinclair Priming Tool shellholders (see chart below) and locks the case head square to the priming punch. The leverage of the tool is outstanding, yet extremely sensitive so you can feel the primer entering the primer pocket and bottoming out. Sure, this priming tool is more expensive than others, but we believe it is made with a concern for quality and smoothness of operation that will make it the last priming tool you ever need to buy.

#749-007-603DM Sinclair Priming Tool, w/o Shellholder, 8H00FHB ..... \$ 119.99

#749-001-152DM Priming Tool Soft Case, 5E7L75 ..... 9.95



**PRIMING TOOL SHELL HOLDERS** - Sinclair Priming Tool Shell Holders are designed to work specifically in your Sinclair Priming Tool. Each shell holder is precision ground from stainless steel for a lifetime of fit and function.

#749-101-028DM 45 ACP Shell Holder, 8H5I67.... \$ 6.95

#749-101-042DM 9mm/.40 S&W/10mm Shell Holder, 8H5I67 ..... 6.95

## Sinclair CASE MOUTH DEBURRING TOOL HOLDER

Lets You Chuck Deburring Tool  
Into Drill or Power Screwdriver

Remove burrs from your cases quickly and efficiently with the Sinclair Deburring Tool Holder and your case mouth deburring tool. Use in a drill or power screwdriver to quickly debur your case mouths. The stainless steel holder will work with Wilson deburring tools, current Forster deburring tools, and RCBS deburring tools. Available in a Kit with the Wilson deburring tool included.

#749-002-628DM Sinclair Case Mouth Deburring Tool, Holder Only, 8H13F58 ..... \$ 16.95

#749-004-354DM Sinclair/Wilson Deburring Tool Holder Kit, 8H27K22 ..... 29.95

## Sinclair/WILSON CASE TRIMMER KIT

Ultra-Precise System For Uniform Trimming Of Cases

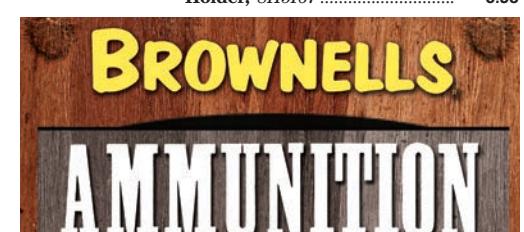
Precision trimmer holds the case aligned square to the cutter during trimming and ensures the trimmed length is identical for each case. Holds the case neck by the body taper rather than relying pilots during the case trimming operation. A rail system keeps the case holder, cutter housing, and adjustment stop in perfect alignment with each other. This kit combines the Wilson Case Trimmer with the Sinclair Mounting Stand and "SharkFin" Case Holder Clamp (order case holders separately) that make case trimming much quicker and comfortable. Stand can be C-clamped or permanently mounted to a bench top. The "SharkFin" Case Holder Clamp swings quickly into place and provides downward pressure on the case holder while trimming.

#749-011-888DM Sinclair/Wilson Case Trimmer Kit, 8H109A99 ..... \$ 109.99

the cam-lock securely locks the case into the shellholder. Cases are held square to the large cutter head, for a clean, uniform cut. Comes with pilots for seven popular calibers: .22, 6mm, .270, 7mm, .30, .38, and .45 calibers. Additional pilots available separately. Uses Hornady shellholders, also available separately.

#749-006-945DM Hornady Cam-Lock Case Trimmer w/7 pilots, 1C69H99 .. \$ 69.99

#749-009-821DM Case Trimmer Dust Cover, 1C10B99 ..... 10.99



You asked, we listened

Quality brands from the supplier you trust



**BROWNELLS**  
...ONLY THE BEST...

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[www.brownells.com](http://www.brownells.com)



## LEE AUTO-PRIME XR PRIMING TOOL



**Readily Accepts All Brands Of Primer Boxes**

Lee's hand-held priming tool accepts ALL of your favorite brands of primers. It features an elevator pin that separates a single primer from all others within the storage tray, reducing the chances of a chain fire. Just like the original Lee Auto-Prime, the Auto-Prime XR still has that good primer seating "feel" of a hand primer. And it's an excellent tool for the beginning or high-volume handloader alike. Other features include an ergonomic, unbreakable lever along with large and small primer trays with slide-on covers. The primer trays are now square in design to easily accept all brands of primer boxes. These trays enable you to flip your primers upright for the proper orientation. Uses Lee Auto-Prime shellholders, sold separately.

#749-002-612DM Lee Auto Prime XR Priming Tool, 3E19M99 ..... \$ 19.99

### RCBS

## HAND PRIMING TOOL

Ergonomic Tool Quickly & Safely Seats Small & Large Primers

Tray-fed priming tool hold 100 primers and incorporates a unique safety mechanism that separate the primer seating operation from the primer supply in the tray. The handle is contoured to fit comfortably in your hand, and the tool housing is cast metal. Large and small primer seating stems are included. This tool uses RCBS press type shell holders – works best with RCBS brand shellholders, sold separately. **Primer Tray Upgrade** - Larger, square tray will accommodate the trays most primer come packaged in nowadays. Also features a sliding primer shut-off gate.

#749-005-482DM RCBS Hand Priming Tool, 7D41H99 ..... \$ 41.99

#749-010-708DM RCBS Primer Tray Upgrade, 7D7K49 ..... 7.49



## RCBS PRIMING TRAY

Stores Primers Oriented For Perfect Feeding Into Priming Tool

Ridged surface inside allows the handloader to orient all the primers "belly up" for easier feeding into your tool. Large enough to accept even the larger Federal primer boxes so it is easier to load. The tray will hold up to 300 small rifle primers at a time, thought we only recommend loading closer to 100 for best results. Have one of these trays for each type of primer you use, then you'll always have a fresh supply of the primers you need at the moment ready to go.

#749-000-903DM RCBS Priming Tray, 7D6C99 ... \$ 6.99



## MARKRON CUSTOM BULLET & PRIMER SEALER

Waterproofs Primers To Protect Ammo Reliability & Extend Storage Life

Seals the primer-to-primer-pocket joint with a tough, waterproof barrier that keeps moisture out of your bullet's powder to help prevent misfires.



**TOLL FREE: 800-741-0015**

Fast drying, easy to apply to any loaded ammunition. Greatly extends the storage life of your cartridges, even under adverse, high-humidity conditions. Withstands up to 30 days of total water submersion. The ½ oz. bottle contains enough sealer to treat approximately 1,000 rounds. Won't affect muzzle pressure, velocity, or accuracy. Comes with instructions and applicator.

#105-000-110DM Markron Bullet and Primer Sealer, 7Z00FYS ..... \$ 6.49



## LYMAN E-ZEE PRIME HAND PRIMING TOOL

**Easy To Use & Gives Superb "Feel" Of Primer Settling Into Pocket**

Tray-fed hand tool allows you to seat primers the way a lot of reloaders still prefer to do it: by hand. The two included trays – for large and small primers – feature integrated shut-off gates to prevent primer spillage, and let you flip the primers to orient them correctly for seating. Comfortable, ergonomically shaped handle gives you plenty of leverage to seat primers, while still providing the "feel" you need to confirm complete seating. Accepts standard shellholders from Lyman and the other popular makers (available separately).

#749-101-805DM Lyman E-ZEE Prime Tool, 9C39I99 ..... \$ 39.99

## RCBS PISTOL DIE SETS

Carbide Dies Eliminate Need For Case Lube



RCBS Carbide Pistol 3-Die Set includes a carbide sizer die which eliminates the need for case lubrication and cleaning of cases before use. Also includes an expander die for expanding and bellng case mouths and a seater die with profile or taper crimp.

STOCK #	CARTRIDGE	PRICE
#749-005-673DM	9mm Luger	7D49I99 \$ 49.99
#749-010-546DM	.40 S&W/10mm Auto	7D49L99 \$ 49.99
#749-010-547DM	.45 ACP	7D49E99 \$ 49.99



## REDDING TITANIUM CARBIDE PISTOL DIE SETS

No Lubrication Needed In Sizing Die - No Mess, Faster Reloading

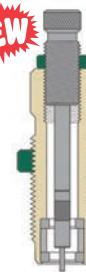
Among the very best dies for handgun cartridge reloading. Titanium carbide has the highest hardness of any readily available carbide and provides a slick non-galling surface, so no lubrication is needed and your cases will glide through the sizing die with ease. Set includes the carbide sizing die, expander die, and the bullet seating die with built-in crimp ring. These sets work best in a single stage press.

#749-007-123DM	9mm Titanium Carbide Die Set, 1F89E99	\$ 89.99
#749-006-625DM	.38 Super Titanium Carbide Die Set, 1F79L99	79.99
#749-006-626DM	.40 S&W Titanium Carbide Die Set, 1F79M99	79.99
#749-006-623DM	.45 ACP Titanium Carbide Die Set, 1F79I99	79.99



## REDDING DUAL-RING TITANIUM CARBIDE SIZING DIES

Resizes To Correct Specs While Maximizing Brass Life



These sizing dies incorporate two separate Titanium carbide rings to properly resize straight-wall pistol cases without overworking the brass and shortening case life. With a single stroke of the press, the top ring dimensionally sizes the case at the mouth, while the lower ring sizes the length of the case body. The brass is worked as little as possible, so case life is maximized.

#749-012-666DM	.40 S&W Dual Ring Carbide Sizing Die, 1F99Q99	\$ 99.99
#749-012-668DM	.45 ACP Dual Ring Carbide Sizing Die, 1F99P99	\$ 99.99



## LYMAN CARBIDE 3-DIE PISTOL SETS

Non-Stick Carbide For Smooth Operation Without Lubricant



Lyman's carbide die sets contain a full-length sizing die, 2-step expander die, and a bullet seating die with roll crimp option. The sizing die features premium Tungsten Carbide sizing rings that eliminate the need for lube, while the one-piece, tool steel decapping rod is strong enough to use on crimped primer pockets. The seating die comes with extra seating inserts to help you achieve a perfect fit with all popular bullet nose shapes. Fits all presses with standard ¼" x 14 threads. Shell holders available separately. Includes plastic storage case.

#749-012-612DM	9mm, 9C49J99	\$ 50.99
#749-012-611DM	.38 Super/.38 S&W, 9C49D99	\$ 50.99
#749-012-614DM	.40 S&W/10mm, 9C49A99	\$ 50.99
#749-012-616DM	.45 ACP/.45 Mag, 9C49P99	\$ 50.99

## LYMAN NECK EXPANDING "M" DIES

Extends Brass Life & Helps You Seat Cast Bullets Without Shaving Lead

These dies expand and flare the case mouth to help ensure consistent bullet seating during reloading. Two-step operation gives brass a longer service life because it doesn't stretch the case like a standard expander button. When used to reload cast bullets, the flare case mouth prevents "shaving" bullet material during seating. Hardened steel, heat treated to Rc 50 and hand polished to an 8 RMS finish. Shellholder available separately.

#749-012-469DM	9mm Luger/380 Auto/38 Super/9x23 Win, 9C19B99	\$ 20.49
#749-012-472DM	45 ACP/45 Colt/45 Mag/454 Casull, 9C19P99	\$ 20.49



## HORNADY THREE-DIE PISTOL SETS

Slick Titanium Nitride Coating Eliminates Need For Case Lube



Contains a full-length sizing die, adjustable case mouth expander, and bullet seating die. The full-length die features a Titanium Nitride coated sizing ring that helps eliminate stuck cases, while Hornady's zip spindle system makes setup and adjustment easy. The seating die has a floating alignment sleeve for easier, more precise seating, and a crimping option.

#749-009-894DM	Redding 3-Die Set, 9mm Luger, 1C43N99	\$ 43.99
#749-008-628DM	Redding 3-Die Set, .38 Super, 1C43F99	\$ 43.99
#749-009-897DM	Redding 3-Die Set, .40 S&W/10mm, 1C43B99	\$ 43.99
#749-009-900DM	Redding 3-Die Set, .45 ACP, 1C43H99	\$ 43.99



## LEE PRECISION 4-DIE PISTOL SET

Separates Crimping From Seating For Easy Adjustment & Correct-Spec Finished Rounds



Each Lee 4-die set contains a carbide sizing die, powder-through-expander die, bullet seating die, plus a separate Carbide Factory Crimp Die. Separating the seating and crimping operations makes it easy to precisely adjust the desired amount of crimp, and the crimp die "post-sizes" the case to ensure that it will chamber smoothly and positively in any gun. Also includes a shell holder, powder measure, charge table, and a plastic storage box.

#100-010-122DM	Lee 9mm 4-Die Set, 3E41H99	\$ 41.99
#100-010-124DM	Lee .40 S&W 4-Die Set, 3E41K99	\$ 41.99
#100-010-127DM	Lee .45 ACP 4-Die Set, 3E41Q99	\$ 41.99

## HORNADY LOCK-N-LOAD CLASSIC RELOADING KIT



### Everything You Need To Start Reloading; Just Add Dies & Components

All-in-one kit comes with everything you need to turn out high-quality, accurate handloads, including the *Hornady Handbook of Cartridge Reloading* full of load data for common (and not-so-common) cartridges. Hornady's Lock-N-Load bushing technology enables you to adjust your dies and lock the bushings in place for consistent reloads every time. Lets you switch reloading dies to a new caliber and begin reloading again in seconds. Just install the bushings on each reloading die, adjust, and leave them in place for "quick change" capability. Kit includes a Lock-N-Load Classic single-stage press, Lock-N-Load Powder Measure, the latest edition of the Hornady Handbook, three Lock-N-Load die bushings, Positive Priming System™, hand-held priming tool, chamfering and deburring tool, electronic scale, primer catcher, primer turning plate, and One Shot™ Case Lube.

**#749-009-855DM** Hornady Lock-N-Load Classic Reloading Kit, 1C29G99.....\$ 329.99

## RCBS ROCK CHUCKER SUPREME MASTER RELOADING KIT



### Perfect Outfit For Both New & Seasoned Reloaders

Complete kit comes with nearly everything needed to start loading your own pistol or rifle ammunition right out of the box. Just supply the shell holder and die set for the caliber you want to load, plus bullets, primers, cases, and powder (of course!). RCBS's classic, cast iron Rock Chuck Supreme Press features a large opening that lets you turn out finished ammunition up to 3.750" long - everything from 17 Hornet to 416 Rigby. Kit includes an array of high-quality RCBS gear: hand-held priming tool, Uniflow powder measure with bench-mount bracket, 5-0-5 powder/bullet beam scale, powder funnel, case lube kit, case mouth deburring tool, universal loading block, accessory handle, and the latest-edition of the *Speer Reloading Manual*.

**SPECS:** Cast iron press, "RCBS Green." Kit includes press, priming tool, powder measure, powder/bullet scale, funnel, lube kit, hex key set, deburring tool, loading block, accessory handle, load manual.

**#100-009-441DM** Rock Chuck Supreme Master Reloading Kit, 7D329C99.....\$ 329.99

**Instructional Video Available Online**

## LEE PRECISION BREECH LOCK CHALLENGER RELOADING KIT



### Powerful Single-Stage Press & Everything You Need To Start Reloading

This convenient kit contains everything you need to set up a single-stage press and start reloading. Just add dies for the cartridge of your choice and start cranking out loaded rounds. The Breech Lock Challenger Press's "O" frame design is the strongest and the most popular style press by far. The large opening and long stroke handles everything from handgun cartridges to the largest belted magnums with equal ease. The primer catcher routes the spent primers directly to the trash can, and the Lee Lever Prime System makes priming easy. Best of the Breech Lock Quick Change Die System lets you change dies instantly with a twist of the wrist - no need to re-adjust your die. Kit also includes the convenient and repeatable Perfect Powder Measure, a powder funnel, and the Lee Safety Scale. The Case Preparation Tools include a Cutter & Lock Stud to trim cases, a Lee Chamfer Tool to chamfer the inside and outside of the case mouth, a tube of sizing lube, and both small and large Primer Pocket Cleaning Tools. You also get the Lee Auto-Prime XR hand-priming tool, plus a set of Auto-Prime shell holders.

**#100-010-147DM** Lee Breech Lock Challenger Kit, 3E119B99 .....\$ 128.99

## LYMAN T-MAG EXPERT DELUXE RELOADING KIT



### Easy To Use, Easy To Change A Complete Set Of Dies By Swapping Turrets

This kit combines Lyman's popular T-Mag II Turret Press with all the other tools you need to start reloading - except for dies and shellholders. The T-Mag II features six die stations for maximum versatility. The turret systems lets you install all your dies, then load your ammo without having to stop and change dies. The included Micro-Touch 1500 electronic scale has a 1,500-grain capacity, is accurate to within  $\frac{1}{10}$  of a grain, and runs on AAA batteries or the included AC adapter. Kit also contains a Universal Trimmer with 9 of the most popular trim pilots, #55 Powder Measure with press-mounting adapter, case lube kit, deburring tool, powder funnel, primer tray, universal priming arm, auto primer feed, primer catcher, extra decapping pins, and a *Lyman Reloading Handbook*. Dies and shellholders sold separately.

**#100-020-138DM** T-Mag Expert Reloading Kit, 9C430F99 .....\$ 430.99

## LEE PRECISION PRO 1000 PROGRESSIVE RELOADING PRESS KITS

### Everything You Need To Load Popular Calibers

Kits combine Lee's Pro 1000 progressive reloading press with all the accessories to reload a specific cartridge. No worries about which dies and parts to buy separately because it's all right here. Includes necessary dies, turret, correct shell plate, Pro Auto-Disk powder measure along with case feeder, slider and priming system. Dies vary depending on caliber. Just bolt this kit to your bench, add components and start reloading. Use only CCI or Remington brand primers with Lee Pro 1000.

<b>#100-100-607DM</b> Lee Pro 1000 Kit, 9mm, 3E189F99 .....	\$ 189.99
<b>#100-053-010DM</b> Lee Pro 1000 Kit, .38 Super, 3E169F99 .....	189.99
<b>#100-100-608DM</b> Lee Pro 1000 Kit, .40 S&W, 3E189P99 .....	189.99
<b>#100-100-606DM</b> Lee Pro 1000 Kit, .45 ACP, 3E189F99 .....	189.99



## REDDING T-7 TURRET RELOADING PRESS

### Rock-Solid Cast Iron Press With 7-Station Turret

The T-7 Turret Press features a seven station turret head, cast iron construction, and powerful compound linkage. Its rear casting supports the rock-solid turret for precise alignment. Has a rugged 1" diameter ram and accepts standard 7/8"-14 threaded dies, including the longer Competition dies. Additional interchangeable turret heads may be purchased separately. Have a turret fitted with the dies for every cartridge you load, then just swap turrets to set up for a different load. Handy Automatic Primer Feed Assembly available separately, below.



<b>#749-008-321DM</b> Redding T-7 Turret Press, 1F279E99 .....	\$ 279.99
<b>#749-006-610DM</b> Additional Redding T-7 Turret Head, 1F69M99 .....	69.99
<b>#749-005-480DM</b> Automatic Primer Feed Assembly, 1F43N99 .....	43.99

## RCBS ROCK CHUCKER™ SUPREME RELOADING PRESS

### Rugged Cast Iron Construction & Plenty Of Leverage

The Rock Chuck Supreme has been one of the most popular single-stage reloading presses in the world for many years - and for good reason. The current Supreme has an extra-high opening with plenty of room to accommodate long cartridges, and the press handle can be switched for right- or left-handed users. This press has outstanding strength and versatility, and will serve any reloaders needs for many years. Ram diameter is 1", press top thread is 1 1/4"-12, with a machined 7/8"-14 insert, window opening is 4 1/4" high.

**#749-007-994DM** RCBS Rock Chuck Supreme Reloading Press, 7D149B99 ..... \$ 149.99 |

## REDDING BIG BOSS II RELOADING PRESS

### Heavy Duty Press Handles Any

#### Cartridge Up To The Largest Magnums

Heavy-duty cast iron single-stage press features the largest frame opening and useable ram stroke of any press in its class. Handles all your reloading needs from small handgun cases to the big rifle magnums. The 36° offset O-frame with a generous 4 1/2" high opening offers superb ease of access. Offset ball handle for super-smooth operation and maximum leverage. The steel bushing for 1/8"-14 dies can be replaced with a bushing for 1"-14 dies (available separately). To use 1 1/4"-12 dies, simply remove the bushing entirely. Features the same Spent Primer Collection System used on Redding's T-7 Turret and UltraMag presses. Spent primers automatically drop through the 1" diameter heavy ram and down into a flexible plastic tube that holds hundreds of primers for easy disposal.

**SPECS:** Cast iron frame, green finish, with steel ram, bushing, and handle.



**#749-008-146DM** Big Boss II Reloading Press, 1F189P99 ..... \$ 189.99 |



**LEE PRECISION**  
**CLASSIC CAST PRESS**  
Heavy-Duty Cast Iron Construction & Compound Linkage For Loading Any Cartridge With Ease

Rigid cast iron construction in a classic "O" design, with a large opening and an exceptionally longest stroke — yet handle is adjustable to provide the least travel of any press. Large, flat-cored base with three mounting holes mounts solid to any bench. Adjustable handle is movable from right to left. Start and stop position is adjustable with a 48-tooth ratchet type handle clamp. Handle length is completely adjustable; shorten it when loading handgun and short rifle cases. Automatic primer arm with bottom of stroke priming for best feed. Includes two primer arms for large and small primers. Accepts both large series 1 1/4"-12 dies and standard 7/8"-14 dies. Large 1 1/4" diameter ram is drilled completely through to allow spent primer disposal direct to trash can with attached tube. Two two-piece ram allows use of 50 BMG shell holder. All supported by over 12 square inches of ram bearing surface. Powerful compound linkage with positive travel stop prevents press toggle or "cam over." Ram insert can be rotated to allow primer installation on right or left side. Accepts standard shell holders.

#100-010-148DM Lee Classic Cast Press, 3E119K99 ..... \$ 119.99

## HORNADY

**"ONE SHOT" SPRAY LUBE**

Lubes A Bunch Of Cases In One Pass, Dries Fast  
Hornady's aerosol case lubricant will let you lube entire blocks of cases quickly and easily in...well, one shot. Just spray on and wait a few minutes for it to dry. Then size your cases, wipe clean, and finish loading - so simple to use. The favorite sizing lubricant of many reloaders.

SPECS: 5.5 oz. wt. Aerosol products must be shipped by UPS Ground only and cannot be shipped out of the U.S.



#749-001-065DM Hornady "One Shot" Spray Lube, 1C8B99 ..... \$ 8.99

**IMPERIAL SIZING DIE WAX**

Greatly Reduces Friction During Case Sizing

Imperial Sizing Die Wax was developed in the early 1970s, and it has been popular with precision reloaders ever since — look in any shooter's loading box at a benchrest match and you will probably find a tin. Reloaders like Imperial because of its extremely high lubricity and ease of removal. Full length sizing and forming the toughest wildcats is a lot easier with Imperial. Cases are easily wiped clean with a paper towel. Comes in a 2 oz. tin.

#749-001-052DM Imperial Sizing Die Wax, 1F8C99 ..... \$ 8.99

**RCBS CASE LUBE KIT**

Easy-To-Use System To Prep Cases For Resizing

RCBS put together this convenient kit to properly lubricate your cases for resizing. Non-toxic, water soluble lubricant won't leave behind a gummy residue. Includes a 2 oz. bottle of RCBS Case Lube-2 and a case lube pad (both also available separately), plus an accessory handle with two interchangeable case neck brushes for .22 through .30 calibers.

#749-010-613DM Case Lube Kit, 7D19H99 ..... \$ 19.99  
#749-010-623DM Case Lube Pad, 7D10M08 ..... 10.99  
#749-010-614DM Case Lube-2, 7D4I99 ..... 4.99



**LYMAN**  
**GEN6 TOUCH SCREEN POWDER SYSTEM**  
Precise Digital Powder Dispenser With A Minimal Bench "Footprint"

Digital electronic powder dispenser takes up the bare minimum of valuable bench space. Offers the same precision, versatility, and easy touch-screen operation as Lyman's bigger Gen5 dispenser minus the internal load data memory function. Accurate to +/-10 grain, adjustable output speed, quick-drain reservoir, and anti-static/anti-drift electron shielding. Comes with plug heads for 115- or 230-volt operation, and includes instructions, calibrating weight, and cleaning brush. **Not for use with black powder.**

#749-013-759DM Lyman Gen6 Powder System, 9C229J99 ..... \$ 239.99



**RCBS CHARGEMASTER™ POWDER DISPENSER/SCALE COMBO**

Dispenses Fast, Accurate Powder Charges

An electronic, "dial it up" powder dispensing system that's both fast and accurate. Average dispensing time is approximately 20 seconds for a 60 grain extruded powder charge. Accurately weighs and dispenses all extruded (stick), ball (spherical), and flake smokeless powder from 2.0 to 300 grains to +/- 0.1 grain. Store up to 30 of your favorite loads in memory for fast recall. The front to back layout allows easy access to the scale for right or left-handed users. The clear cover eliminates fluctuations in weighing caused by air currents. The powder drain feature allows for easy emptying of the powder hopper. Power to the dispenser is provided by the connection to the scale so there is only one power cord on your bench. **Do not use with black powder.**

#749-008-386DM Chargemaster Combo, 110V, 7D329E99 ..... \$ 329.99

#749-008-398DM Chargemaster Combo, 220V, 7D349C99 ..... 349.99

#749-008-183DM Chargemaster Powder Dispenser, Only, 7D209A99 ..... 209.99

**REDDING 3BR POWDER MEASURE**

Micrometer Insert Enables Precision Adjustment Of Charge

The 3BR Powder Measure comes equipped with a precision-adjustable micrometer insert, and a mounting bracket that allows it to work with most other bench stands. It throws powder charges from 1/2 to 10 grains with the included pistol insert, and with the separately available universal/rifle insert installed, it can throw charges up to 100 grains.

#749-008-012DM Redding 3BR with Pistol Insert, 1F153B99 ..... \$ 154.99

**RCBS CASE LUBE KIT**

Easy-To-Use System To Prep Cases For Resizing

RCBS put together this convenient kit to properly lubricate your cases for resizing. Non-toxic, water soluble lubricant won't leave behind a gummy residue. Includes a 2 oz. bottle of RCBS Case Lube-2 and a case lube pad (both also available separately), plus an accessory handle with two interchangeable case neck brushes for .22 through .30 calibers.

#749-010-613DM Case Lube Kit, 7D19H99 ..... \$ 19.99  
#749-010-623DM Case Lube Pad, 7D10M08 ..... 10.99  
#749-010-614DM Case Lube-2, 7D4I99 ..... 4.99

**QUESTIONS BEFORE YOU BUY?**

Call Or Email Our Full-Time Tech Staff

**SATISFACTION GUARANTEED SINCE 1939**



**RCBS UNIFLOW POWDER MEASURE**  
Highly Accurate - Guards Against Double Charges & Overcharges

The RCBS Uniflow Powder Measure will throw consistently accurate charges by volume with all types of smokeless powder. The straightforward measuring cylinder design helps eliminate powder "hang-ups" which can lead to double charges or overcharges. The numbered measuring screw changes easily from charge to charge, and enables you to go back to a known charge at a later date. The precision ground cylinder and honed main casting produce a smooth and accurate powder dispensing system. **Micro-meter Insert** lets you record and recall precise powder charge settings. Uniflow mounts on the RCBS Powder Measure Stand. SPECS: Standard 7/8"-14 thread. Includes a bench/shelf bracket and two drop tubes for .22 caliber and up. **Not for black powder.**

#749-007-119DM RCBS Uniflow Powder Measure, 7D87N99 ..... \$ 87.99

#749-005-618DM Uniflow Micrometer Insert, 7D41D99 ..... 41.99

#749-003-804DM RCBS Powder Measure Stand, 7/8"-14 Measures, 7D26J99 ..... 26.99



**MTM DS-750 MINI SCALE**  
Digital Scale Fits In Your Pocket

Or Shooting Bag

Take-anywhere reloading scale has 750 grain capacity and can accurately measures in grains, grams, carats, or ounces to within +/- .20 grain. Easy to read LCD display is backlit for use in all lighting conditions. Stainless steel platform is protected by a plastic cover that doubles as a large powder pan. Runs on two readily available, inexpensive AAA batteries (included). Power-saving auto shut-off turns the scale off after three minutes of inactivity. SPECS: 4.1" wide, 3" long, and 3/4" thick with cover. Comes with foam-lined clamshell storage case, check weight, scale pan, two AAA batteries, and instructions.

#749-012-402DM DS-750 Mini Digital Reloading Scale, 4G39C99 ..... \$ 39.99

**LEE PRECISION PERFECT POWDER MEASURE**

Delivers Precise Metering & Smooth Flow



Drum-type powder measure accurately throws powder charges from 2 to 100 grains. A soft elastomer wiper strikes off the metering chamber when the lever actuates. The result is smooth operation and no more cut powder. The Perfect Powder Measure includes a micrometer adjuster that reads directly in cubic centimeters. Just multiply the charge in grains by the cc for one grain and you have the setting. Most efficient with rifle cartridges, the Perfect Powder Measure's strike off opening is small enough to work with pistol cartridges.

#100-010-145DM Lee Perfect Powder Measure, 3E25C99 ..... \$ 25.99

**RCBS POWDER FUNNEL**  
Designed To Prevent Powder Spills Around Case Mouth

Classic plastic powder funnel is upgraded with a specially designed drop tube to avoid messy powder spills around case mouths. Non-stick, anti-static surface, and flat edges keep this funnel from rolling around on your bench. Fits .22 through .50 caliber cases. Spout will accommodate the WSM cartridges.

#100-010-213DM RCBS Powder Funnel, 7D5I99. \$ 5.99

**Sinclair STAINLESS STEEL DECAPPING DIE**

Universal Die For Decapping Cases Of All Sizes

Versatile stainless steel die ensures smooth, positive decapping of any case from .22 caliber up to big cases like Ultramags, .338 Lapua, .378 Weatherby Magnum, .416 Rigby—and everything in between. You can use it on PPC and BR cases with .060" flash holes by simply inserting the included undersized decap pin. An optional decap rod assembly is available (sold separately, below) for .17 and .20 caliber cases. The die comes with Sinclair's crossbolt-style stainless steel lock ring for ultra-stable mounting in any standard 7/8"-14 press, three decapping pins for standard .080" flash holes, and two pins for .060" flash holes. These are top-quality pins made by Hornady; spare pins are included so a broken pin won't bring your reloading session to an unexpected halt.

#749-011-516DM Sinclair Stainless Steel Decap Die, w/.080" and .060" Pins, 8H32M00 ..... \$ 34.95

#749-008-886DM Standard .080" Decap Pins, 5-Pak, 8H6N99 ..... 6.99



## LEE UNIVERSAL DECAPPING DIE

Unique Design Prevents Decapping Pin Breakage

Lee's economical decapping die works with .22 to .45 caliber cases, and easily removes even stubborn, crimped in primers. The unique design of the decapping pin makes it almost indestructible. If it hits a particularly stubborn crimped primer or a Berdan-primer case that accidentally got into the batch, rather than break or bend, the Lee pin will simply get pushed up through the collet that retains it in the die. If that happens, loosen the collet with a 1/2" wrench, reposition the pin, tighten the collet, and go back to work.



#749-001-565DM Lee Universal Decapping Die, 3E10Q99..... \$ 12.49



## LYMAN UNIVERSAL DECAPPING DIE

Ideal For Decapping Cases Before Cleaning

One die fits all calibers .22 through .45 (except .378 and .460 Weatherby), so you can quickly and easily decap primers before case cleaning without neck sizing. Works great on military crimped primers. Built from durable hardened steel for a lifetime of use. Shellholders available separately.

#749-012-479DM Universal Decapping Die, 9C18H99..... \$ 19.29



## THUMLER MODEL B TUMBLER & STAINLESS STEEL MEDIA

Powerful Rotary Action & Indestructible Media Quickly Polish Large Batches Of Brass

Large-capacity tumbler handles up to 15 lbs. of material to help you clean a lot of brass FAST. Heavy gauge steel drum has a rubber lining for ultra-quiet operation. Continuous-duty 120 VAC electric motor delivers plenty of power, even on full-capacity loads, and a built-in overload protection circuit prevents overheating. The Model B is available alone or in a kit with 5 lbs. of hard-working stainless steel tumbling media that easily坦然 the most heavily tarnished cases, both inside and out - including the primer pockets - without harming the brass. Stainless steel media never wears out and never needs renewing like treated organic media.

SPECS: Steel drum, gloss red finish. Removable rubber lining.



#749-012-607DM Model B Tumbler, Only, 4E189I99..... \$ 189.99

#749-012-773DM Model B Tumbler, w/SS Media, 8H219C99..... \$ 229.99

#749-012-602DM Stainless Steel Media, 5 lbs., 1G41B99..... \$ 41.99

## HORNADY

### LOCK-N-LOAD SONIC CLEANER 2L

Powerful, Dual Cleaning Action From Vibration Plus Heat

The 2L lets you clean up to three hundred .223 cases simultaneously with ultrasonic microjet action. Cleans outside and inside of cases, including primer pockets, and gets into tiny crevices on gun parts or other small metal objects. An 80-watt ceramic heater enhances the cleaning action. Easy, pushbutton controls let you chose the appropriate cleaning cycle up to 30 minutes long. The pull-out basket lets you transfer items in and out of the 2-liter stainless steel tank for quick job turnaround. Extra baskets available separately. Intended for use only with Hornady Sonic Cleaner solutions.



## HORNADY HOT TUB™ SONIC CLEANER

Huge Capacity – Big Enough For A Fully Assembled AR-15 Upper

The Hot Tub features a spacious 9-liter reservoir - big enough to submerge a fully-assembled, 16" AR-15 upper! Four ultrasonic transducers are supplemented by integrated micro-jets that blast heated sonic cleaning solution through cartridge cases, gun parts or other metal components, leaving them free of carbon and other harmful debris. An easy-to-use digital screen lets you control solution temperature, cleaning time, and a water de-gassing feature. Includes a 1.7-quart inner tank for doing small batches - or do a separate, small batch with different cleaning solution while you're using the main tank. Separate cleaning solutions for gun parts and brass available below.

SPECS: Main tank dimensions: 25 1/2" x 7" x 4". 9 liter (19 pints) tank capacity.



#749-013-794DM Hornady Hot Tub Sonic Cleaner, 110V, 1C499N99..... \$ 499.99

#749-013-795DM Hornady Hot Tub Sonic Cleaner, 220V, 1C499J99..... \$ 499.99

#749-013-796DM One Shot Sonic Clean Gun Pts Solution, 1 Gal., 1C599N99..... \$ 59.99

#100-012-031DM One Shot Sonic Clean Brass Solution, 1 Gal., 1C59Q99..... \$ 59.99

## LYMAN TURBO CASE CLEANING MEDIA



Different Formulas To Polish Cases Bright, No Matter How Soiled Or Tarnished

Lyman's specially treated corn cob media is designed for cleaning tarnished cartridge cases. Tumble cases for a few hours in it to achieve clean, polished, and ready-to-reload cases. Packaged in 6 lb. "Easy Pour" jug or 10 lb. box. **TufNut** rouge bearing nutshell product (walnut) is for heavily soiled or severely tarnished cases. Tumble for a few hours in your case tumbler to get your cases clean and ready for reloading. Packaged in 7 lb. "Easy Pour" jug or 12 lb. box. **Untreated Corn Cob Media** is packaged in 6 lb. "Easy Pour" jug. Use it with your favorite polishing agent, or "as is" for a final dry polish.

#749-010-266DM Lyman Turbo Media, 6 lb., 9C16M49..... \$ 16.49

#749-010-265DM Lyman Turbo Media, 10 lb., 9C22E99..... \$ 22.99

#749-010-268DM Lyman TufNut Media, 7 lb., 9C16J49..... \$ 16.49

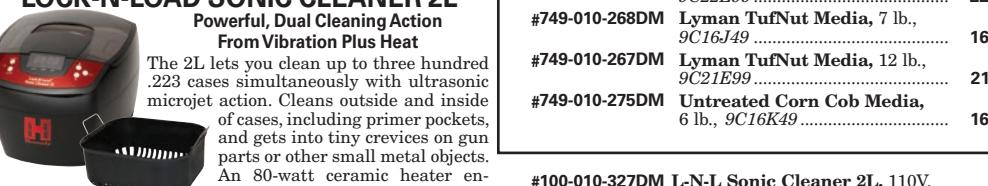
#749-010-267DM Lyman TufNut Media, 12 lb., 9C21E99..... \$ 21.99

#749-010-275DM Untreated Corn Cob Media, 6 lb., 9C16K49..... \$ 16.49

#100-010-327DM L-N-L Sonic Cleaner 2L, 110V, 1C112L99..... \$ 109.99

#100-010-328DM L-N-L Sonic Cleaner 2L, 220V, 1C112L99..... \$ 112.99

#100-010-330DM Basket for L-N-L Sonic Cleaner, Only, 1C14L99..... \$ 14.99



## LYMAN

### TURBO SONIC 2500 CASE CLEANER

Scubs Cases & Small Parts Clean Quickly & Easily

Lyman's Turbo Sonic Ultrasonic Cleaner uses a combination of heated solution and ultrasonic frequency vibrations to break loose the toughest carbon and powder fouling in 10 minutes. Millions of small, fast-moving bubbles penetrate deep into the tiniest nooks and crannies, leaving heavily-fouled cases or gun parts clean as new. Features five, timed cleaning cycles from 3 minutes all the way up to 8 minutes for complete hands-off operation. Large 84 oz. (2.5 liter) stainless steel tank holds up to 250, 308 Winchester cases or 900, 9mm cases. 160 watt heating unit with built-in circuit protection and separate cooling fan prevents overheating. Specially formulated case cleaning solution handles the toughest fouling and powder residue and cleans brass, copper, bronze and stainless steel. Gun parts cleaning solution cleans steel, stainless steel and anodized aluminum.



#749-012-598DM Turbo Sonic Case Cleaner, 115V, 9C109E99..... \$ 112.99

#749-012-599DM Turbo Sonic Case Cleaner, 230V, 9C119C99..... \$ 127.99

#749-012-600DM Case Cleaning Solution, 16 oz., 9C15A99..... \$ 16.49

#749-012-601DM Gun Parts Cleaning Solution, 16 oz., 9C13B99..... \$ 14.49



## RCBS ROTARY CASE/MEDIA SEPARATOR

Fast, Easy Way To Separate Clean Cases From Media



Simple, mechanical action quickly and easily separates cases from cleaning media. Dump in the cases and media from your case tumbler, turn the handle a few times, and the cases end up in the basket, the media is in the bottom of the separator. Most of the media dust is also removed from the cases. Capacity is about 400 .38 Special size cases or 180 .30-06 size rifle cases. Heavy-duty plastic construction will last for years, yet is also lightweight.

#749-005-411DM Rotary Case/Media Separator, 7D39D99..... \$ 39.99



## BERRY'S PLATED BULLETS

Cast Lead With Copper Jacket That Reduces Fouling

Berry's lead bullets are totally enclosed in 100% pure copper plating to cut down on airborne lead and reduce fouling, while costing much less than jacketed projectiles. Each bullet is swaged to size and weight, plated, and then swaged again to the specified diameter. Suitable for all standard pistol velocities.

STOCK #	CALIBER	TYPE	COUNT	PRICE
#749-012-986DM	9mm (.356")	115 gr. RN	250/box	1C23M49 \$ 23.49
#749-012-988DM	9mm (.356")	147 gr. RN	250/box	1C26D99 \$ 26.99
#749-012-991DM	.40/10mm (.401")	180 gr. FP	250/box	1C33E99 \$ 33.99
#749-012-992DM	.40/10mm (.401")	180 gr. HP	250/box	1C33E99 \$ 33.99
#749-012-994DM	.45 ACP (.452")	200 gr. HP	250/box	1C36E49 \$ 36.49
#749-012-996DM	.45 ACP (.452")	230 gr. RN	250/box	1C39L49 \$ 39.49



## SNS CASTING

### PISTOL BULLETS

High-Quality Cast Lead At An Economical Price



SNS casts their bullets with using a high-quality 92% lead/6% antimony/2% tin alloy and lubes them with Magma Blue lube. The result is extremely consistent bullets that give you the accuracy you want - at economical prices. 500 bullets per box.

STOCK #	CALIBER	WEIGHT	TYPE	PRICE
#100-200-021DM	9mm	125 gr	RN	8Z55E99 \$ 55.99
#100-200-037DM	.40 S&W/10mm	180 gr	FP	8Z67C99 \$ 67.99
#100-200-037DM	.45 ACP	185 gr	SWC	8Z72J99 \$ 72.99
#100-200-038DM	.45 ACP	200 gr	SWC	8Z74D99 \$ 74.99
#100-200-039DM	.45 ACP	230 gr	RN	8Z67H49 \$ 67.49



## WINCHESTER PISTOL PRIMERS

Hot, Reliable Ignition & Easy To Seat In Primer Pocket

Winchester primers give instant, hot ignition and are easy to seat into primer pockets. Preferred by many hunters and competitors for their ability to maintain stability in temperature and humidity extremes. 1,000 primers per box.

#749-004-532DM Small Pistol Primers, 3E31C99 \$ 30.49

#749-004-533DM Large Pistol Primers, 3E41D99 \$ 30.49

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## ASYM PRECISION HANDGUN AMMUNITION

### Self-Defense Ammo With Outstanding Consistency & Reliability

Each ASYM Precision load is tailored for optimum performance in a specific environment to meet the needs of the most demanding competitors, law enforcement personnel, and gun owners concerned about self-defense. Brass is inspected before loading on fully automated equipment guided by fiber optic sensors to build ammunition of superb consistency. Every loaded round is chamber checked and hand inspected to ensure dimensional correctness. Loads are carefully developed and made with premium, name-brand bullets.

STOCK #	CARTRIDGE	BULLET WT./TYPE	COUNT	PRICE
# 749-011-363DM	9mm	115 gr. Action Match JHP	50/box	7Z28G86 \$ 30.99
# 749-011-619DM	9mm	147 gr. Practical Match FMJ	50/box	7Z28Q72 \$ 30.99
# 749-012-357DM	45 ACP	185 gr. Nosler JHP	50/box	7Z33K42 \$ 35.99
# 749-012-356DM	45 ACP	230 gr. FMJ	50/box	7Z31M79 \$ 33.99
# 749-012-358DM	45 ACP +P	185 gr. Barnes TAC XP	50/box	7Z00AME \$ 69.99

## CCI/SPEER GOLD DOT HANDGUN AMMUNITION

### Superior Quality & Performance For Personal Protection

Gold Dot ammunition offers superior quality and performance in every round. Gold Dot Hollow Point (GDHP) bullets are manufactured using the advanced Uni-Cor® manufacturing process that bonds the core to the copper jacket on a molecular level, virtually eliminating any chance of separation. Nickel-plated brass aids in smooth, consistent function and outstanding corrosion protection. Two-step hollow point cavity is tuned for the best balance of penetration and controlled expansion, without unwanted overexpansion that can lead to bullet disintegration.



STOCK #	CARTRIDGE	BULLET WT./TYPE	COUNT	PRICE
# 105-200-132DM	9mm Luger	124 gr GDHP	20	2E19I99 \$ 22.95
# 105-200-135DM	40 S&W	180 gr GDHP	25	2E22A51 \$ 24.99
# 105-200-068DM	45 ACP	230 gr GDHP	20	2E22J71 \$ 24.99

## MAGTECH "SPORT SHOOTING" HANDGUN AMMUNITION

### Affordable & Dependable Ammunition Keeps You Shooting

Magtech offers affordable handgun ammunition in popular calibers to give you more trigger time. An excellent combination of performance and value, with several bullet profiles that let you match the load to your shooting situation. From targets, to training and practice, competition to plinking at the range, Magtech has the ammo you need.



STOCK #	CARTRIDGE	BULLET WT./TYPE	COUNT	PRICE
# 105-201-571DM	9mm Luger	115 gr FMJ	50	3E12G01 \$ 12.49
# 105-201-556DM	9mm Luger	115 gr FMJ	250	3E63I47 \$ 69.99
# 105-201-565DM	40 S&W	180 gr FMJ FN	50	3E17F50 \$ 17.99
# 105-201-554DM	40 S&W	180 gr FMJ FN	250	3E88N53 \$ 94.99
# 105-201-567DM	45 ACP	230 gr FMJ	50	3E19F28 \$ 20.99
# 105-201-555DM	45 ACP	230 gr FMJ	250	3E95H16 \$ 99.99

SATISFACTION GUARANTEED  
SINCE 1939

## HORNADY ZOMBIE MAX™ AMMUNITION

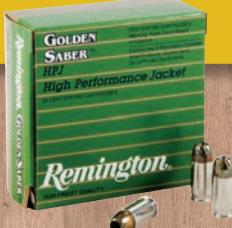
### Proven Zombie-Stopper Ammo – Just In Case!

Prepare yourself for the Zombie Apocalypse with Zombie Max ammo loaded with Hornady's proven Z-Max™ bullets. Proven? Yes! How many Zombies have you seen lately? Only jacketed Z-Max bullets have the green polymer tip that gives the kind of expansion to stop the Undead in their tracks for good. Endorsed by the Center For Zombie Awareness. Make sure the ammo in your bug out bag is the best - Zombie Max. **Warning:** Hornady Zombie Max ammunition is NOT a toy. IT IS LIVE AMMUNITION.



STOCK #	CARTRIDGE	BULLET WT./TYPE	COUNT	PRICE
# 105-000-034DM	45 ACP	185 gr Z-Max	20	3H20E38 \$ 20.99

## REMINGTON GOLDEN SABER™ HANDGUN AMMUNITION



### High-Performance Defensive Ammo For Your Carry Gun

Remington Golden Saber™ features the "High Performance" jacketed hollow point bullet, designed to give accuracy, deep penetration and maximum expansion with almost 100% weight retention. Serious ammo for serious situations.

STOCK #	CARTRIDGE	BULLET WT./TYPE	COUNT	PRICE
# 105-201-669DM	40 S&W	165 gr Premier Gold BJHP	25	6G30F79 \$ 33.99

## REMINGTON HANDGUN UMC LEADLESS HANDGUN AMMUNITION



### Protection From Lead Exposure; Affordable Enough To Use For Regular Practice

Designed for shooters who frequent indoor ranges but don't want to compromise on performance or price, UMC® LeadLess™ ammunition virtually eliminates lead exposure. The specially designed Flat Nose Enclosed Base (FNEB) bullet prevents the vaporization of lead from the bullet's base upon firing. This economical ammo also features the industry's best heavy-metal free primer. Standard bullet weights duplicate the ballistics of conventional loads.

STOCK #	CARTRIDGE	BULLET WT./TYPE	COUNT	PRICE
# 105-201-768DM	45 ACP	230 gr FNEB	50	6G30J39 \$ 31.99



## SAMSON INTERNATIONAL HANDGUN AMMUNITION

### Economical, Reloadable & Noncorrosive

Produced by IMI of Israel, Samson handgun ammo is great for practice - and no more expensive than reloads or suspect mil surp ammo. FMJ bullets feed reliably and minimize your exposure to lead contamination. This is non-corrosive, boxer-primed ammo with the primer crimp. Brass cases are reloadable.

STOCK #	CARTRIDGE	BULLET WT./TYPE	COUNT	PRICE
# 100-013-943DM	9mm Luger	115 gr FMJ	50	1G00NRS \$ 15.99

# MILT SPARKS SUMMER SPECIAL 2

HIGHLY CONCEALABLE - BUILT FOR  
ALL-DAY COMFORT



- Long-time favorite of those who regularly carry concealed
- Inside-the-waistband design provides excellent concealment
- All-leather construction conforms to the gun and your body
- Open top for quick draw, stays open for one-handed reholstering
- Design keeps gun from digging into your side and won't shift as you move

**See page 52 for complete listing**



## 1911 GRIP PANELS

A 1911 GRIP WITH ADVANCED FEATURES,  
IMPROVED CONTROL CHARACTERISTICS,  
AND MAGPUL VALUE.

See page 37 for a full list of features

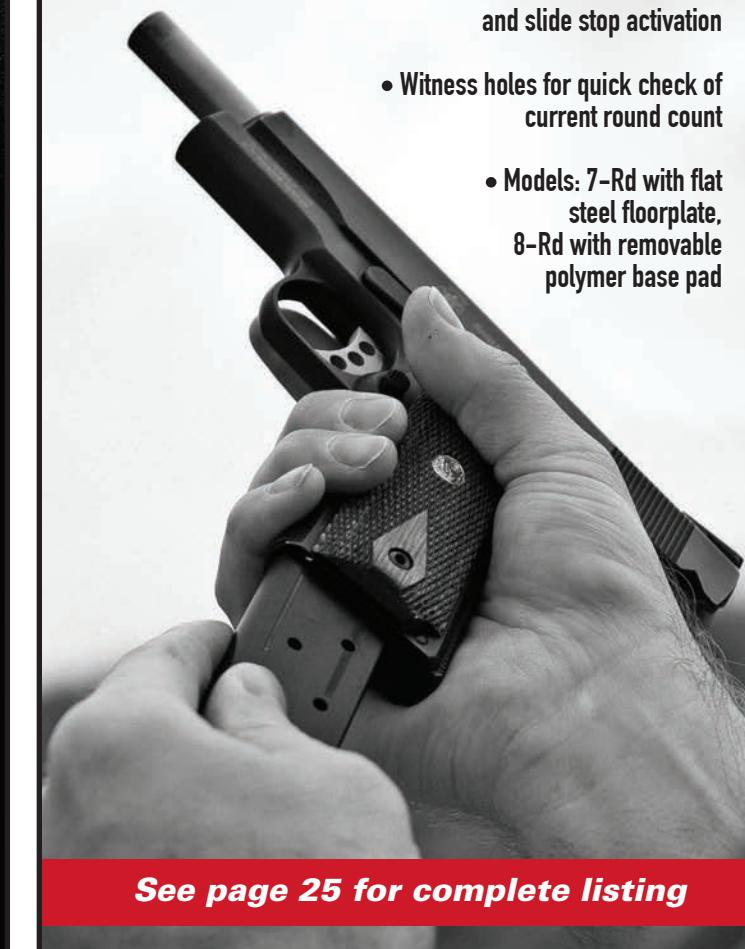


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UNFAIR ADVANTAGE

# BROWNELLS 1911 7&8 RD MAGAZINES

RUGGED, DEPENDABLE,  
MULTIPURPOSE 1911 MAGAZINES

- Smooth, reliable feeding thanks to the self-lubricating matte black Xylan® finish
- Strong, durable stainless steel body and follower
- Anti-tilt follower ensures last round feed and slide stop activation
- Witness holes for quick check of current round count
- Models: 7-Rd with flat steel floorplate, 8-Rd with removable polymer base pad



**See page 25 for complete listing**

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# BROWNELLS® 1911 Pistolsmithing Tools

Custom Designed for 1911 Work - Built To Last A Lifetime



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**BROWNELLS/YAVAPAI**

### 1911 AUTO SLIDE JIG

Enables Fast, Precise Milling Of Popular Slide Modifications

Securely anchors all models of 1911 Auto slides for precise milling of low-mount sight dovetails, extractor rollover cuts, front cocking serrations, French Cuts, ejection port lowering, 1° comp cuts plus, and similar operations. Also makes a great handle for polishing prior to application of final finish.

**SPECS:** Aluminum. 5 3/4" (14.6cm) long, 2" (10cm) wide, 1 lb. 10 oz. (759g) wt. Includes complete instructions.

**#080-835-002DM** 1911 Slide Jig,  
8K95C10.....\$ 126.99



### BROWNELLS/YAVAPAI 1911 AUTO SEAR TOOL

Helps You Produce Precise, Custom-Fit Hammer/Sear Engagement

Easy to use, dual-purpose jig incorporates a roller-type, sear stoning fixture that helps you consistently and accurately cut both primary and secondary sear angles. Fully adjustable for angle of cut, plus the 20x magnifier tube lets you make detailed, up-close examination and precise changes in individual hammer/sear engagement.

**SPECS:** Aluminum block, 3" (7.6cm) x 1.5" (3.8cm) x 3/4" (19cm). Includes 20X magnifier, steel roller, hammer pin, sear pin and complete instructions.

**#080-835-001DM** Brownells/Yavapai Sear Tool 8K125T99 ..... \$ 159.99



### BROWNELLS 1911 AUTO LUG FITTING KIT

Helps You Fit The Standing Lugs On Oversized Barrels

The three essential tools in this kit work together to help you successfully fit oversized barrels. The **Barrel Holder** locks the barrel in the slide to let you cut the excess material on the lugs with the carbide **Barrel Lug Cutters**. The **Slide Pusher** holds the slide forward to put a consistent pressure on the barrel while cutting.

**SPECS:** Kit contains Slide Pusher, Barrel Holder, Lug Cutter Handle, .195" and .186" Barrel Lug Cutters, instructions, and storage box. Components also sold separately. **Barrel Holder** - Steel. Approx. 3.5" (9cm) long, .44" (1.1cm) O.D. **Barrel Lug Cutter** - Carbide. Separate models for .186" or .195" lugs. **Slide Pusher** - steel shaft, plastic handle. 6.5" (16.5cm) long.

**#080-000-089DM** 1911 Lug Fitting Kit 8K134A54 ..... \$ 179.99

**#080-746-001DM** 1911 Slide Pusher 8K14H68 ..... 20.99

**#080-711-100DM** 1911 Barrel Holder 8K15Z56 ..... 20.99

**#080-000-058DM** 1911 Lug Cutter, Handle only 8K17V29 ..... 21.99

**#080-000-063DM** 1911 .195 Lug Cutter 8K46V72 ..... 57.99

**#080-000-062DM** 1911 .186 Lug Cutter 8K43V99 ..... 53.99